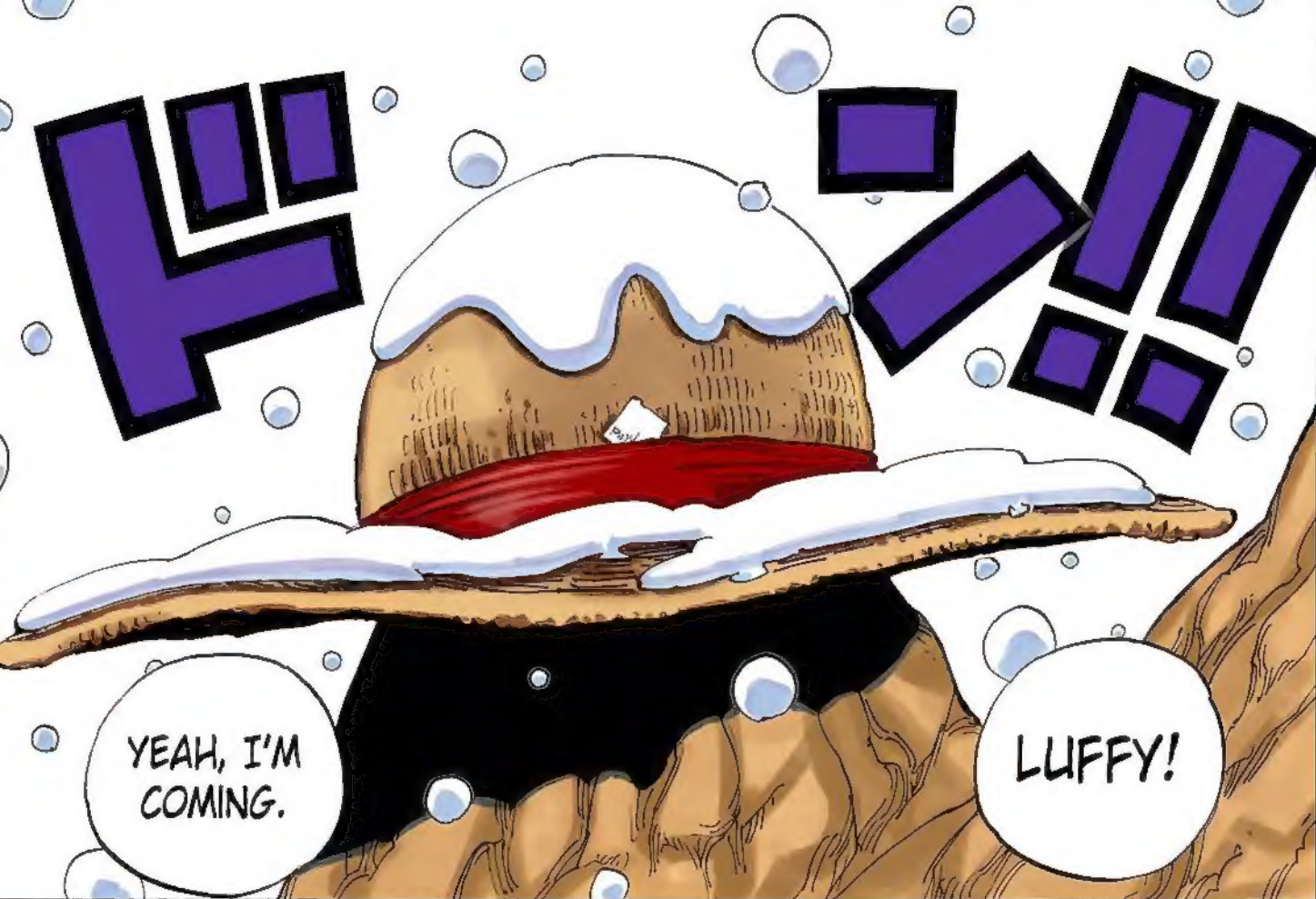
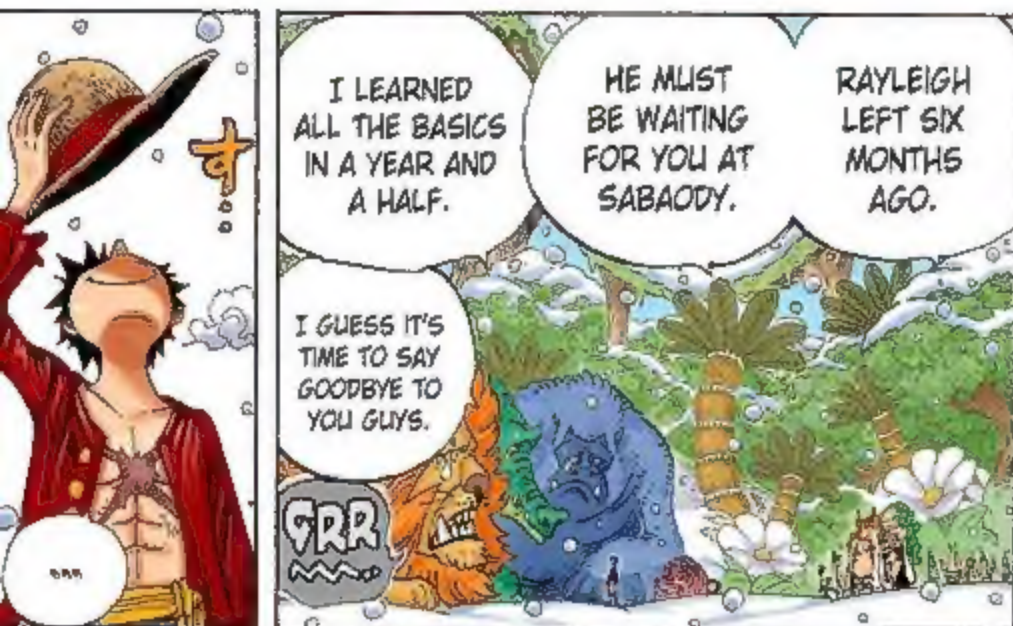




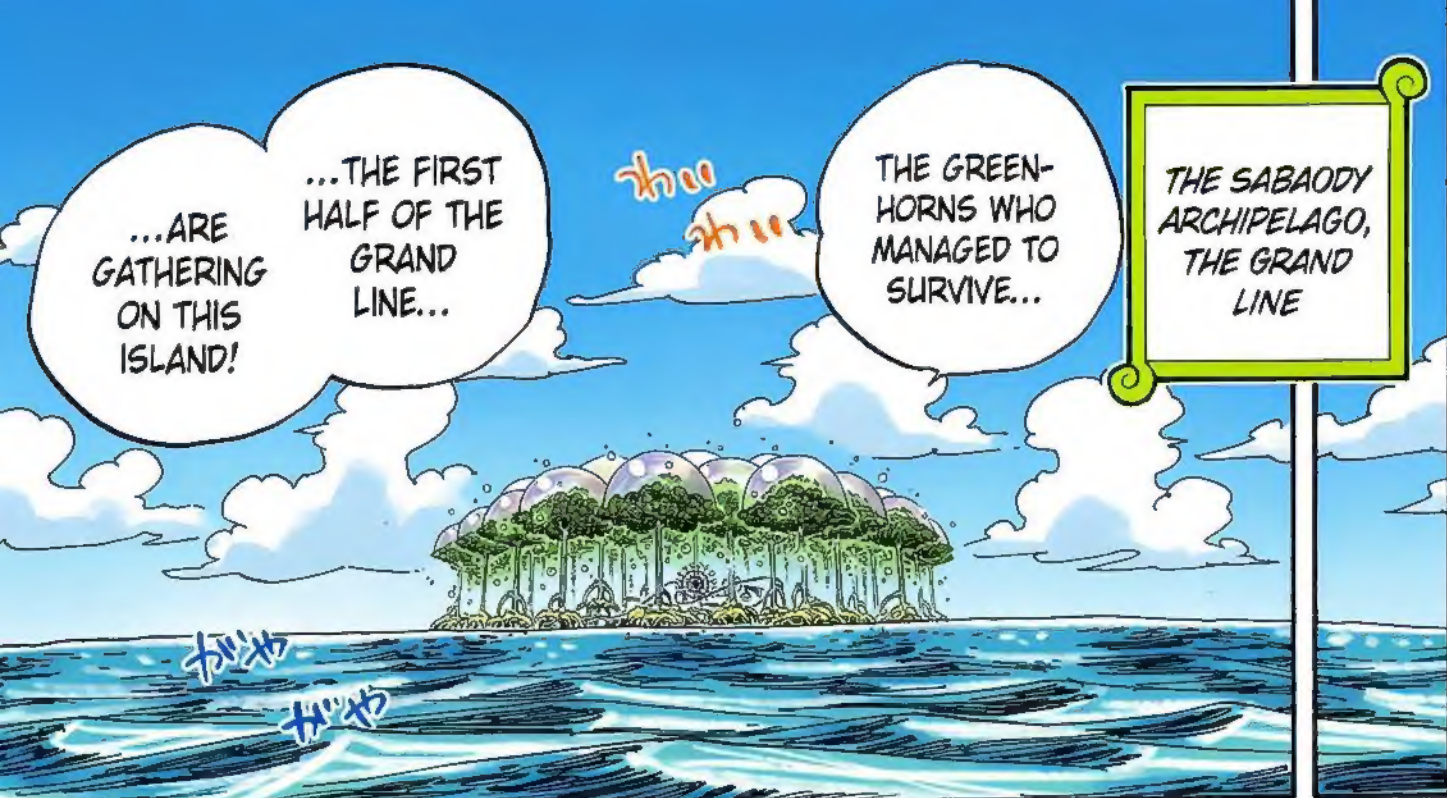




だい
第598話

ねんご
『2年後』

ONE PIECE^{vol.61}

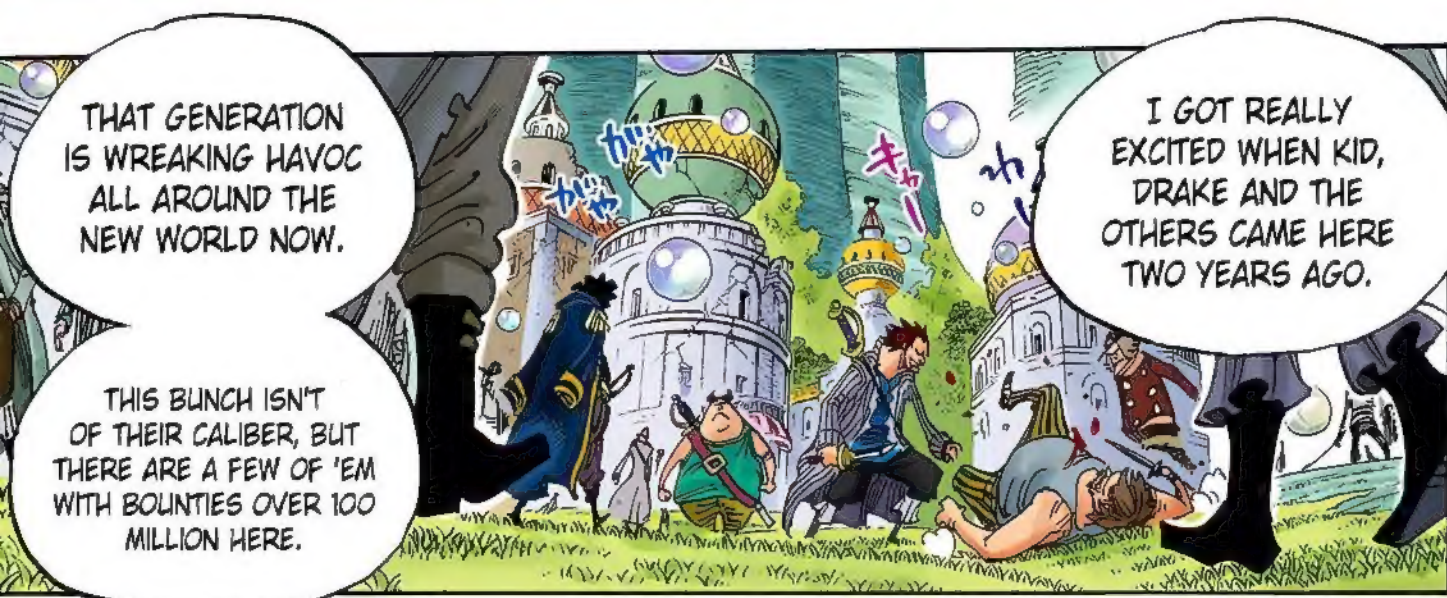


...ARE
GATHERING
ON THIS
ISLAND!

...THE FIRST
HALF OF THE
GRAND
LINE...

THE GREEN-
HORNS WHO
MANAGED TO
SURVIVE...

THE SABAODY
ARCHIPELAGO,
THE GRAND
LINE



THAT GENERATION
IS WREAKING HAVOC
ALL AROUND THE
NEW WORLD NOW.

THIS BUNCH ISN'T
OF THEIR CALIBER, BUT
THERE ARE A FEW OF 'EM
WITH BOUNTIES OVER 100
MILLION HERE.

I GOT REALLY
EXCITED WHEN KID,
DRAKE AND THE
OTHERS CAME HERE
TWO YEARS AGO.



AND HE'S RECRUITING.
HE WANTS TO EXPAND
HIS CREW TO PLUNDER
THE NEW WORLD!

NOW I'M
GETTING
EXCITED!
MAYBE I'LL
JOIN HIM!

WE THOUGHT HE
WAS DEAD FOR THE
LAST TWO YEARS AND
SUDDENLY STRAW HAT
SHOWED UP HERE!

BUT THIS ONE
SURPRISED ME
THE MOST!

THE SOUL
KING BROOK'S
FINAL WORLD
TOUR CONCERT!

THIS IS THE
FAREWELL
CONCERT OF A
SUPERSTAR!

THE TICKETS
ARE SOLD OUT!
THERE'S NO
WAY THERE'D BE
ANY LEFT!

CAN'T YOU
DO ANYTHING
FOR US?!

THE CONCERT
HALL IS
PACKED TO
CAPACITY!

DEFINITELY!
OUR TV SALES
ARE GOING OVER
A MILLION!

YOU REALLY
ARE THE SOUL
MUSIC KING OF THE
WORLD! LISTEN TO
THOSE CHEERS!

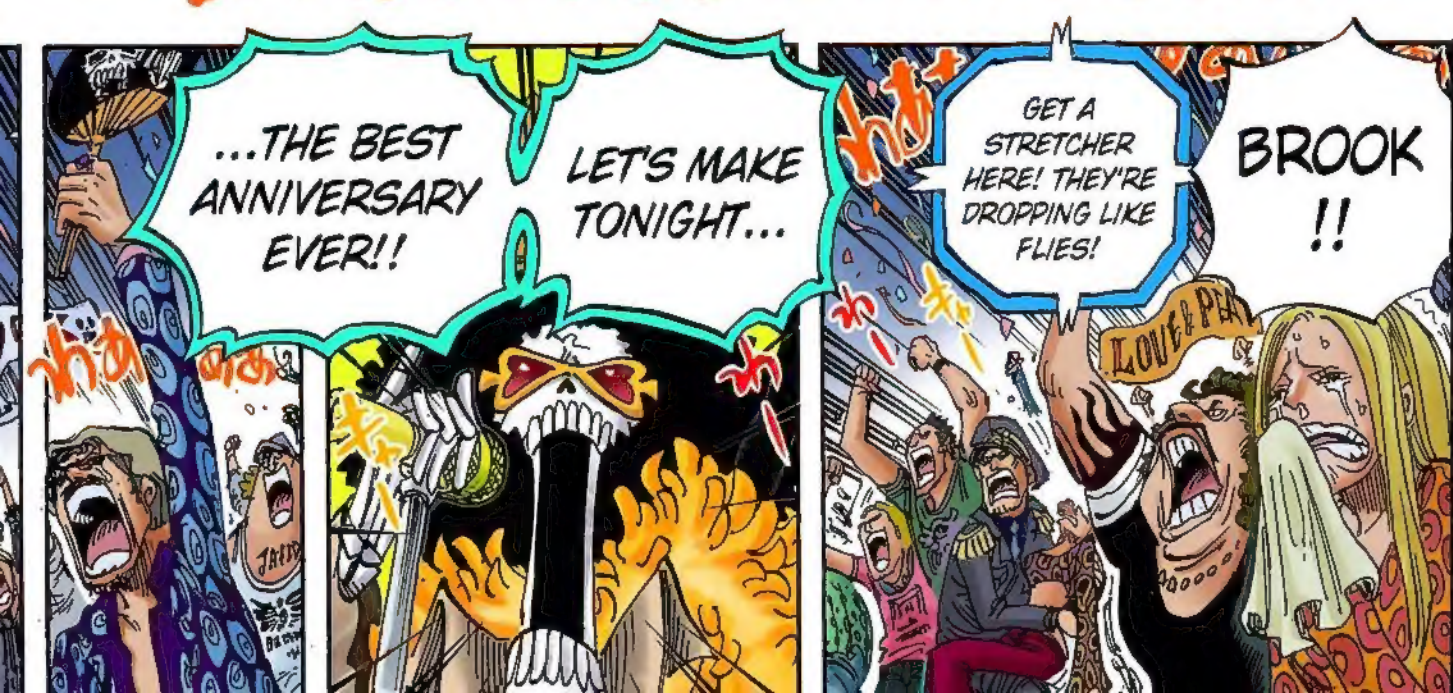
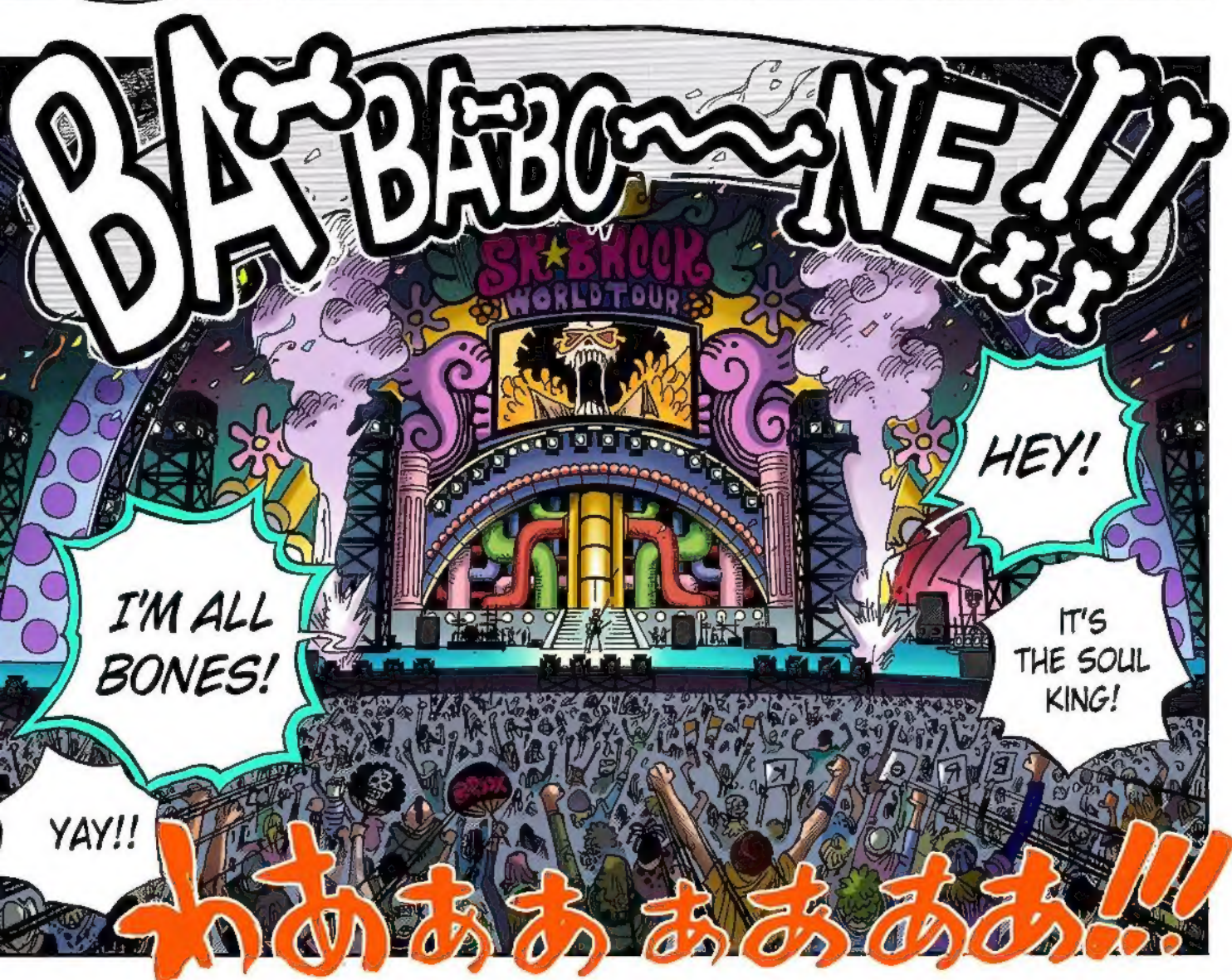
MANAGER!
LET'S MAKE
THIS...

...THE
GREATEST
CONCERT
EVER!

WHAT
IS IT?

THERE IS SOMETHING
VERY IMPORTANT I
HAVE TO TELL YOU
BEFORE WE DO THIS
CONCERT!

THE
SK★BROOK
FINALLIVE



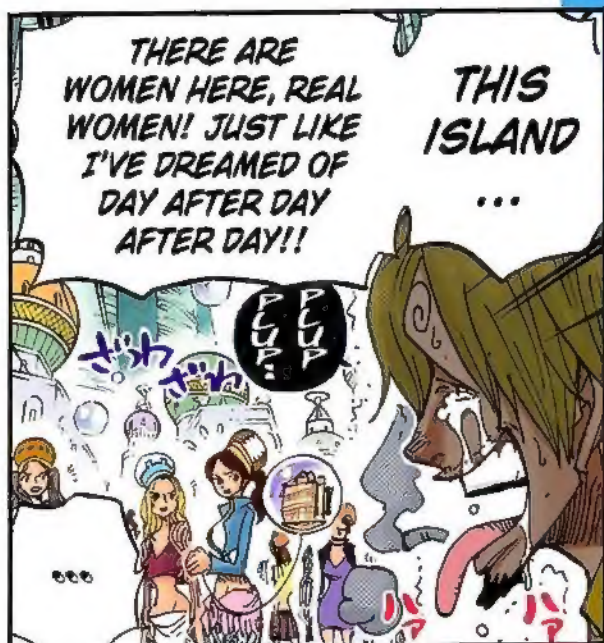


PING!!

THE
SHORE-
LINE

GROVE
44, THE
SABAODY
ARCHI-
PELAGO

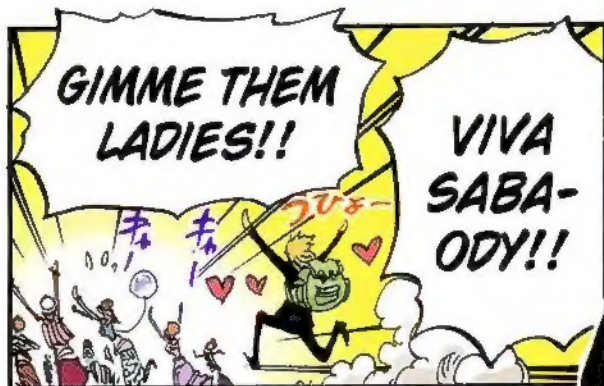
WOMAN
LOCK ON



THERE ARE
WOMEN HERE, REAL
WOMEN! JUST LIKE
I'VE DREAMED OF
DAY AFTER DAY
AFTER DAY!!

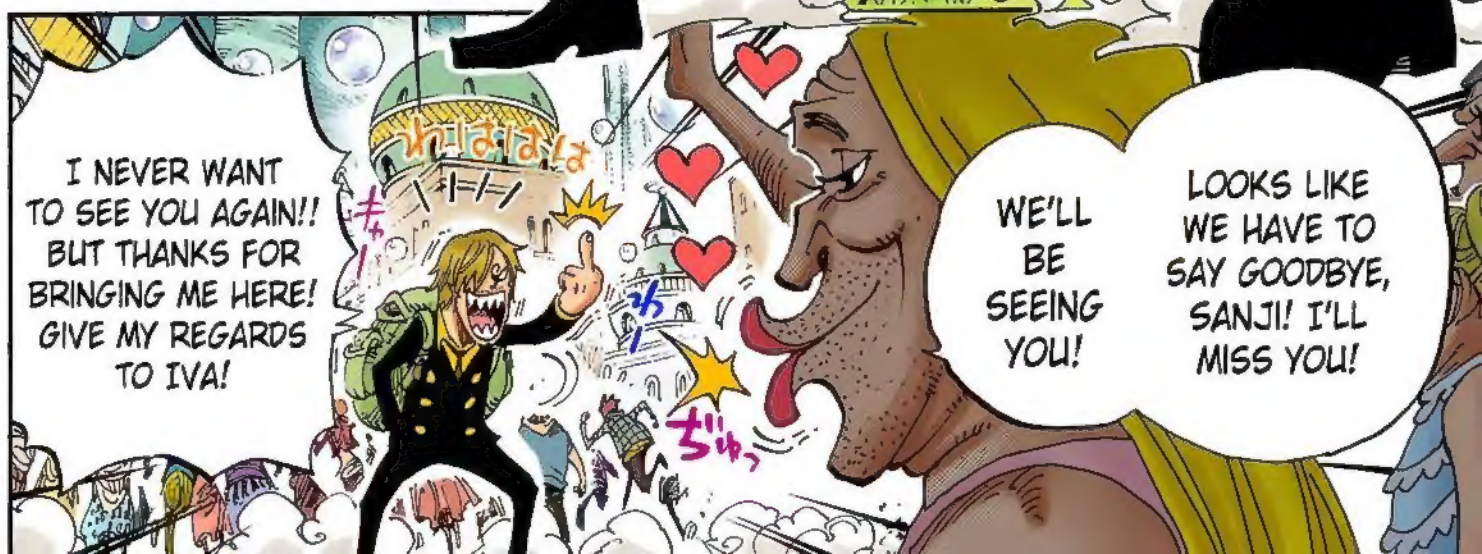
THIS
ISLAND
...

PLUP



GIMME THEM
LADIES!!

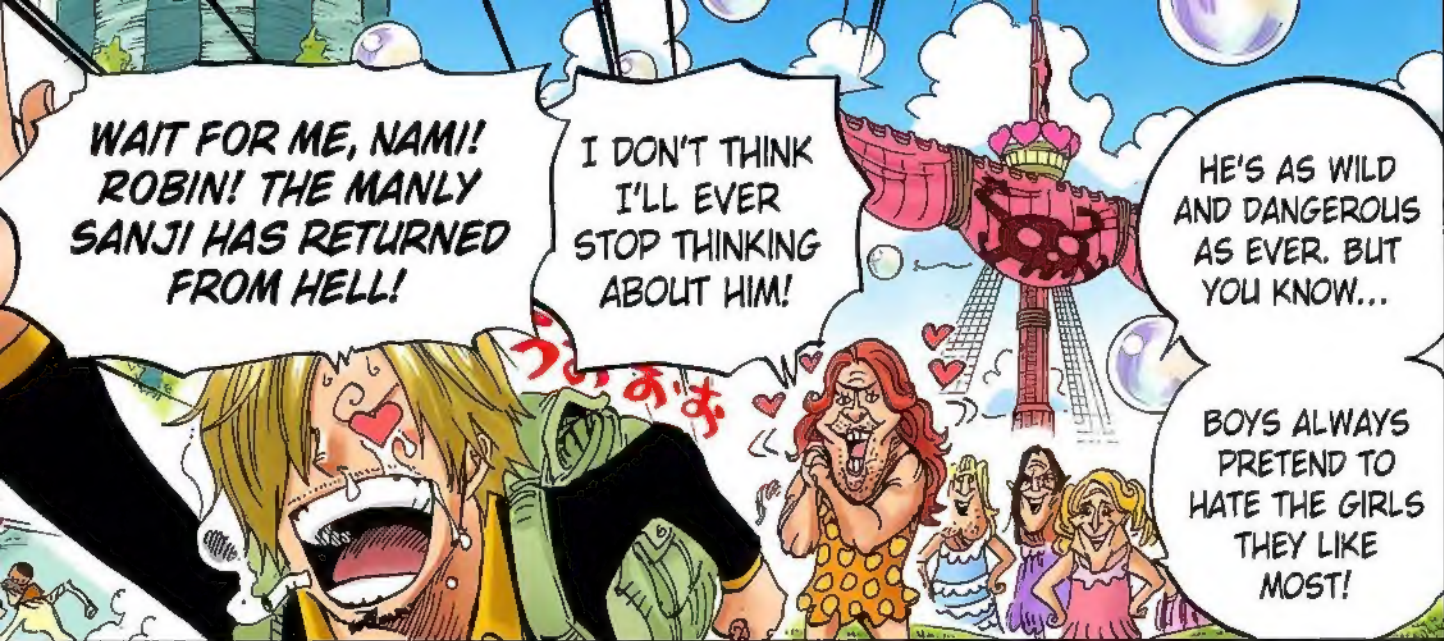
VIVA
SABA-
ODY!!



I NEVER WANT
TO SEE YOU AGAIN!!
BUT THANKS FOR
BRINGING ME HERE!
GIVE MY REGARDS
TO IVA!

WE'LL
BE
SEEING
YOU!

LOOKS LIKE
WE HAVE TO
SAY GOODBYE,
SANJI! I'LL
MISS YOU!

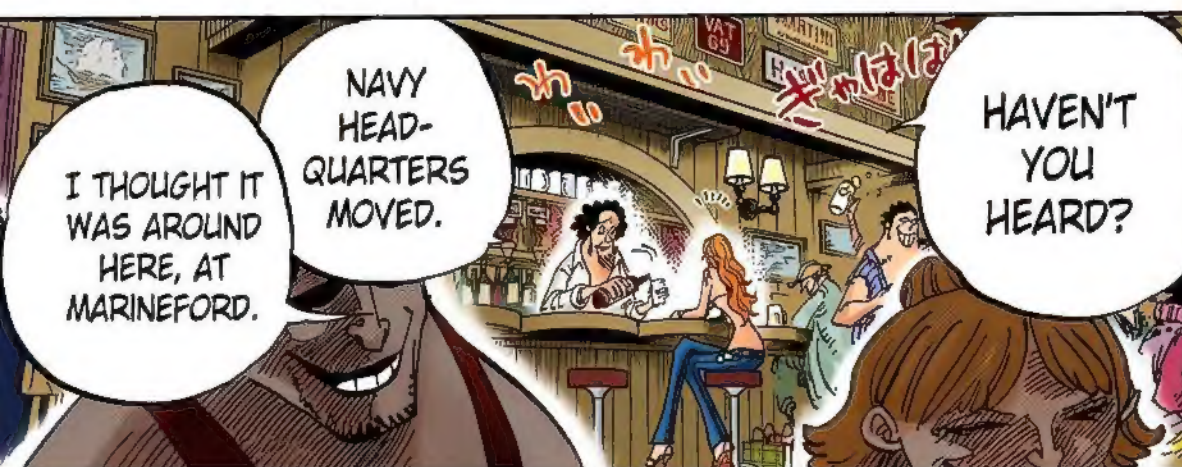


WAIT FOR ME, NAMI!!
ROBIN! THE MANLY
SANJI HAS RETURNED
FROM HELL!

I DON'T THINK
I'LL EVER
STOP THINKING
ABOUT HIM!

HE'S AS WILD
AND DANGEROUS
AS EVER. BUT
YOU KNOW...

BOYS ALWAYS
PRETEND TO
HATE THE GIRLS
THEY LIKE
MOST!



I THOUGHT IT
WAS AROUND
HERE, AT
MARINEFORD.

NAVY
HEAD-
QUARTERS
MOVED.

HAVEN'T
YOU
HEARD?



IN A
CERTAIN
TAVERN...



WHAT?!
ARE YOU
SERIOUS?!

A BOUNTY OF
55 MILLION
BERRIES...?!



...THIS ISLAND
HAS BECOME A
HOTBED OF
LAWLESSNESS!

AND SINCE
THEY LEFT
TWO YEARS
AGO...

SO THAT'S
WHAT
HAPPENED TO
THIS PLACE.



THEY TRADED
LOCATIONS WITH A
BRANCH CALLED G1
THAT WAS ON THE
OTHER SIDE OF THE
RED LINE.

THE NEW ADMIRAL OF
THE FLEET WHO TOOK
SENGOKU'S PLACE MADE
THE DECISION! THEY PLACED
THEIR HEADQUARTERS IN
THE OCEANS WHERE THE
FOUR EMPERORS REIGN!



THOSE TWO BROTHERS ARE PIRATE CAPTAINS WITH BOUNTIES OF 210 MILLION AND 190 MILLION.

DOH HA HA! THEY'LL COME IN HANDY!!

OUT OF THEM, TWO ARE THOSE INFAMOUS ROOKIES!

WET-HAIRED CARIBOU AND BLOOD SPLATTER CORIBOU! THEY'RE WELL-KNOWN FOR KILLING NAVY SOLDIERS!



NO THANKS.

DON'T DRINK ALONE! COME OVER HERE!

KEEP RECRUITING! BARKEEP! MORE GROG!

AND YOU THERE! WOMAN!

HEH HEH! SHE'S A REAL LOOKER!

I'M WAITING FOR A MAN.



HA HA HA! YOU'RE WAITING FOR A MAN? HE'S PROBABLY A COWARD...

...WHO'LL FAINT AT THE SOUND OF CAPTAIN LUFFY'S NAME!



HEY! LISTEN TO ME! THAT'S STRAW HAT LUFFY!

HE'S THAT CRAZY PIRATE WHO JUMPED HEADFIRST INTO THE PARAMOUNT WAR TWO YEARS AGO! YOU KNOW THE ONE?!



SHE TURNED HIM DOWN!



WE'RE NOT ACCEPTING ANY CAPTAINS BELOW THAT LEVEL, I'M SURPRISED YOU MADE IT THIS FAR WITH A MEASLY BOUNTY LIKE THAT.

READ THAT NOTICE ONE MORE TIME. I ONLY WANT PEOPLE WITH BOUNTIES OF AT LEAST 70 MILLION BERRIES.

AAAAH!!

GET LOST, TRASH! I'M THE SON OF DRAGON THE REVOLUTIONARY!

HEE HEE...

GAH! BLAST YOU!

CAPTAIN MONKEY D. LUFFY & CREW
(SNIPER KING, FRANKY, NAMI)
THE STRAW HAT PIRATES

WE DON'T WANT ANY WEAKLINGS ON OUR CREW. WE'RE THE CHOSEN ONES!

WE'RE THE ELITE OF THE ELITE! WE ONLY TAKE THE BEST TALENT!

TALLYING THEM UP... THAT MAKES ONE HUNDRED. THREE FULL BANDS OF PIRATES HAVE JOINED US, ALONG WITH TEN INDIVIDUALS WITH BIG BOUNTIES.

HEY! FRANKY! HOW MANY DO WE HAVE NOW?

GET OUT OF HERE!

AAAAH !!

HE'S EARNED HIS REPUTATION ALL RIGHT.

THAT STRAW HAT LUFFY IS RUTHLESS.

I'M NOT GOING
TO DRINK WITH YOU!
YOU'RE NOT GOOD
ENOUGH FOR ME.

I'LL
TELL YOU
ONE MORE
TIME.

!!!
SHE'S SO
DEAD!

HEY,
STOP
IT!!

UNDERSTAND?
STRAW... WHAT
WAS YOUR NAME
AGAIN?

!!
UH-OH!
THIS IS
BAD!

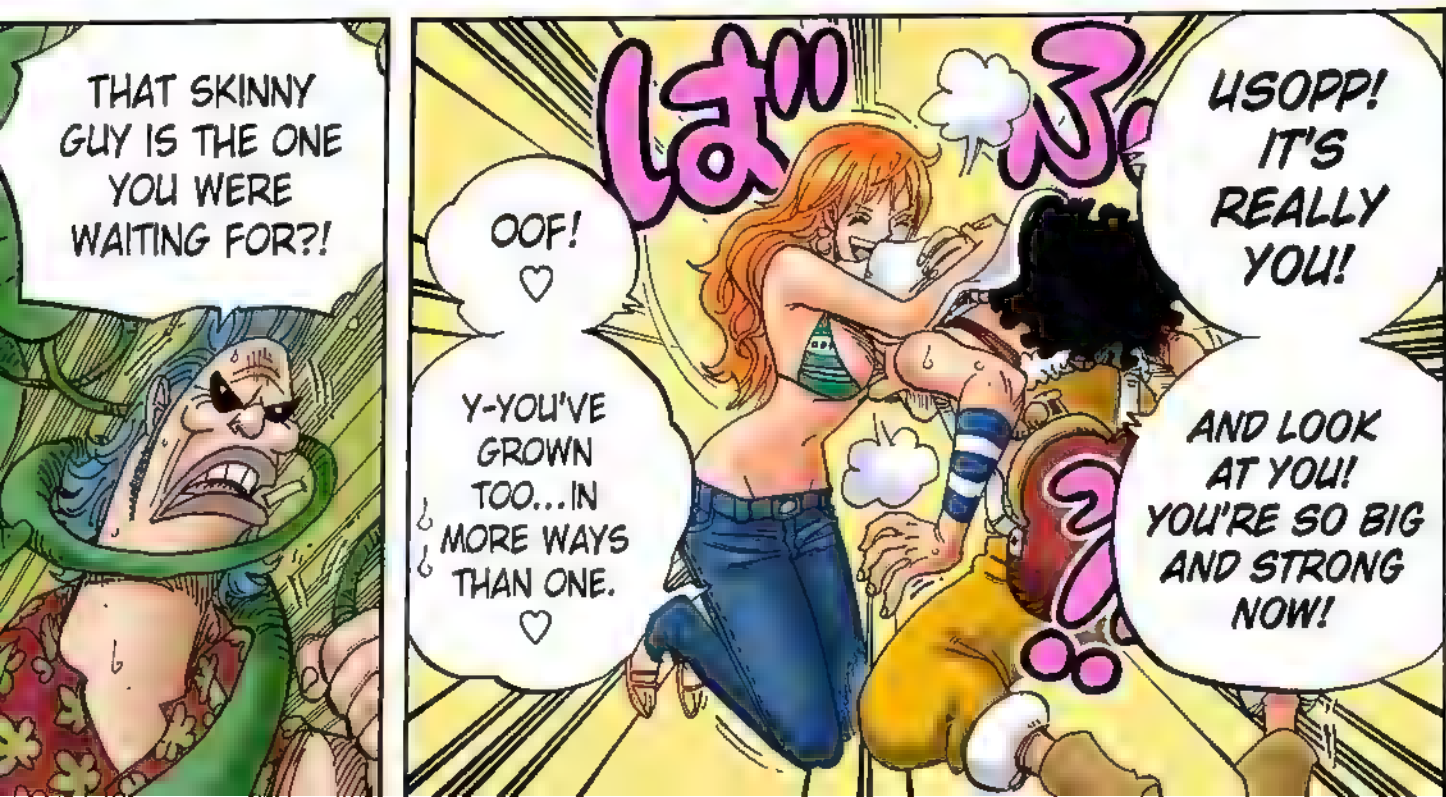
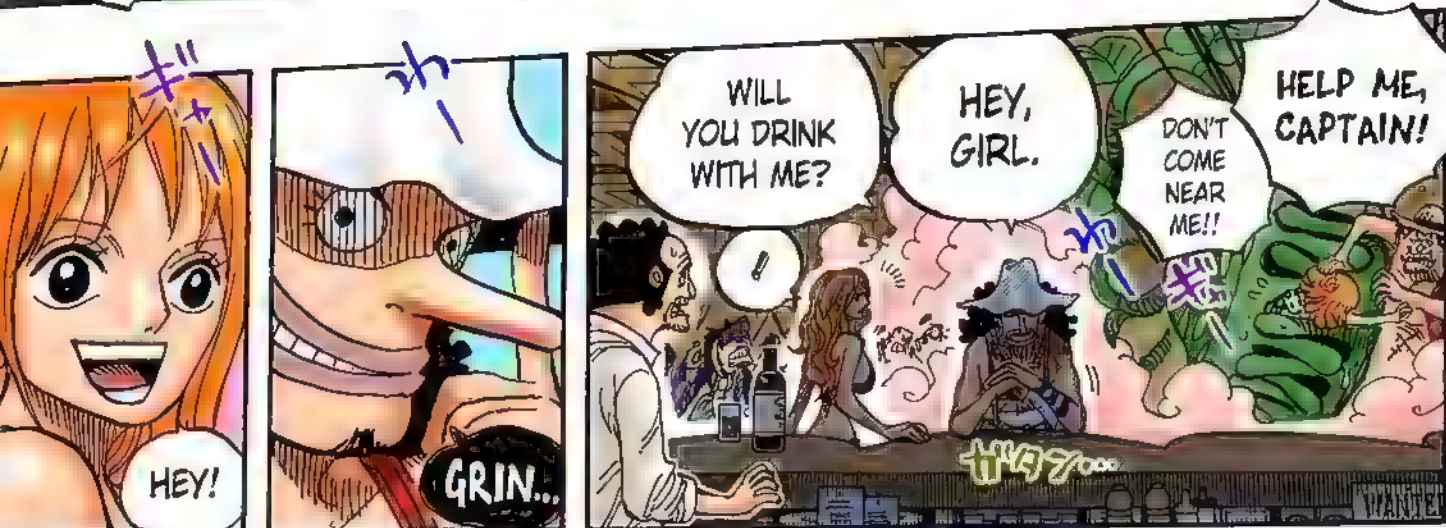
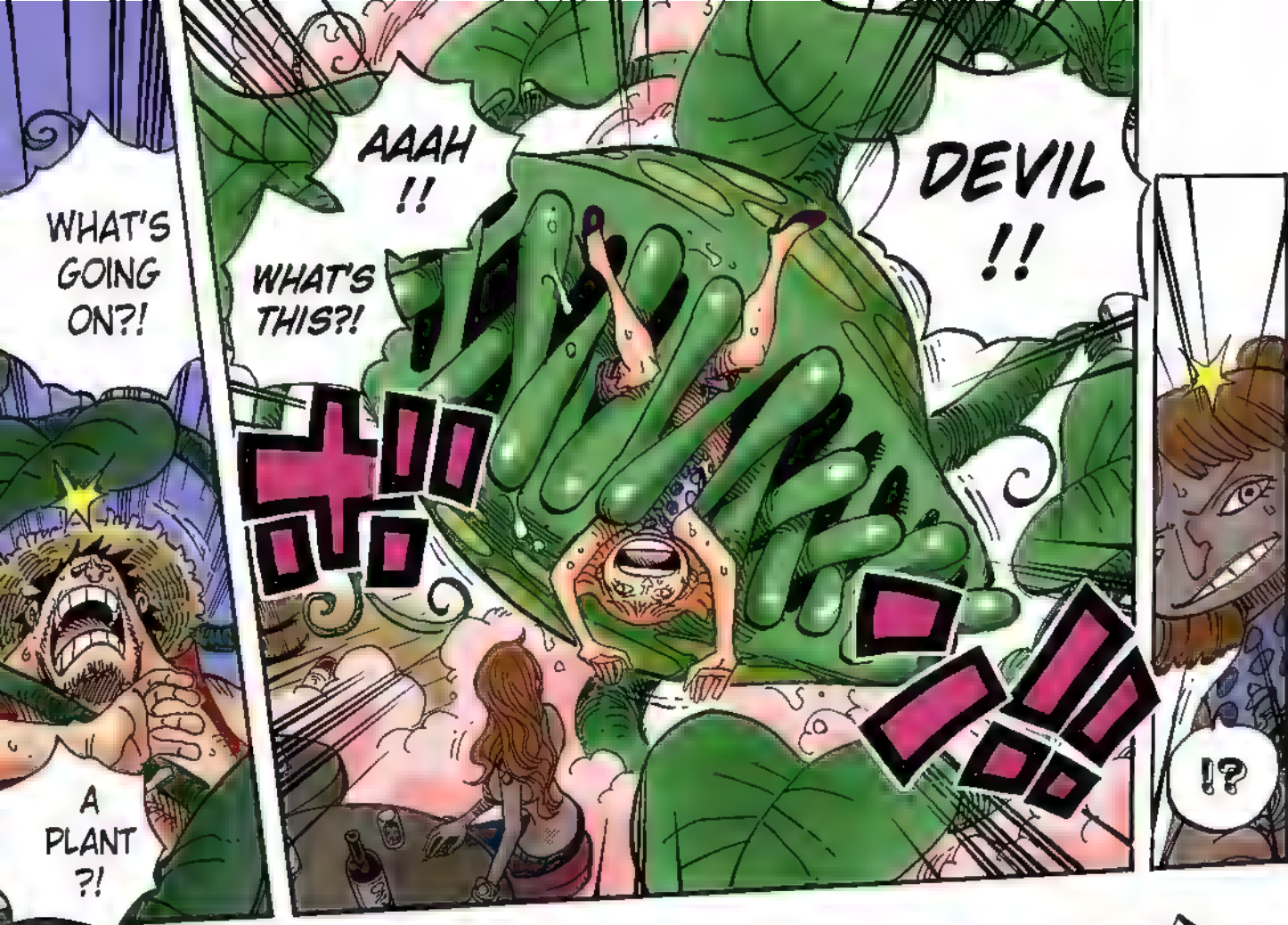
I SAID
I'M STRAW
HAT LUFFY!

SPECIAL
ATTACK: GREEN
STAR!!

BY THE WAY, I
HAVE A BOUNTY
ON MY HEAD TOO.
I'M THE CAT
BURGLAR.

I'M NAMI!
DON'T YOU
FORGET THAT!

YOU GOT
TWO CHOICES!
ACCEPT CAPTAIN
LUFFY'S
INVITATION...
OR DIE.



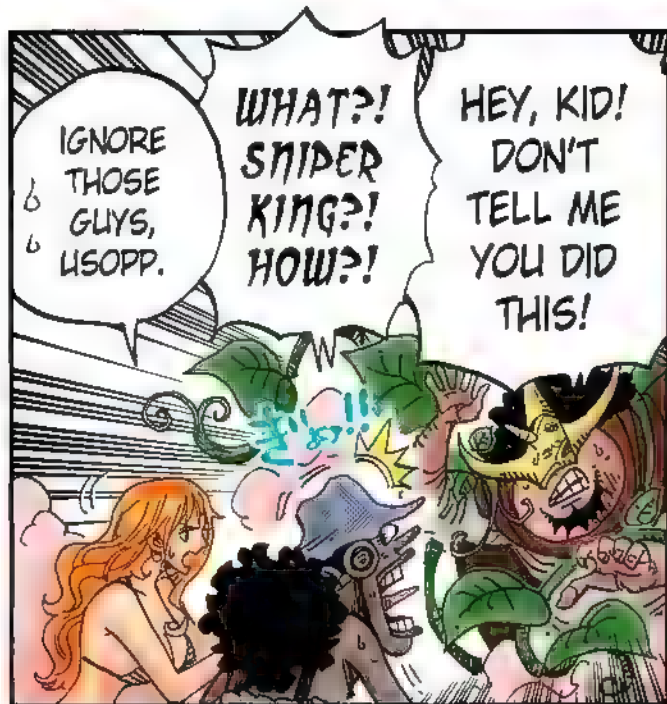


I DID MORE
THAN JUST
STARE AT THE
OCEAN FOR
THE LAST TWO
YEARS!

YEAH!
THAT'S MY
NEW WEAPON,
THE POP
GREEN!



DID YOU
DO THAT?



IGNORE
THOSE
GUYS,
HSOPP.

WHAT?!
SNIDER
KING?!
HOW?!

HEY, KID!
DON'T
TELL ME
YOU DID
THIS!



SORRY,
BUT...



HOLD IT!
DON'T YOU
KNOW WHO
I AM?!

LET'S GO
SOMEWHERE
ELSE. THERE'S
SOMETHING I
WANT TO ASK
YOU!

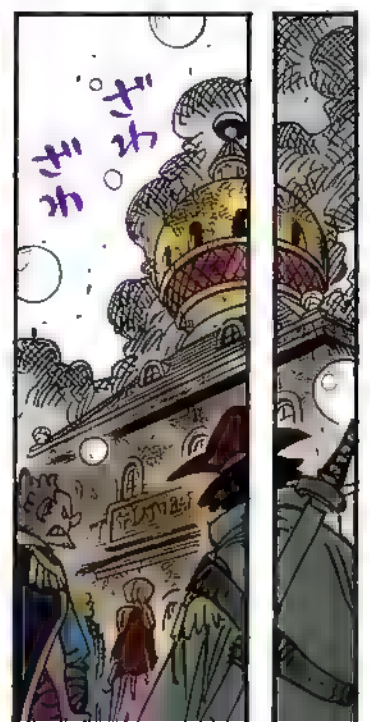
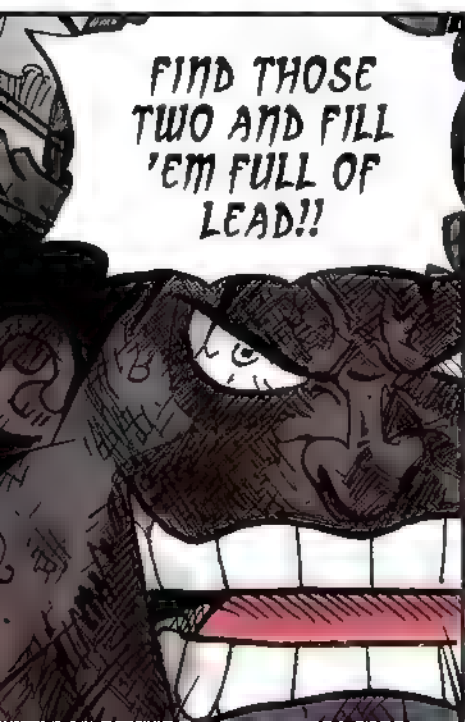
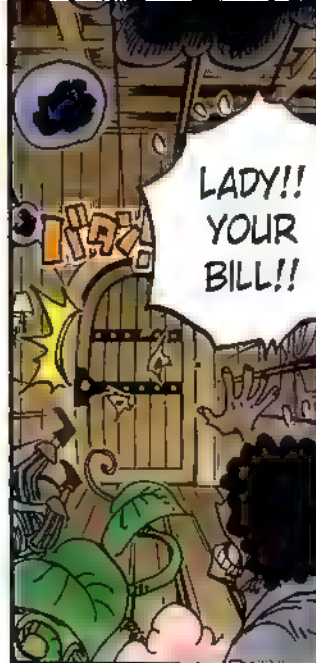
HEY,
LADY! WHAT
ABOUT YOUR
TAB?!

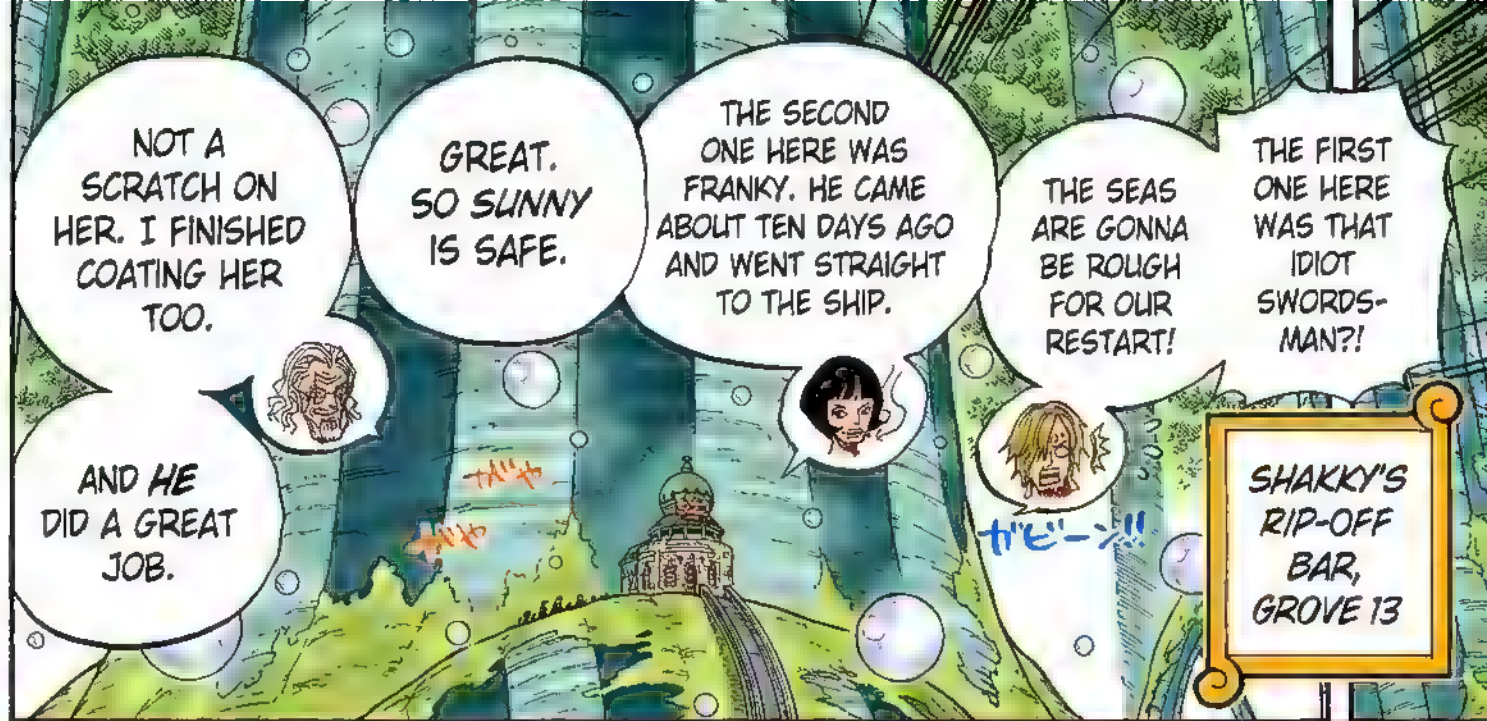
WHAT?!
LUFFY?!



...I'M NOT PART
OF THE WEAKLING
TRIO WITH YOU
AND CHOPPER
ANYMORE!

I'LL NEVER FALTER
NO MATTER WHAT
HAPPENS! I'VE
FINALLY BECOME A
TRUE WARRIOR!





NOT A
SCRATCH ON
HER. I FINISHED
COATING HER
TOO.

GREAT.
SO SUNNY
IS SAFE.

THE SECOND
ONE HERE WAS
FRANKY. HE CAME
ABOUT TEN DAYS AGO
AND WENT STRAIGHT
TO THE SHIP.

THE SEAS
ARE GONNA
BE ROUGH
FOR OUR
RESTART!

THE FIRST
ONE HERE
WAS THAT
IDIOT
SWORDS-
MAN?!

AND HE
DID A GREAT
JOB.

SHAKKY'S
RIP-OFF
BAR,
GROVE 13



I DIDN'T
REALIZE YOU
WERE SO
DUTIFUL.

WE OWE
YOU BIG
TIME,
DUVAL.

YEAH! A
YEAR TO
RECOVER!

CALL IT A
BADGE OF
HONOR! I
REGRET
NOTHING!

WHAT?
HANDSOME? HA
HA HA HA! JUST
WANTED TO PAY
YOU BACK, KID!

THROUGH RAIN
AND SHINE, STORM AND
SNOW, I STOOD MY
GROUND AND PROTECTED
THE SHIP FROM THOSE
BLOODTHIRSTY PIRATES!
DAY AFTER DAY
AFTER DAY!

HEY!!
WHAT
ABOUT MY
EPIC
STRUGGLE
?!

SHE GOT
BORED AND
WENT TO
TOWN TO DO
SOME
SHOPPING.

WHERE
IS SHE?
WHERE?!

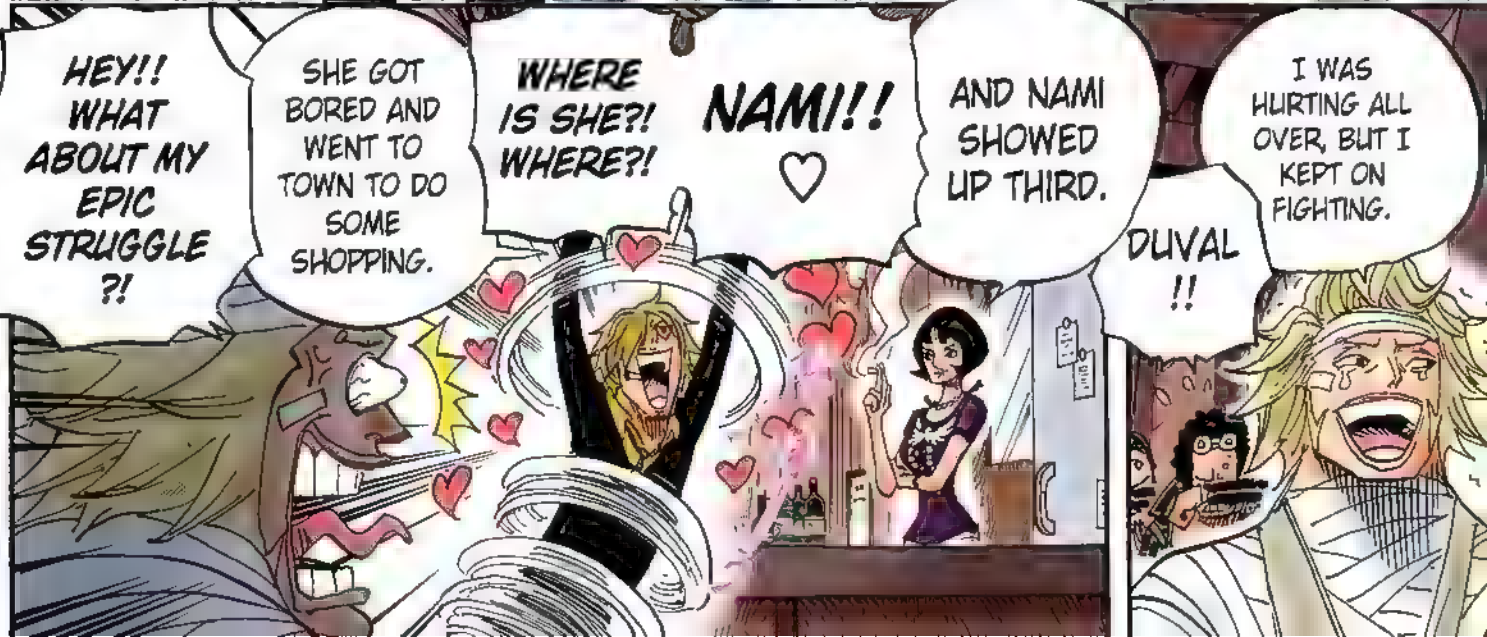
NAMI!!



AND NAMI
SHOWED
UP THIRD.

I WAS
HURTING ALL
OVER, BUT I
KEPT ON
FIGHTING.

DUVAL
!!



SO, COUNTING YOU, THERE ARE ALREADY SEVEN OF YOU ON THE ARCHIPELAGO.

BROOK CAME TO THIS ISLAND FOR HIS CONCERT TODAY.

AND YOU SHOWED UP AFTER HIM.

CHOPPER WAS FIFTH. HE ARRIVED YESTERDAY.

USOPP ARRIVED FOURTH. HE GOT HERE THREE DAYS AGO.

CON-
CERT?

NAMI'S SHOPPING!
NAMI'S SHOPPING!

I DIDN'T KNOW YOU WERE THE ONE TRAINING LUFFY!

HE MUST BE EVEN STRONGER NOW!

IT'S NO EASY FEAT JUST GETTING TO THIS ISLAND.

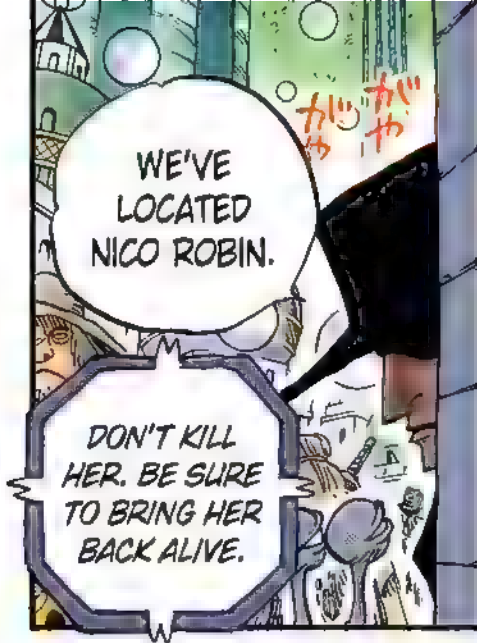
NICO ROBIN AND LUFFY ARE THE ONLY ONES LEFT.

I HAVEN'T SEEN HIM FOR ABOUT SIX MONTHS. I CAN'T WAIT TO SEE HOW HE'S GROWN.

AND I CAN'T WAIT TO SEE HOW MUCH NAMI'S GROWN!

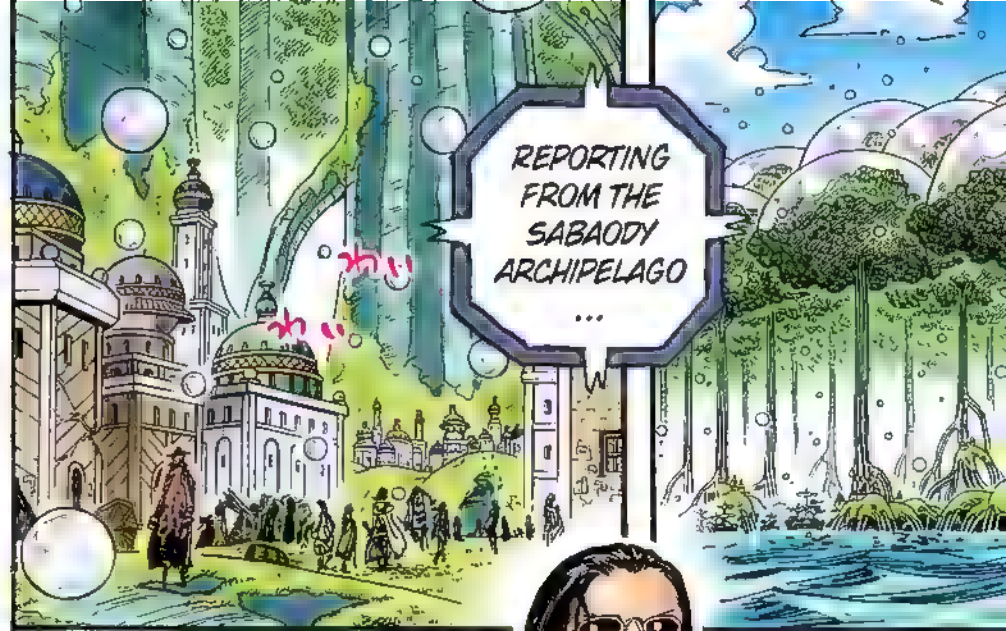
YOU GONNA BE ALL RIGHT?

YOU REALLY ARE AN AMAZING BUNCH OF PIRATES. IT LOOKS LIKE YOU MIGHT ALL MAKE IT BACK SAFELY.

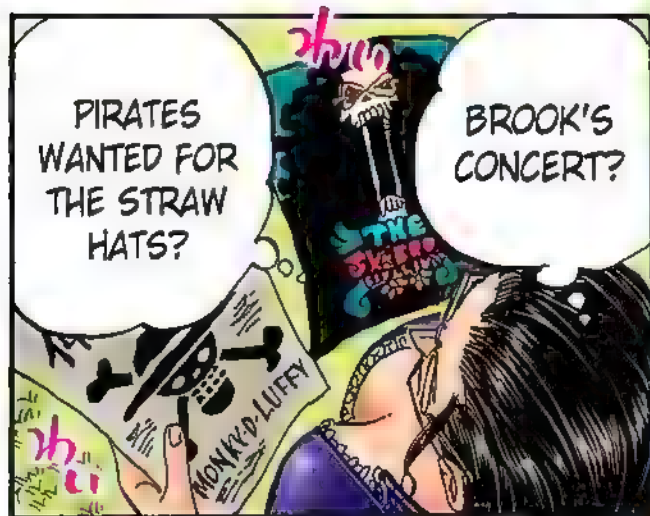


WE'VE
LOCATED
NICO ROBIN.

DON'T KILL
HER. BE SURE
TO BRING HER
BACK ALIVE.



REPORTING
FROM THE
SABAODY
ARCHIPELAGO
...



PIRATES
WANTED FOR
THE STRAW
HATS?

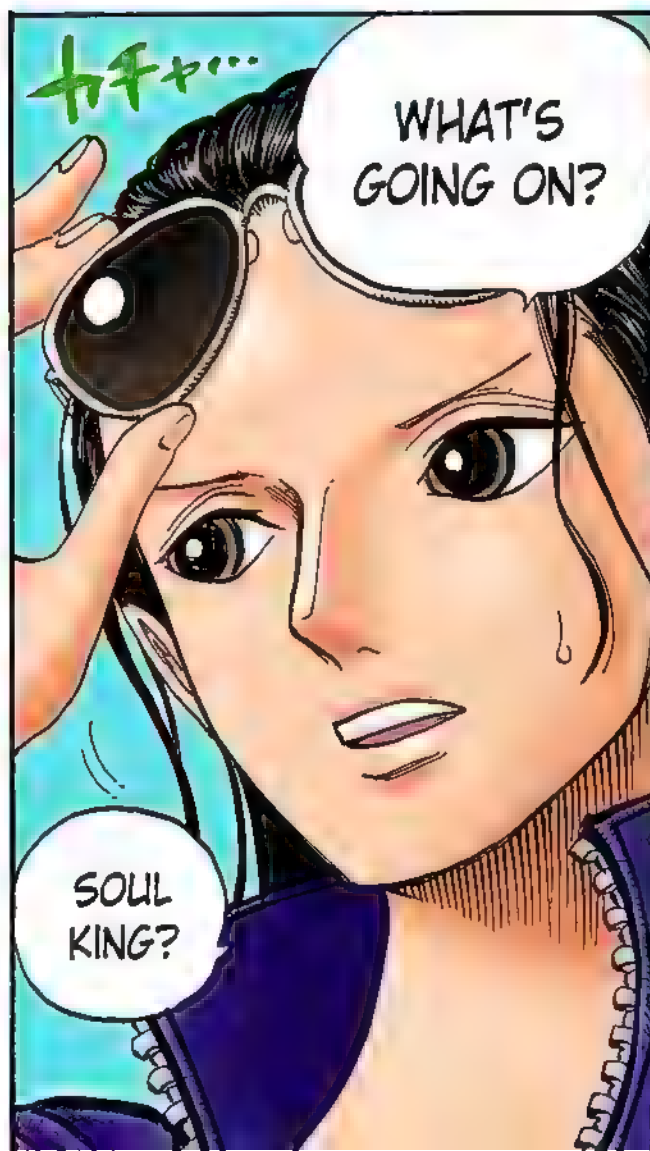
BROOK'S
CONCERT?



HUFF
HUFF

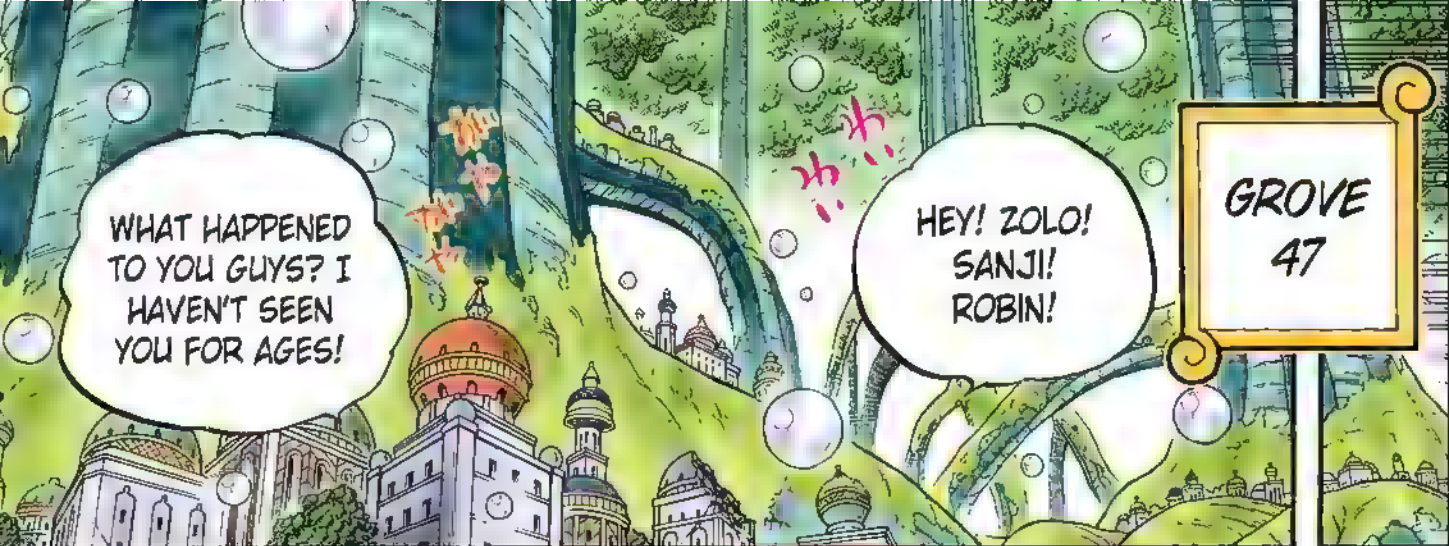
DID
I LOSE
THEM?

どきどき!!



WHAT'S
GOING ON?

SOUL
KING?



HE THINKS
WE'RE HIS
MASTERS!

THEN LET'S
DITCH THE FOX
AND KEEP THE
REAL THING!

IF OUR PET'S
THE ONE ON
THE WANTED
POSTER, WE'LL
LOOK MORE
CONVINCING!

THE STRAW
HATS MUST'VE
DUMPED HIM ON
THIS ISLAND WHEN
THEY WERE STILL
ALIVE AND NOW HE'S
GONE FERAL.

IT'S THEIR
REAL PET,
CHOPPER THE
COTTON
CANDY LOVER,
WORTH 50
BERRIES!

BUT
THAT'S
OKAY!

YOU GUYS
SEEM A
LITTLE
DIFFERENT!

**THE STRAW
HAT PIRATES**
(ZOLO, SANJI,
ROBIN, CHOPPER)

COME
HERE,
CHOPPER.
♡

HAVE A
CUCUM-
BER.

WHOA,
ROBIN'S
S-SCARY.

SHOO!

GO
AWAY!

SCAT!
SHOO!

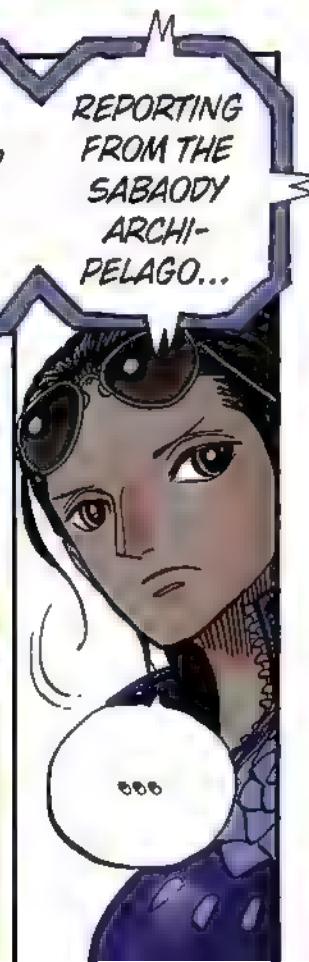
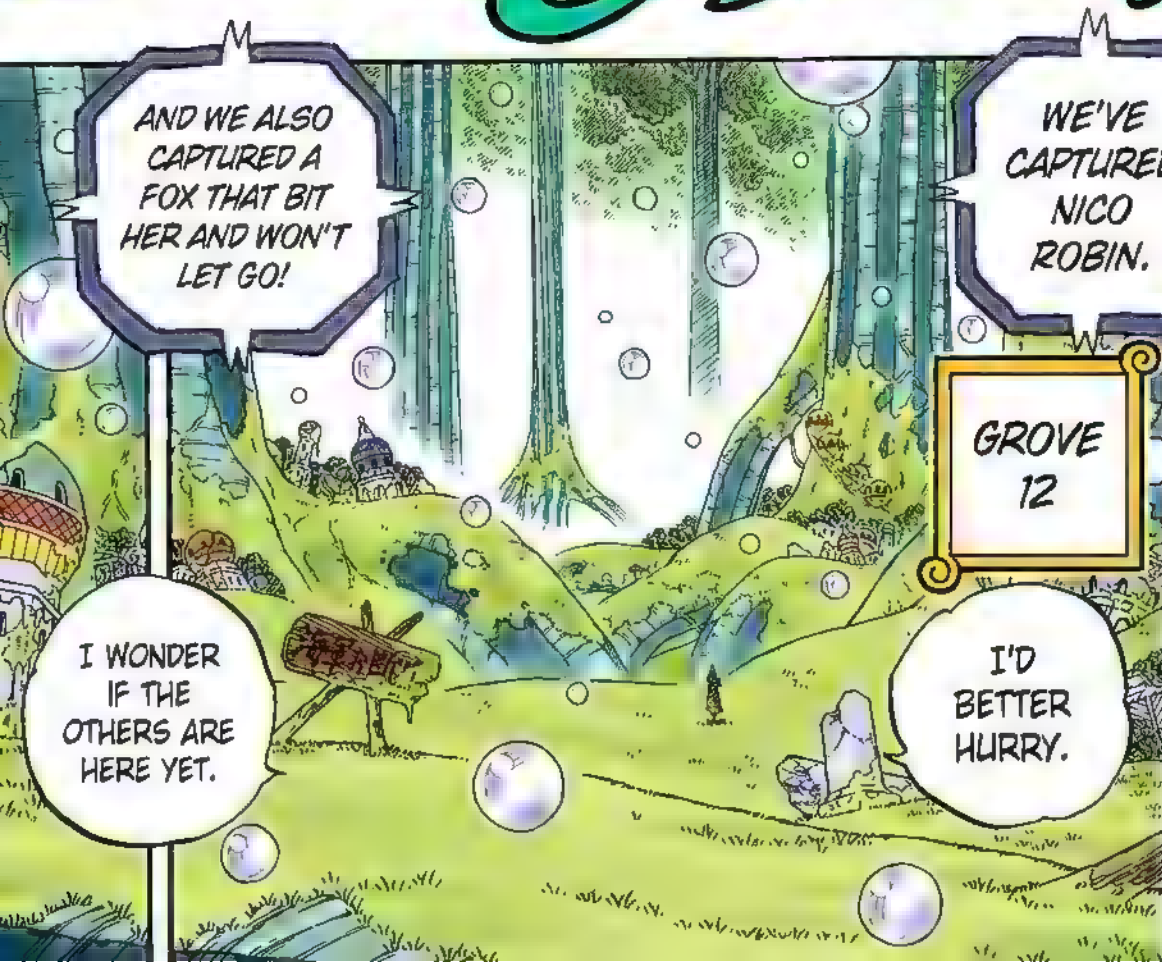
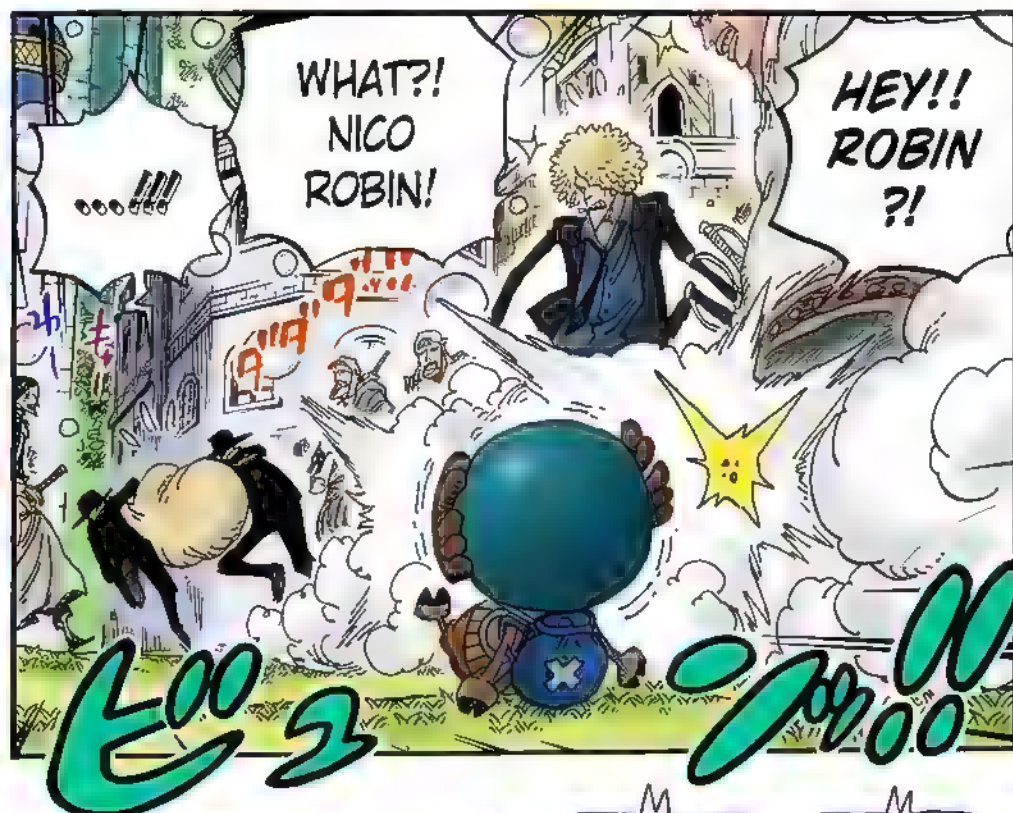
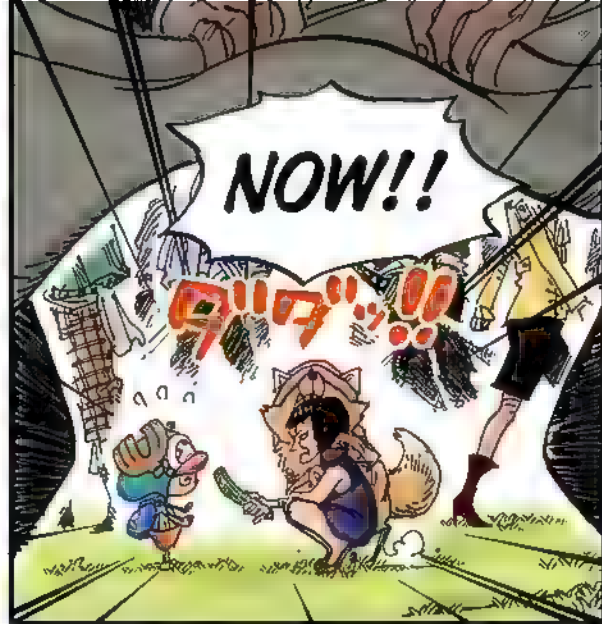
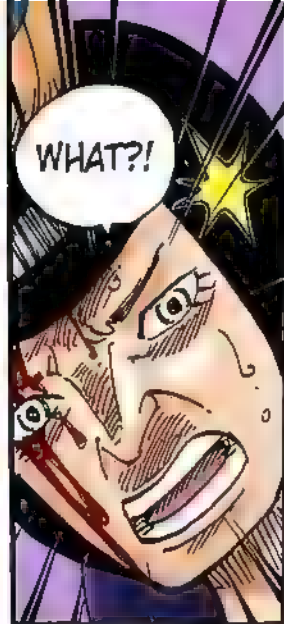
YIP!

!?

WE'RE GONNA
KEEP IT? WHAT
DOES IT EAT?

BUT
WE DON'T
HAVE ANY!

COTTON
CANDY,
WHAT
ELSE?!





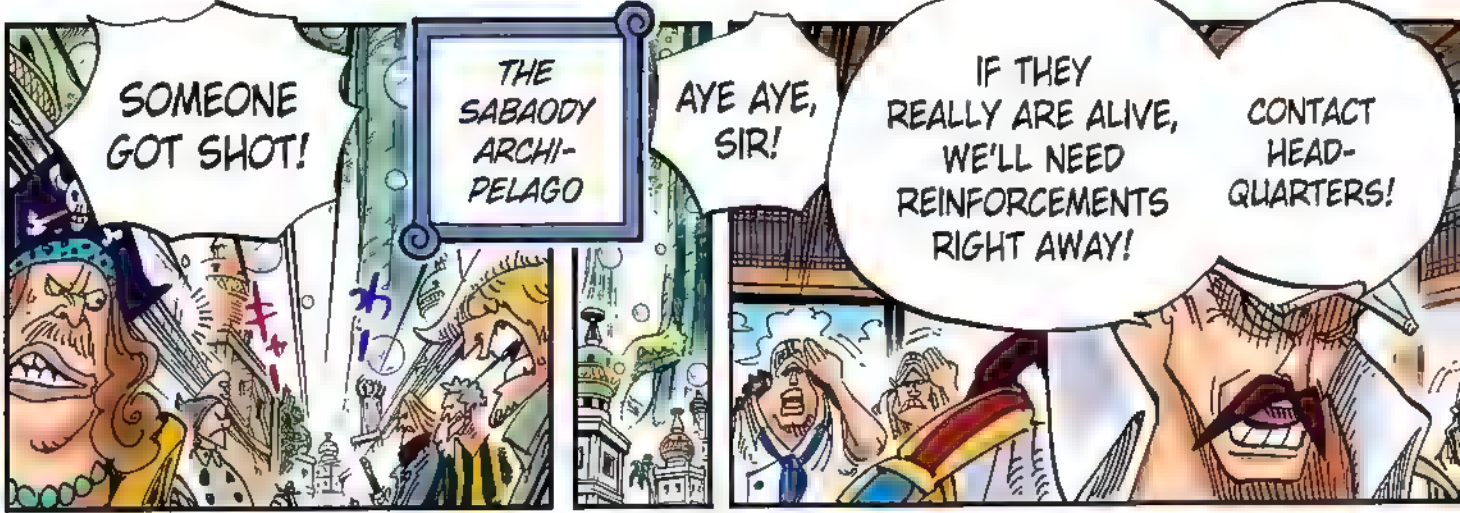
NAVY
BRANCH
G1

...ARE ON
THE SABAODY
ARCHI-
PELAGO?!

THE
STRAW HAT
PIRATES...

MARINEFORD
(FORMER
NAVY HEAD-
QUARTERS)

YES. AND
THEY SEEM
TO BE
RECRUITING.



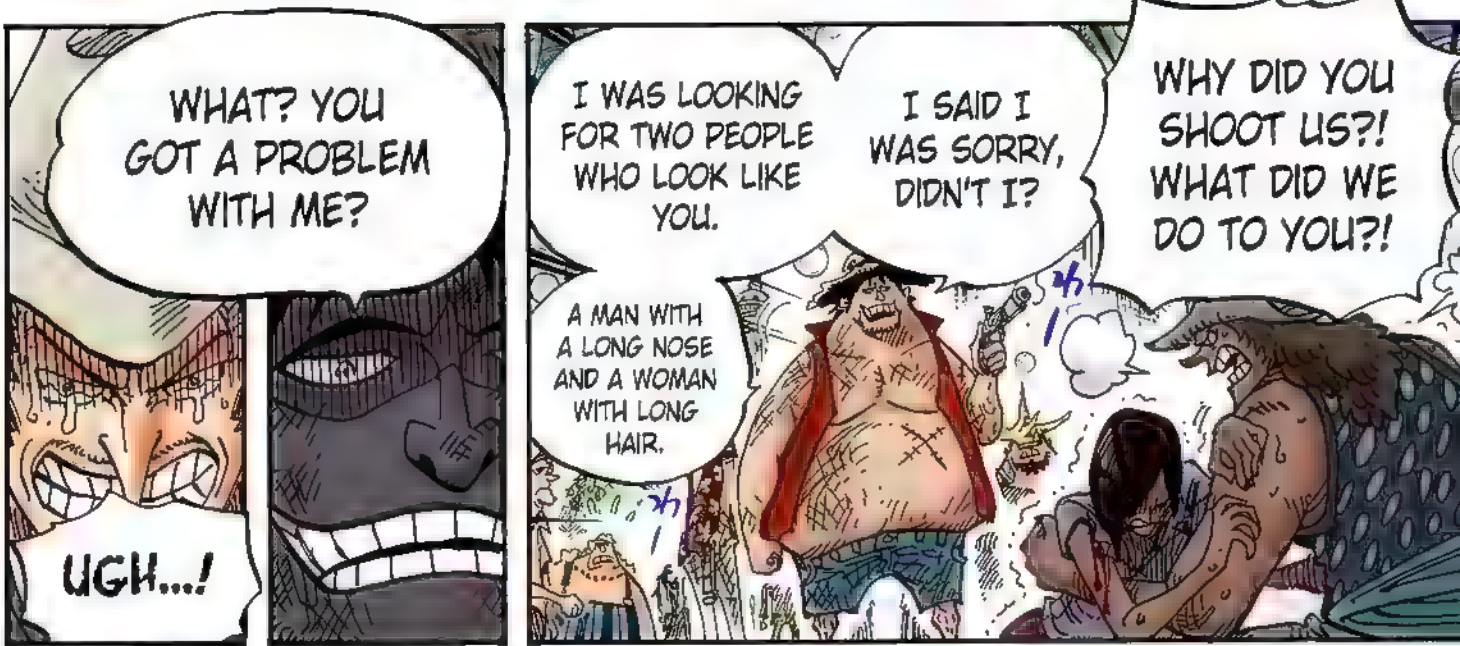
SOMEONE
GOT SHOT!

THE
SABAODY
ARCHI-
PELAGO

AYE AYE,
SIR!

IF THEY
REALLY ARE ALIVE,
WE'LL NEED
REINFORCEMENTS
RIGHT AWAY!

CONTACT
HEAD-
QUARTERS!



WHAT? YOU
GOT A PROBLEM
WITH ME?

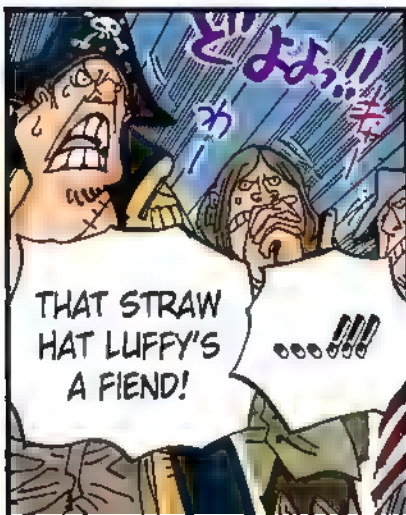
UGH...!

I WAS LOOKING
FOR TWO PEOPLE
WHO LOOK LIKE
YOU.

I SAID I
WAS SORRY,
DIDN'T I?

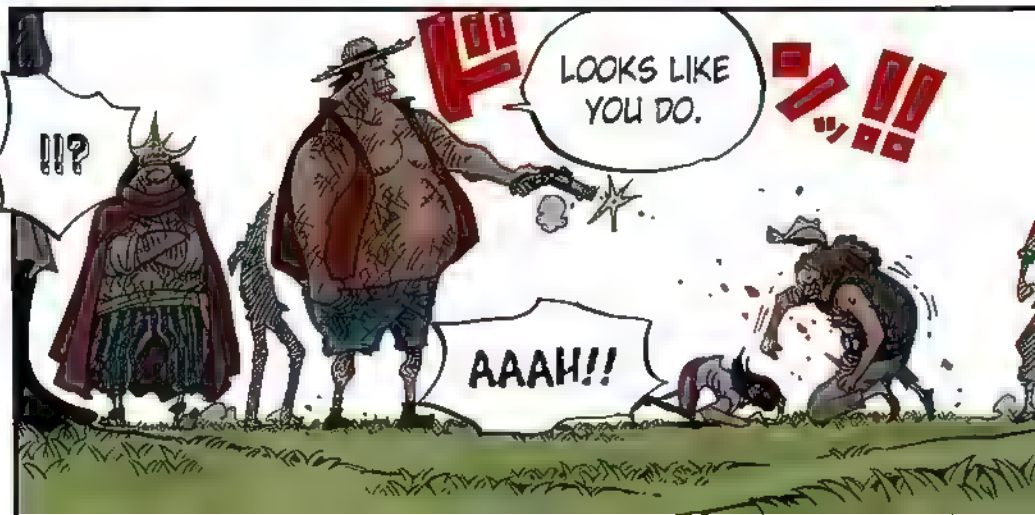
WHY DID YOU
SHOOT US?!
WHAT DID WE
DO TO YOU?!

A MAN WITH
A LONG NOSE
AND A WOMAN
WITH LONG
HAIR.



THAT STRAW
HAT LUFFY'S
A FIEND!

!!!



LOOKS LIKE
YOU DO.

AAAH!!



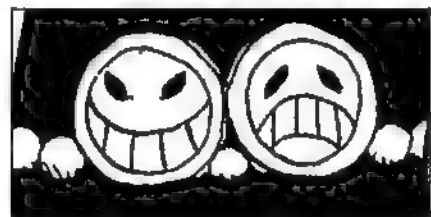


Q: Hello Mr. Odacchi. Good evening. I have a question about the badges on Ace's hat. (22)

(22) Should I have ever been born?

(22) After meeting Pops and Luffy, I'm so glad I was born. Thank you for loving me.

Did those badges symbolize the "answer" Ace found in his journey? No, I'm sure of it! When Ace said his last words, the expressions he showed were exactly like the badges on his hat.



--KY(Considerate Guy) of Nara

A: Hmm, I see. I actually received a lot of letters about this. You're right. The badges are exactly the same as his last expressions. I was so surprised when people pointed it out. That means that it was a complete coincidence. When Ace first appeared, I'd already planned out his fate in the story, but I only meant for those badges to be a fashion statement. As for the last expressions Ace made, I presented it that way because I thought that would be how Ace would feel. He's in pain. He's burning inside and out. He feels sorry and doesn't want to die. But at the same time, he doesn't regret anything in his life. I think he wanted to tell that to Luffy. That's why he also smiled. When trying to cheer up a baby, everyone smiles, right? It's the same as that. He's smiling because he wants others to smile. That last expression is a parting gift to the ones he will leave behind. That's why I put those two panels together. Well, I guess this is getting a bit longwinded. Anyway, I'm surprised how many people noticed.

Q: Why do the dishes on the conveyor belt at sushi restaurants spin?

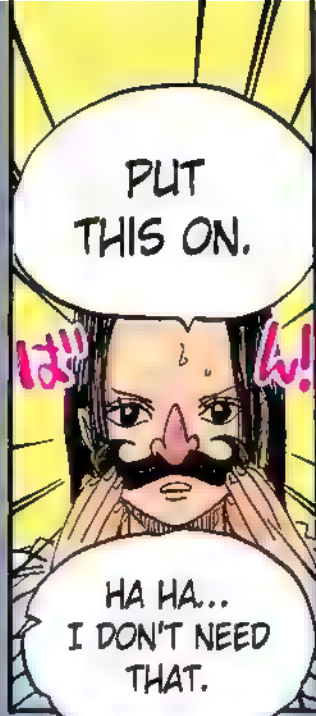
-- Phoenix Maruko

A: Probably the same reason why the world goes round.

Chapter 599: **NINE PIRATES**



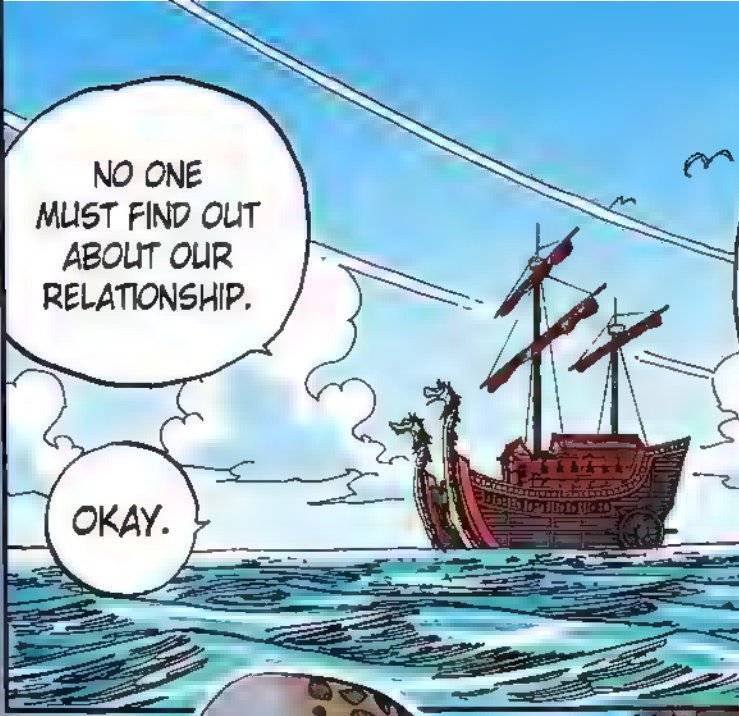
REQUEST: "LUFFY COUNTS SHEEP TO FALL ASLEEP AND
THEY TAKE HIS FOOD" BY TWINS MOTHER FROM HYOGO



PUT
THIS ON.

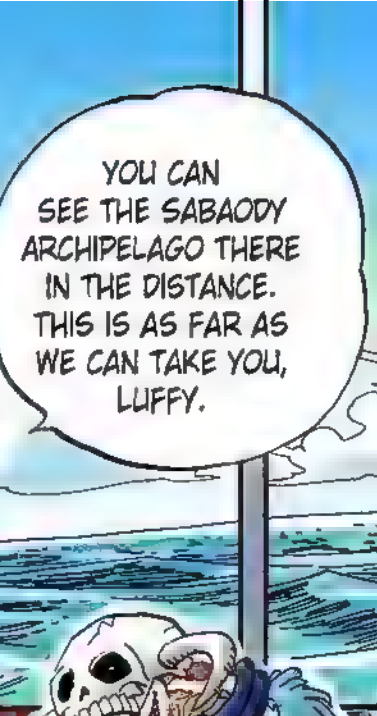
は!! ん!

HA HA...
I DON'T NEED
THAT.

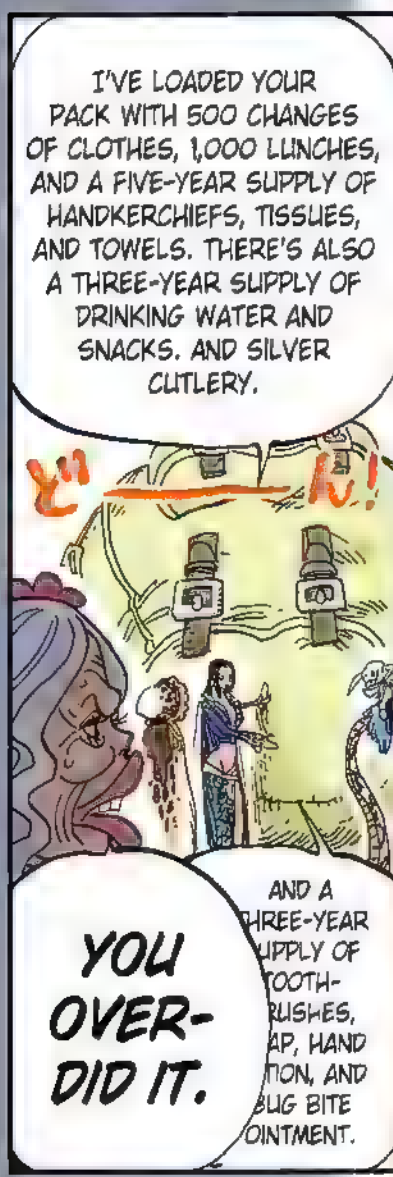


NO ONE
MUST FIND OUT
ABOUT OUR
RELATIONSHIP.

OKAY.



YOU CAN
SEE THE SABAODY
ARCHIPELAGO THERE
IN THE DISTANCE.
THIS IS AS FAR AS
WE CAN TAKE YOU,
LUFFY.



I'VE LOADED YOUR
PACK WITH 500 CHANGES
OF CLOTHES, 1,000 LUNCHES,
AND A FIVE-YEAR SUPPLY OF
HANDKERCHIEFS, TISSUES,
AND TOWELS. THERE'S ALSO
A THREE-YEAR SUPPLY OF
DRINKING WATER AND
SNACKS. AND SILVER
CUTLERY.

は!! ん!

AND A
THREE-YEAR
SUPPLY OF
TOOTH-
BRUSHES,
SOAP, HAND
CREAM, AND
BUG BITE
OINTMENT.

YOU
OVER-
DID IT.



OKAY.

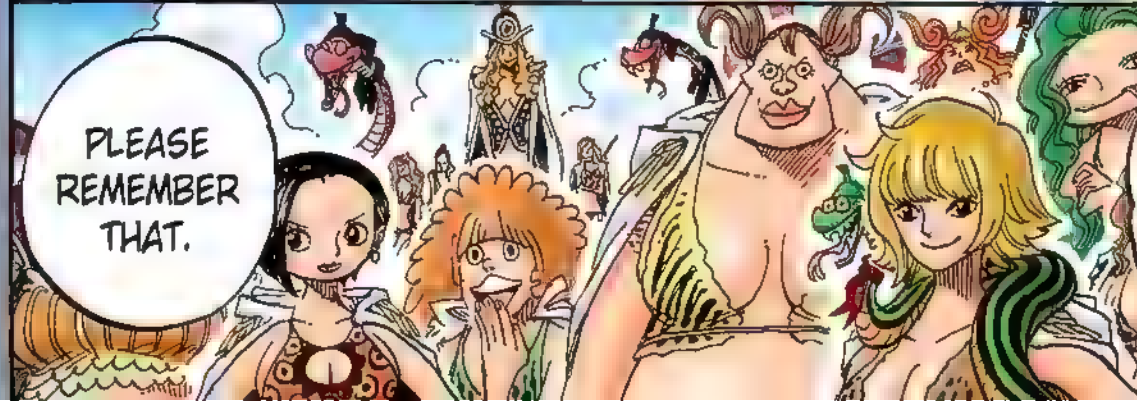


YOU
DON'T?
BUT YOU
HAVE TO
HIDE YOUR
FACE.

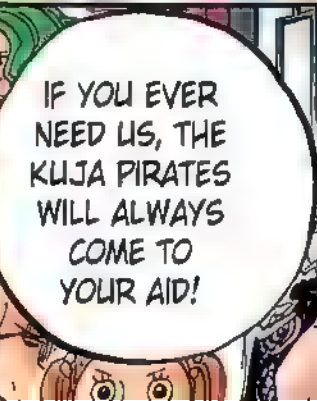
RIGHT
NOW,
EVERYONE
THINKS
YOU'RE
DEAD.

BUT THANKS
TO WHAT
HAPPENED TWO
YEARS AGO,
THE WHOLE
WORLD KNOWS
YOUR FACE.

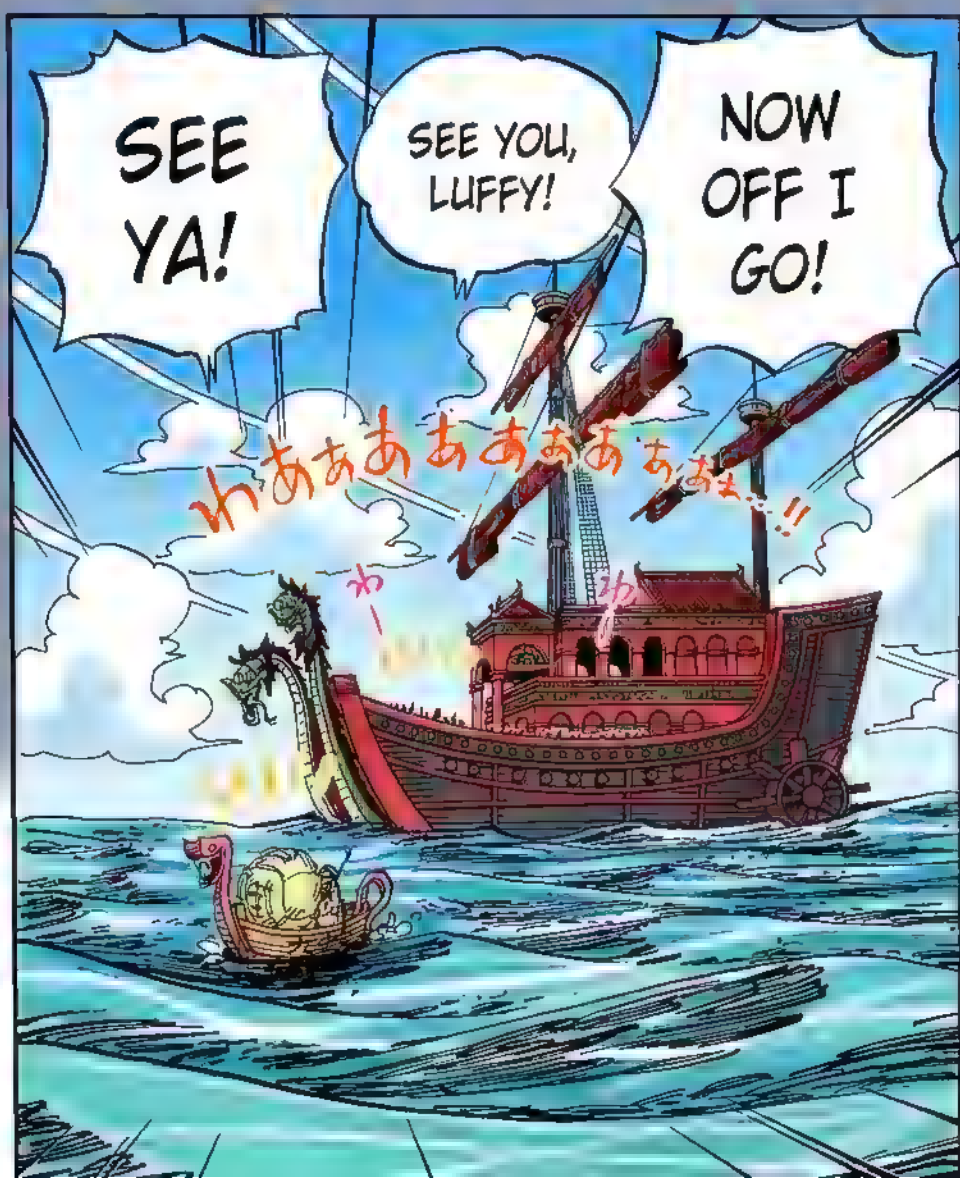
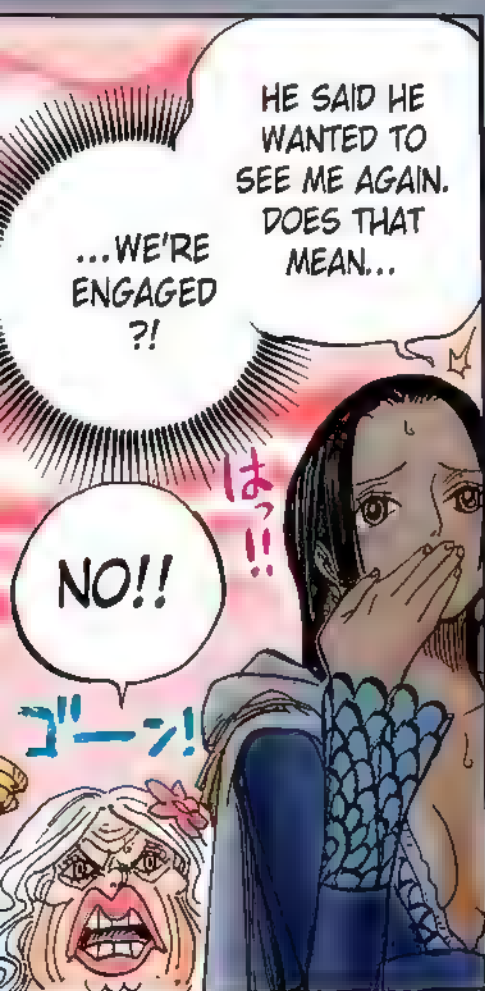
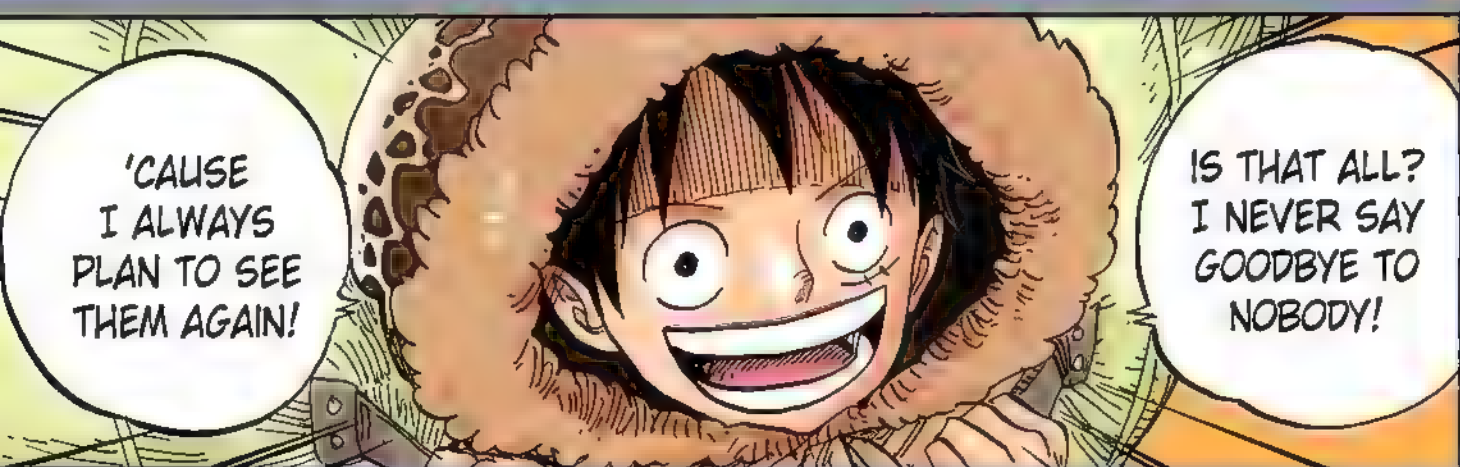
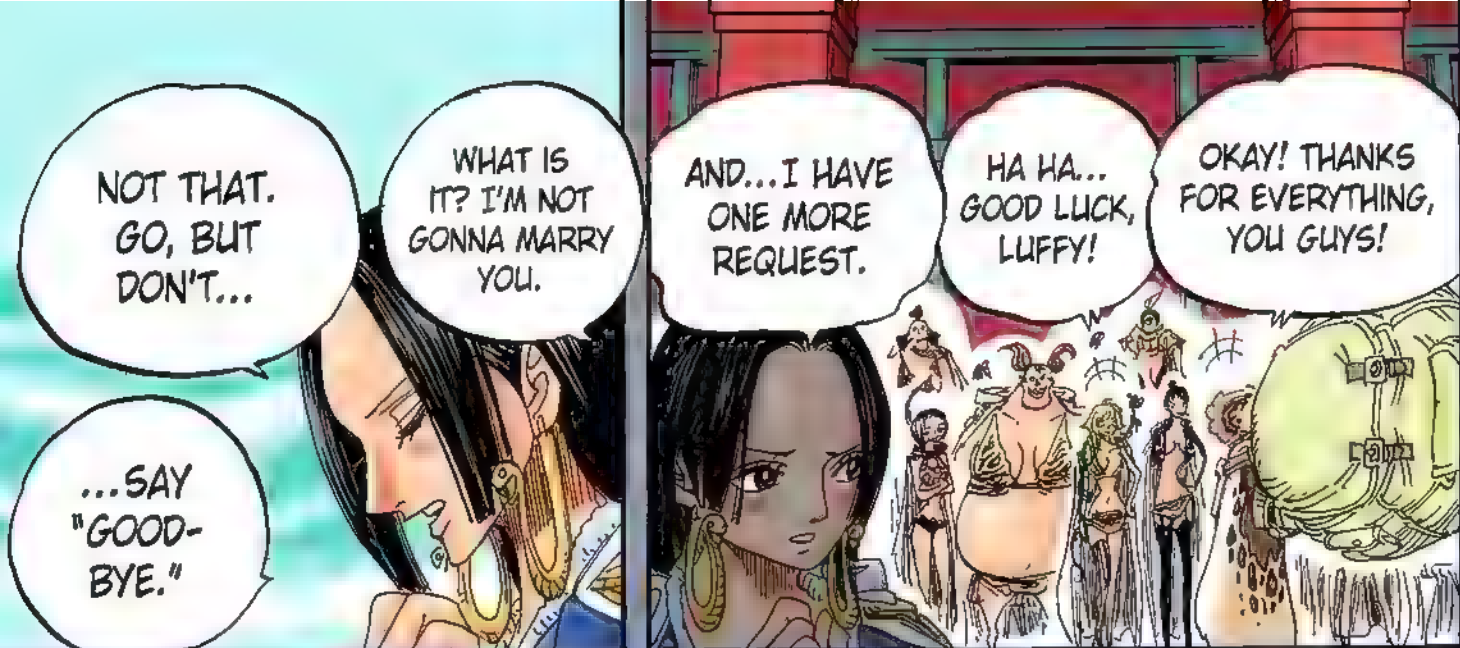
IF YOU'RE
DISCOVERED,
YOU MIGHT
NEVER MAKE
IT OFF THESE
ISLANDS.

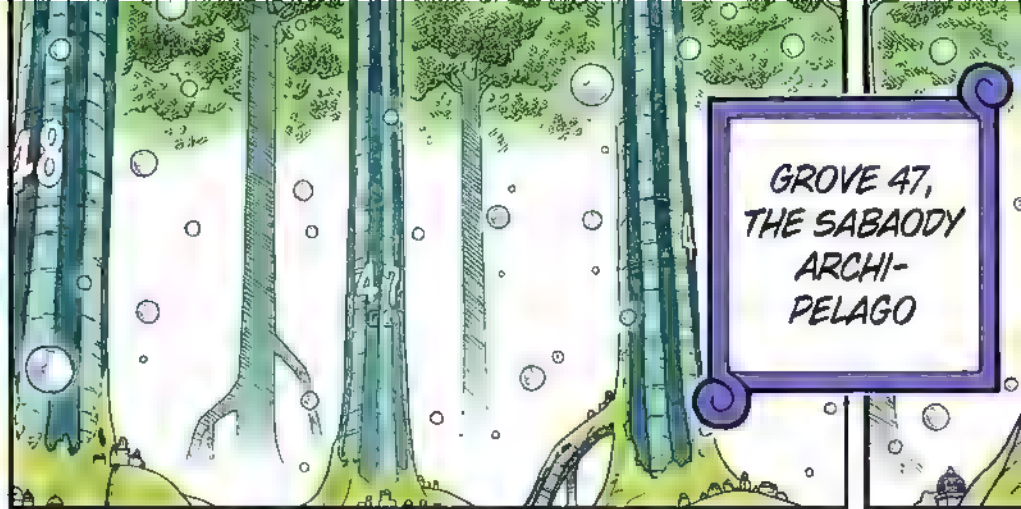


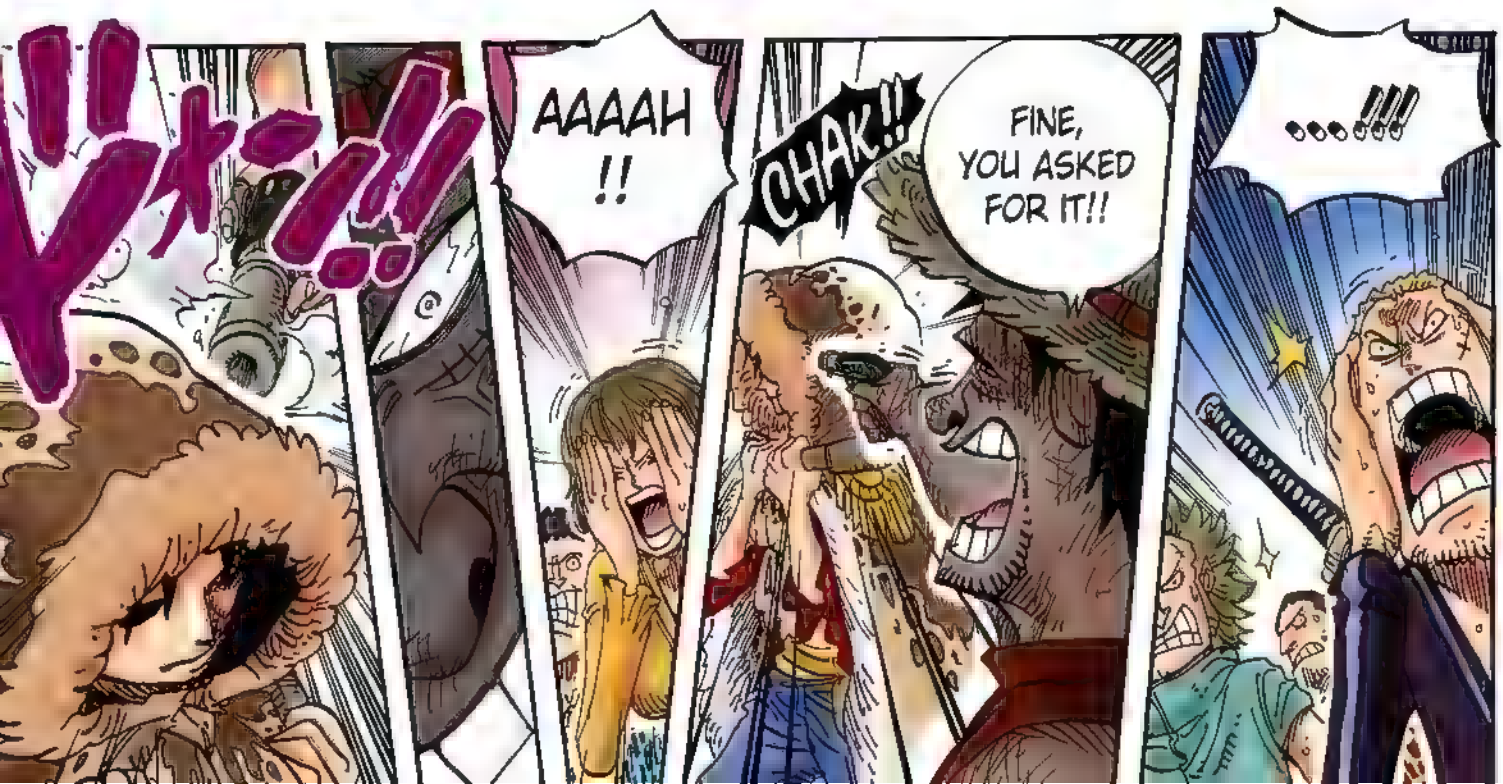
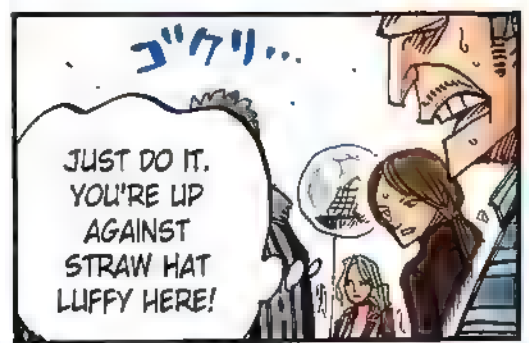
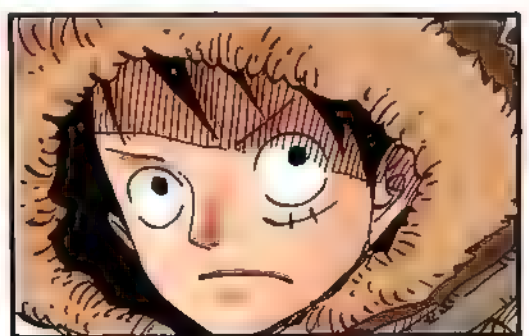
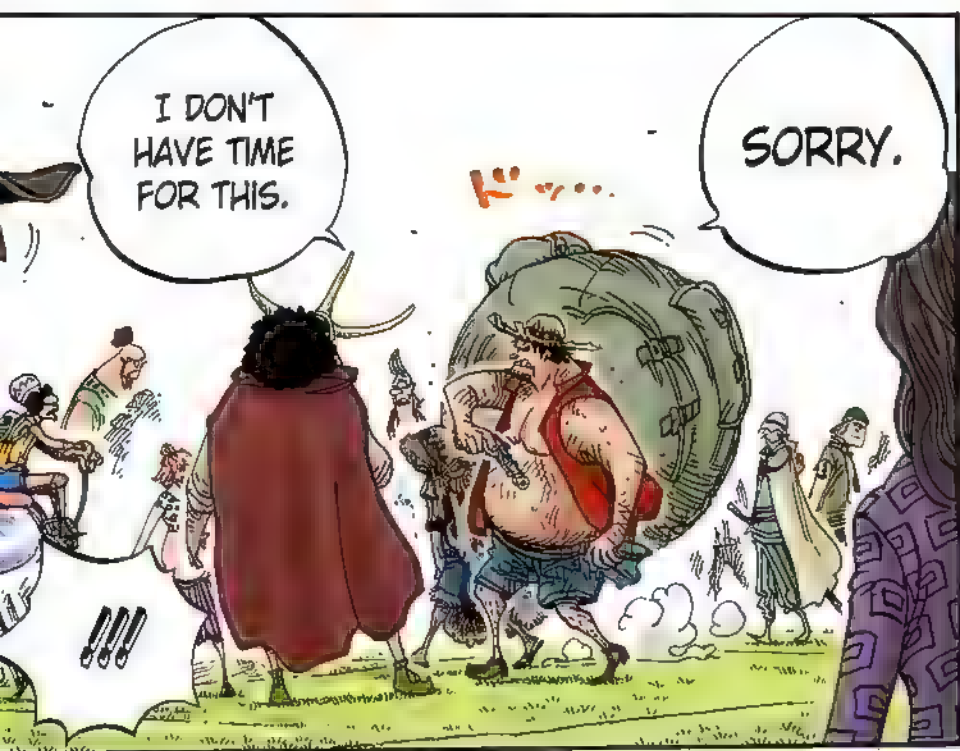
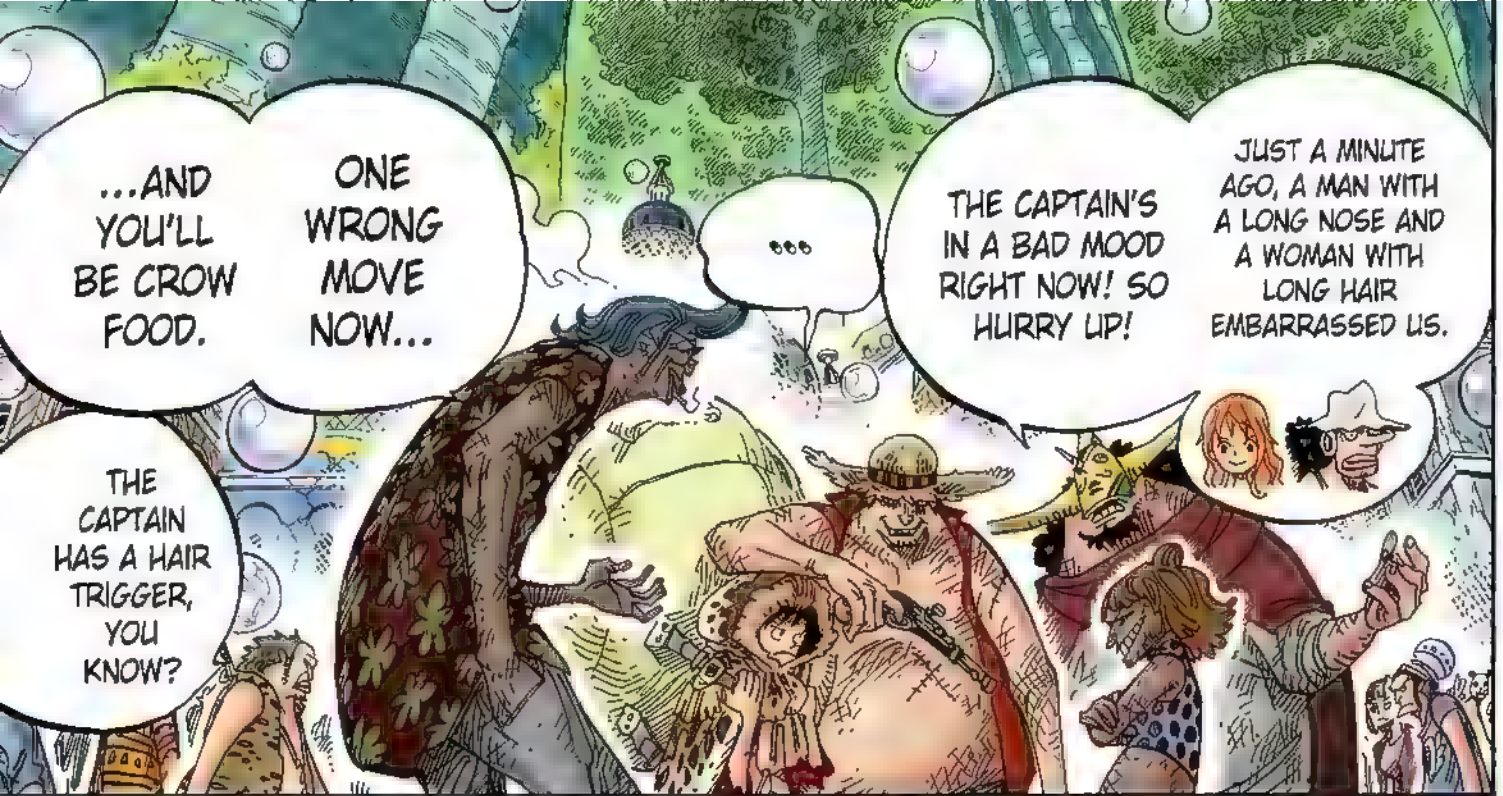
PLEASE
REMEMBER
THAT.

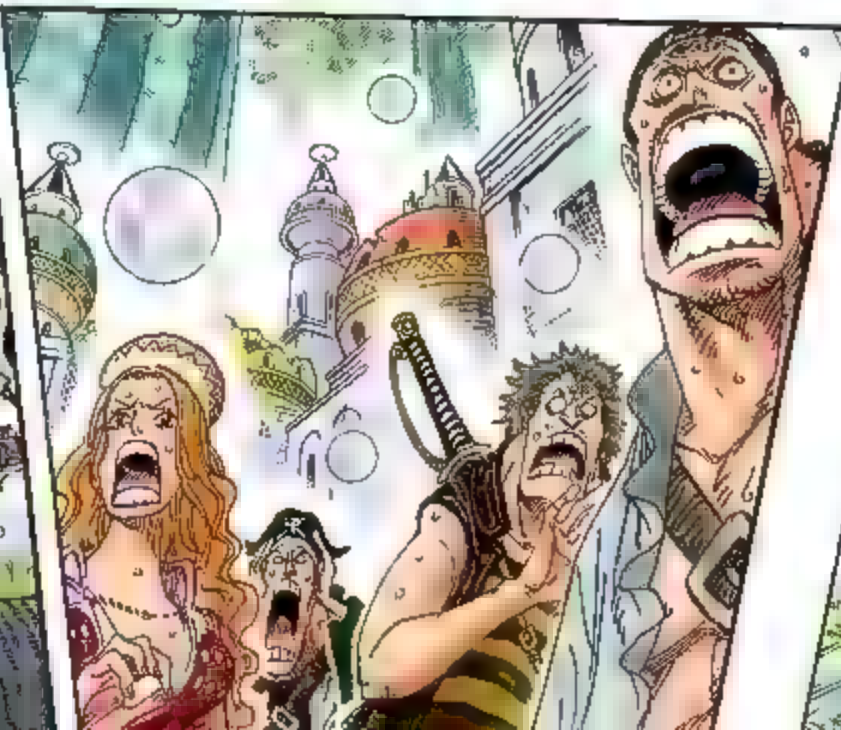
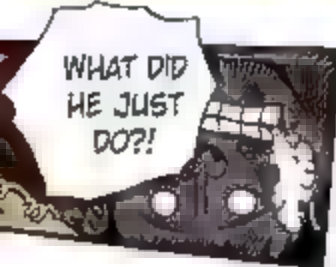
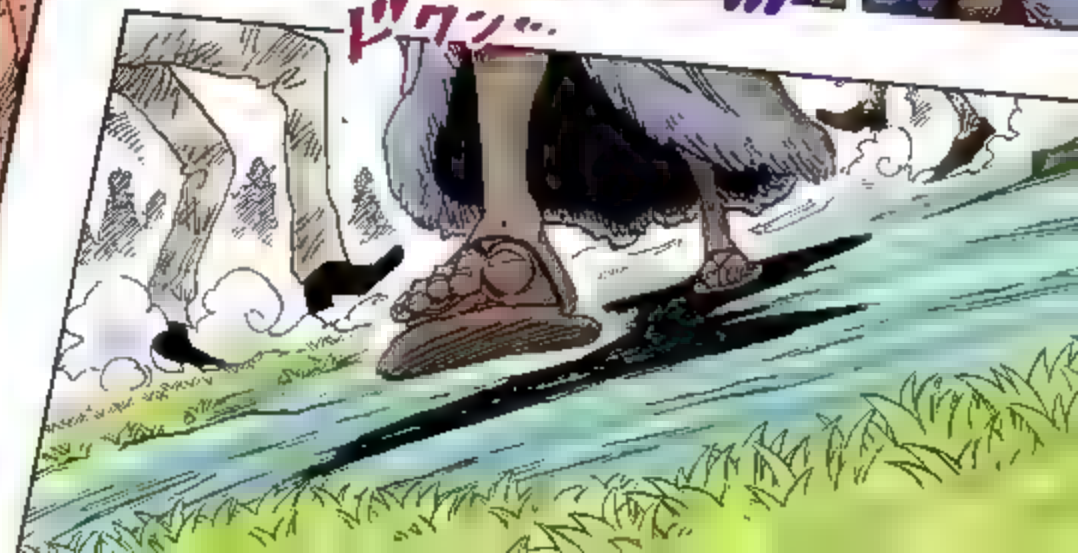
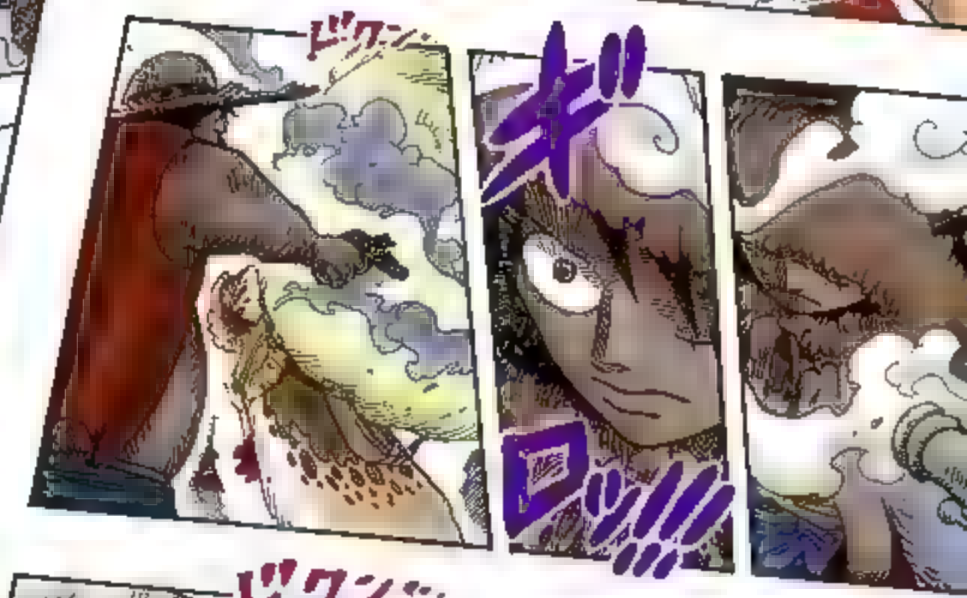
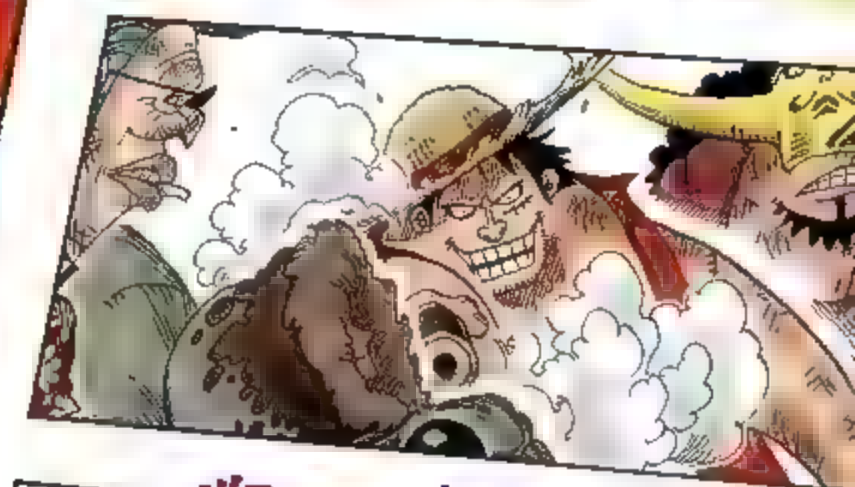
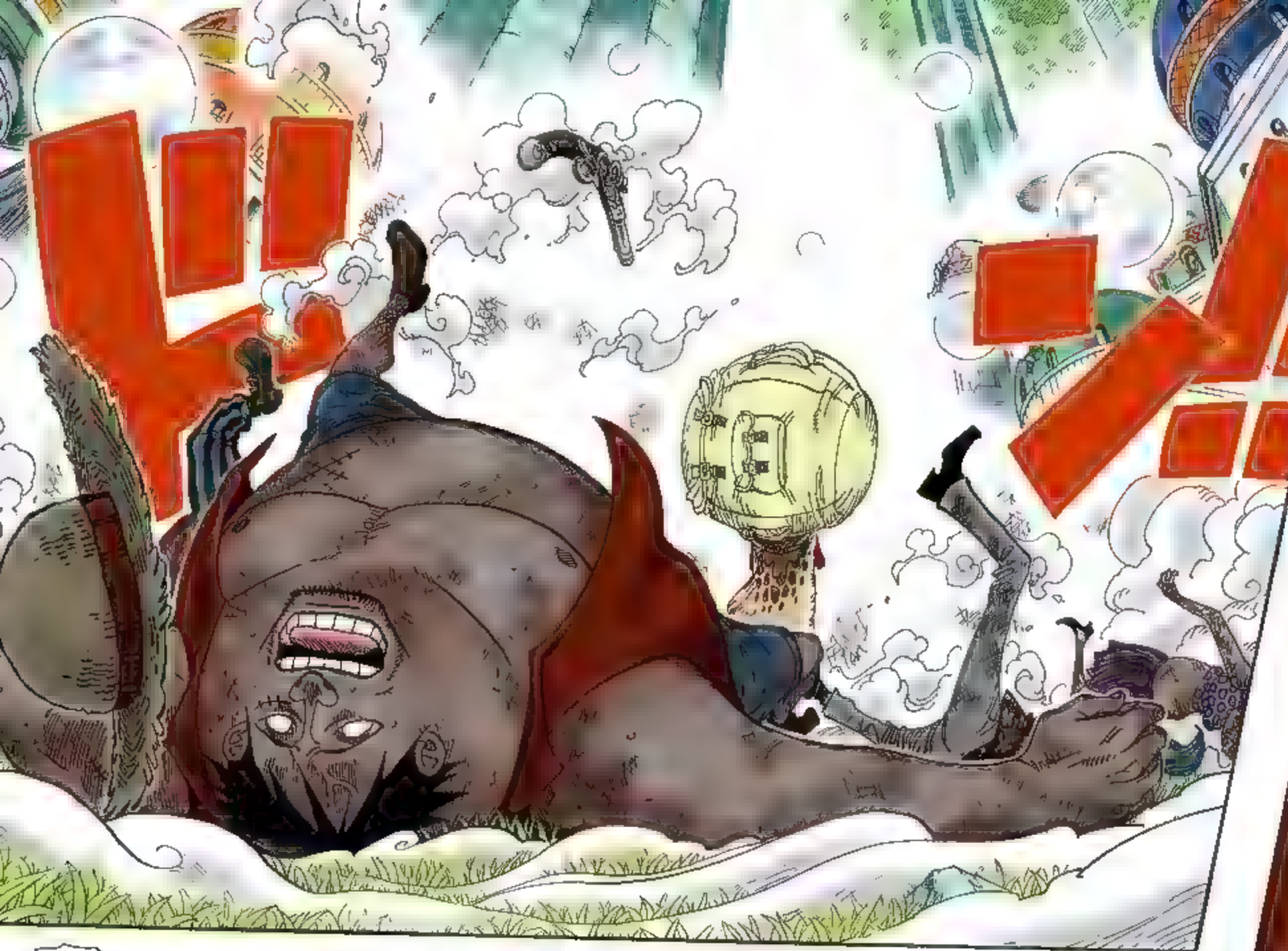


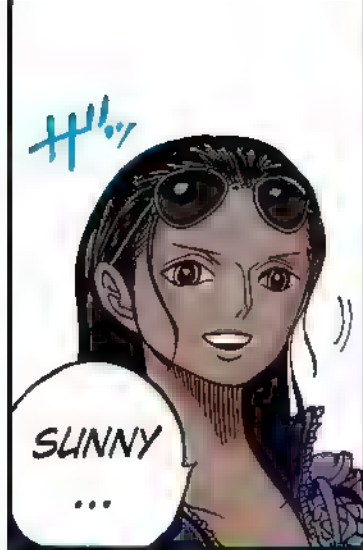
IF YOU EVER
NEED US, THE
KUJA PIRATES
WILL ALWAYS
COME TO
YOUR AID!





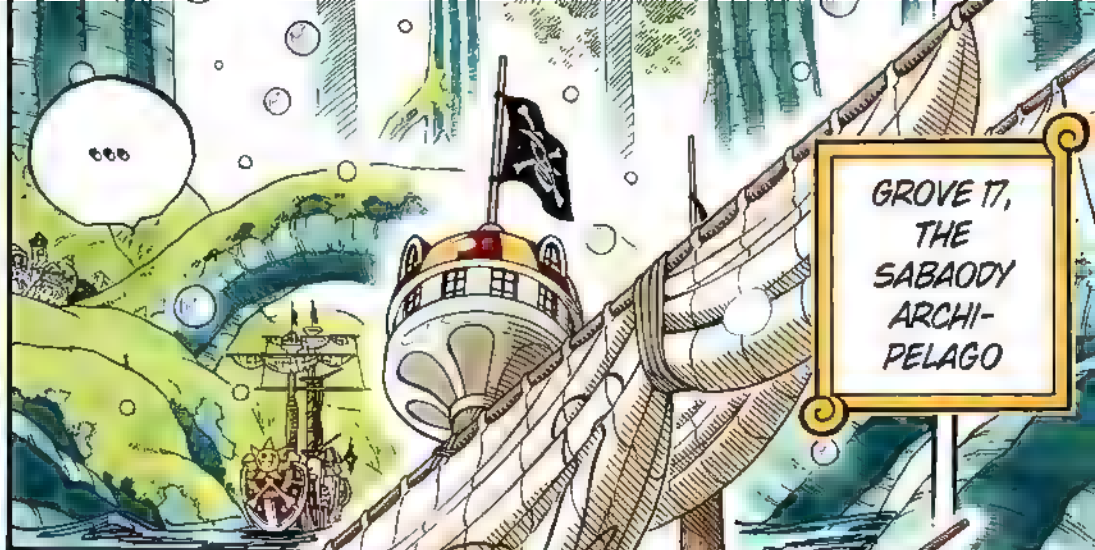






SUNNY

...



GROVE 17,
THE
SABAODY
ARCHI-
PELAGO



WE
MADE YOU
WAIT...

...TWO
LONG
YEARS.



AH!! LOOK
AT THAT
BEAUTIFUL
WOMAN OVER
THERE!!

HUH?

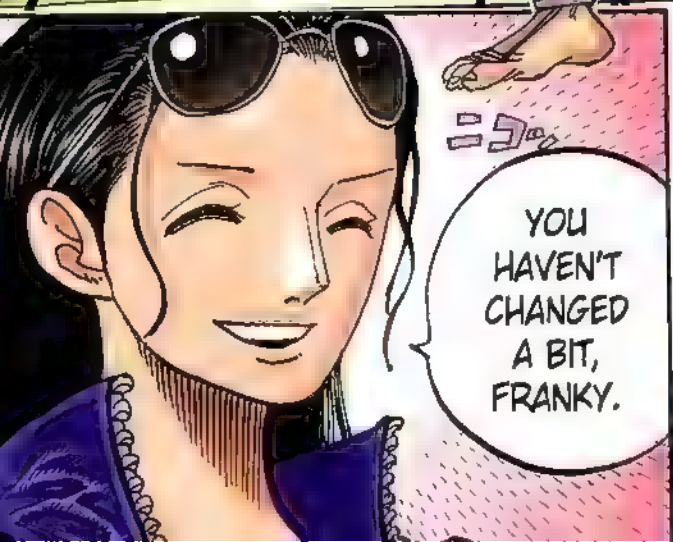


I'M GLAD
YOU'RE
SAFE.

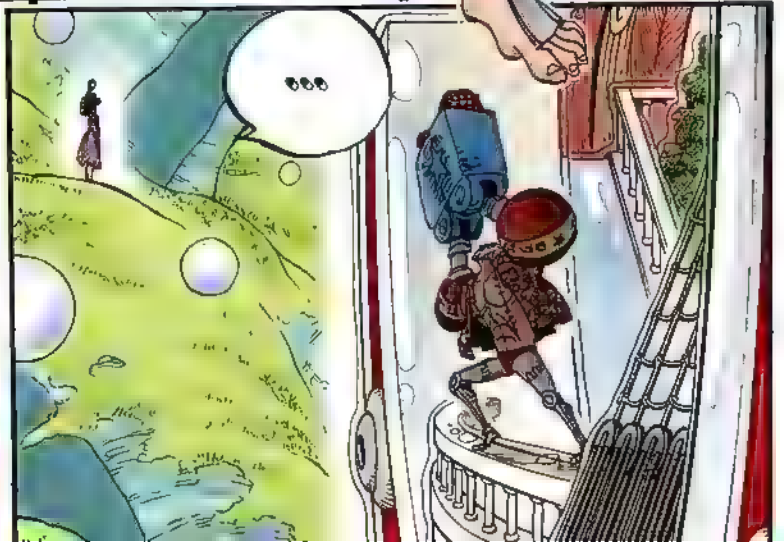


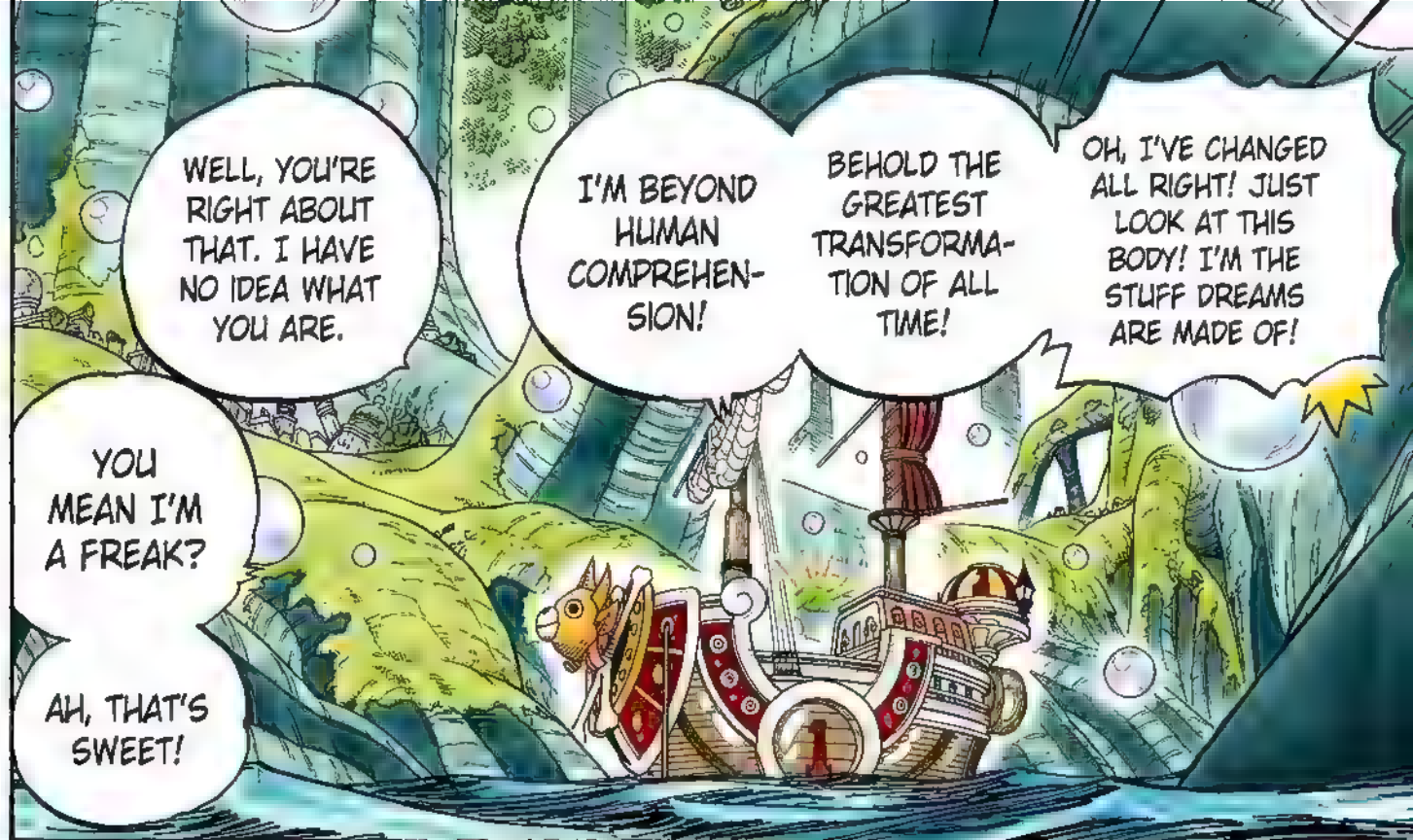
IS THAT OUR
ARCHEOLOGIST
EXTRAORDINAIRE...

...
ROBIN
?!



YOU
HAVEN'T
CHANGED
A BIT,
FRANKY.





WELL, YOU'RE
RIGHT ABOUT
THAT. I HAVE
NO IDEA WHAT
YOU ARE.

I'M BEYOND
HUMAN
COMPREHEN-
SION!

BEHOLD THE
GREATEST
TRANSFORMA-
TION OF ALL
TIME!

OH, I'VE CHANGED
ALL RIGHT! JUST
LOOK AT THIS
BODY! I'M THE
STUFF DREAMS
ARE MADE OF!

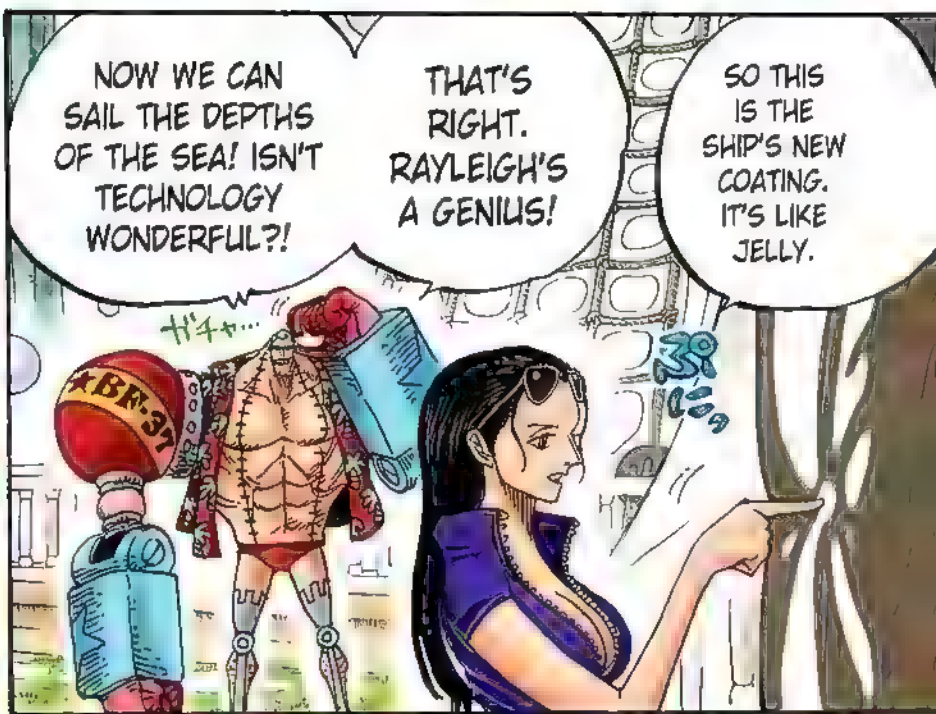
YOU
MEAN I'M
A FREAK?

AH, THAT'S
SWEET!



YOU WENT
TO THE BAR?
WHAT NUMBER
ARE YOU?

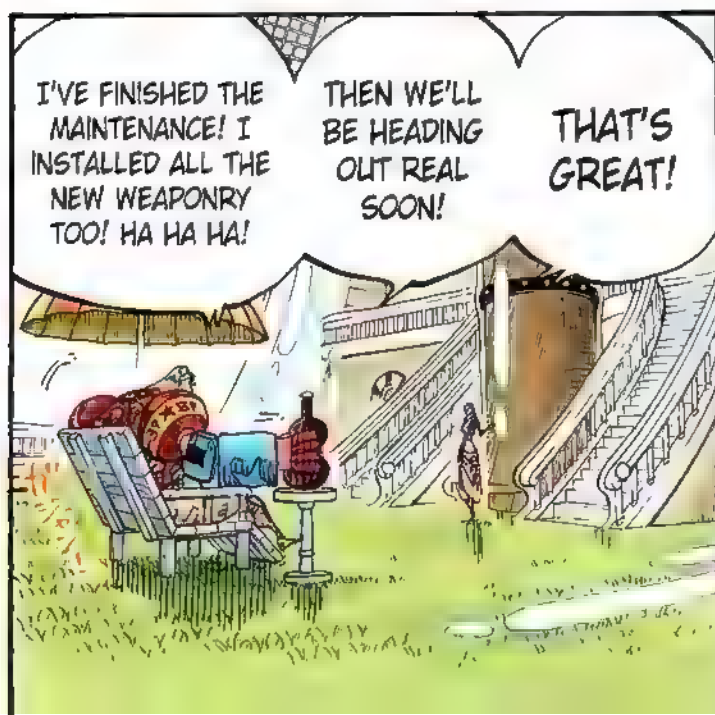
I WENT
TO SEE
RAYLEIGH
ALREADY.



NOW WE CAN
SAIL THE DEPTHS
OF THE SEA! ISN'T
TECHNOLOGY
WONDERFUL?!

THAT'S
RIGHT.
RAYLEIGH'S
A GENIUS!

SO THIS
IS THE
SHIP'S NEW
COATING.
IT'S LIKE
JELLY.



I'VE FINISHED THE
MAINTENANCE! I
INSTALLED ALL THE
NEW WEAPONRY
TOO! HA HA HA!

THEN WE'LL
BE HEADING
OUT REAL
SOON!

THAT'S
GREAT!



I'M THE
EIGHTH.
LUFFY
WILL BE
THE LAST
ONE.

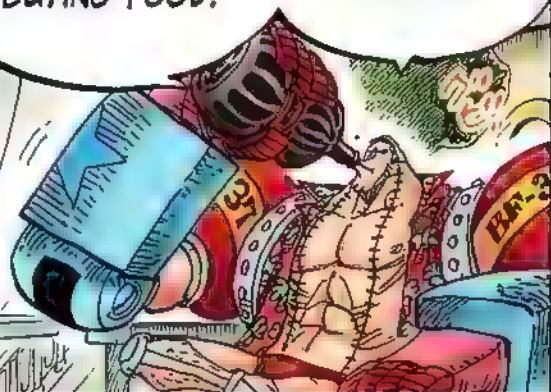
ABOUT
BROOK?

DID YOU
KNOW ABOUT
THIS?

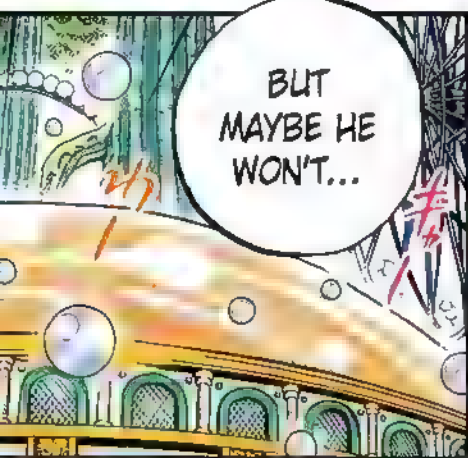
USOPP WENT
TO GET FUEL
AND SANJI'S
BUYING FOOD!

USOPP AND
SANJI CAME
BY ALREADY.

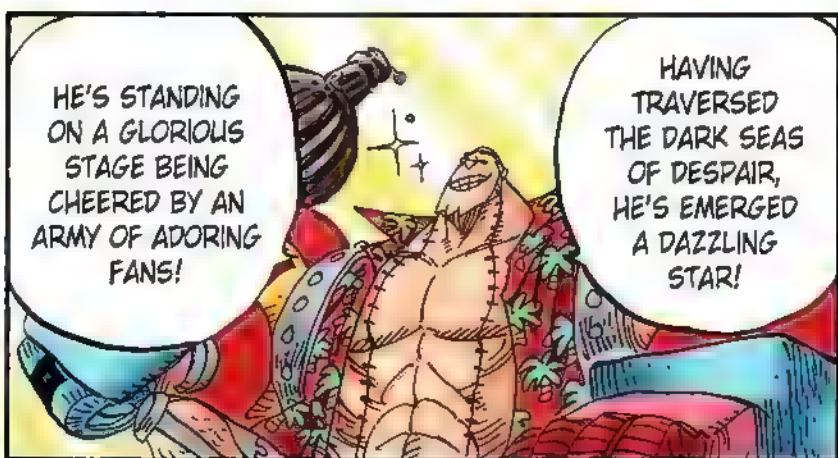
YEAH, I
KNEW. THEY
SELL HIS TD'S
EVERYWHERE.



BUT
MAYBE HE
WON'T...



HE'S STANDING
ON A GLORIOUS
STAGE BEING
CHEERED BY AN
ARMY OF ADORING
FANS!



HAVING
TRAVERSED
THE DARK SEAS
OF DESPAIR,
HE'S EMERGED
A DAZZLING
STAR!

...BE
A PIRATE
ANYMORE.

BUT I
GOT NO
BEARD!

SO
SHAGGY
!!

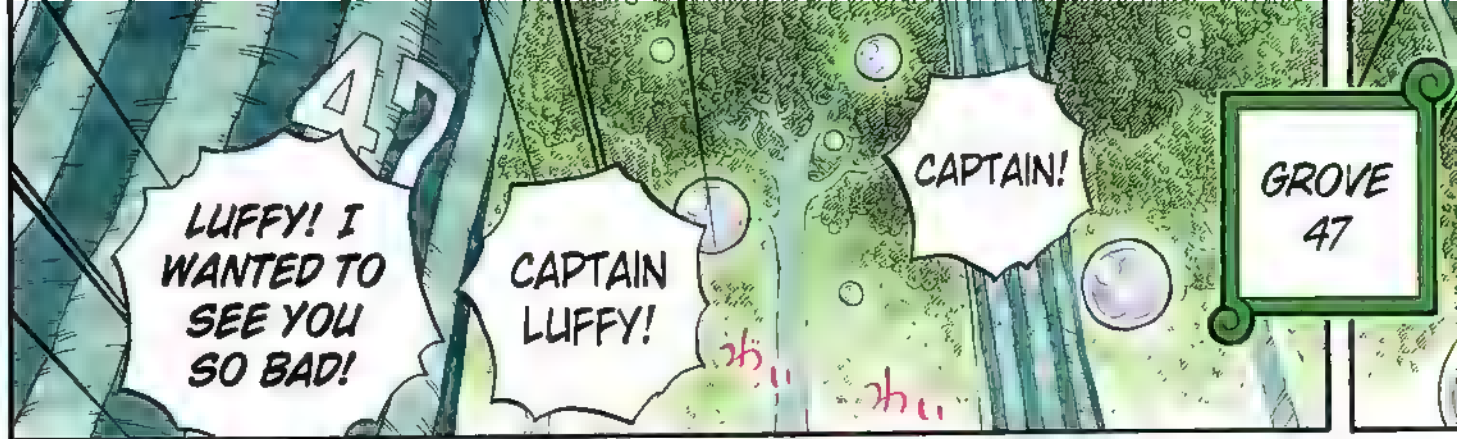
YEAH!

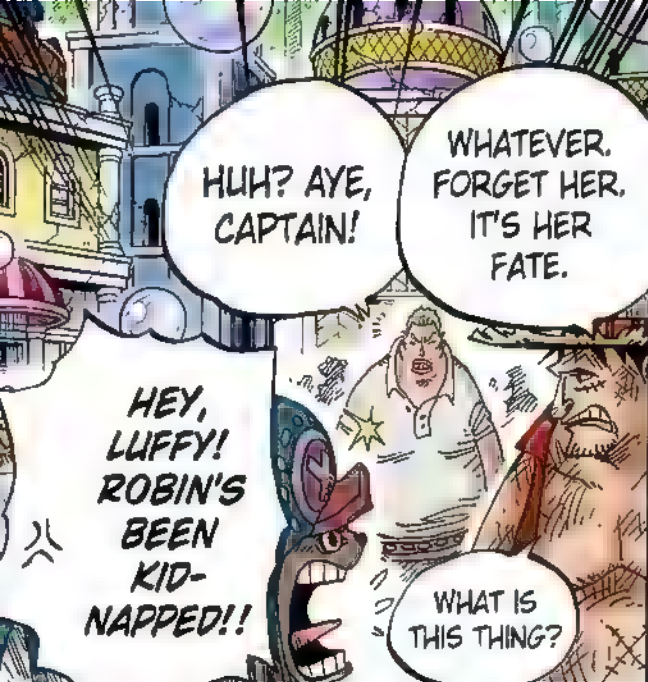
わあああああ

WOW!
LIVING IN
THE SOUTH
BLUE!

...WANT
TO...







HUH? AYE, CAPTAIN!

WHATEVER. FORGET HER. IT'S HER FATE.

HEY, LUFFY! ROBIN'S BEEN KID-NAPPED!!

WHAT IS THIS THING?

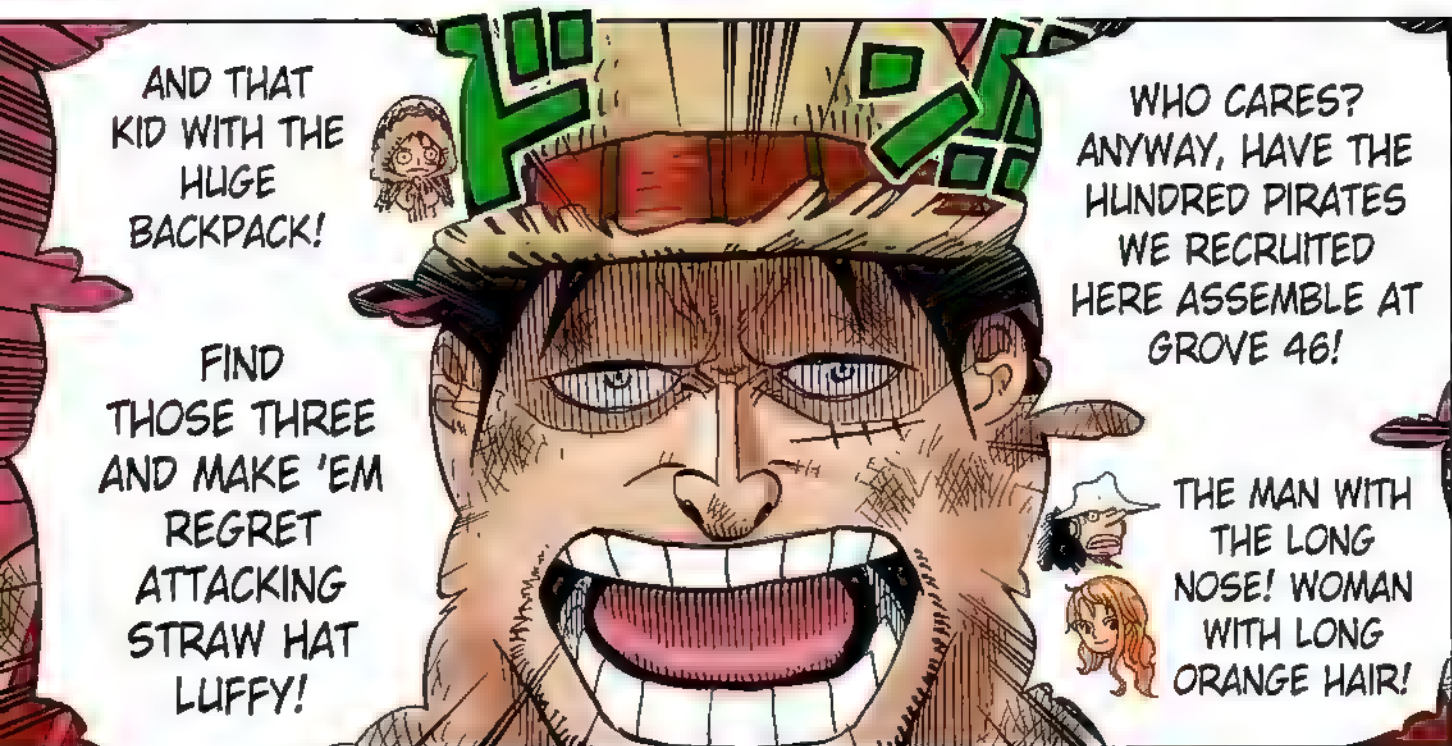


THAT'S POSSIBLE. THEY DO LOOK JUST ALIKE.

IT WAS PROBABLY SOMEBODY WITH A GRUDGE AGAINST NICO ROBIN WHO MISTOOK COCOA FOR HER.

SO IT WORKED AGAINST US THIS TIME.

HEY, WHAT ARE YOU WHISPERING ABOUT?!



AND THAT KID WITH THE HUGE BACKPACK!

FIND THOSE THREE AND MAKE 'EM REGRET ATTACKING STRAW HAT LUFFY!

WHO CARES? ANYWAY, HAVE THE HUNDRED PIRATES WE RECRUITED HERE ASSEMBLE AT GROVE 46!

THE MAN WITH THE LONG NOSE! WOMAN WITH LONG ORANGE HAIR!



AN INTERNAL FEUD ?!

I'M GONNA SAVE ROBIN EVEN IF I HAVE TO DO IT ALONE! I'M COMING, ROBIN!!

YOU GUYS HAVE CHANGED!!



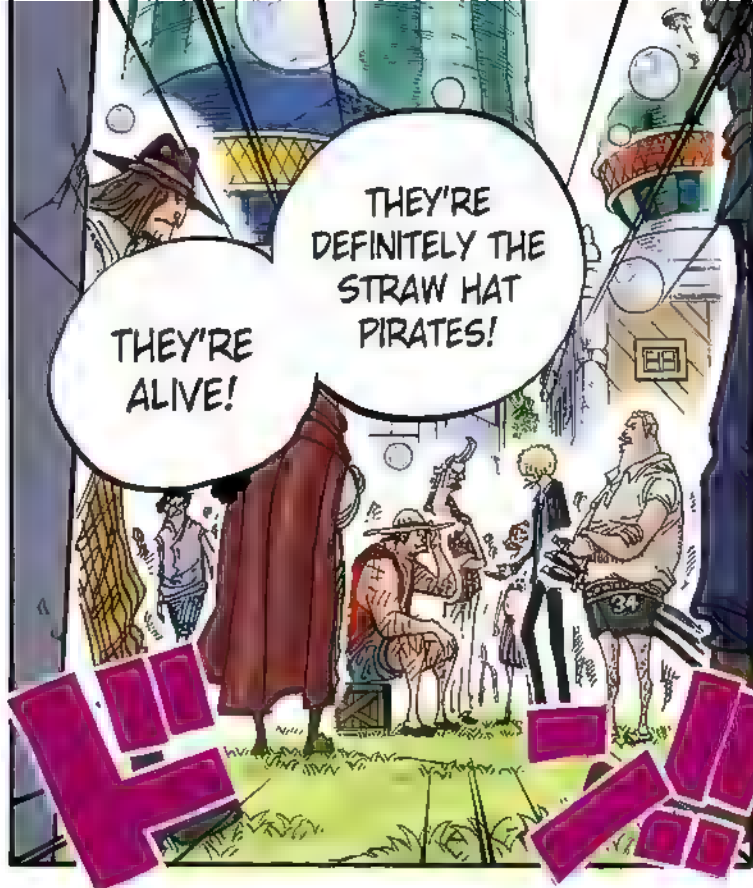
LUFFY! DID YOUR HEART COMPLETELY CHANGE IN TWO YEARS?! I'M SO SAD I WANT TO CRY!

HOLD ON, YOU GUYS!

AYE AYE, CAPTAIN!

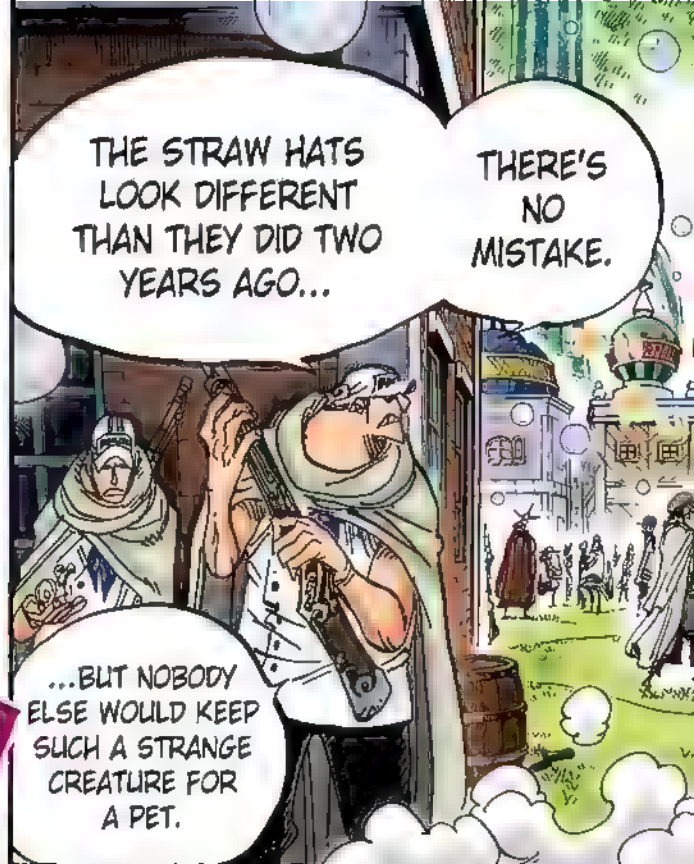
WHAT IS THIS THING?!

...?! WHAT'S GONNA HAPPEN TO ROBIN?! WHY IS NO ONE SAYING ANYTHING?!



THEY'RE
ALIVE!

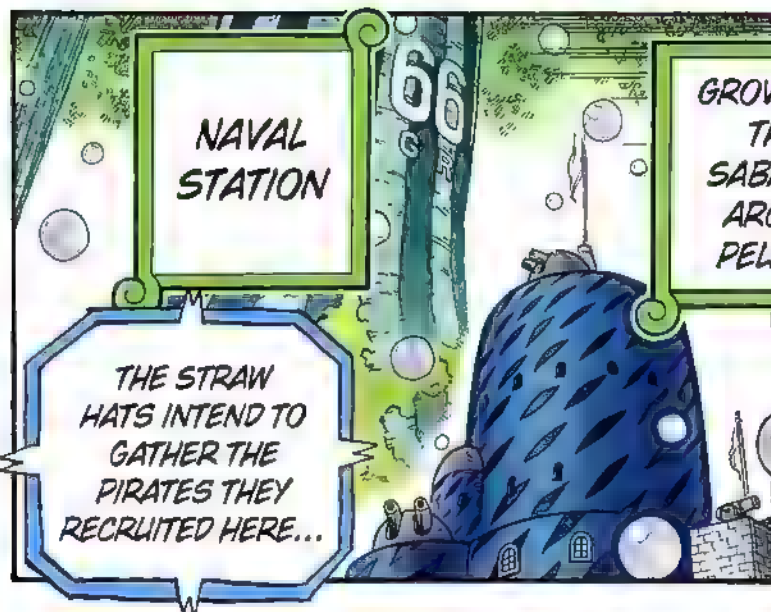
THEY'RE
DEFINITELY THE
STRAW HAT
PIRATES!



THE STRAW HATS
LOOK DIFFERENT
THAN THEY DID TWO
YEARS AGO...

THERE'S
NO
MISTAKE.

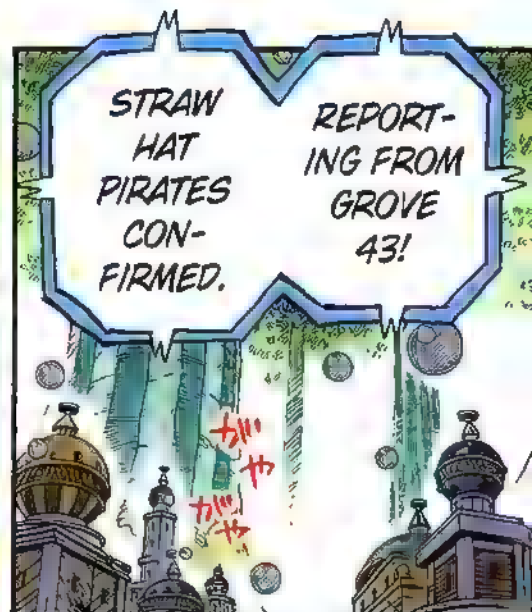
...BUT NOBODY
ELSE WOULD KEEP
SUCH A STRANGE
CREATURE FOR
A PET.



NAVAL
STATION

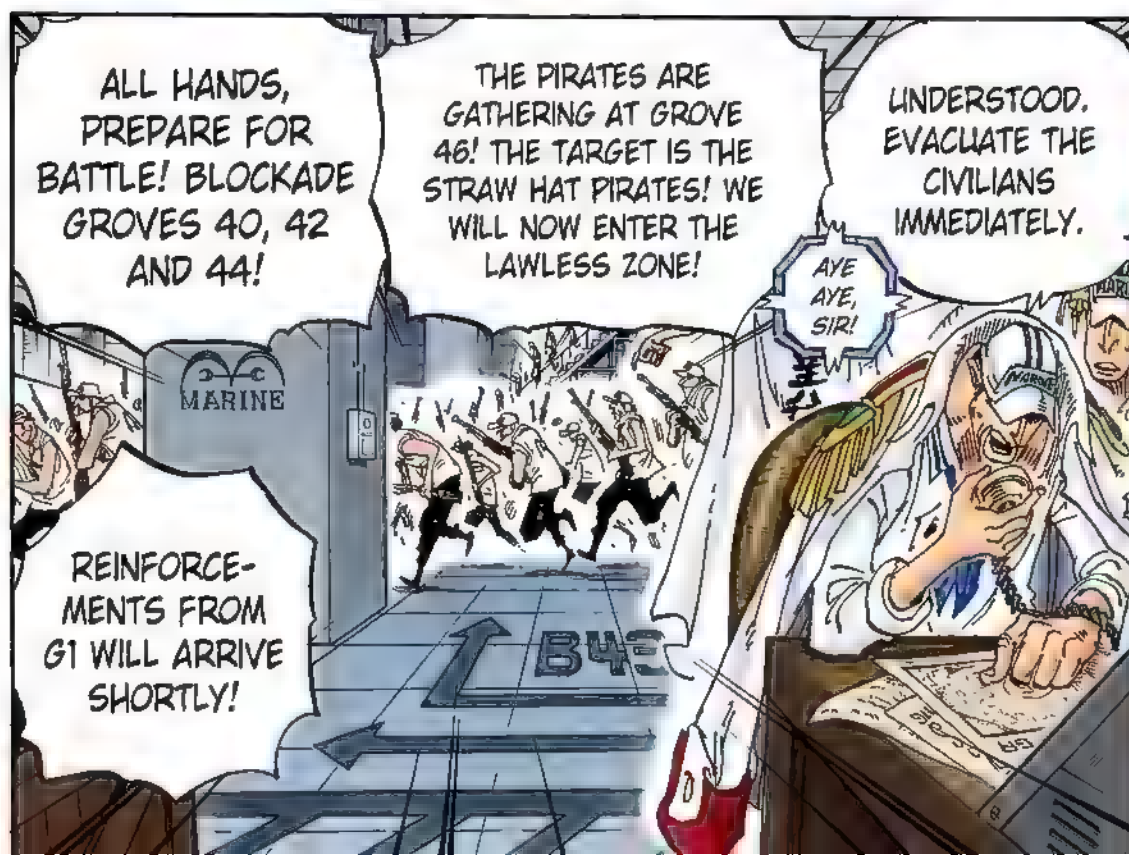
GROVE 66,
THE
SABAODY
ARCHI-
PELAGO

THE STRAW
HATS INTEND TO
GATHER THE
PIRATES THEY
RECRUITED HERE...



STRAW
HAT
PIRATES
CON-
FIRMED.

REPORT-
ING FROM
GROVE
43!



ALL HANDS,
PREPARE FOR
BATTLE! BLOCKADE
GROVES 40, 42
AND 44!

THE PIRATES ARE
GATHERING AT GROVE
46! THE TARGET IS THE
STRAW HAT PIRATES! WE
WILL NOW ENTER THE
LAWLESS ZONE!

UNDERSTOOD.
EVACUATE THE
CIVILIANS
IMMEDIATELY.

AYE
AYE,
SIR!

REINFORCE-
MENTS FROM
G1 WILL ARRIVE
SHORTLY!

...AT
GROVE
46!

仲間急募
MONKEY D LUFFY

IT'S BEEN TWO YEARS. THEY'RE DEFINITELY A LOT STRONGER THAN THEY WERE.

OF COURSE. WOULD YOU UNDERESTIMATE THE STRAW HAT PIRATES?

AND I'M TAKING PX-5 AND PX-7 WITH ME.

MR. SENTO-MARU!

I'M GOING AHEAD OF YOU GUYS.

THEY'RE FAR SUPERIOR TO THE GREENHORNS GATHERING ON THIS ISLAND!

WHAT?! YOU'RE USING THE PACIFISTAS?!

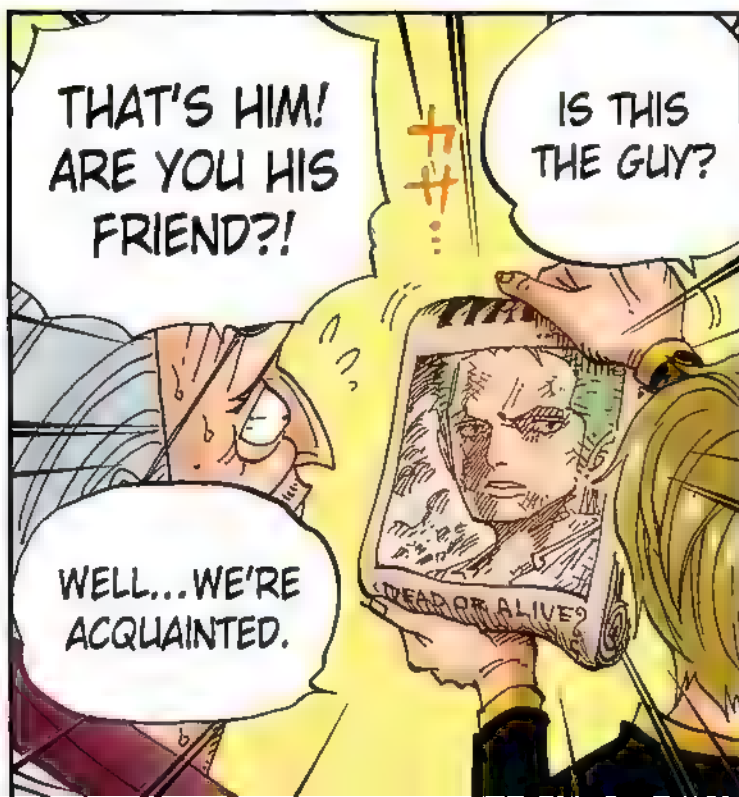
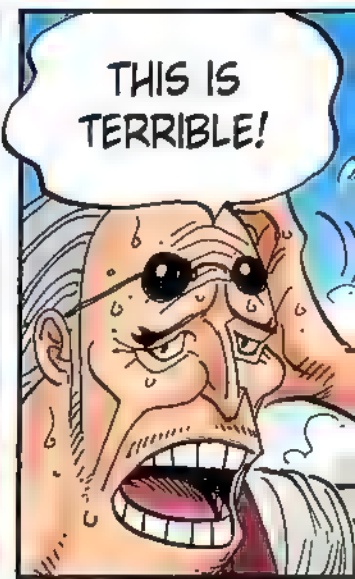
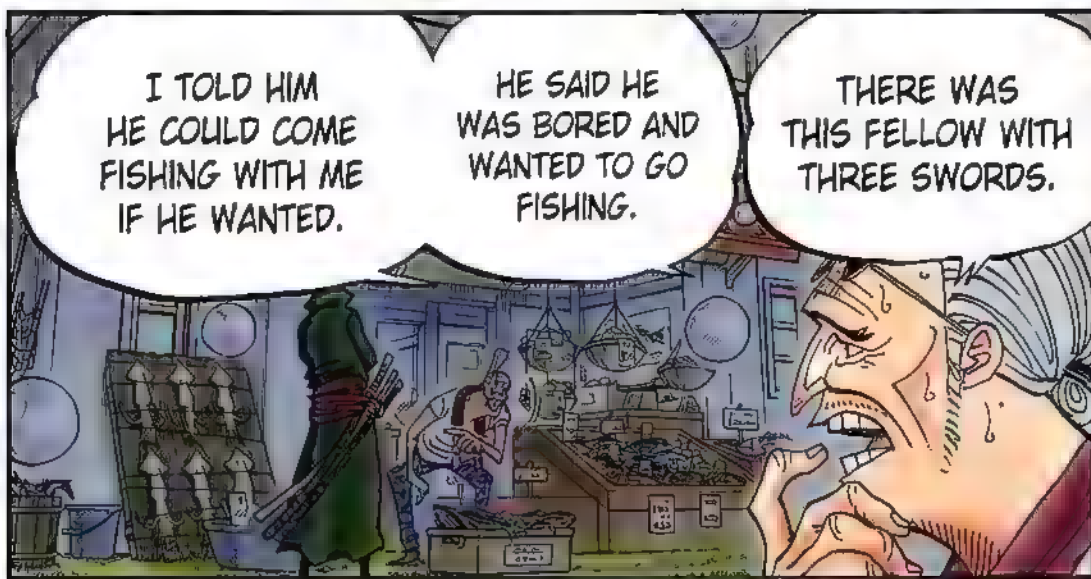
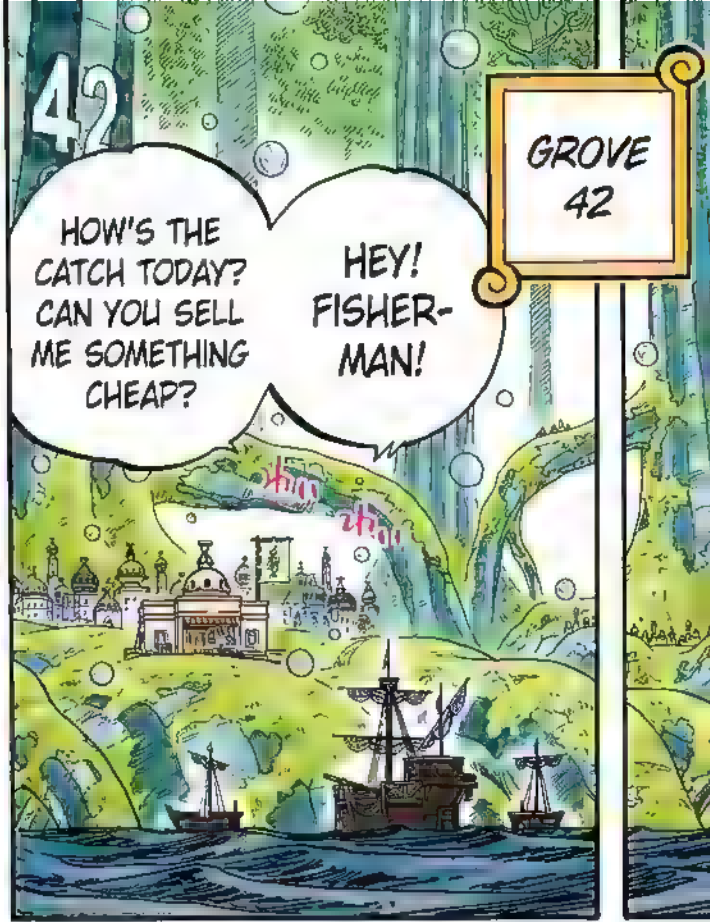
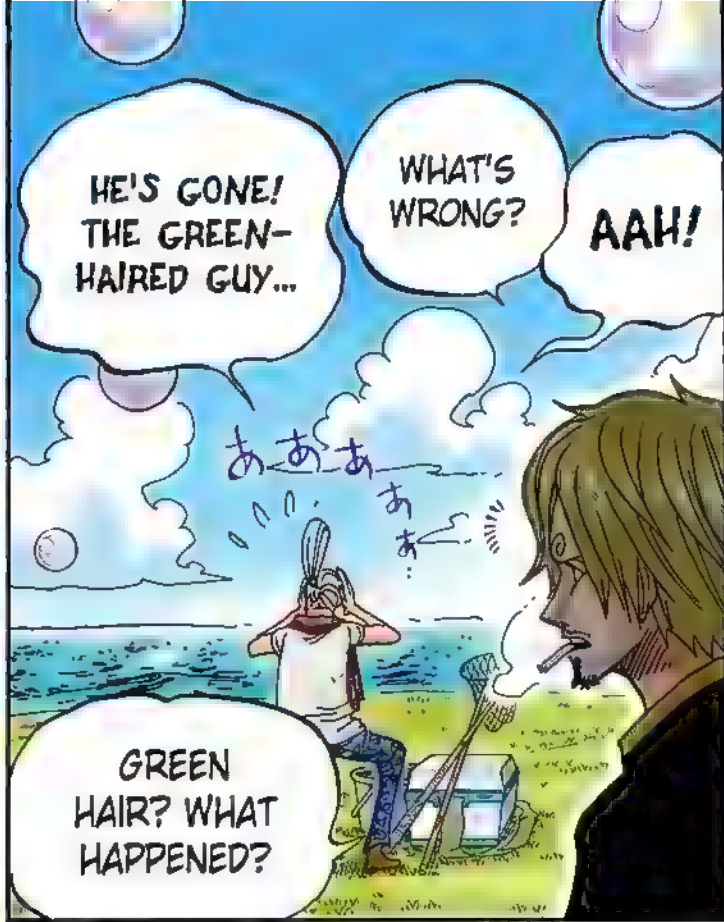
BUT EVEN AFTER HE LOST HIS PERSONALITY, SEEING HOW HE CONTINUED TO ACT SO STRANGE...

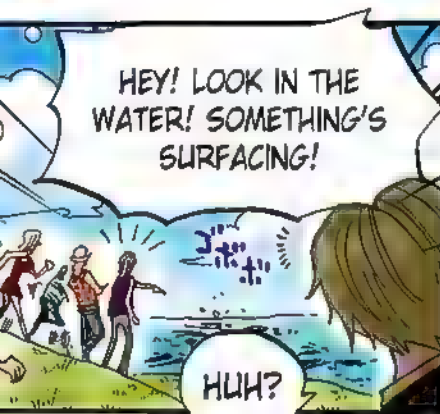
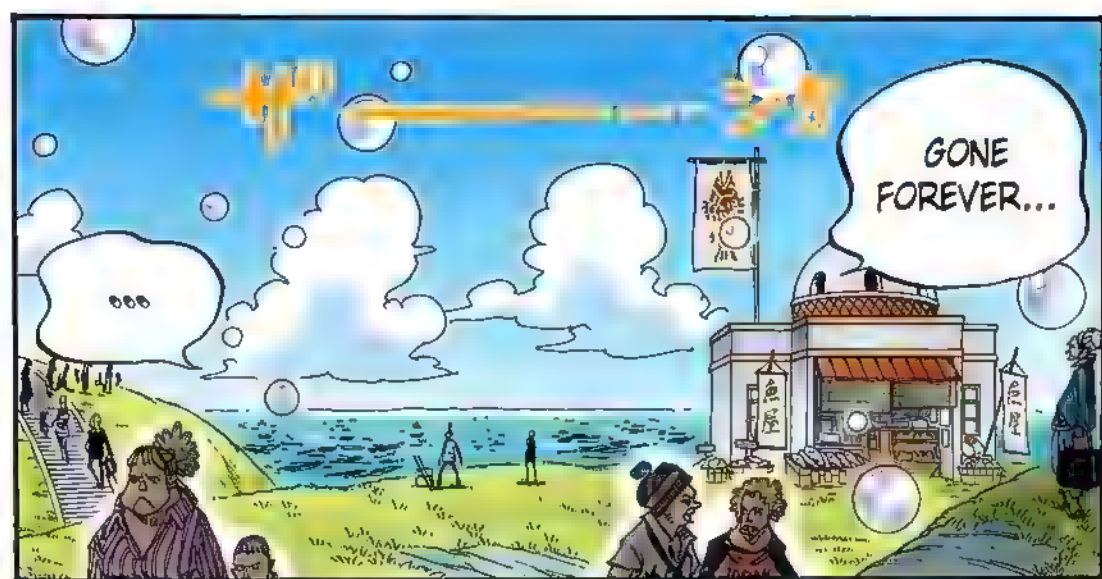
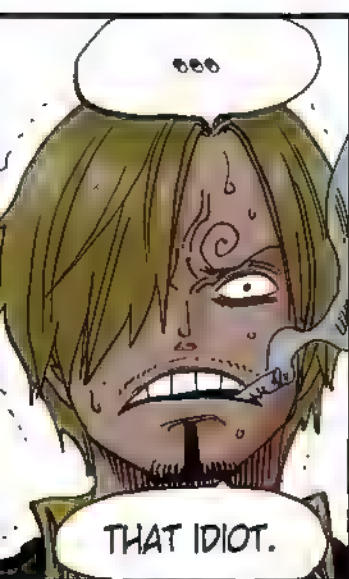
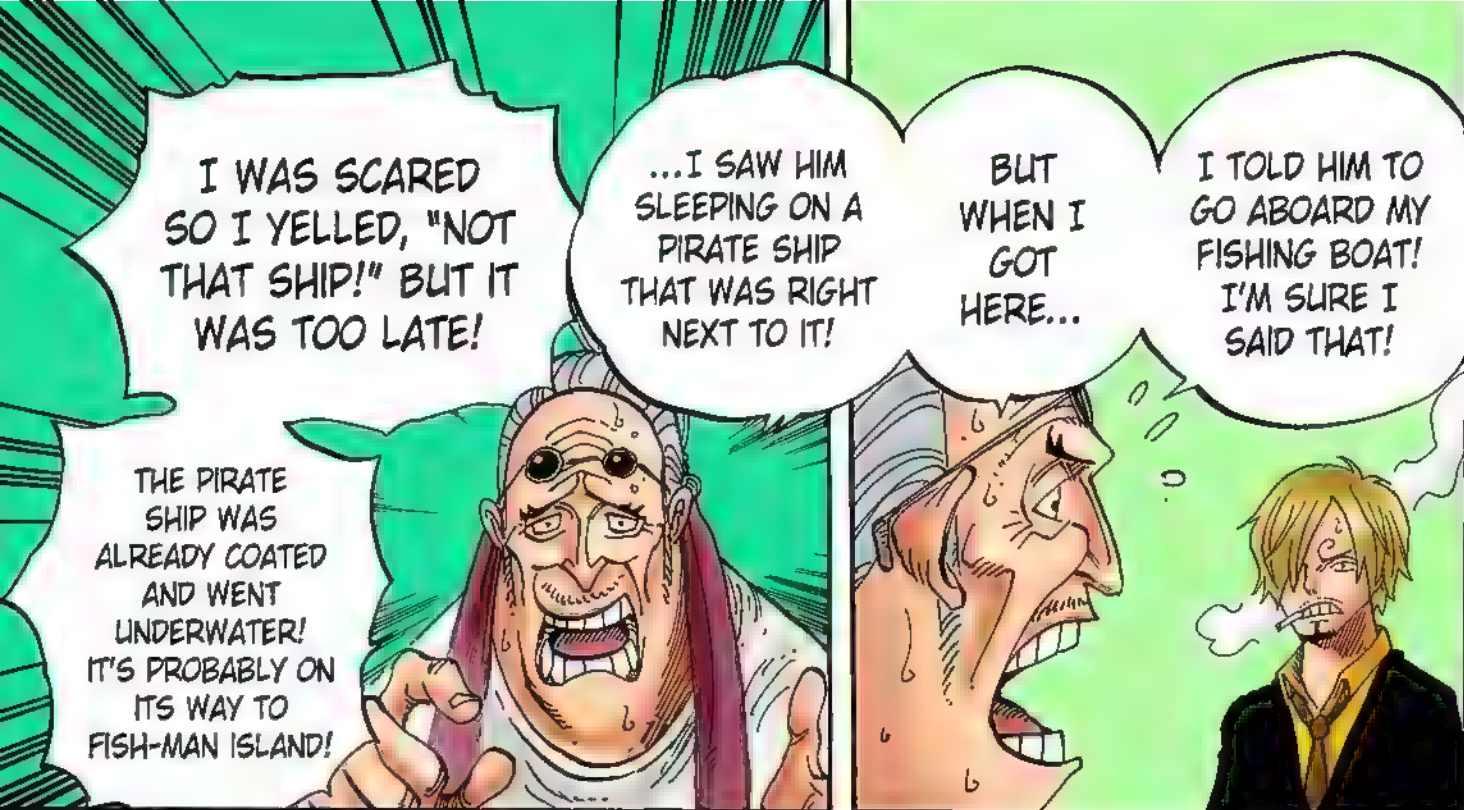
WE NEVER FOUND OUT...

...KUMA'S TRUE INTENTIONS TWO YEARS AGO.

...I KNEW STRAW HAT WOULD COME BACK TO THIS ISLAND ONE OF THESE DAYS! NOW LET'S GO!









HE'S BACK.

LIKE I REALLY CARE...



SOMEONE'S ON TOP OF THE SHIP!

KIDNAPPING YOU! YOU'RE A STOWAWAY!!

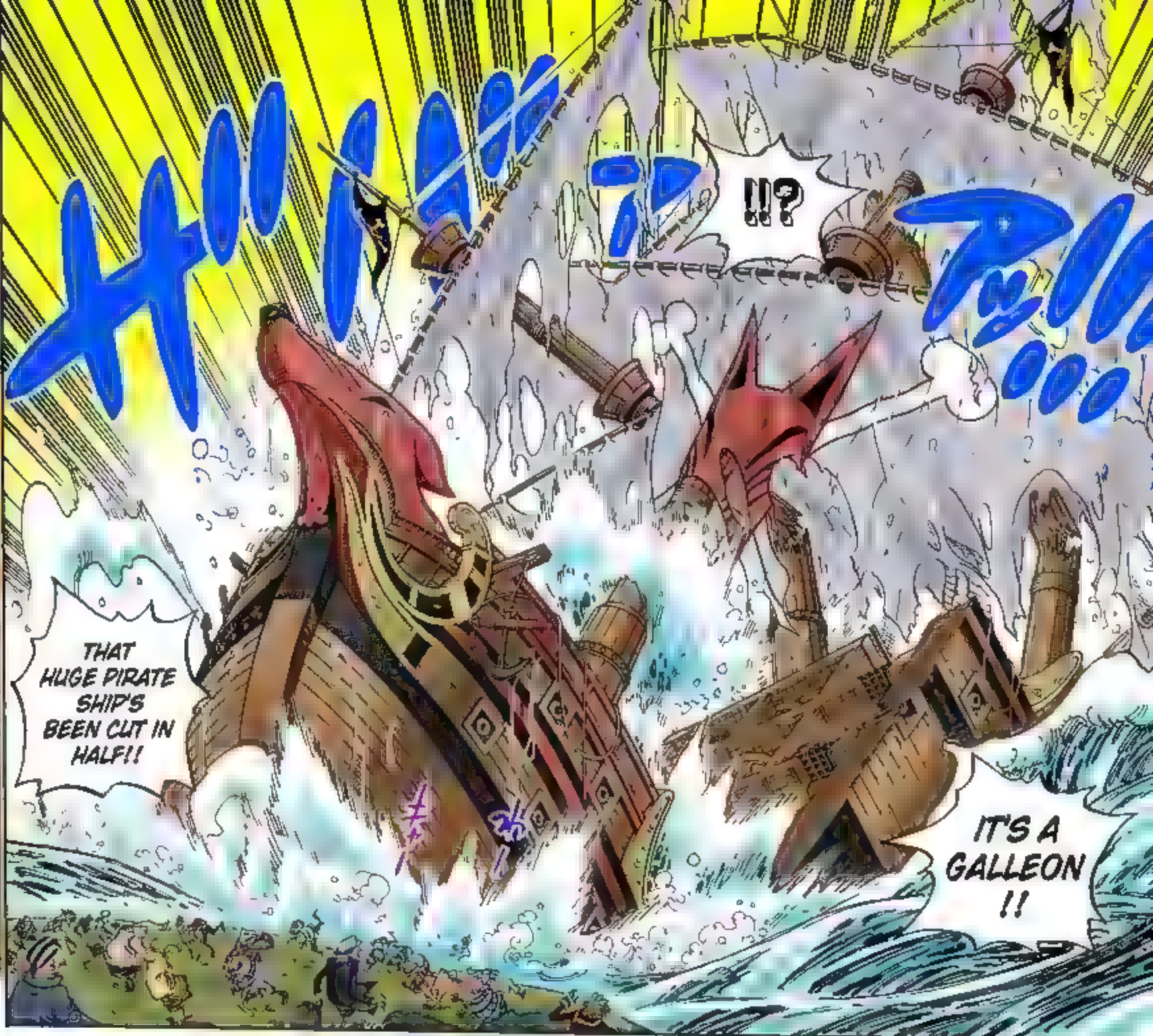
LOOK!



I GOT ON...

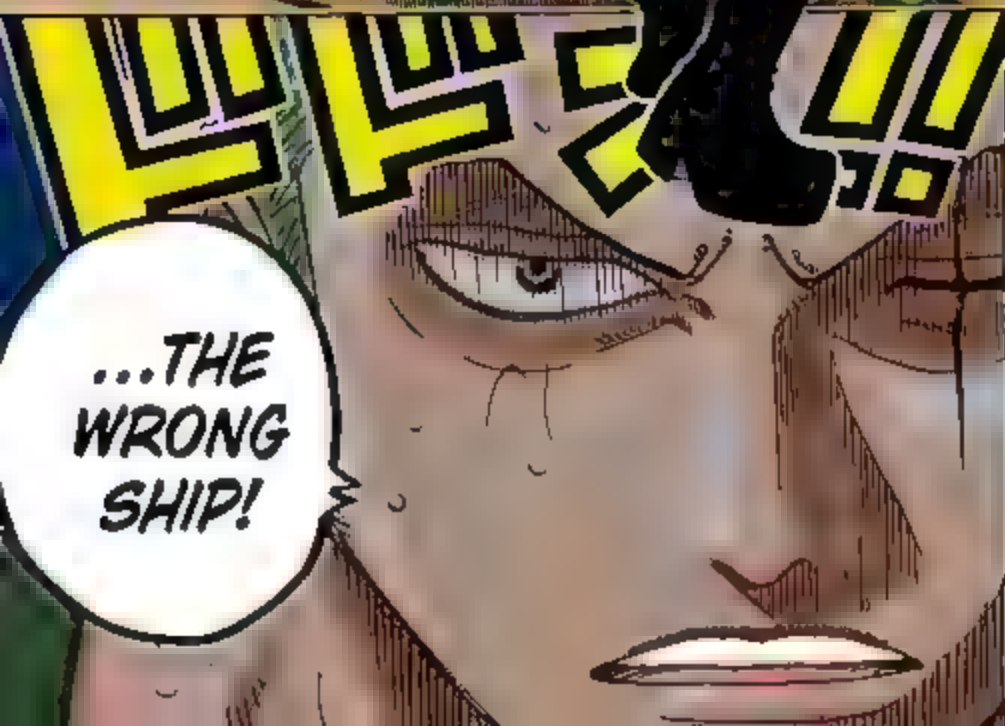
PHEW.

SHIK!!



THAT HUGE PIRATE SHIP'S BEEN CUT IN HALF!!

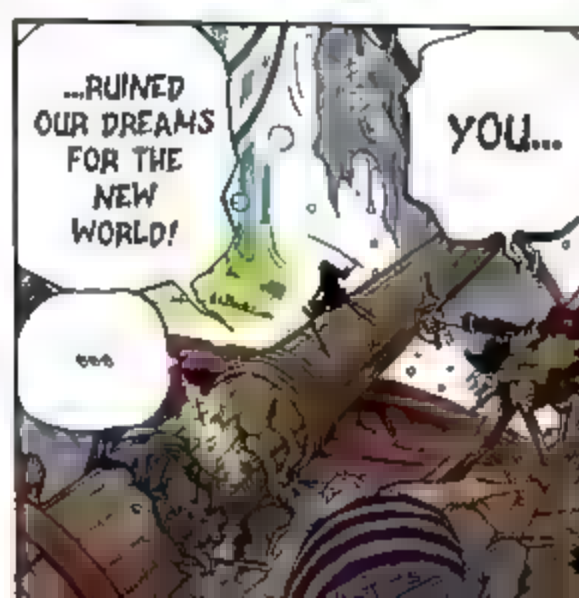
IT'S A GALLEON !!



...THE WRONG SHIP!

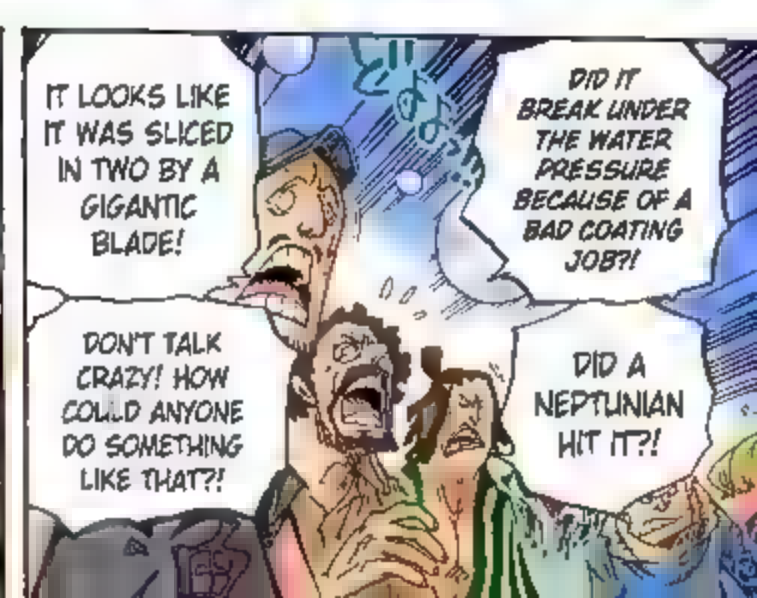


FATE'S A FICKLE THING. CONSIDER THAT YOUR PAYMENT FOR KIDNAPPING ME.



...RUINED OUR DREAMS FOR THE NEW WORLD!

YOU...



IT LOOKS LIKE IT WAS SLICED IN TWO BY A GIGANTIC BLADE!

DID IT BREAK UNDER THE WATER PRESSURE BECAUSE OF A BAD COATING JOB?!

DON'T TALK CRAZY! HOW COULD ANYONE DO SOMETHING LIKE THAT?!

DID A NEPTUNIAN HIT IT?!



(Cute Yacht, Tokyo)

Q: "Dear Odacchi!" Oh, just because I wrote that first part in English doesn't mean I'm a foreigner. I was watching TV the other day and they were talking about the Bermuda Triangle. Is this where your Florian Triangle comes from?

--Michishita

A: Yes, of course. Didn't I talk about it before? The Bermuda Triangle is a section of the North Atlantic Ocean people call the Devil's Triangle. I don't know about now, but originally, about 100 ships and airplanes disappeared there annually. Since they haven't figured it out completely, I think some planes and ships are still disappearing. Some say that it has to do with electromagnetic waves or methane gas. If you're interested, I suggest you go research it on your own.



Q: I noticed this right away in the movie *Strong World*. In the deserted island Ruskaina, why is that section the only place that's safe? It must have something to do with that tree. Does it have the same effect as the tree called Daft Green in the movie? Go ahead and explain yourself if you want.

--Takaaki T

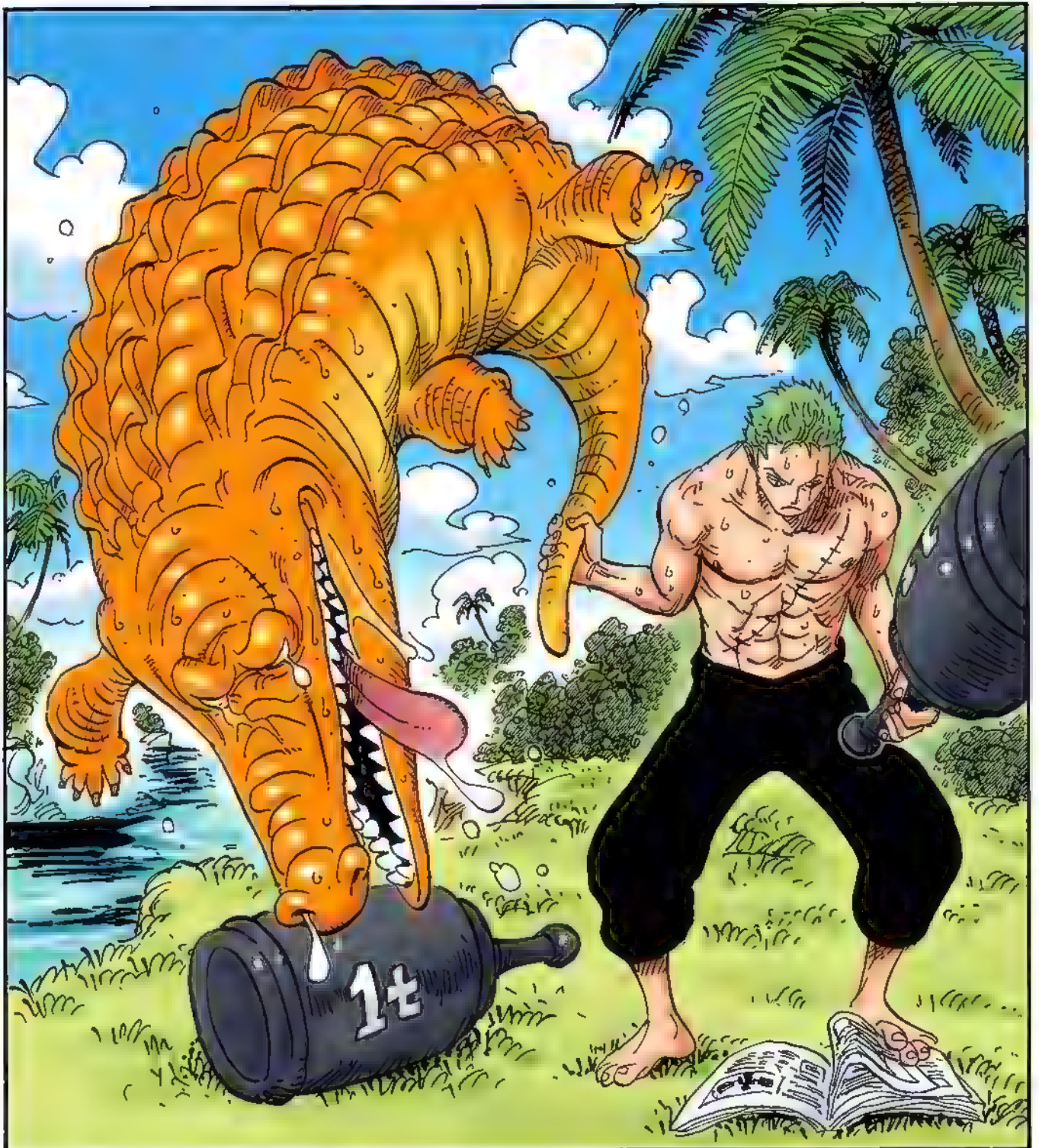
A: As you noticed, I didn't have enough pages, so I skipped the explanations. In the movie, I came up with the tree called Daft Green which emits poison and a smell that animals hate. I need something like that in the story so I used it here. But it's not the exact same tree. It's from the same family, but this one is not poisonous.



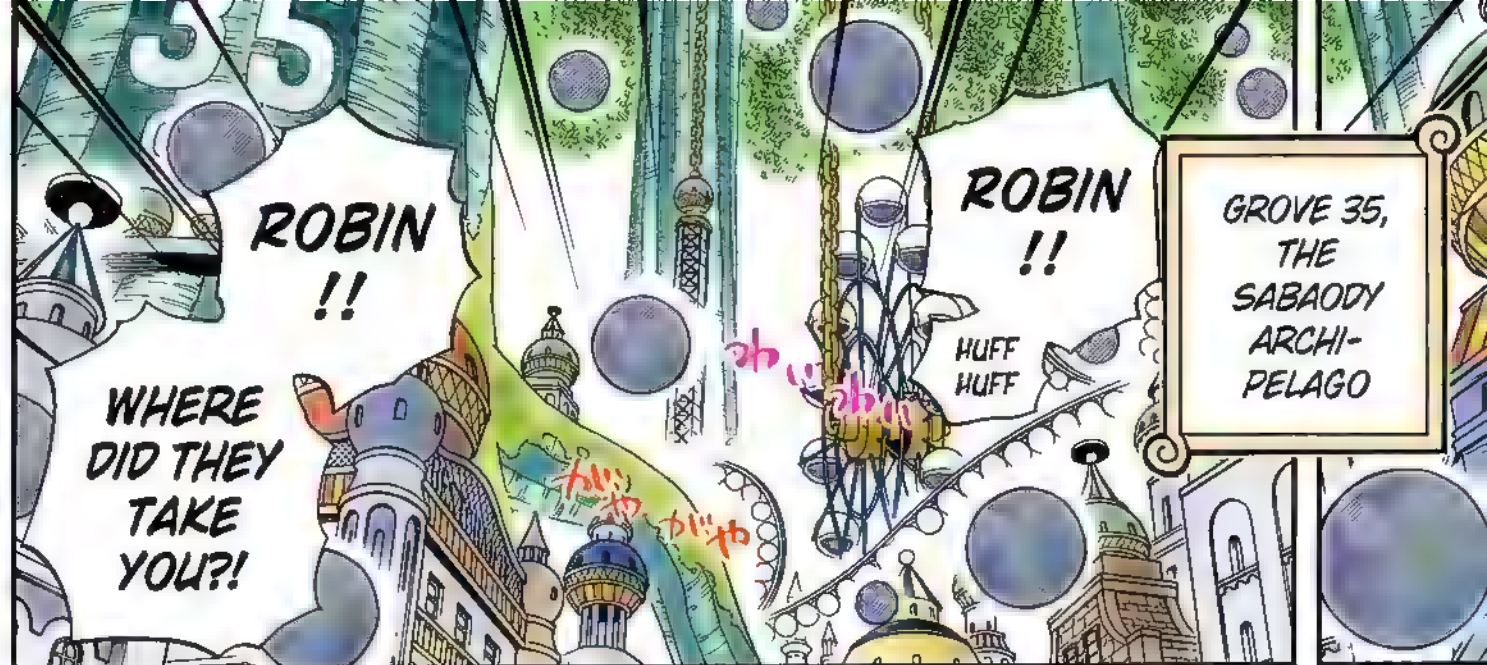
Chapter 600:

ISLAND OF NEW

BEGINNINGS



REQUEST: "ZOLO MISTAKES A CROCODILE FOR A
WEIGHT DURING TRAINING AND SWINGS IT AROUND"
BY KORORU FROM KANAGAWA



ROBIN
!!

ROBIN
!!

GROVE 35,
THE
SABAODY
ARCHI-
PELAGO

WHERE
DID THEY
TAKE
YOU?!

HUFF
HUFF

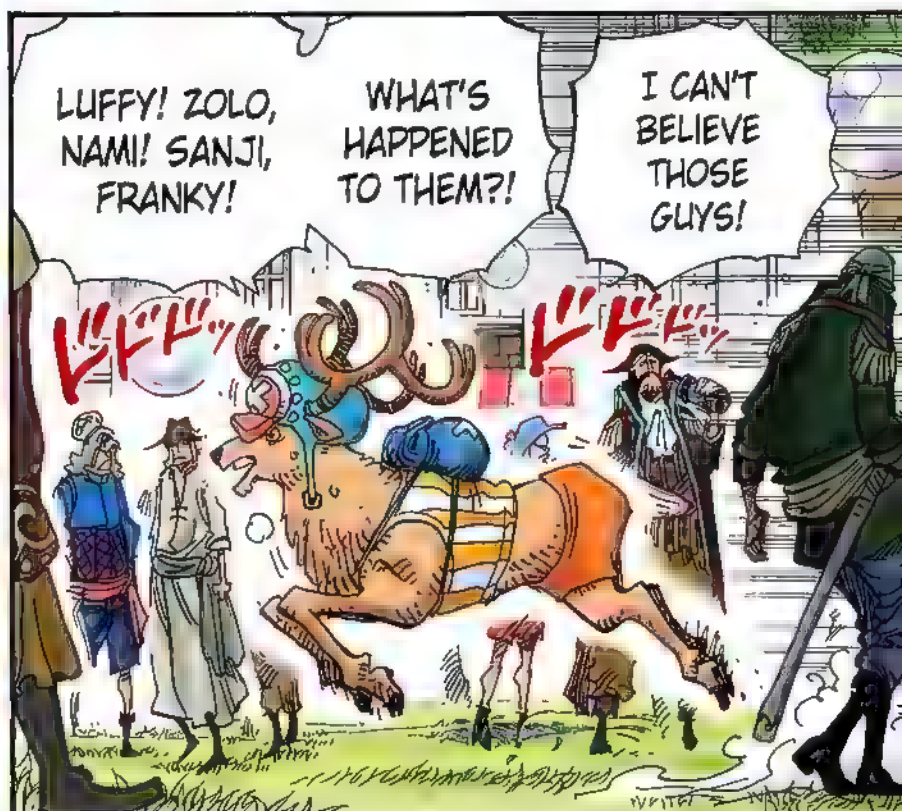


BUT THEY
DIDN'T EVEN
CARE THAT
ROBIN HAD
BEEN
KIDNAPPED!

THEY USED
TO CARE
ABOUT EACH
OTHER SO
MUCH!

HUFF
HUFF

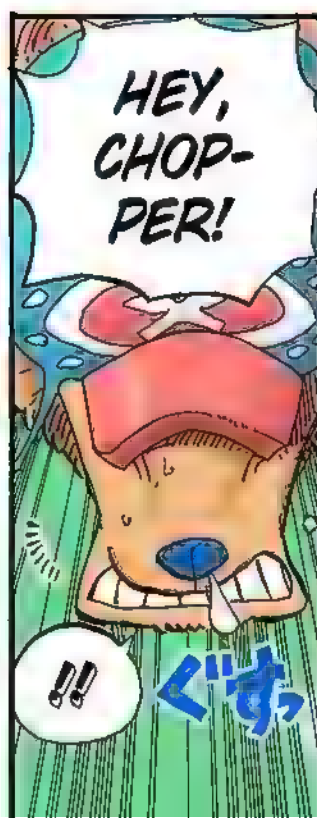
THEY'RE
ALL JERKS
NOW!



LUFFY! ZOLO,
NAMI! SANJI,
FRANKY!

WHAT'S
HAPPENED
TO THEM?!

I CAN'T
BELIEVE
THOSE
GUYS!



HEY,
CHOP-
PER!

!!

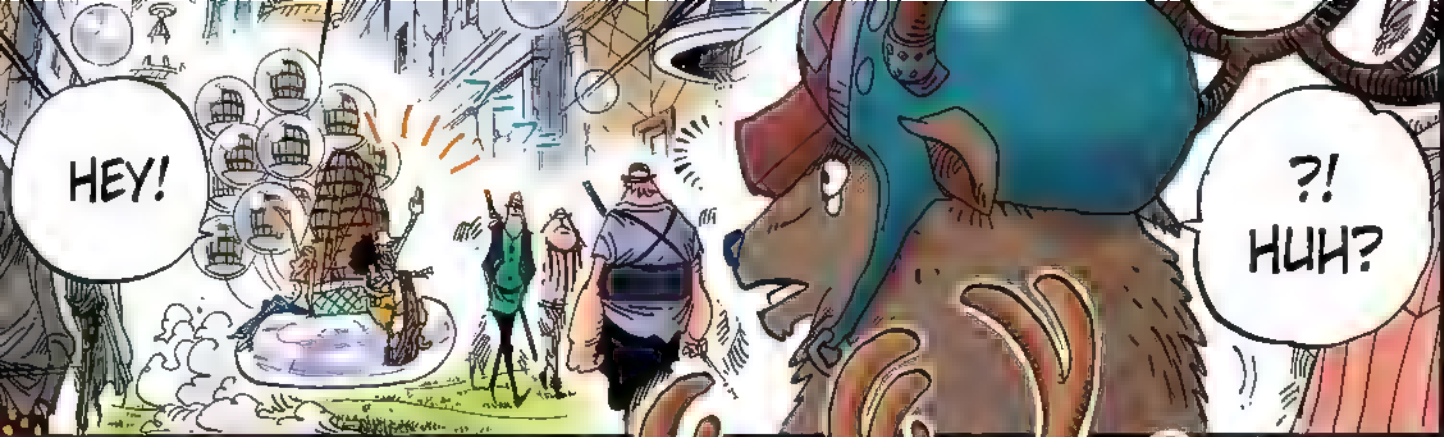


WHAT
WAS IT ALL
FOR?!

UGH...

I SPENT
TWO YEARS
WORKING
FOR
NOTHING!!

ドドド



HEY!

?!
HUH?



CHOPPER,
YOU'VE
GROWN!

USOPP!

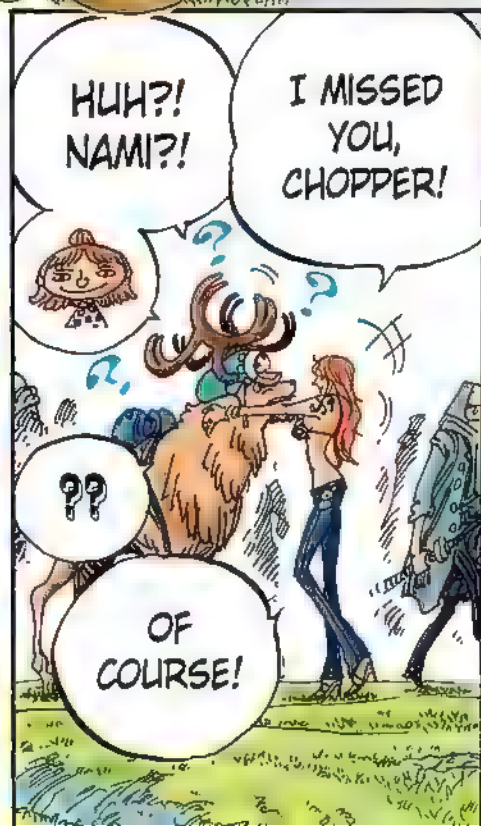
YOU'LL
BE A LOT
EASIER TO
RIDE NOW!

HOW
HAVE YOU
BEEN?!



WAIT! RIGHT!
I'M GLAD TO SEE
YOU AGAIN TOO,
BUT WE'VE GOT
TROUBLE!

SOMETHING
TERRIBLE HAS
HAPPENED TO
ROBIN!

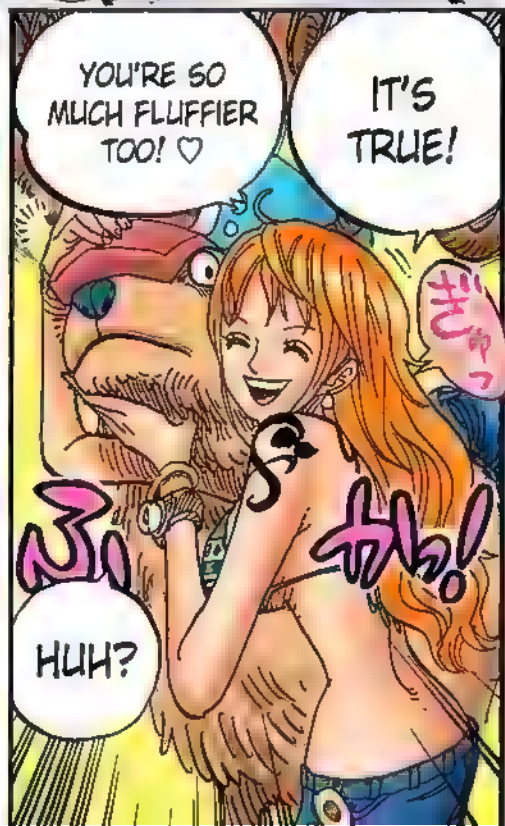


HUH?!
NAMI?!

I MISSED
YOU,
CHOPPER!

??

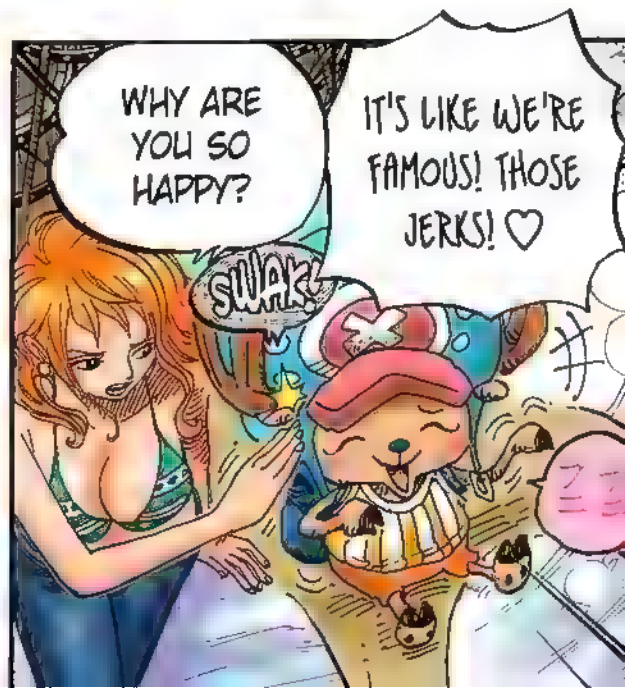
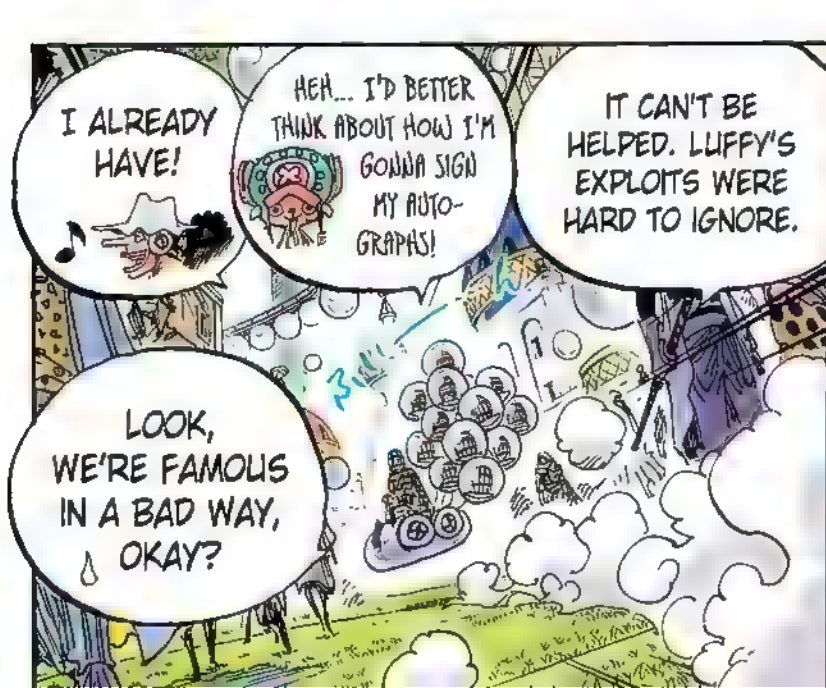
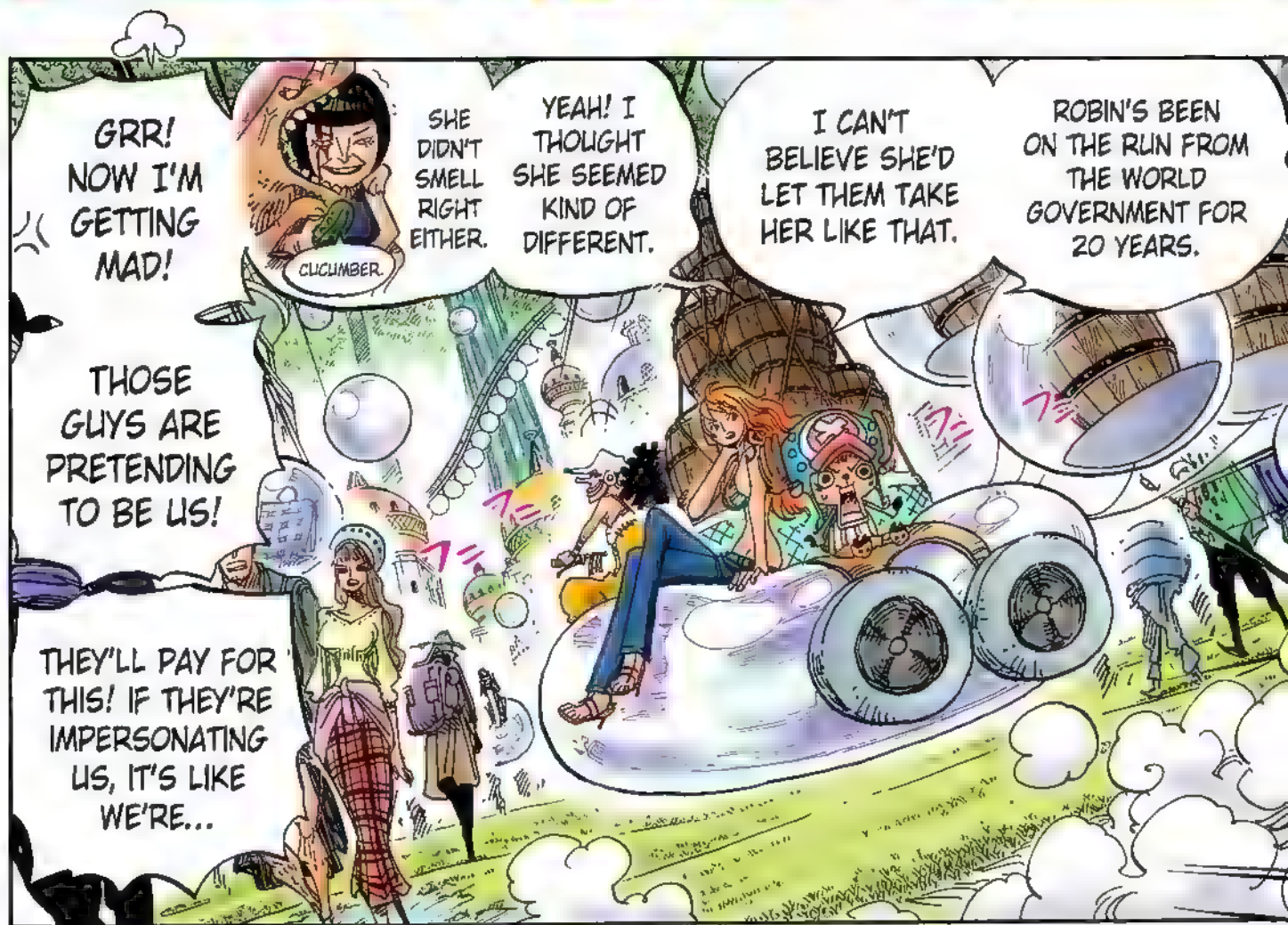
OF
COURSE!

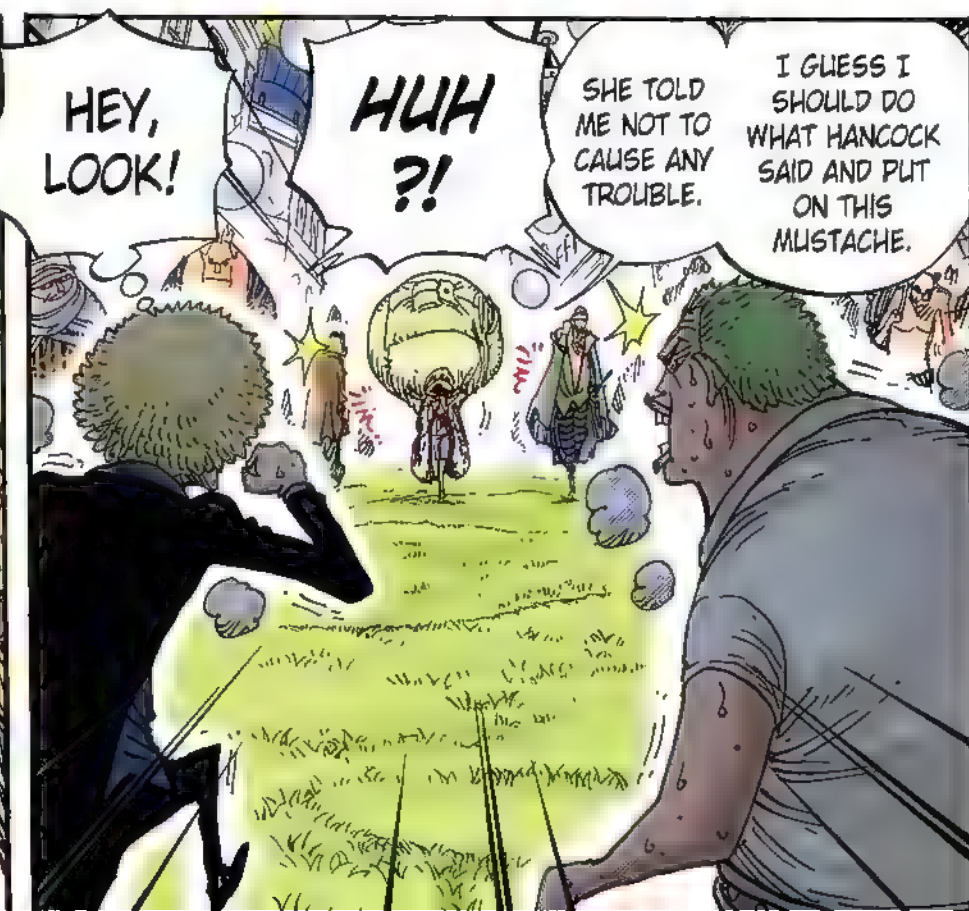
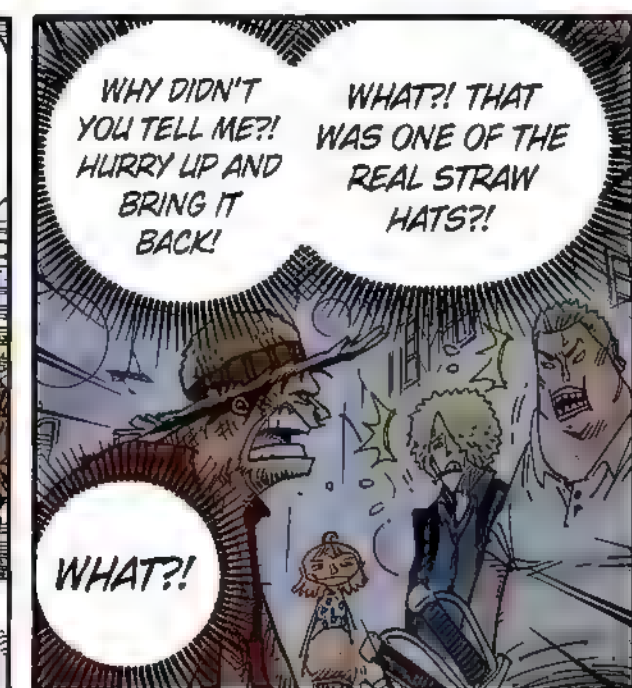
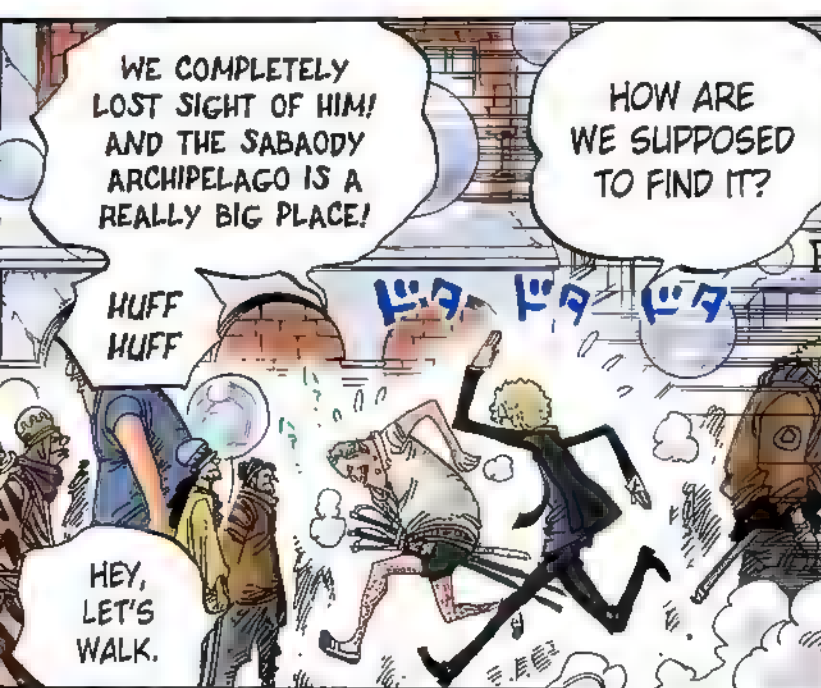
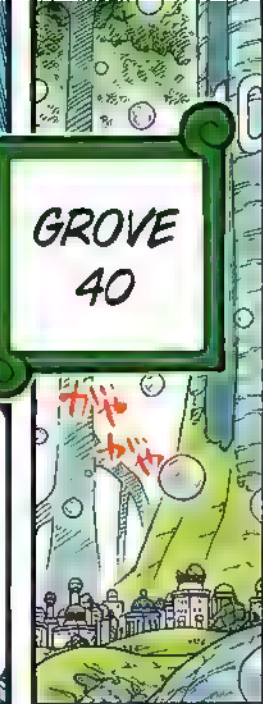
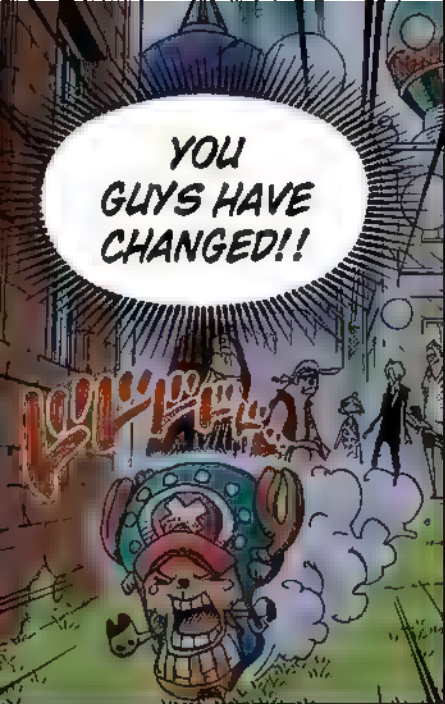


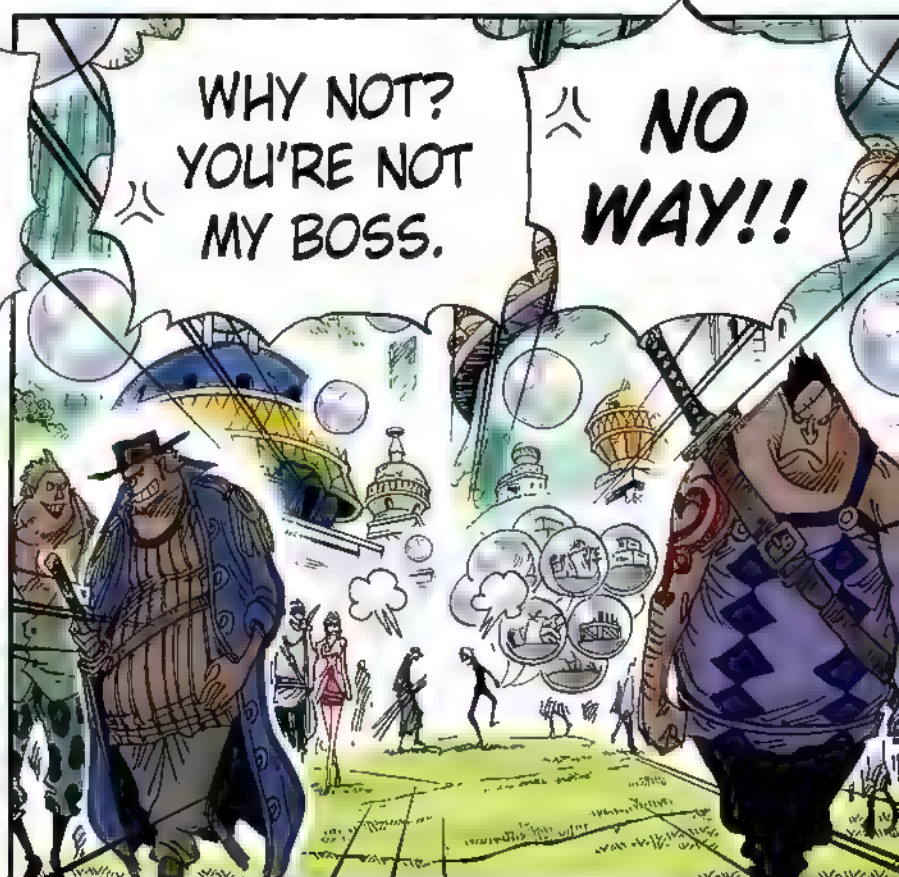
YOU'RE SO
MUCH FLUFFIER
TOO! ♡

IT'S
TRUE!

HUH?







THE GREENHORNS
ARE SHOWING UP
ONE BY ONE.

THE STRAW
HATS ARE
GATHERING
HERE.

REPORTING
FROM
GROVE 46.

GROVE 46,
THE
MEETING
PLACE OF
THE STRAW
HAT PIRATES

I CAN
CONFIRM
THE
IDENTITIES
OF FOUR
CAPTAINS.

...BOUNTY OF
92 MILLION
BERRIES.

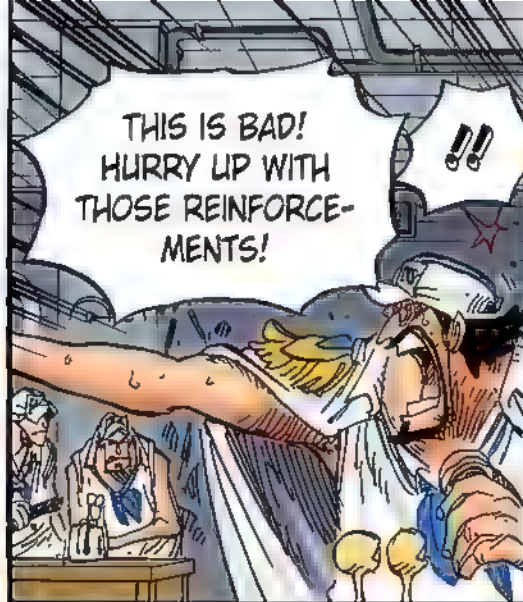
"GASHED"
ALBION...

...BOUNTY
OF 88
MILLION
BERRIES.

LIP
"SERVICE"
DOUGHTY...

...AND HIS
BROTHER AND
CO-CAPTAIN,
BLOOD
SPLATTER
CORIBOU.

SUPER
ROOKIE,
WET-HAIRED
CARIBOU...



THIS IS BAD!
HURRY UP WITH
THOSE REINFORCE-
MENTS!

!!



HEY!
WHAT'S
WRONG?!

!!?



...A
REAL...



IF THEY ALL
TEAMED UP WITH
STRAW HAT
LUFFY, IT WOULD
BE...



BECAUSE THAT WOULD
BE VERY BAD. YOU
KNOW, IF YOU WERE TO
SUMMON THEM UP...
HEE HEE HEE...

...I'D PAINT
THIS WHOLE PLAZA
RED WITH YOUR
BLOOD!



!!!

N-NO!
BUT I WAS
ABOUT TO!

WHAT?

HEY, HEY, HEY!!
DID YOU JUST
SUMMON THE
SOLDIERS HERE?!

ズ"!!!!!!

!!



YOU
BIG OLD
DUMMY!

CHAK...



I'M NOT
THERE
EITHER!

SORRY
!!

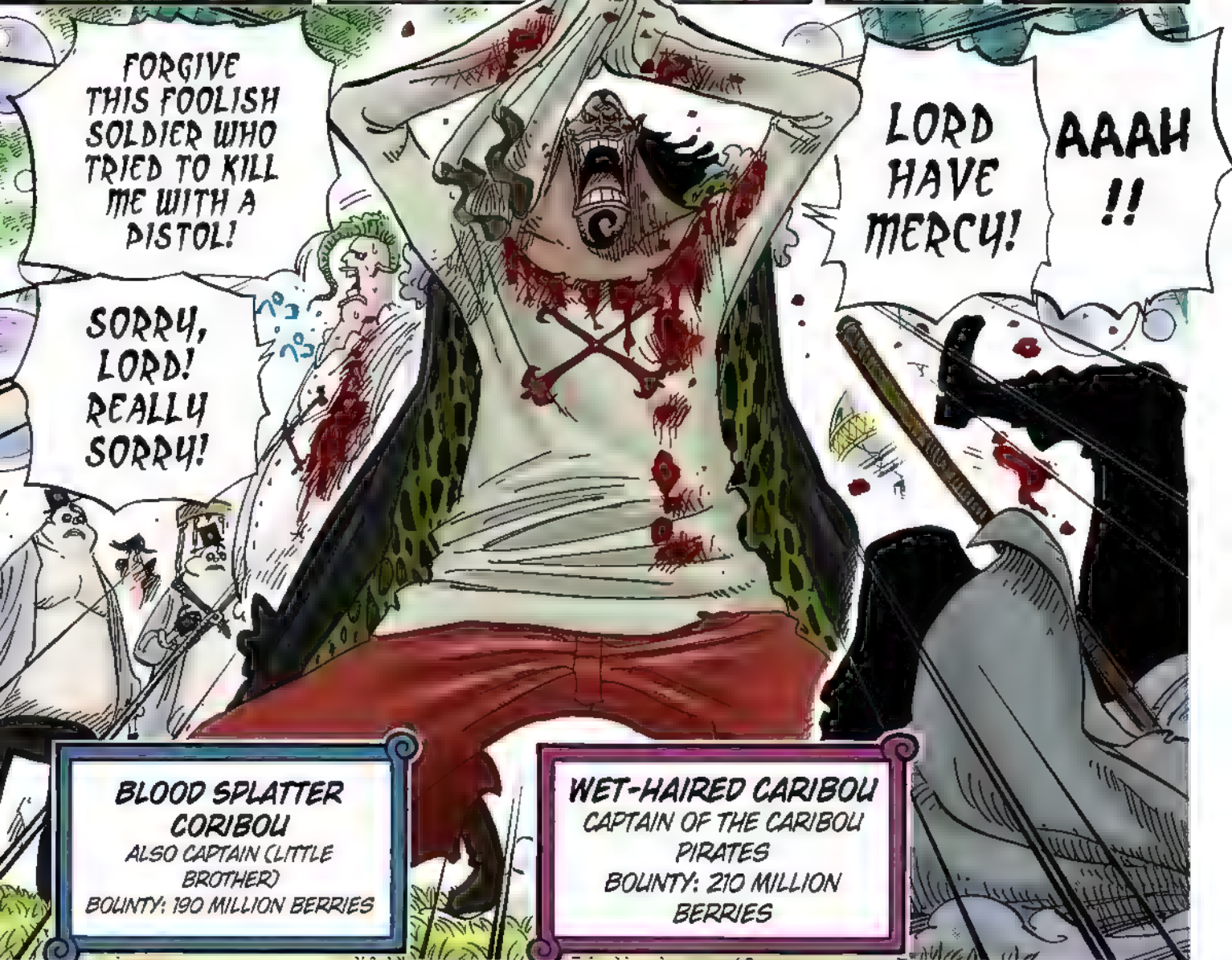
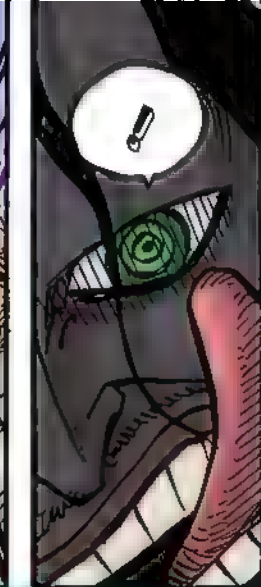
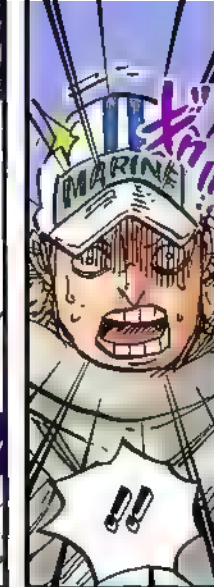
I'M
OVER
HERE,
DUMMY!

CARIBOU,
THE
SOLDIER
KILLER...



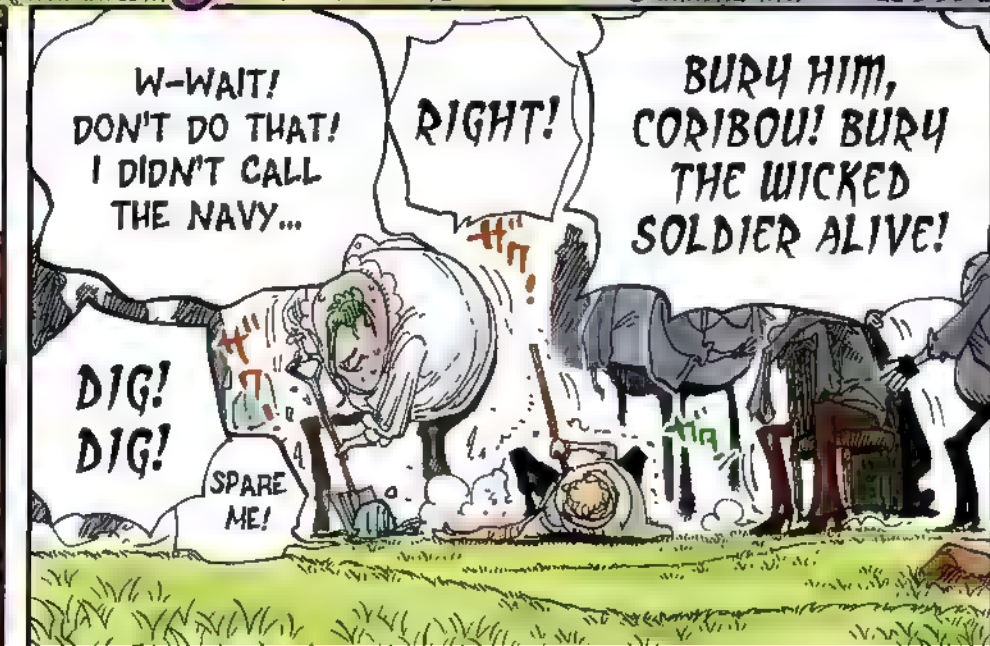
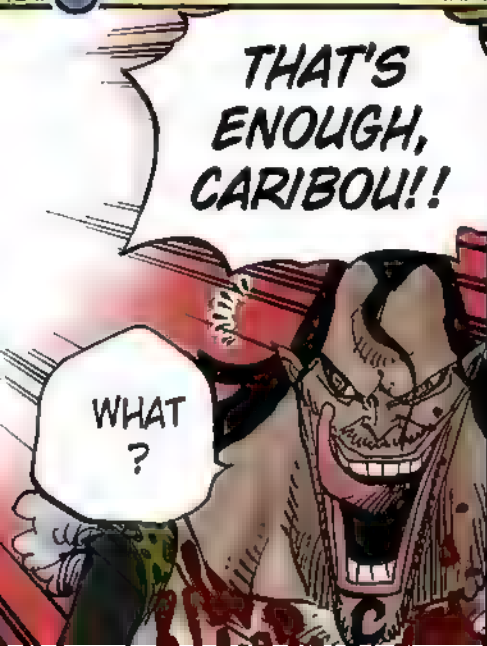
TH-THAT'S
RIGHT,
BROTHER!
I MEAN,
"SIR"!

ISN'T
THAT
RIGHT,
CORIBOU
?



**BLOOD SPLATTER
CORIBOU**
ALSO CAPTAIN (LITTLE
BROTHER)
BOUNTY: 190 MILLION BERRIES

WET-HAIRED CARIBOU
CAPTAIN OF THE CARIBOU
PIRATES
BOUNTY: 210 MILLION
BERRIES





I CAN'T WAIT TO SEE EVERYBODY

IS THAT WHERE WE'RE GOING?

THERE ARE A LOT OF THEM.

WE'LL MAKE 'EM PAY!

AYE AYE, BIG BOSS!



...BUT AS OF TODAY, YOU'RE ALL MY VASSALS! YOU'RE ALL STRAW HAT PIRATES!!

LISTEN, MEN! LOOK AROUND YOU!

YOU MAY NOT KNOW EACH OTHER...



LET THAT INSIGNIFICANT SOLDIER BE!

THERE HE IS!! IT'S CAPTAIN LUFFY!!



THIS MUSTACHE GUY SEEMS TO KNOW THE REAL STRAW HATS. WHO IS HE?

BUT TWO YEARS REALLY IS A LONG TIME. YOU GUYS ARE A LOT QUIETER THAN YOU USED TO BE.

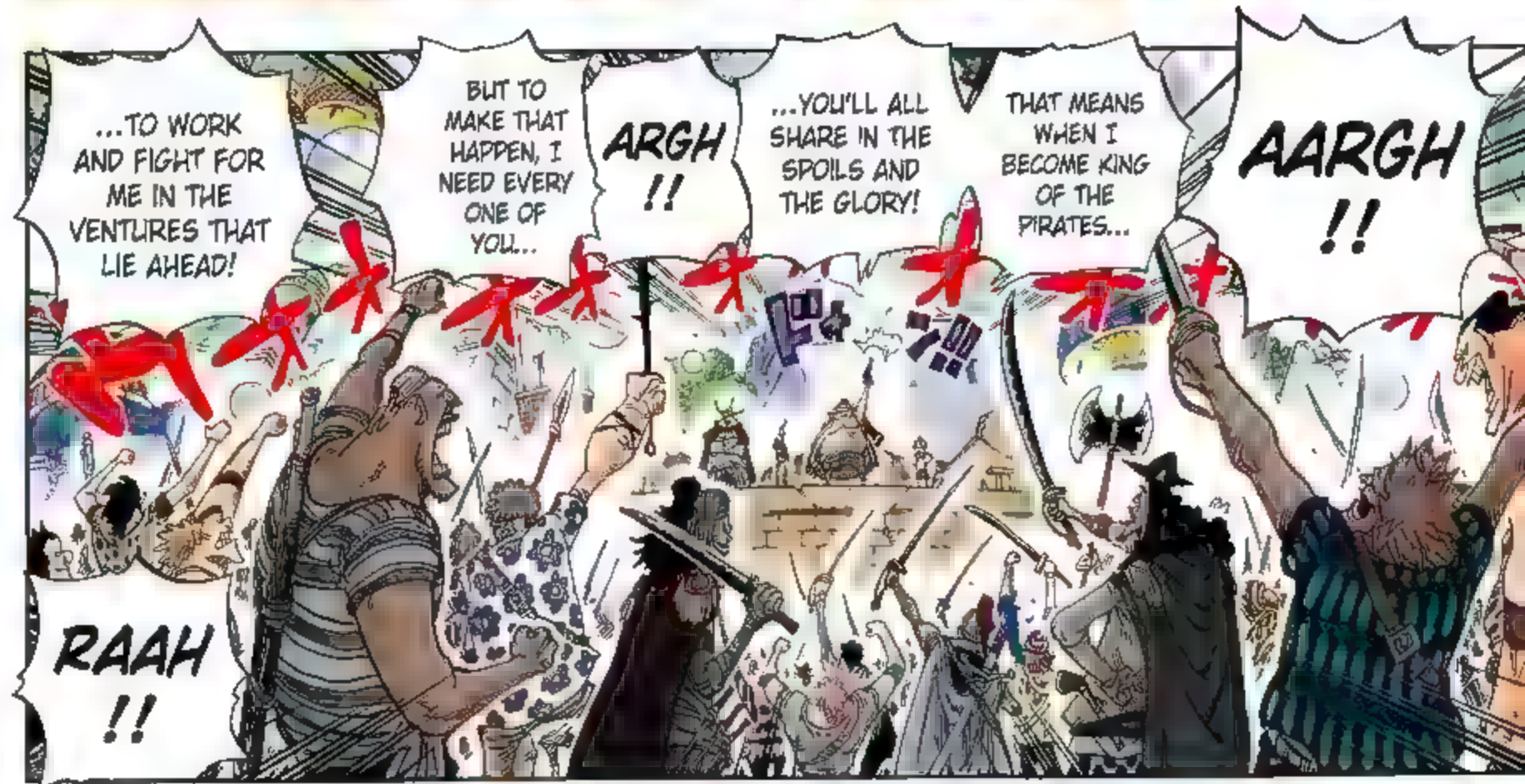
I DON'T KNOW, BUT KEEP YOUR MOUTH SHUT AND DON'T GIVE US AWAY!

WE'RE ALMOST THERE. ALL WE HAVE TO DO IS HAND HIM OVER TO THE CAPTAIN AND WE'LL BE FINE!

ARE YOU WEARING DISGUISES OR SOMETHING?

I GUESS A LOT CHANGES IN TWO YEARS, LIKE YOUR FACES.

AND I DON'T REMEMBER YOU BEING SO FRIENDLY WITH EACH OTHER EITHER.



...TO WORK AND FIGHT FOR ME IN THE VENTURES THAT LIE AHEAD!

BUT TO MAKE THAT HAPPEN, I NEED EVERY ONE OF YOU...

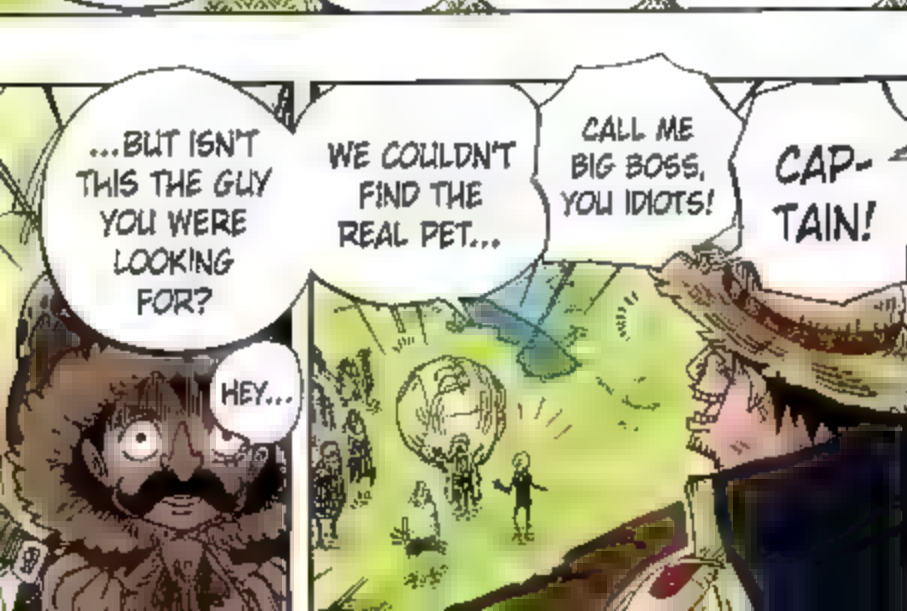
ARGH !!

...YOU'LL ALL SHARE IN THE SPOILS AND THE GLORY!

THAT MEANS WHEN I BECOME KING OF THE PIRATES...

AARGH !!

RAAH !!



...BUT ISN'T THIS THE GUY YOU WERE LOOKING FOR?

WE COULDN'T FIND THE REAL PET...

CALL ME BIG BOSS, YOU IDIOTS!

CAP-TAIN!

HEY...

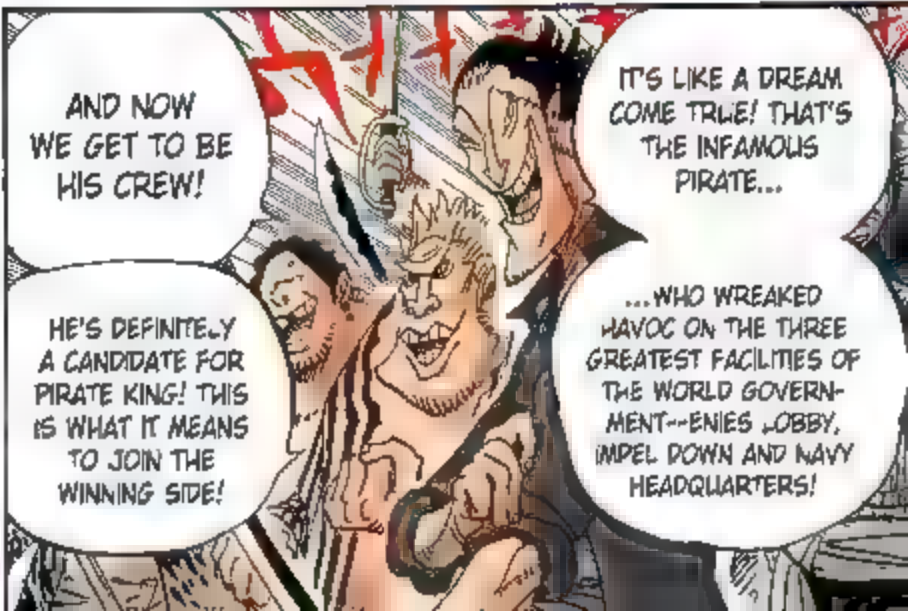


THEY'RE STILL SOMEWHERE ON THIS ISLAND!

FIND 'EM AND BRING 'EM TO ME!

I SUMMONED YOU HERE FOR ONE REASON!

YOUR PRECIOUS BIG BOSS, THAT'S ME, HAS BEEN INSULTED BY A BUNCH OF NOBODIES!



AND NOW WE GET TO BE HIS CREW!

HE'S DEFINITELY A CANDIDATE FOR PIRATE KING! THIS IS WHAT IT MEANS TO JOIN THE WINNING SIDE!

IT'S LIKE A DREAM COME TRUE! THAT'S THE INFAMOUS PIRATE...

...WHO WRECKED HAVOC ON THE THREE GREATEST FACILITIES OF THE WORLD GOVERNMENT--ENIES LOBBY, IMPEL DOWN AND NAVY HEADQUARTERS!

ON TOP OF
THAT, WE HAVE
INFORMATION
THAT YOU'RE ONE
OF STRAW HAT
LUFFY'S CREW-
MATES!

YOU ARE SUSPECTED
OF BEING A PIRATE
WORTH A BOUNTY OF
33 MILLION BERRIES!

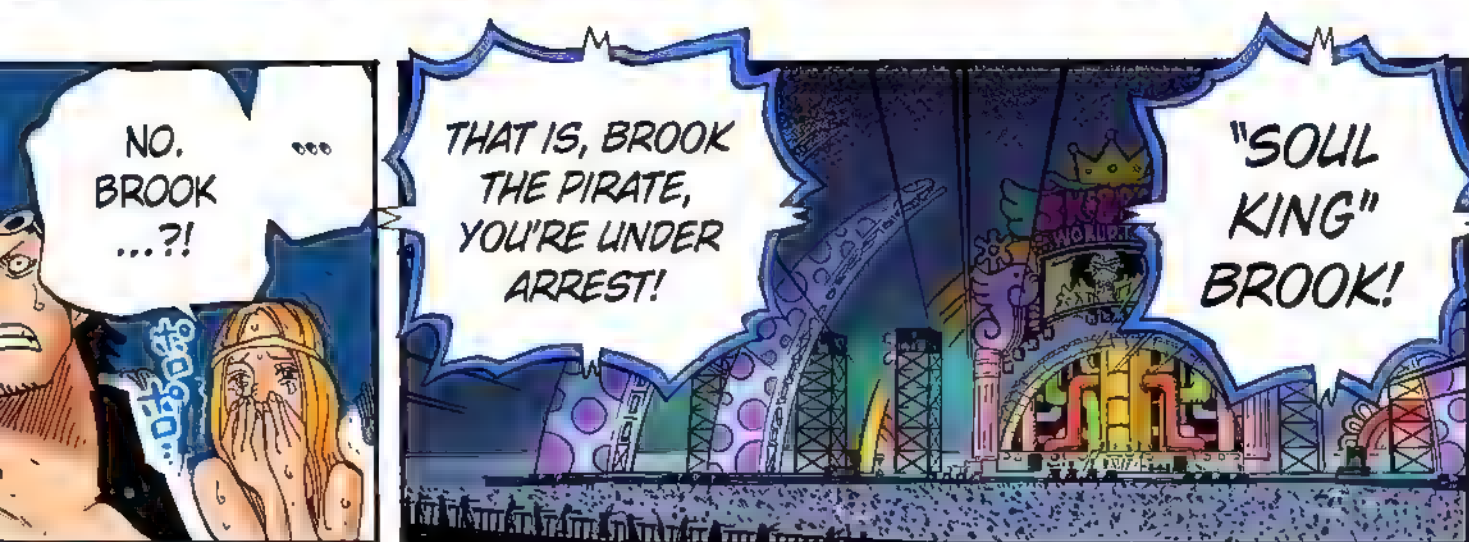
REPLACEMENT
CAPTAIN OF THE
RUMBAR PIRATES,
ALSO KNOWN AS
HUMMING
SWORDSMAN
BROOK!



NO.
BROOK
...?!

THAT IS, BROOK
THE PIRATE,
YOU'RE UNDER
ARREST!

"SOUL
KING"
BROOK!



WHEN YOU ANNOUNCED
YOUR RETIREMENT IN THE
GREEN ROOM, YOU TOOK ME
BY SURPRISE. YOUR
POPULARITY IS STILL ON THE
RISE! WE COULD'VE MADE
A FORTUNE OFF YOU!

MANAGER,
SO THIS IS
YOUR DOING.

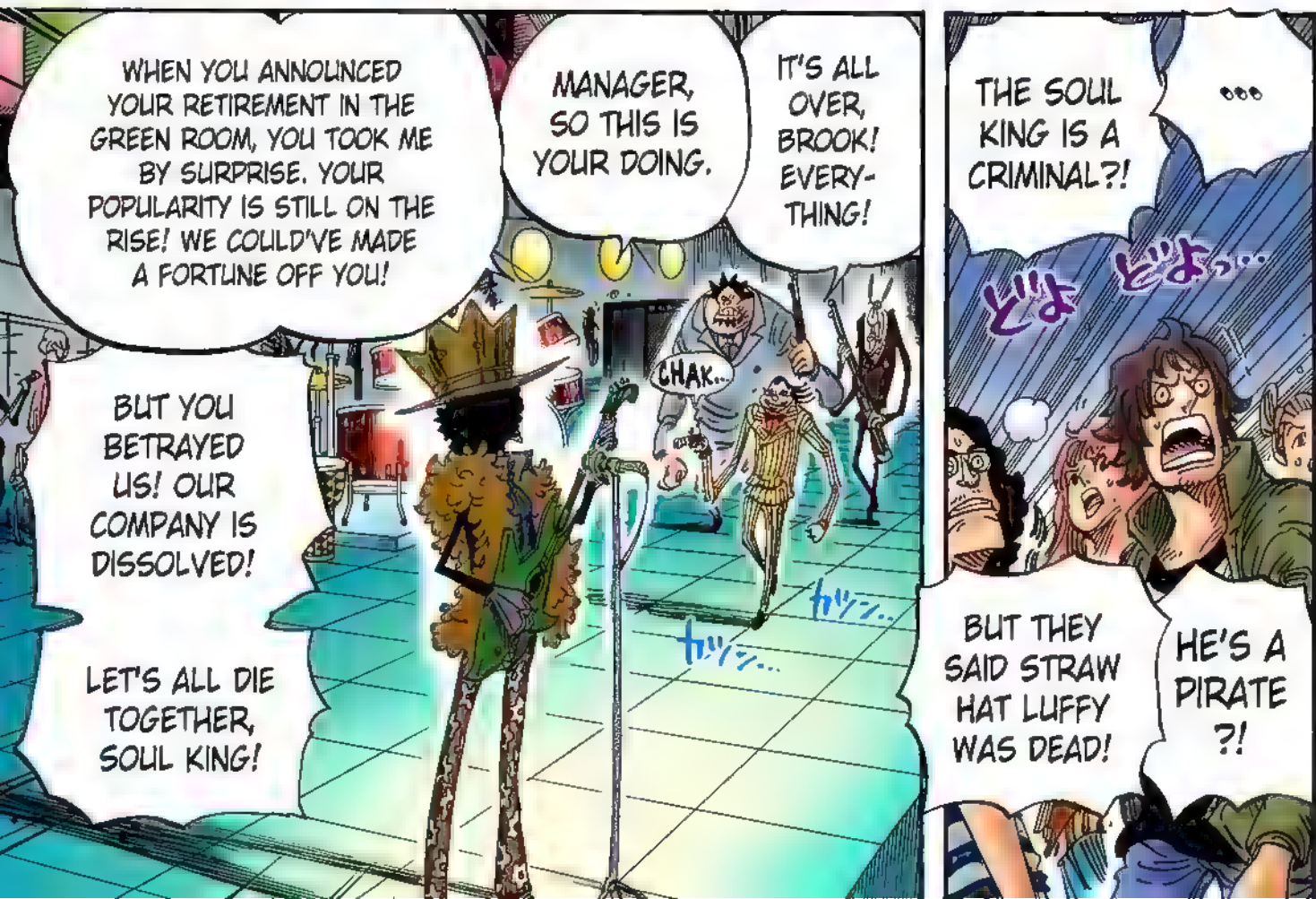
IT'S ALL
OVER,
BROOK!
EVERY-
THING!

THE SOUL
KING IS A
CRIMINAL?!

BUT YOU
BETRAYED
US! OUR
COMPANY IS
DISSOLVED!

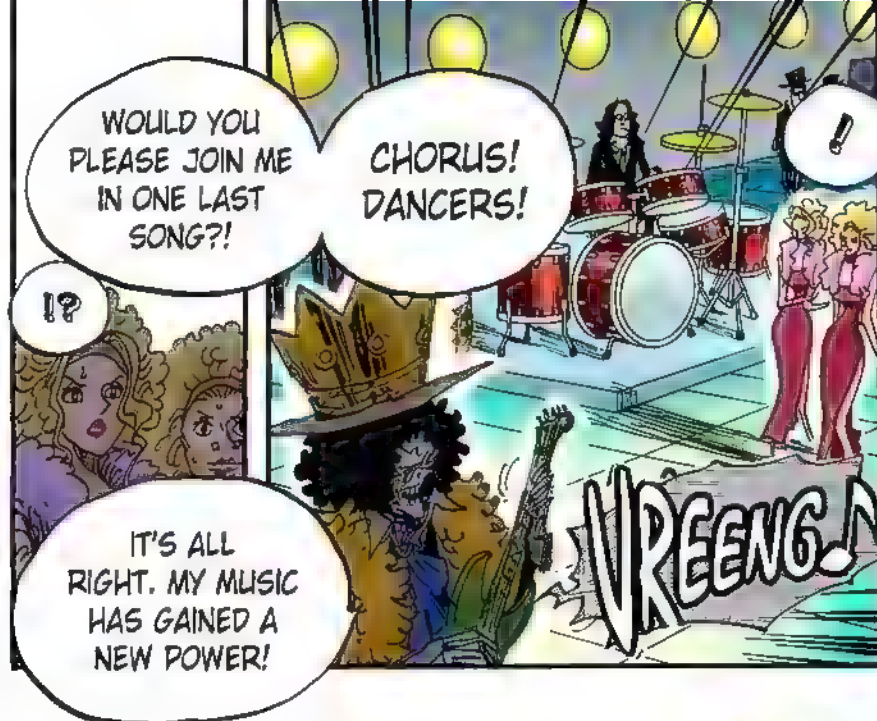
LET'S ALL DIE
TOGETHER,
SOUL KING!

CHAK...



BUT THEY
SAID STRAW
HAT LUFFY
WAS DEAD!

HE'S A
PIRATE
?!
...



WOULD YOU PLEASE JOIN ME IN ONE LAST SONG?!

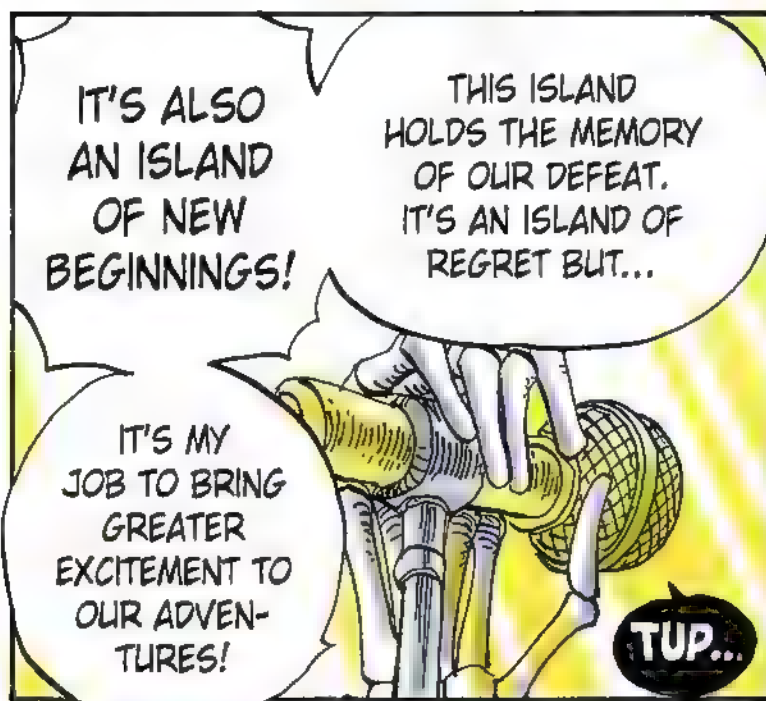
CHORUS! DANCERS!

BACKUP BAND...

PUT YOUR INSTRUMENTS ON THE GROUND AND YOUR HANDS IN THE AIR!

IT'S ALL RIGHT. MY MUSIC HAS GAINED A NEW POWER!

VREENG



IT'S ALSO AN ISLAND OF NEW BEGINNINGS!

THIS ISLAND HOLDS THE MEMORY OF OUR DEFEAT. IT'S AN ISLAND OF REGRET BUT...

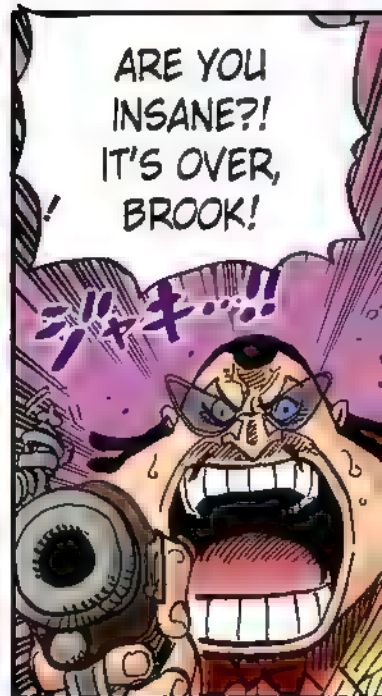
IT'S MY JOB TO BRING GREATER EXCITEMENT TO OUR ADVENTURES!

TUP..

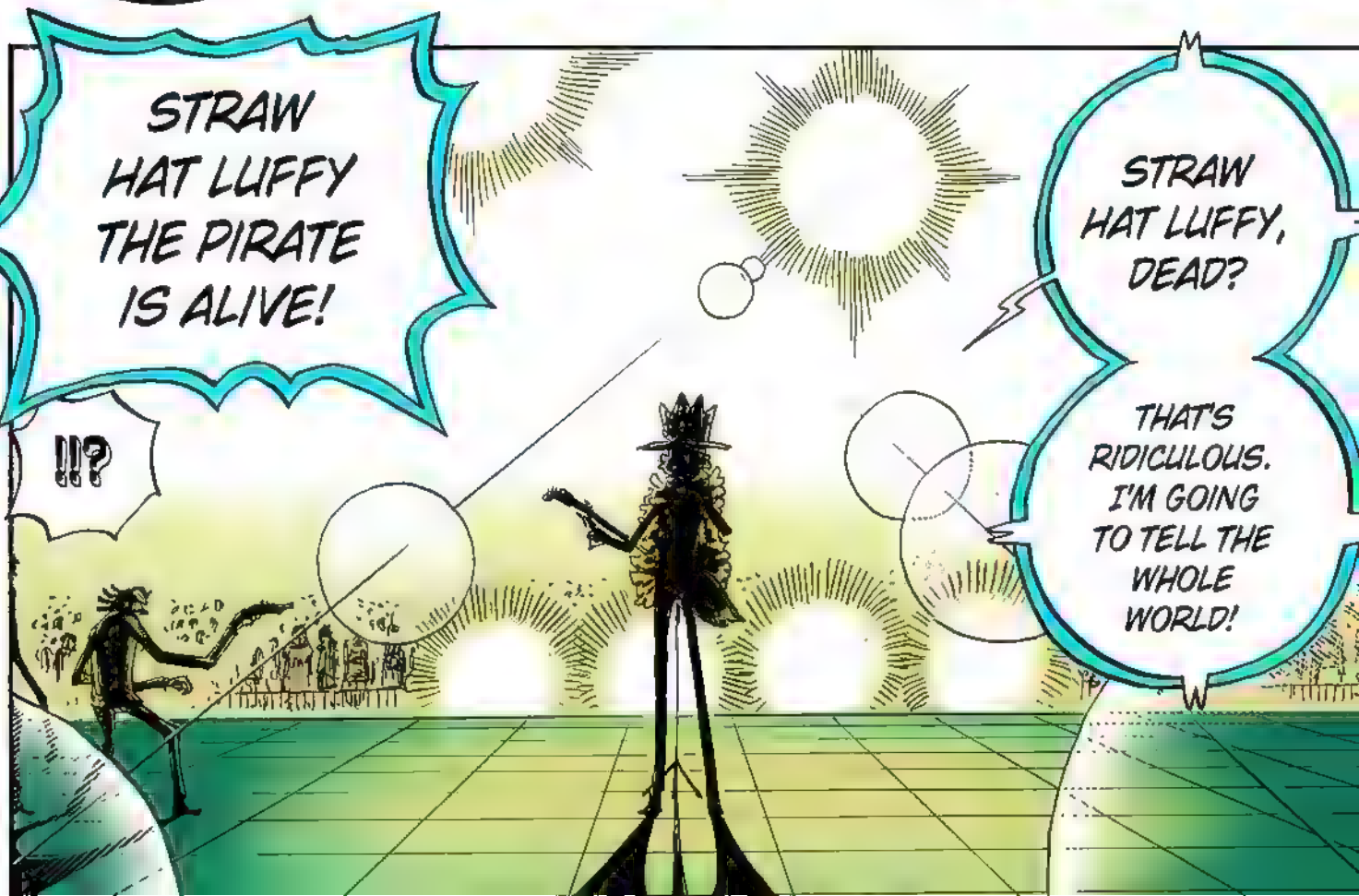


MANAGER, YOU HELPED ME A LOT THESE PAST TWO YEARS!

I WANT TO THANK YOU FOR BRINGING ME TO THIS ISLAND TOO.



ARE YOU INSANE?! IT'S OVER, BROOK!



STRAW HAT LUFFY THE PIRATE IS ALIVE!

STRAW HAT LUFFY, DEAD?

THAT'S RIDICULOUS. I'M GOING TO TELL THE WHOLE WORLD!

!!!?

TO MY
BELOVED
FRIENDS
...

A CALM, QUIET
DEPARTURE DOESN'T
FIT HIM AT ALL!
OH BABY!

HE'LL BE
THE KING OF
ALL OCEANS!

HEAD-
QUAR-
TERS!

BIG,
BIG
NEWS!

I HAVE
NEWS!

TALK
TO ME!

JUST ONE
MORE SONG!
LET HIM
SING!

YOU FOOL!
WE SAID THE
CONCERT IS
CANCELED!

LET'S
GO TO
THE NEW
WORLD,
LUFFY!

YEAH
!!

LISTEN
TO MY
LAST
SOUL!!

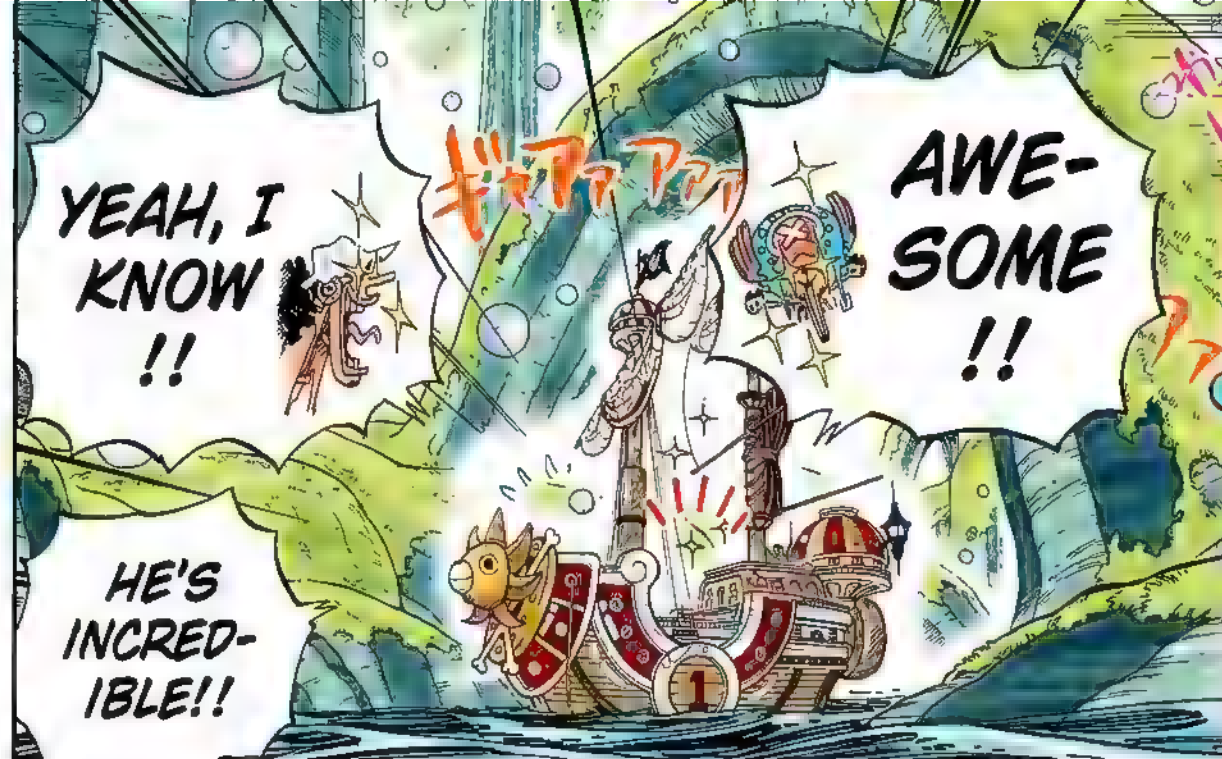
SHUT
UP, NAVY
MAN!

THE NEW WORLD!

THAT'S RIGHT!
WE DON'T CARE
IF THE SOUL
KING IS A
PIRATE!

SEE? MUSIC
IS ALWAYS ON
OUR SIDE!

ONE, TWO,
THREE,
FOUR!

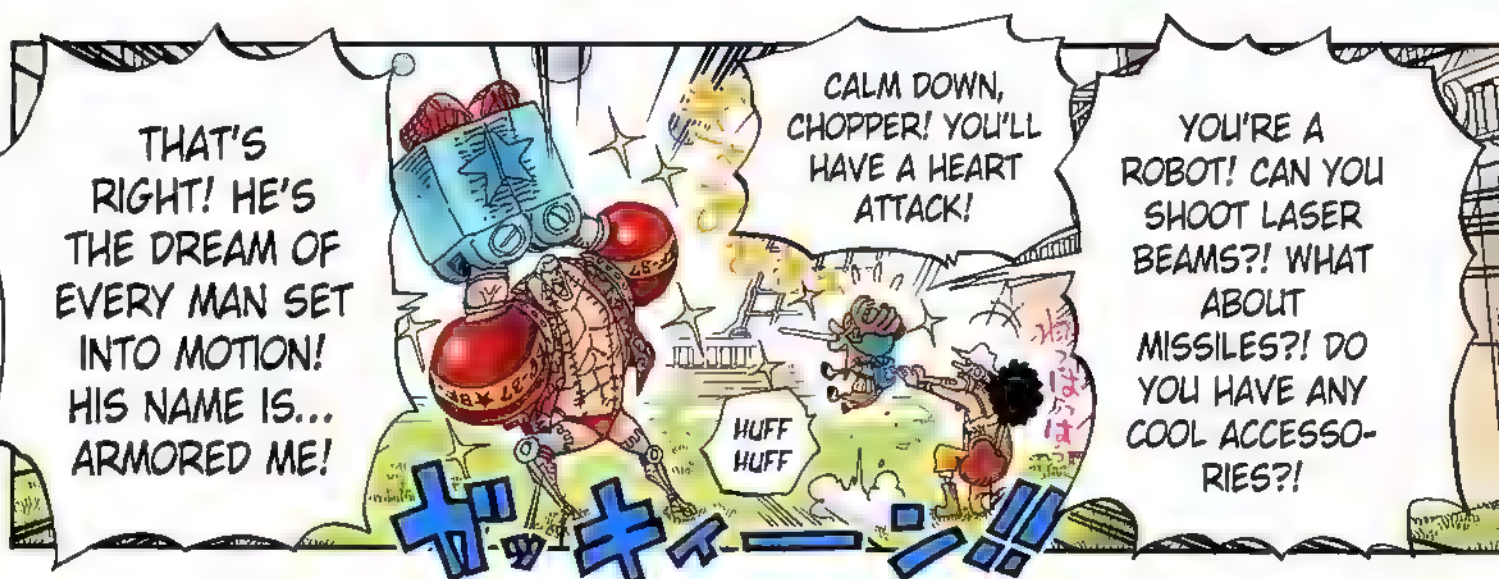


YEAH, I
KNOW
!!

AWE-
SOME
!!

GROVE 17,
THE ISLAND
WHERE THE
SUNNY IS
ANCHORED

HE'S
INCRED-
IBLE!!



THAT'S
RIGHT! HE'S
THE DREAM OF
EVERY MAN SET
INTO MOTION!
HIS NAME IS...
ARMORED ME!

CALM DOWN,
CHOPPER! YOU'LL
HAVE A HEART
ATTACK!

YOU'RE A
ROBOT! CAN YOU
SHOOT LASER
BEAMS?! WHAT
ABOUT
MISSILES?! DO
YOU HAVE ANY
COOL ACCESSO-
RIES?!

HUFF
HUFF

ガッキーン!!



NAMI!
YOU LOOK
GREAT!

ROBIN!

MORE
HANDS
!!

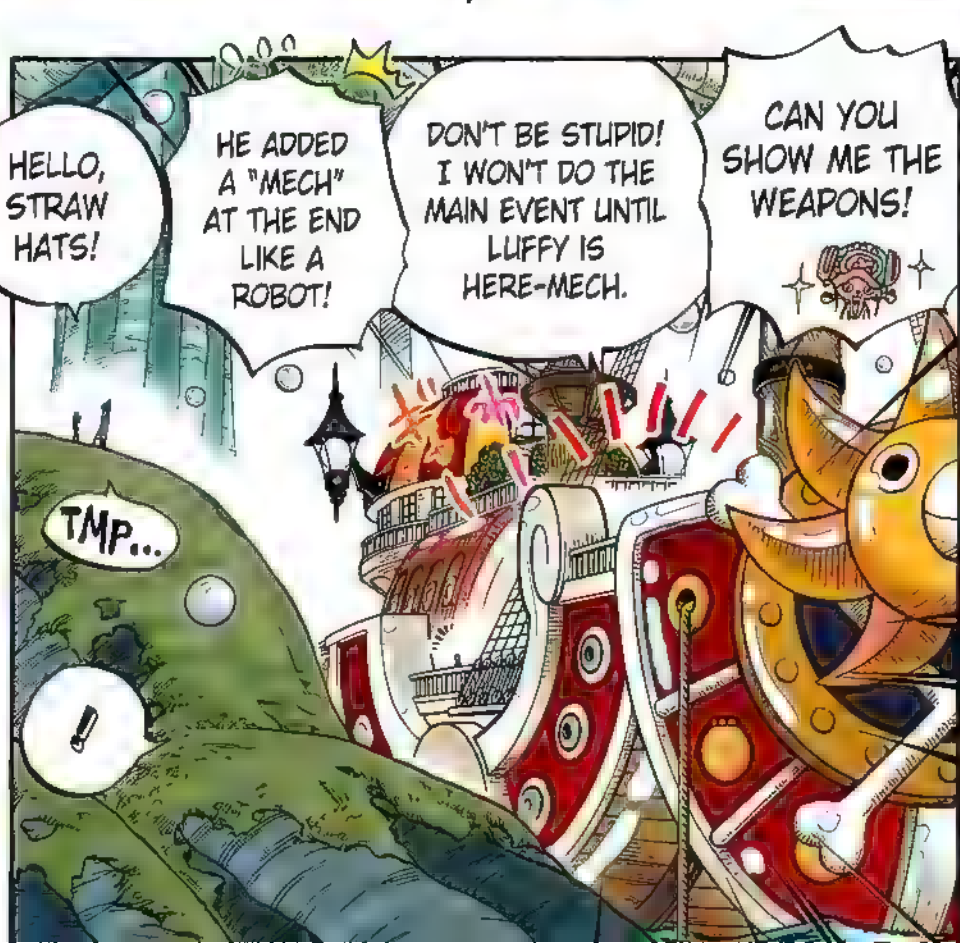
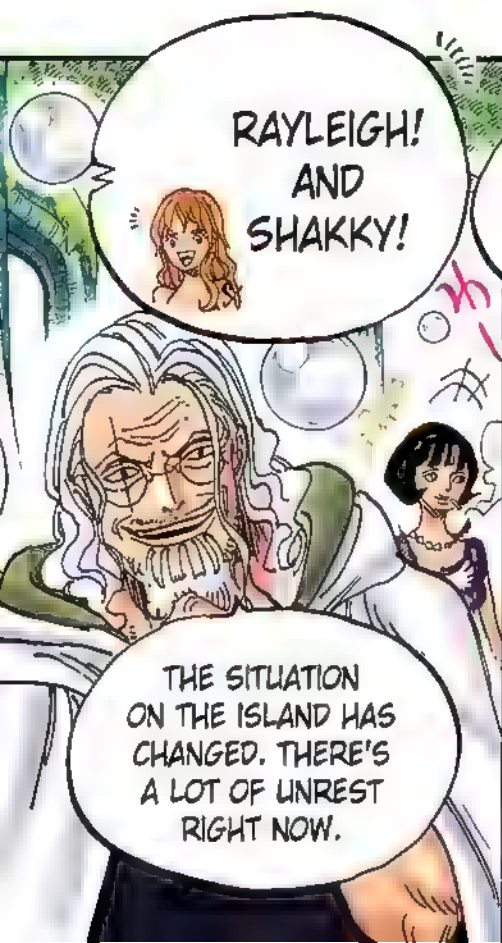
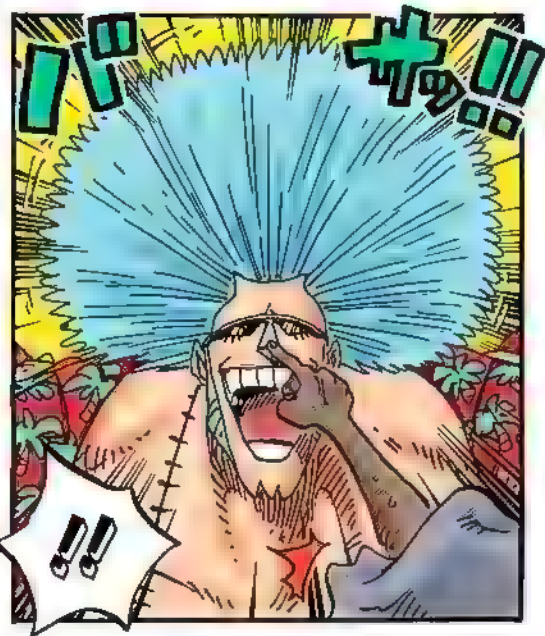
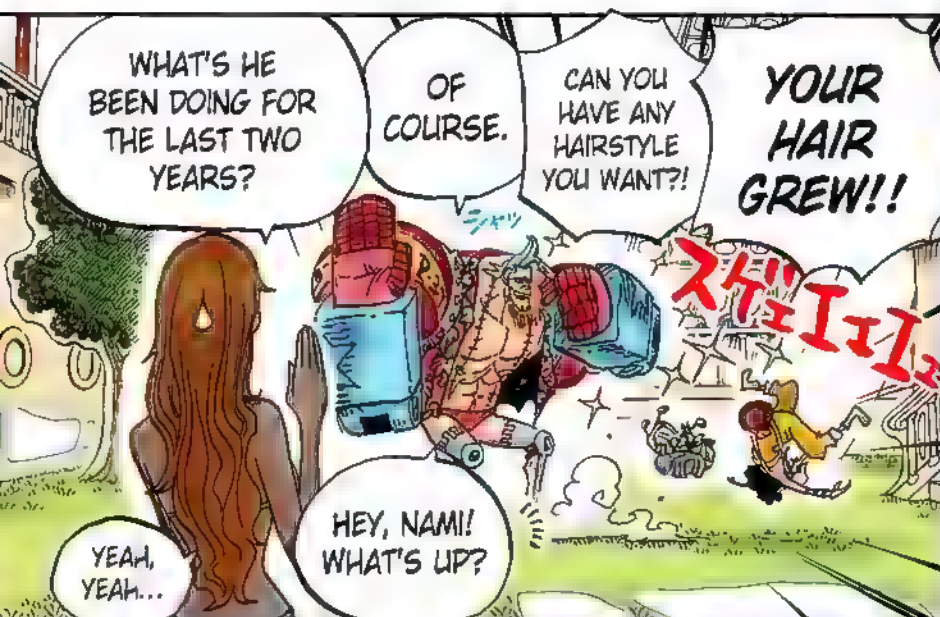
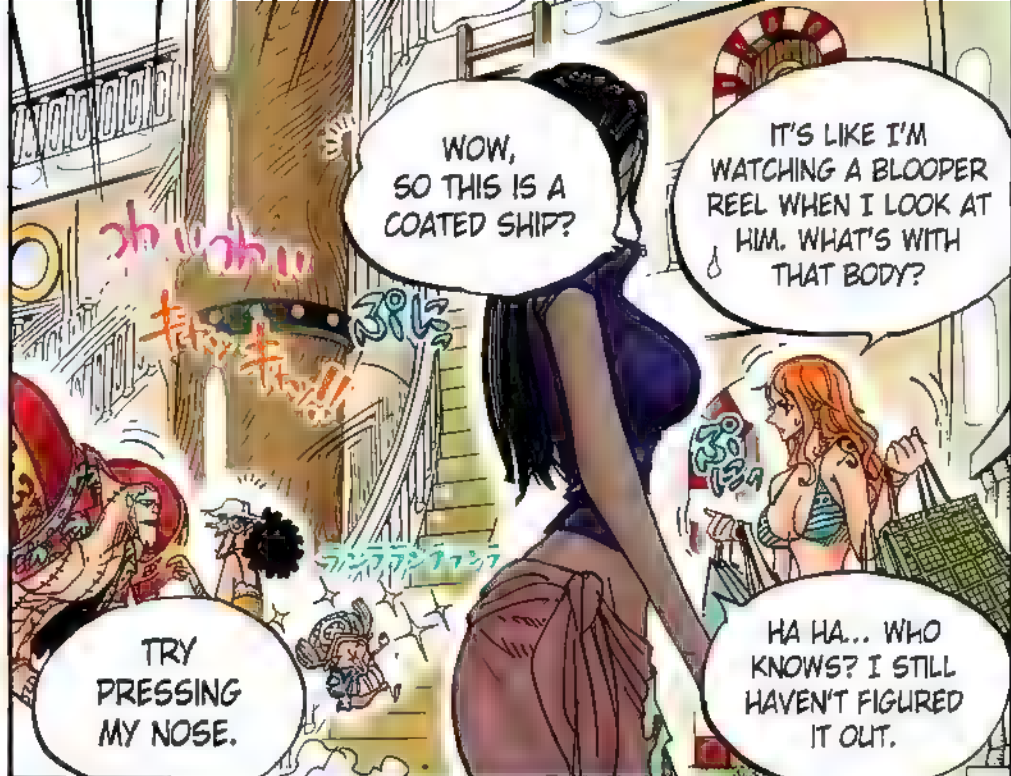
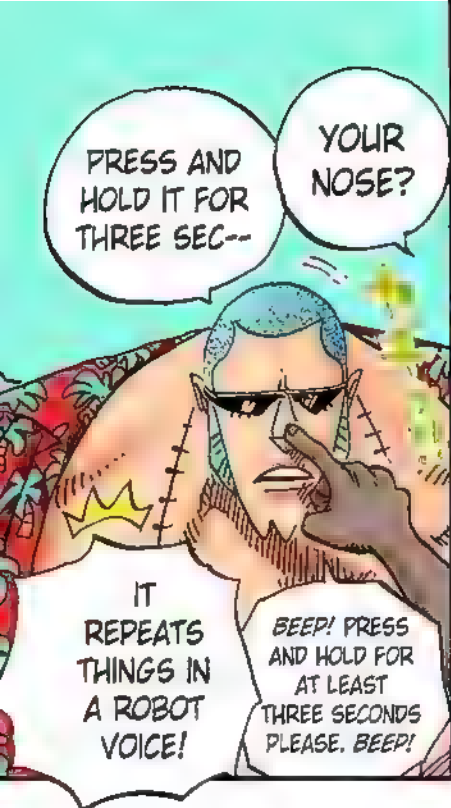
WHAT
ARE YOU
TALKING
ABOUT?

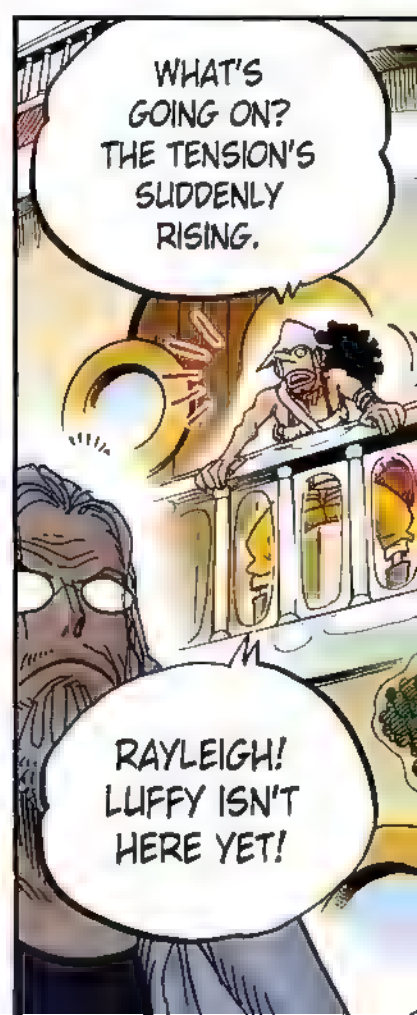
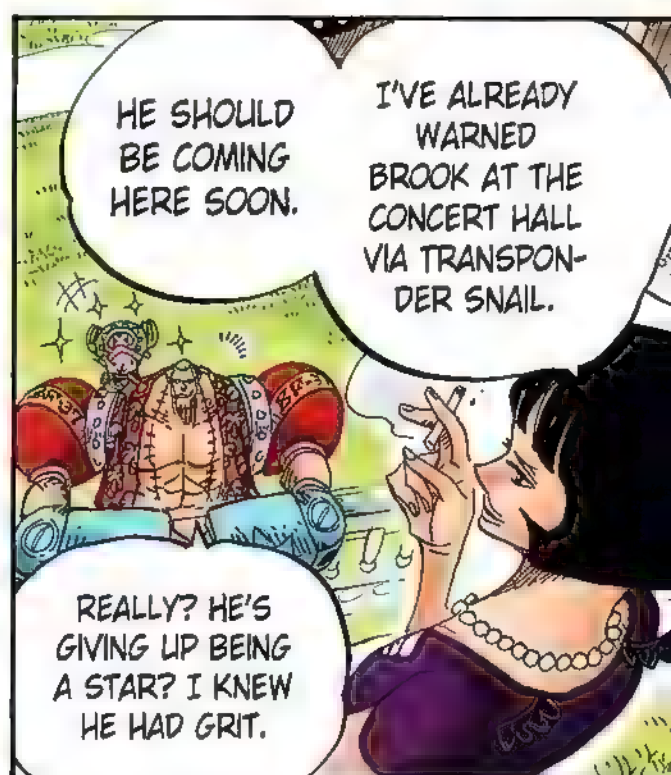
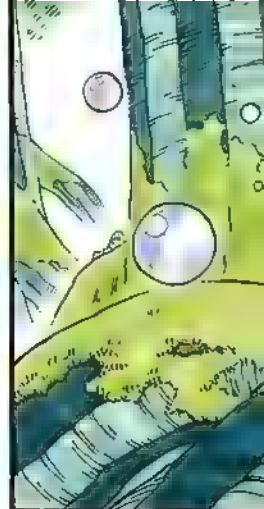
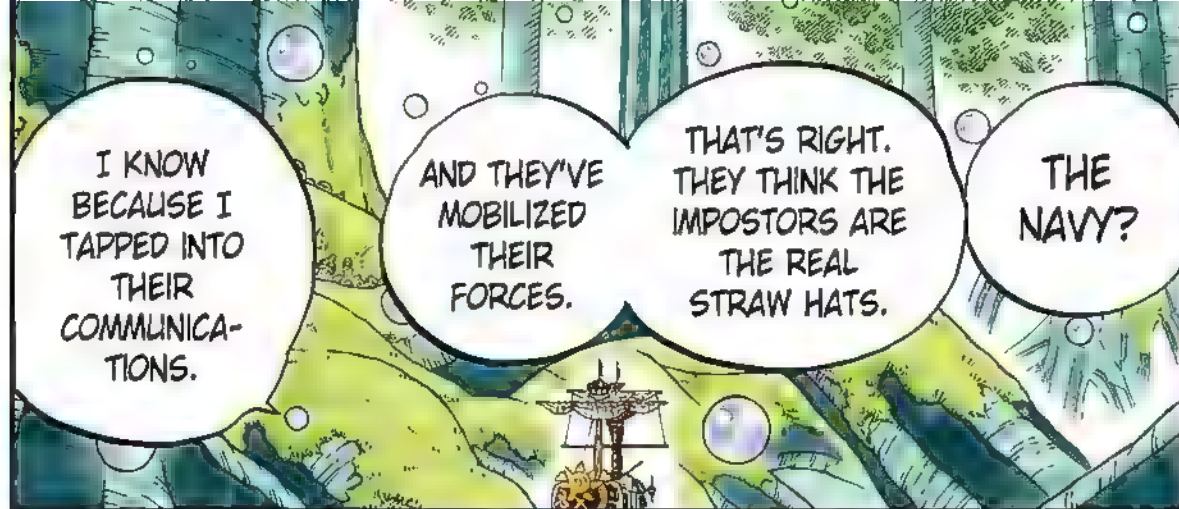
BUT WAIT,
FRANKY. HOW CAN
YOU DO DETAILED
SHIPWRIGHT
WORK WITH SUCH
HUGE HANDS?

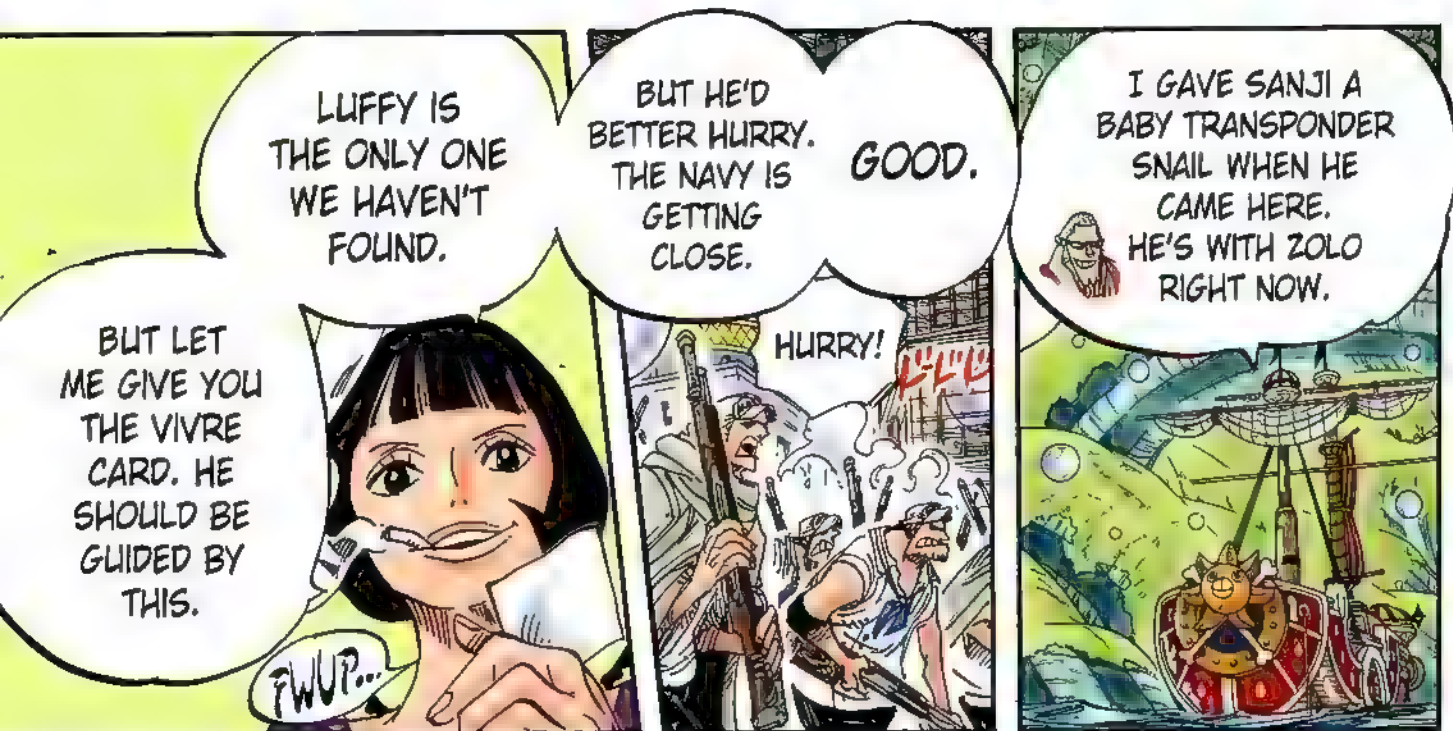
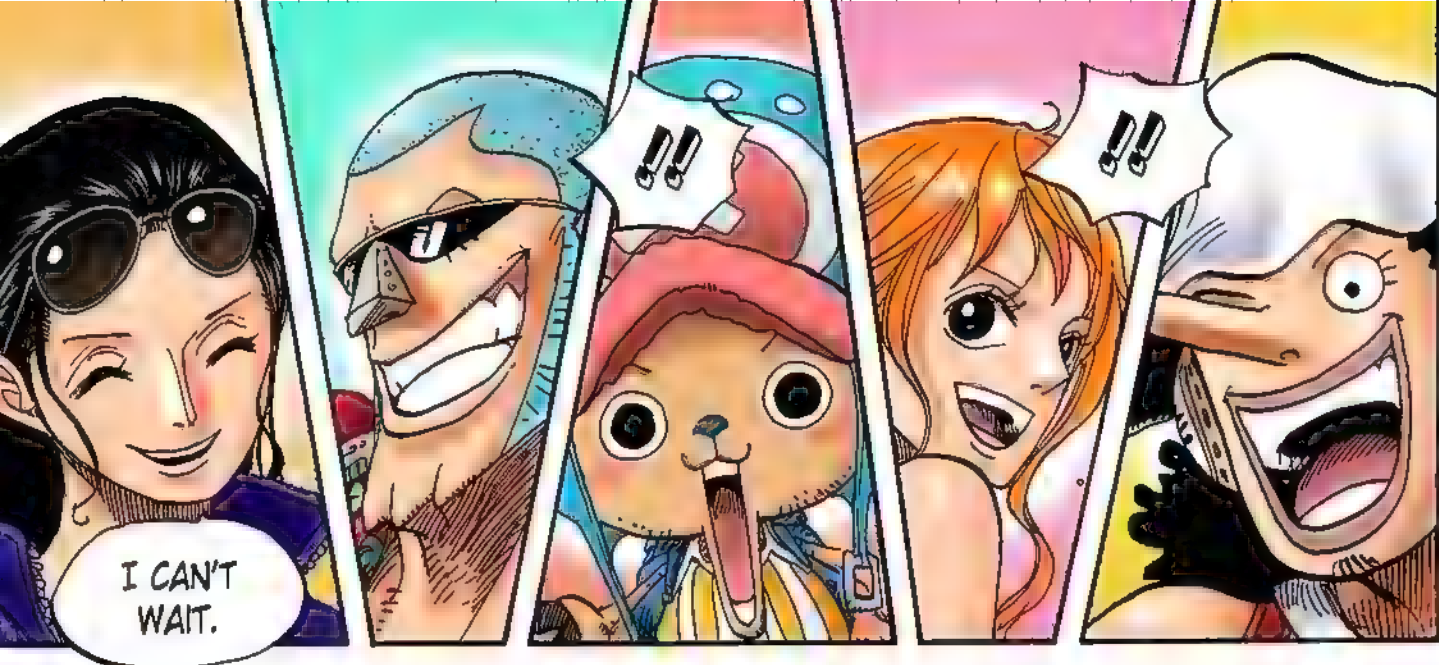
KLANK!

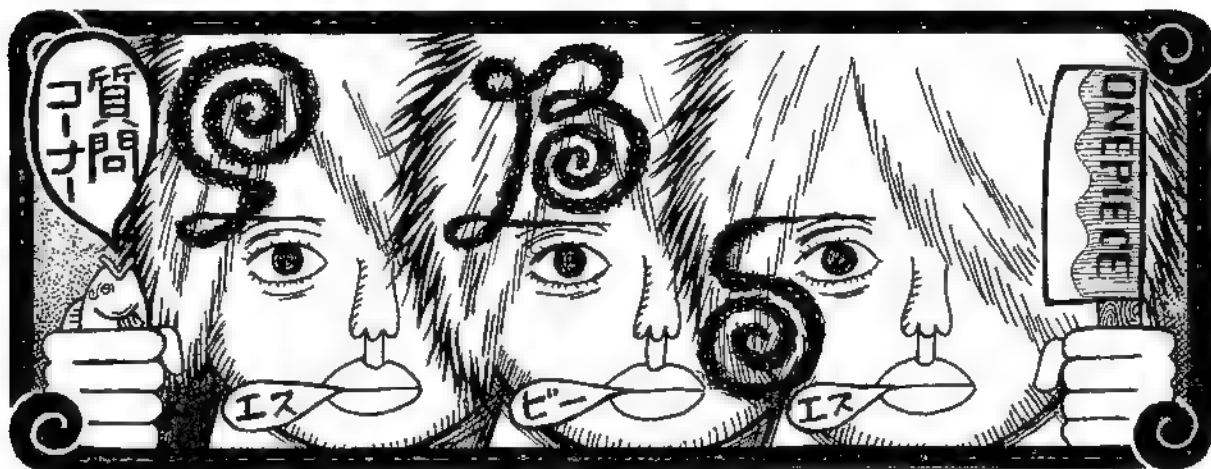
FWUP!
VRE-EE

KLAK!!









(Side Job Musician, Tokyo)

Q: Hello Odacchi. I figured out the meaning of the tank top in chapter 589 you were talking about in volume 60. It's "Bound." Since it's a "dog" and "ND," it's like "Bow(wow)+nd." I love how you completely forgot about that.



--Burdock

A: Oh, yeah! I get it now! You're right! It's definitely that! I'm surprised you found out! I thought about it for a while, but I couldn't figure it out. Thanks!



Q: Odacchi, what is your motivation right now? Say it in three words!

--Monkey D. Emi

A: I don't know.

Q: My chest region feels sick and I want to throw up. Is this the Haki power you were talking about?

--vlue

A: Yes. That's the "Color of Nausea."

Q: There's something that's really bothering me so I decided to write to you for the first time! My question is about Sanji's **CRASH!!** After two years... it's out! Why are you hiding the **CRASH** this time?! My guesses are the following! Pick one you like!



1) Mistake in drawing, 2) Change in hairstyle 3) It's his twin brother Yonji.

--Aiya

A: Sorry. They're doing construction near where I live, so I couldn't really hear you. But Sanji hasn't changed at all, right? From two years ago... Oh! You mean his mustache?! Yeah, he grew it out! I like how he looks even more like a pirate! A man of the high seas! One of his eyes had always been covered... His eyebrows are still twirly.. The rest of the crew didn't say anything when they saw him again... Yup! He hasn't changed at all! But if I had to choose, it would be number one.



Anyway, starting on page 182 will be our voice actor SBS! I'll see you in the next volume!

Chapter 601: ROMANCE DAWN FOR THE NEW WORLD



**REQUEST: "NAMI PLAYING CARDS IN A CASINO WITH
SOME UNSCRUPULOUS HERONS" BY ANONYMOUS**

...HIS FANS
STARTED
RIOTING!

THAT'S RIGHT!
WHEN THE NAVY
TRIED TO ARREST
SOUL KING
BROOK...

WE'RE IN
A STATE OF
PANIC HERE!

THE SABAO DOME,
GROVE 33, THE
SABAODY
ARCHIPELAGO

IT SEEMS
THE STAR IN
QUESTION
HAS FLED
THE SCENE!

YO HO HO!
THANKS A LOT!
YOU SHOWED
UP JUST IN
TIME!

SHAKKY
SENT ME.

YOUR
FRIENDS ARE
WAITING FOR
YOU AT
GROVE 42.

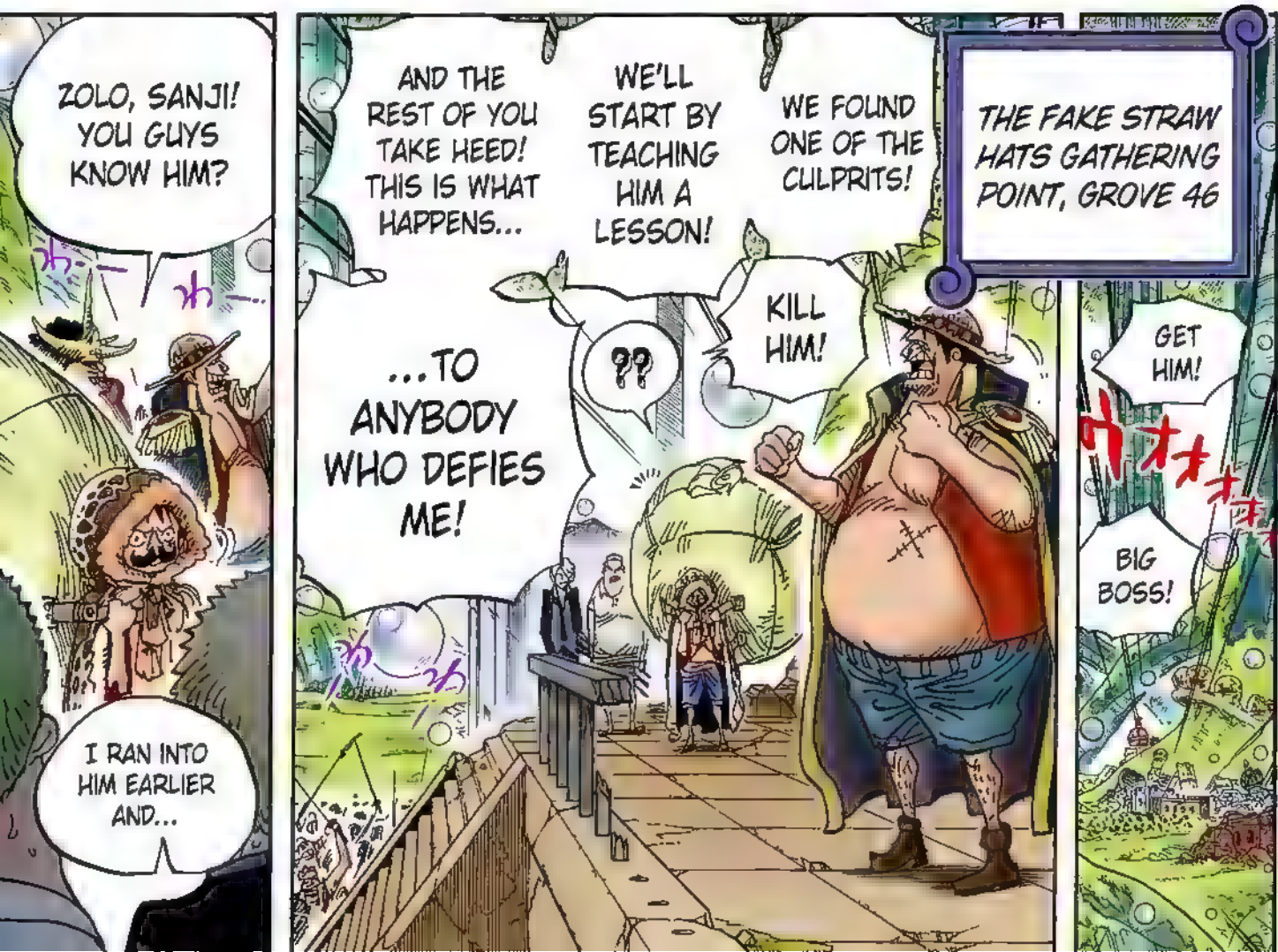
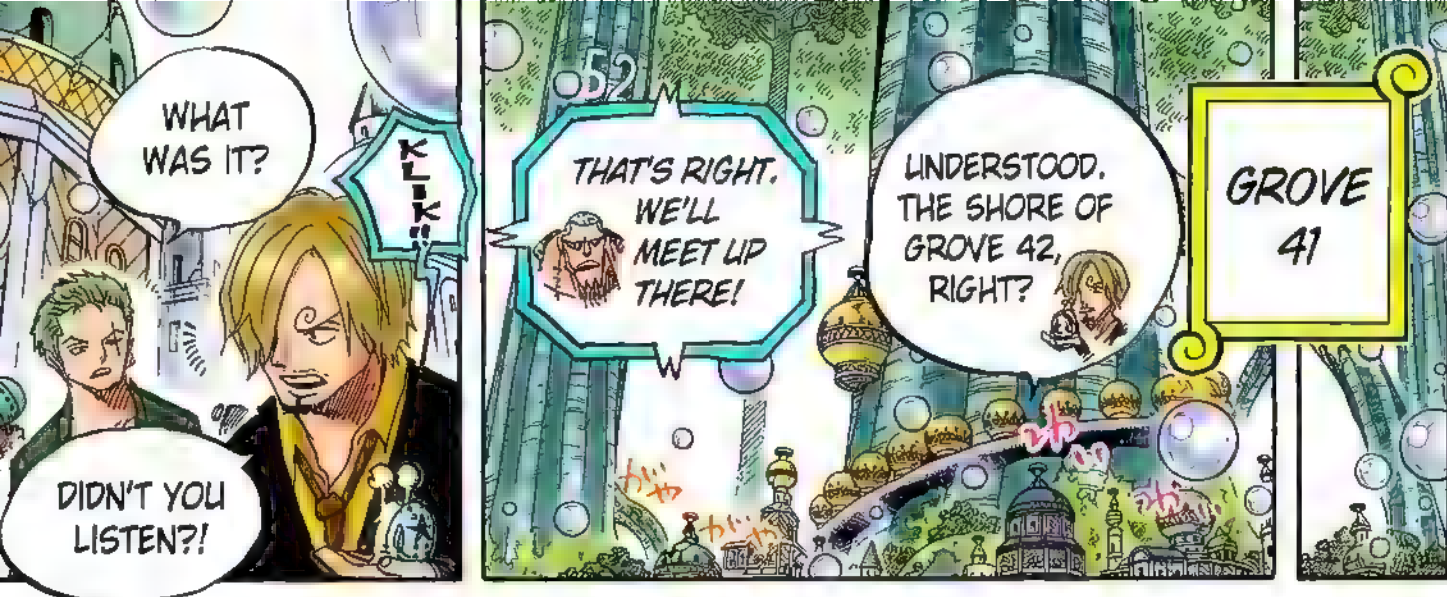
EVEN
THOUGH I
DON'T HAVE
ONE! YO HO
HO HO!

AH, WARM
FEELINGS OF
ANTICIPATION
FILL MY
HEART.

IT'S TRUE! BROOK
THE MUSICIAN WAS
A PIRATE!

DIRTY
TRAITOR!

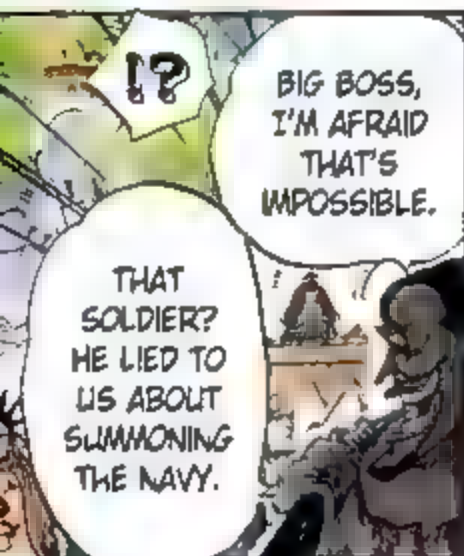






...AND
BUST US
OUT OF
HERE!

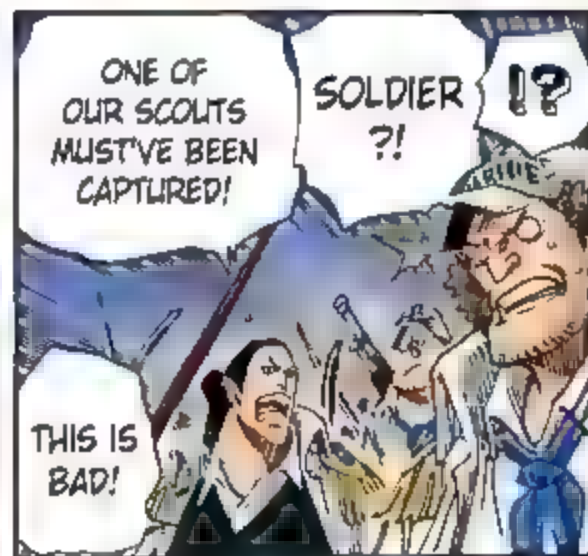
CARIBOL!
CORIBOL! GET
THAT SOLDIER
FROM BEFORE!
USE HIM AS
A HUMAN
SHIELD...



!?

BIG BOSS,
I'M AFRAID
THAT'S
IMPOSSIBLE.

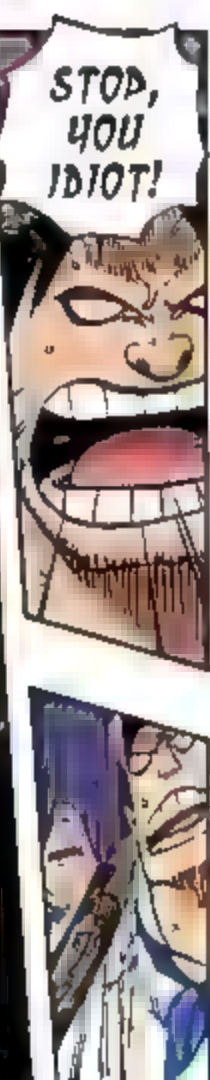
THAT
SOLDIER?
HE LIED TO
US ABOUT
SUMMONING
THE NAVY.



ONE OF
OUR SCOUTS
MUST'VE BEEN
CAPTURED!

SOLDIER
?!
!?

THIS IS
BAD!



STOP,
YOU
IDIOT!

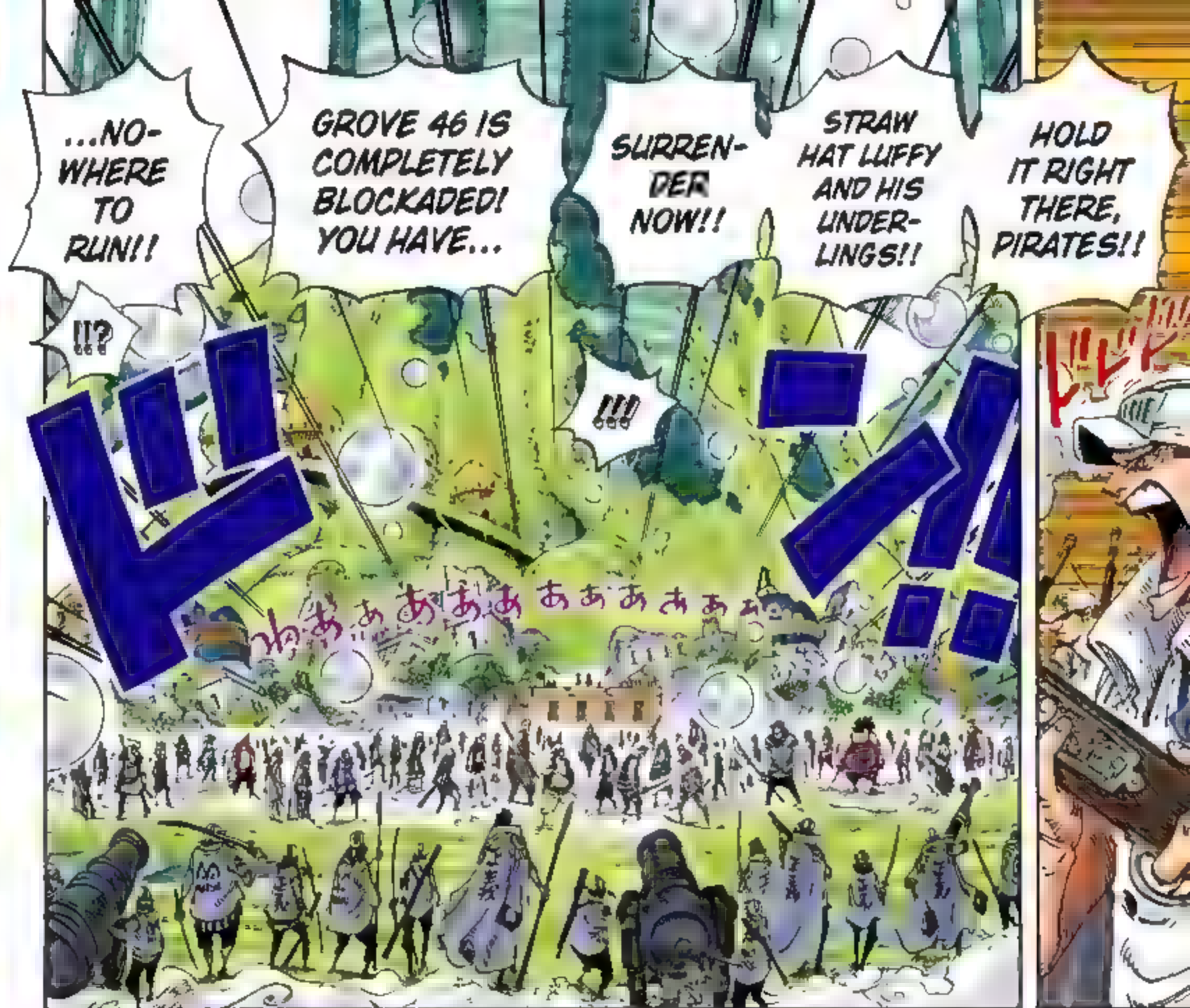


CHAK..!!

HUFF
HUFF

DIDN'T
HE?

!!



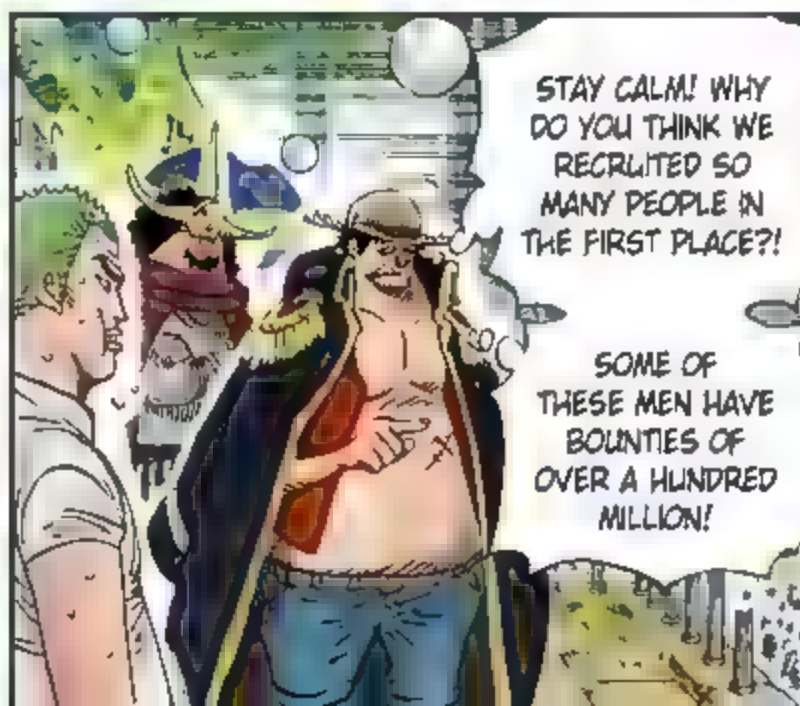
...NO-
WHERE
TO
RUN!!

GROVE 46 IS
COMPLETELY
BLOCKADED!
YOU HAVE...

SURREN-
DER
NOW!!

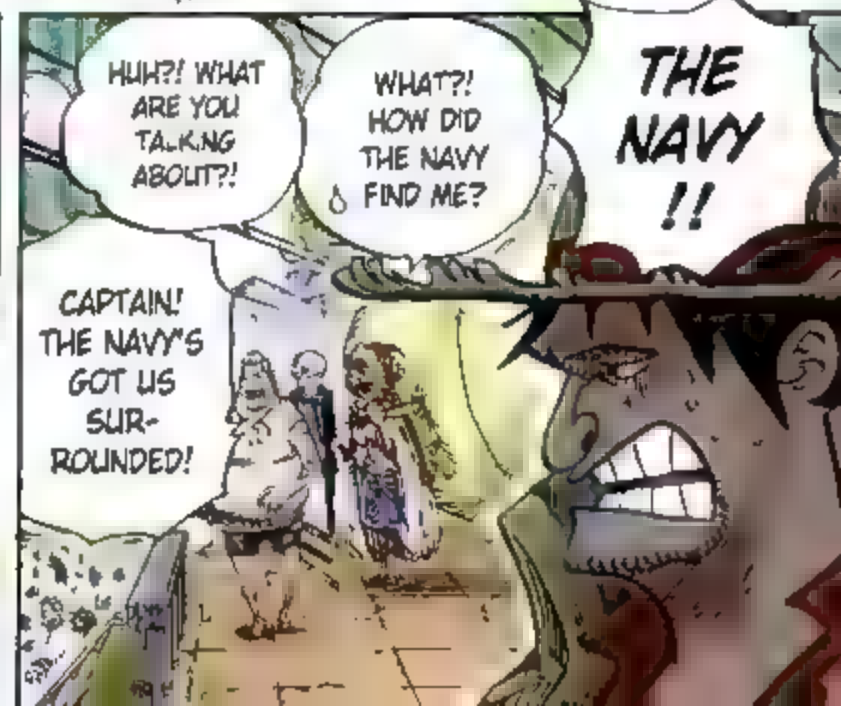
STRAW
HAT LUFFY
AND HIS
UNDER-
LINGS!!

HOLD
IT RIGHT
THERE,
PIRATES!!



STAY CALM! WHY
DO YOU THINK WE
RECRUITED SO
MANY PEOPLE IN
THE FIRST PLACE?!

SOME OF
THESE MEN HAVE
BOUNTIES OF
OVER A HUNDRED
MILLION!

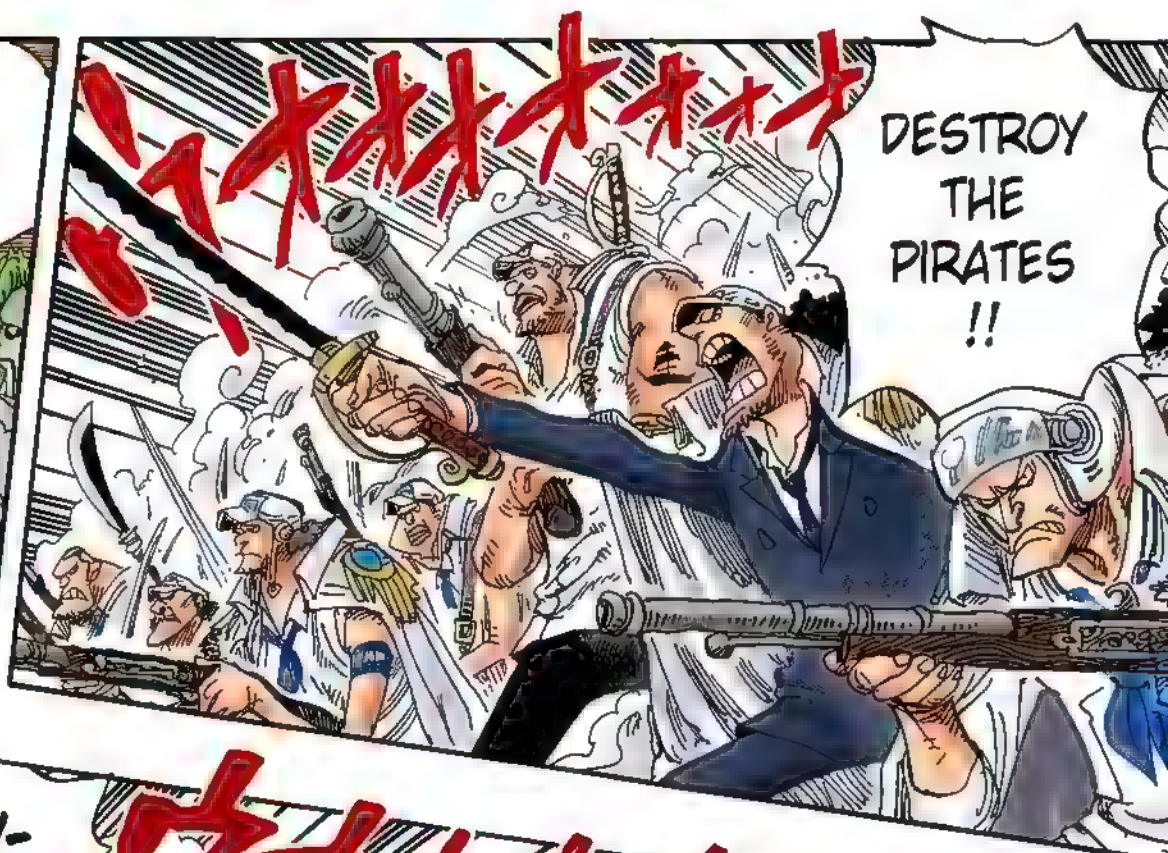


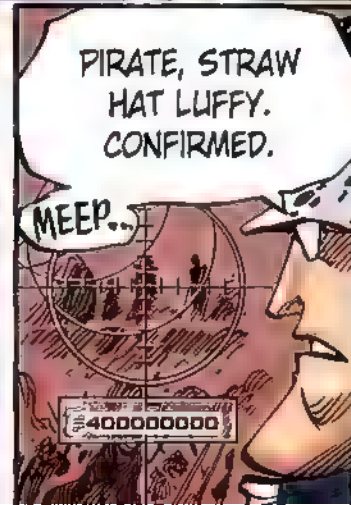
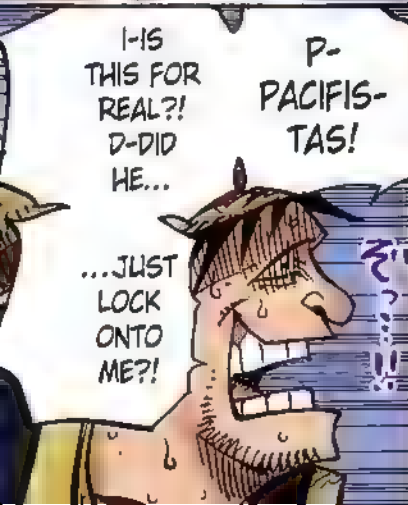
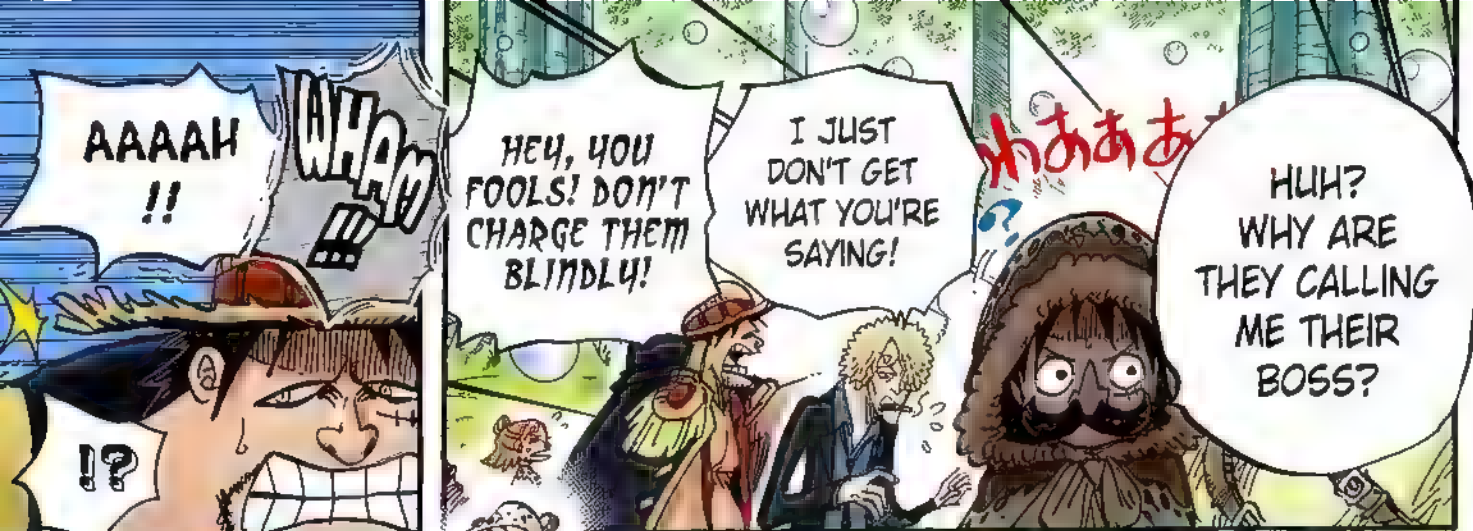
HUH?! WHAT
ARE YOU
TALKING
ABOUT?!

WHAT?!
HOW DID
THE NAVY
FIND ME?

THE
NAVY
!!

CAPTAIN!
THE NAVY'S
GOT US
SUR-
ROUNDED!







AAAAAH!!

ZOWIE!!

スッ

THIS CAN'T BE
HAPPENING!
CAPTAIN!!

AGH!!

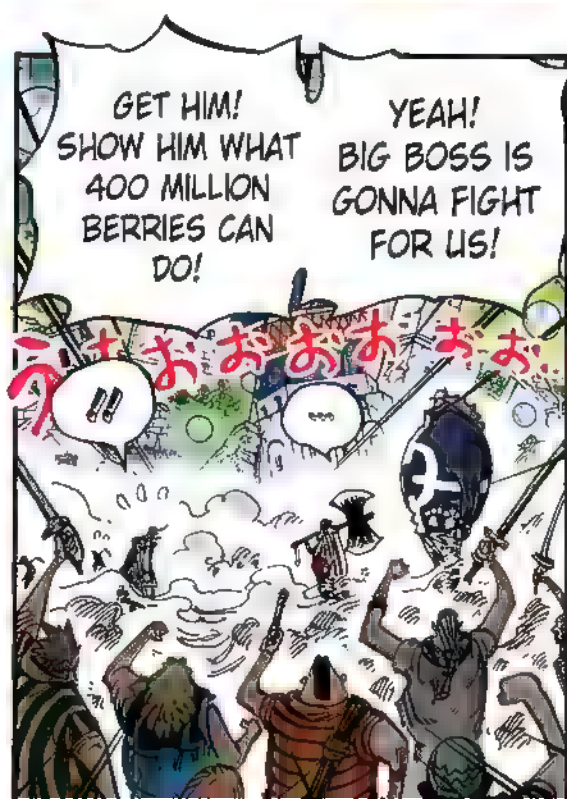
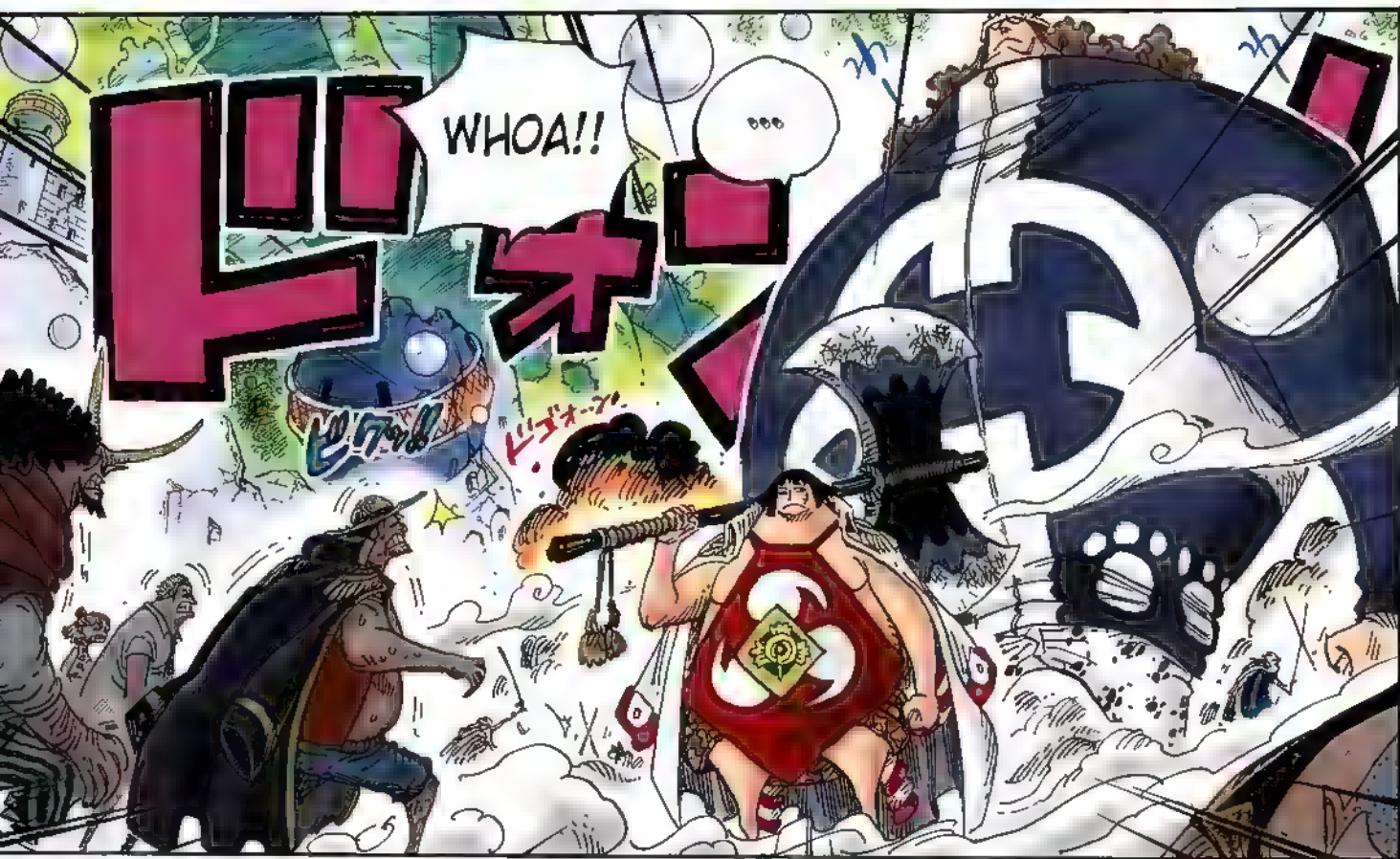
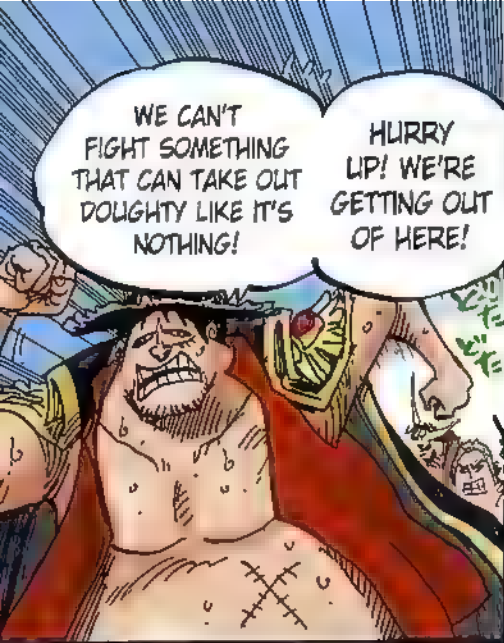
NOT EVEN A
MAN WORTH 80
MILLION BERRIES
STANDS A CHANCE
AGAINST THEM!

ああああ
CAPTAIN
DOUGHTY
!!

LIP
"SERVICE"
DOUGHTY.
BOUNTY OF
88 MILLION
BERRIES.

!!!?

グッ





YOU'RE
NOT
STRAW
HAT, YOU
PIECE OF
TRASH!!

HO-
BLEGH
!!

NOW I GET IT.
THESE FAKE
STRAW HATS HAD
THEM FOOLED.

PX-5,
IDENTIFY HIM.

B-BIG BOSS!!
STRAW HAT!!

WHAT?!

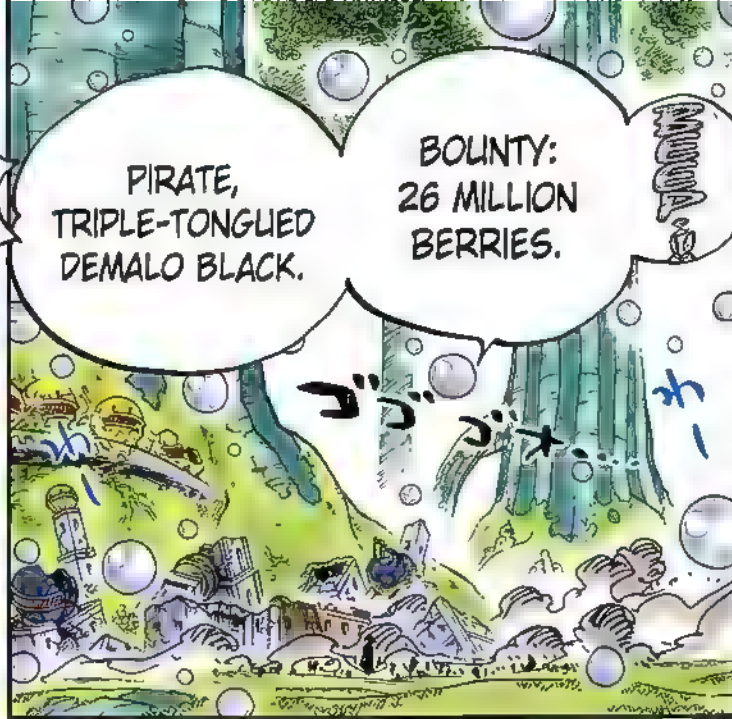




AN
IMPOSTOR?!



!!!



PIRATE,
TRIPLE-TONGUED
DEMALO BLACK.

BOUNTY:
26 MILLION
BERRIES.



ARGH!
I'VE BEEN
BAM-
BOOZLED...

...BY A
20-MILLION-
BERRY
PUNK!

WHAT?! THAT
GUY WAS JUST
PRETENDING TO
BE STRAW HAT
LUFFY?!

HE TRICKED
US! HE TOOK
ADVANTAGE OF
THE REAL STRAW
HAT BEING DEAD!



THEY KNOW!!
RUN FOR IT!!
THEY'LL KILL
US ALL!!



HUH?!

TARGET
HIM,
PX-5!



!!!

YOU'RE
ALL UNDER
ARREST!

THE IMPOSTORS
WERE FOOLS, BUT SO
ARE YOU FOR
ALLOWING YOURSELVES
TO BE MISLED.

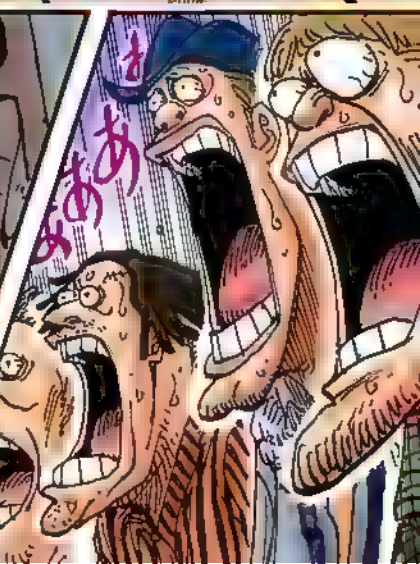
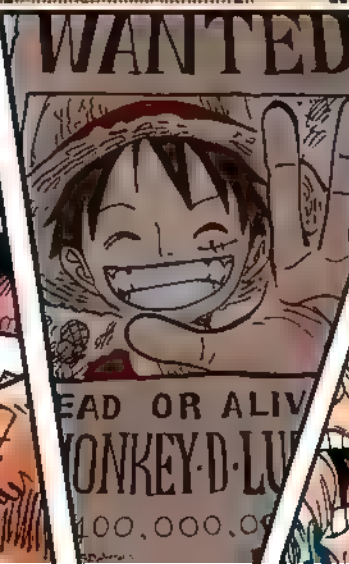
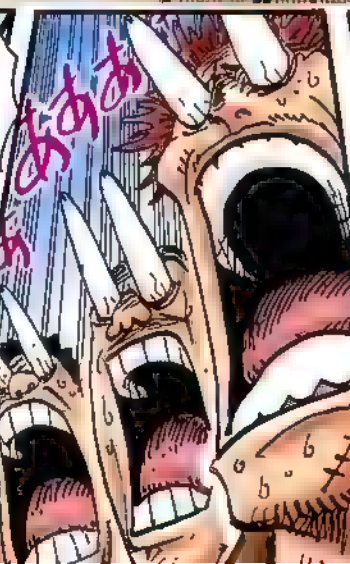
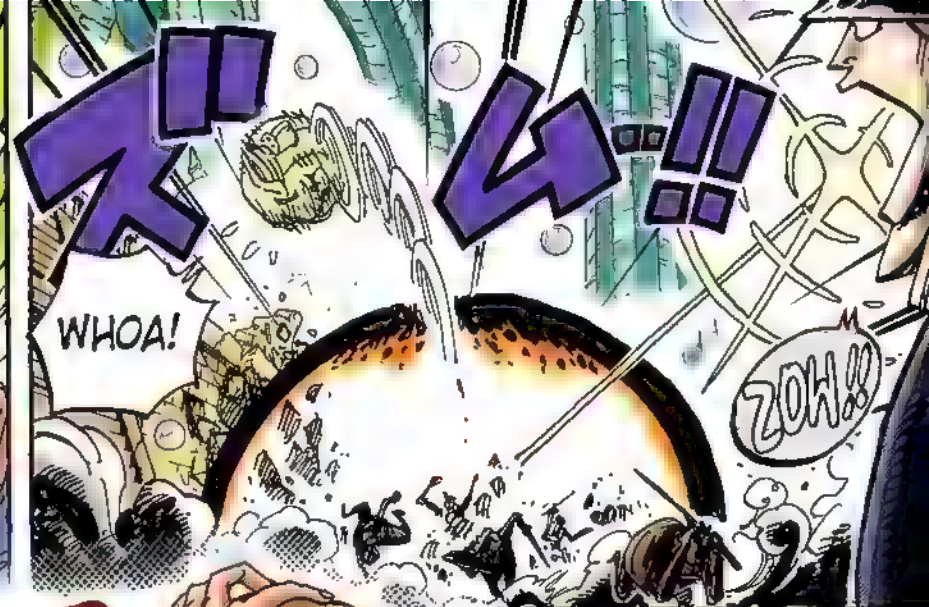
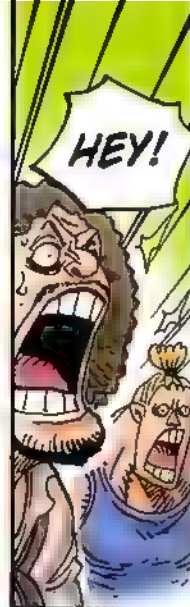
PX-5 PICKED
UP HIS SIGNAL
THE MOMENT WE
CAME ASHORE!

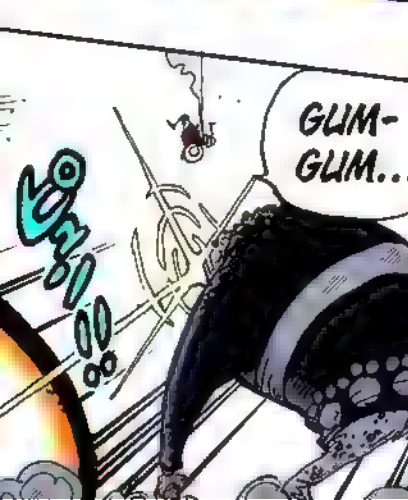
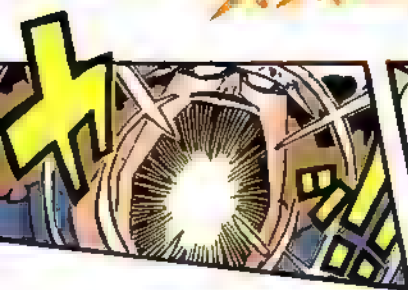
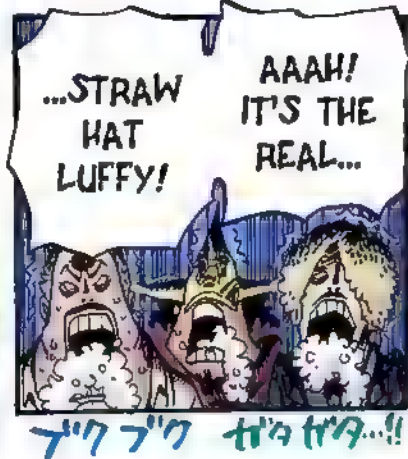
AND THE REAL
STRAW HAT JUST
HAPPENS TO BE
HERE TOO!

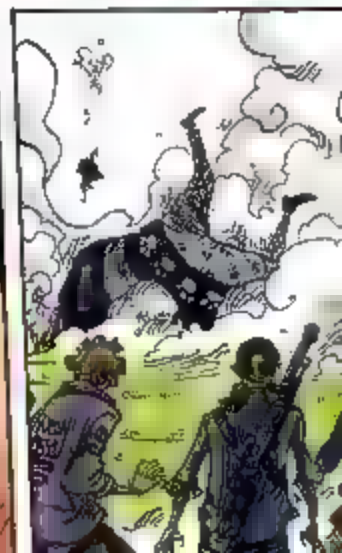
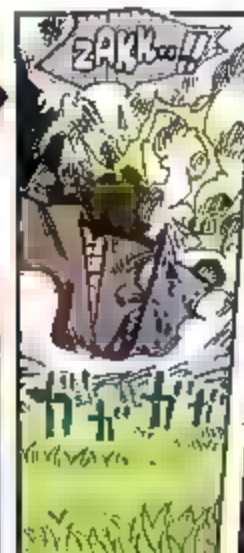
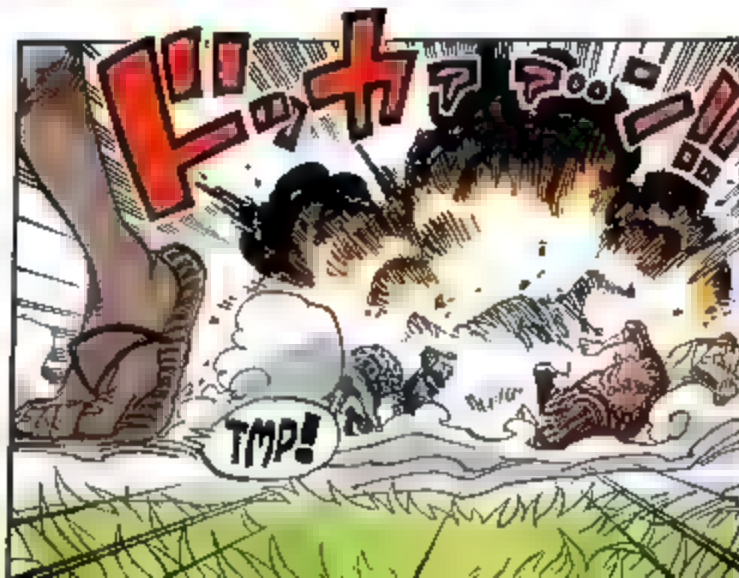
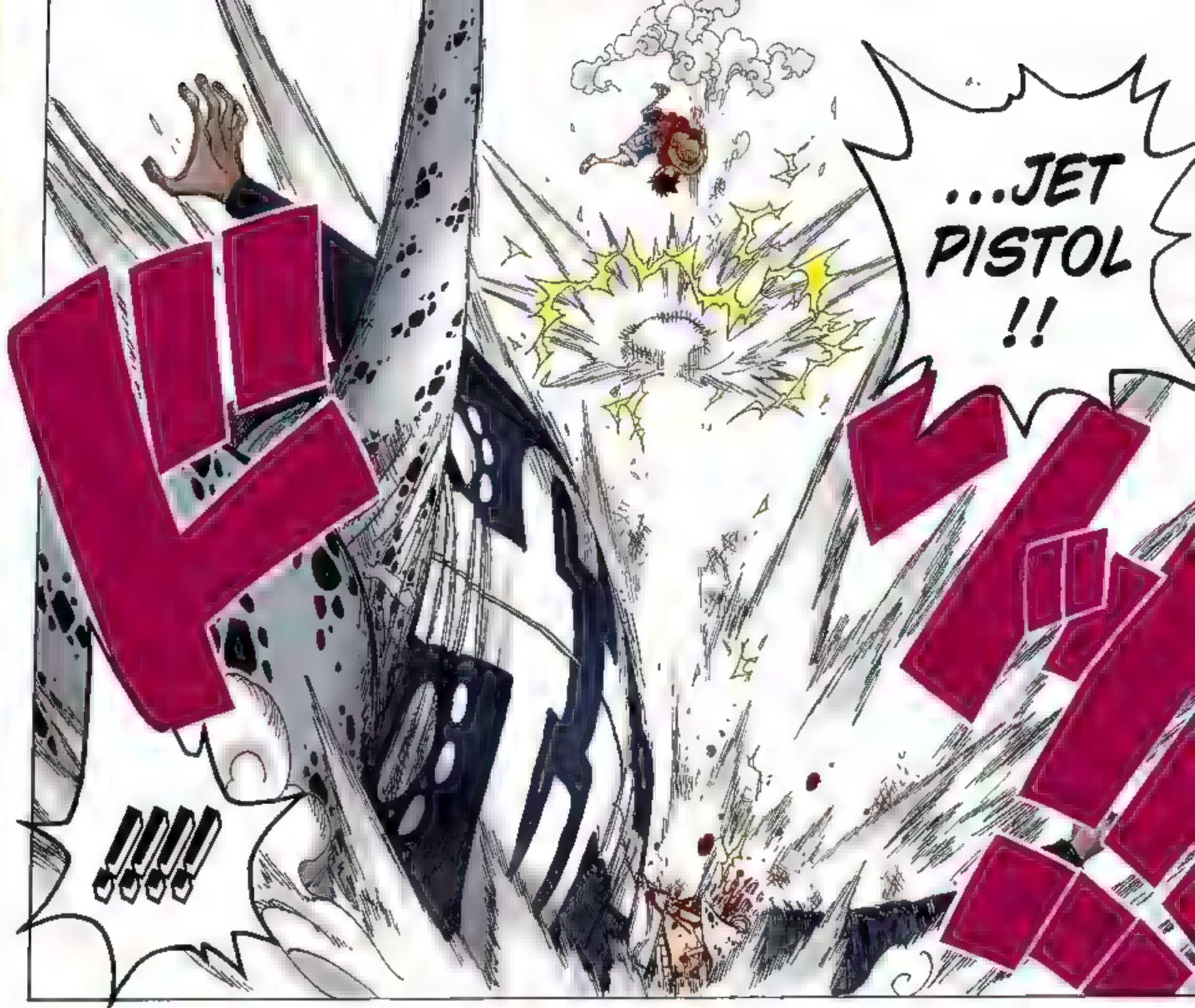
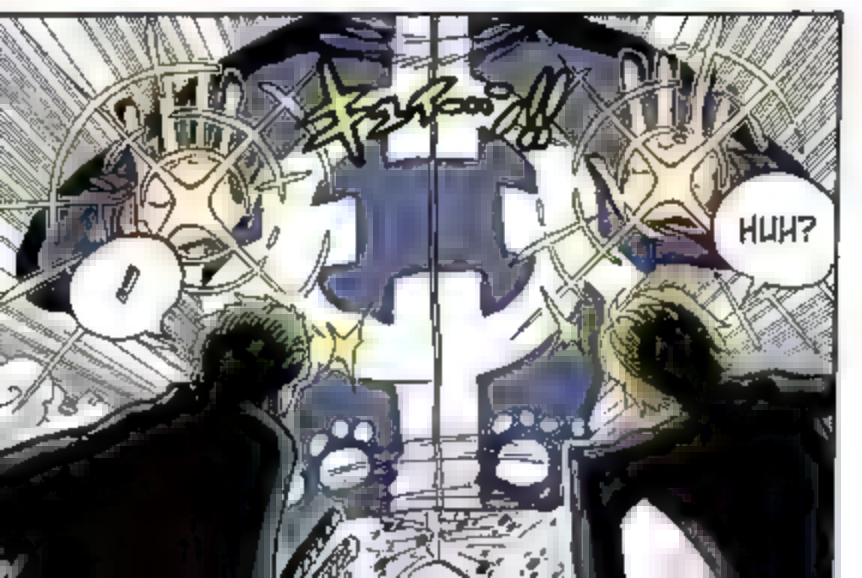
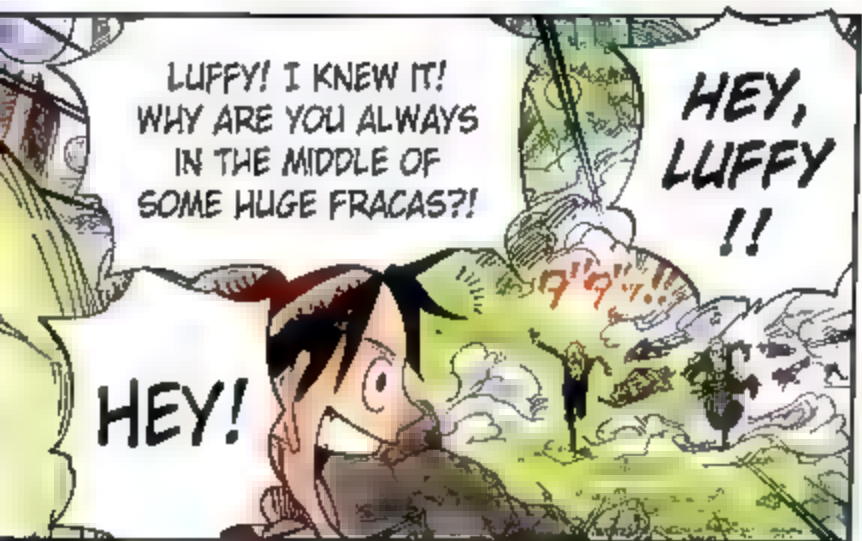
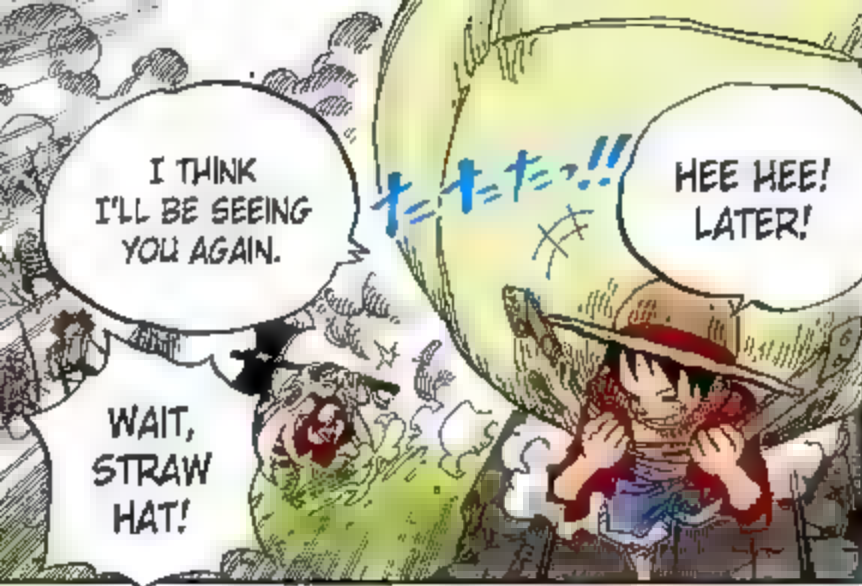


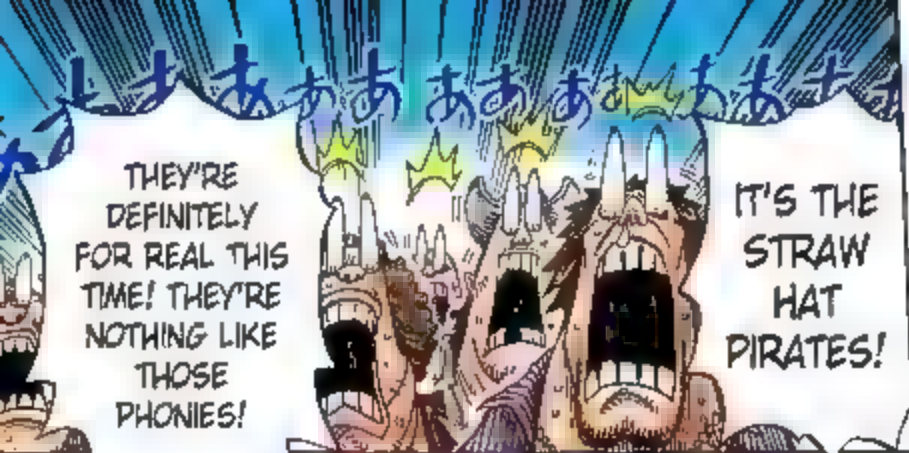
WHAT? THAT
GUY WAS
PRETENDING
TO BE ME?

AND THAT ZOLO AND
SANJI WERE FAKERS
TOO? BUT THEY DO
KIND OF LOOK LIKE
THE REAL ONES.



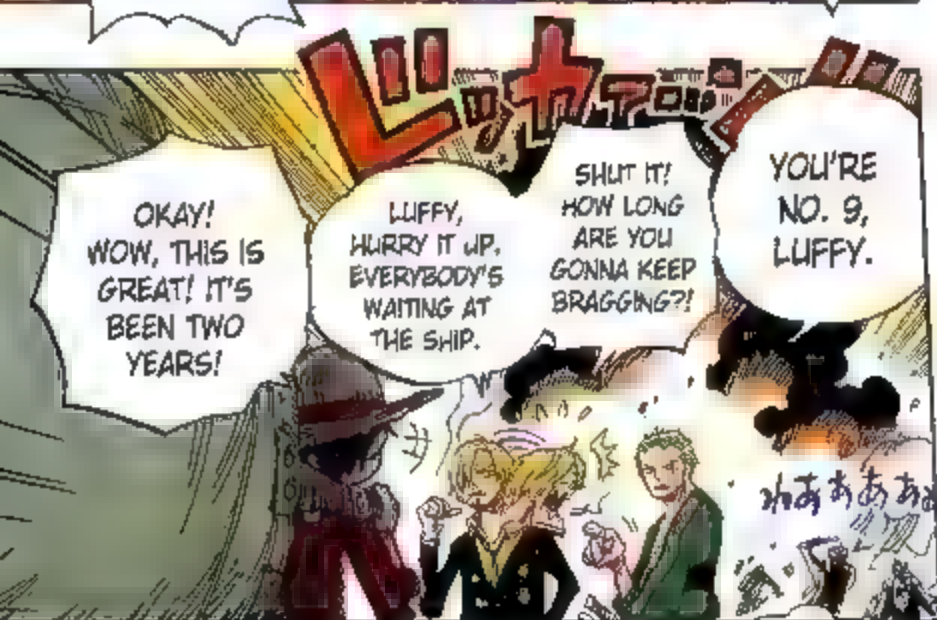






THEY'RE
DEFINITELY
FOR REAL THIS
TIME! THEY'RE
NOTHING LIKE
THOSE
PHONIES!

IT'S THE
STRAW
HAT
PIRATES!

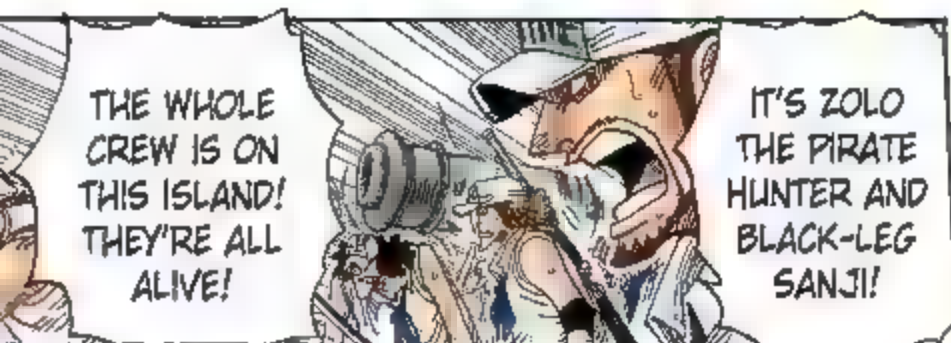


OKAY!
WOW, THIS IS
GREAT! IT'S
BEEN TWO
YEARS!

LUFFY,
HURRY IT UP,
EVERYBODY'S
WAITING AT
THE SHIP.

SHUT IT!
HOW LONG
ARE YOU
GONNA KEEP
BRAGGING?!

YOU'RE
NO. 9,
LUFFY.



THE WHOLE
CREW IS ON
THIS ISLAND!
THEY'RE ALL
ALIVE!

IT'S ZOLO
THE PIRATE
HUNTER AND
BLACK-LEG
SANJI!



WHAT'S
WRONG?

HUH?!



OUT
OF MY
WAY!!

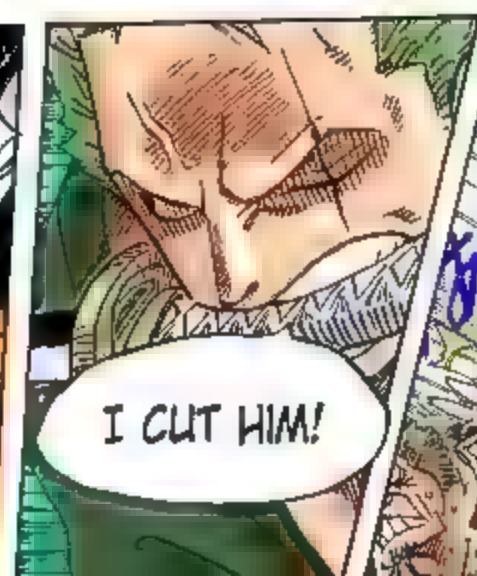
!!!?



BZZT...!!



I SNAPPED
HIS NECK!



I CUT HIM!





I'M
GONNA
BE...

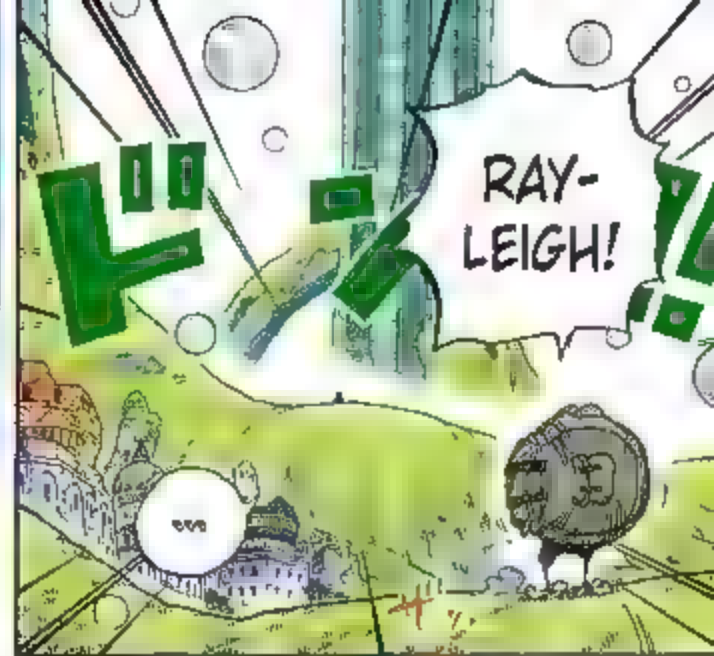
...KING
OF THE
PIRATES
!!

!!



...?!
TH-THE...

THE DARK
KING?!

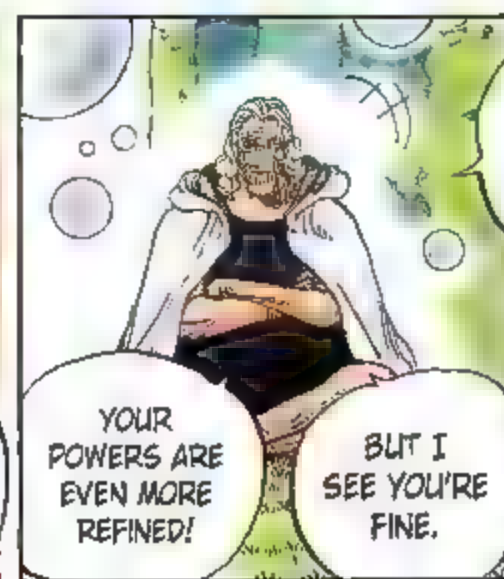


RAY-
LEIGH!



YEAH!

NOW HURRY
UP AND GET TO
YOUR CREW.



YOUR
POWERS ARE
EVEN MORE
REFINED!

BUT I
SEE YOU'RE
FINE.



HA HA...
I CAME TO
CHECK UP ON
YOU JUST IN
CASE.



RAY-
LEIGH...

?

I'M
GONNA
DO IT!



HURRY
UP AND
GO.

HA HA...
NO NEED FOR
FORMALITIES
NOW.



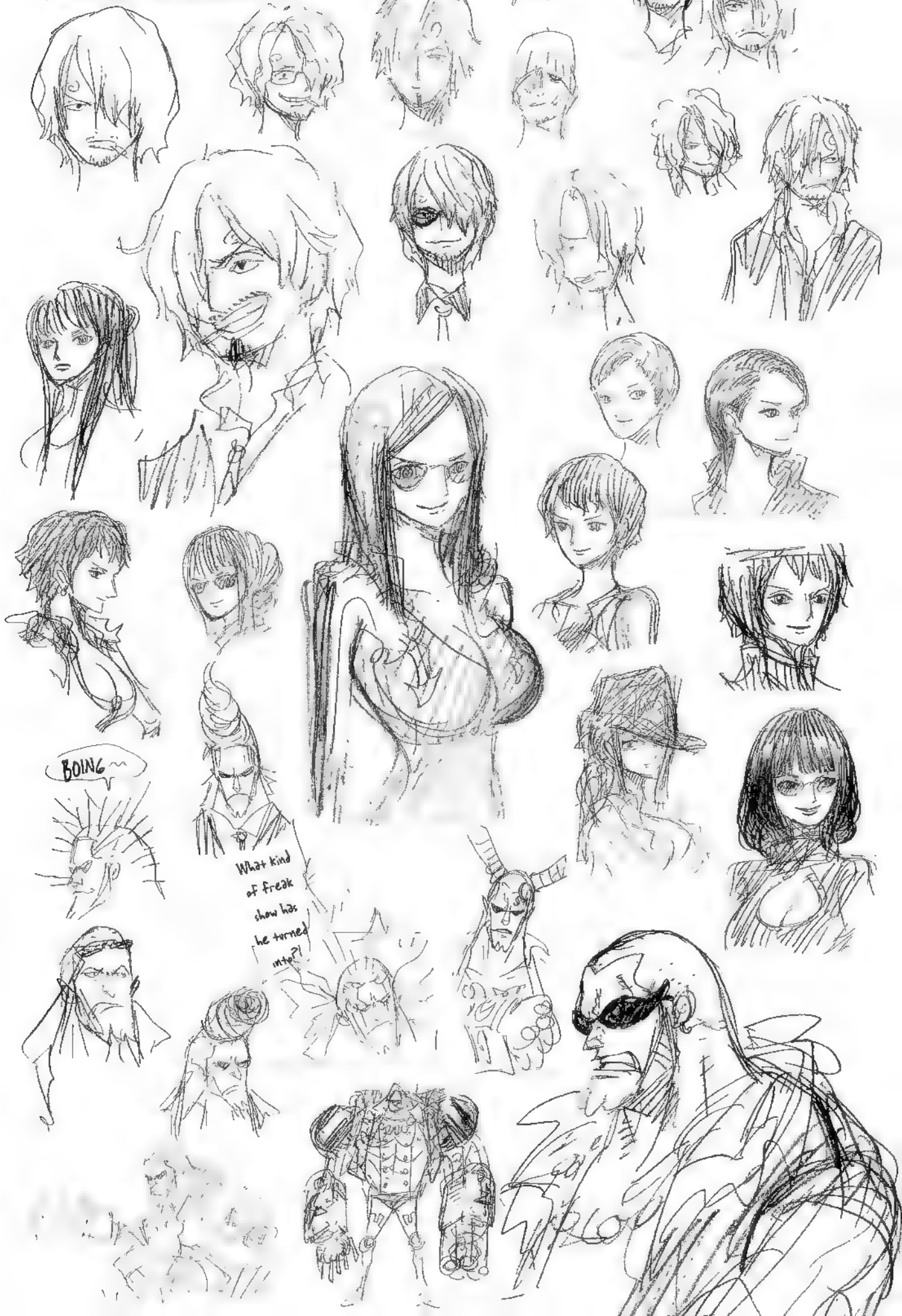
YEAH!
RAYLEIGH!
THANKS...

...FOR
THE LAST
TWO
YEARS!

Continued from Page 70-71

3D2YSECTION

Part 2

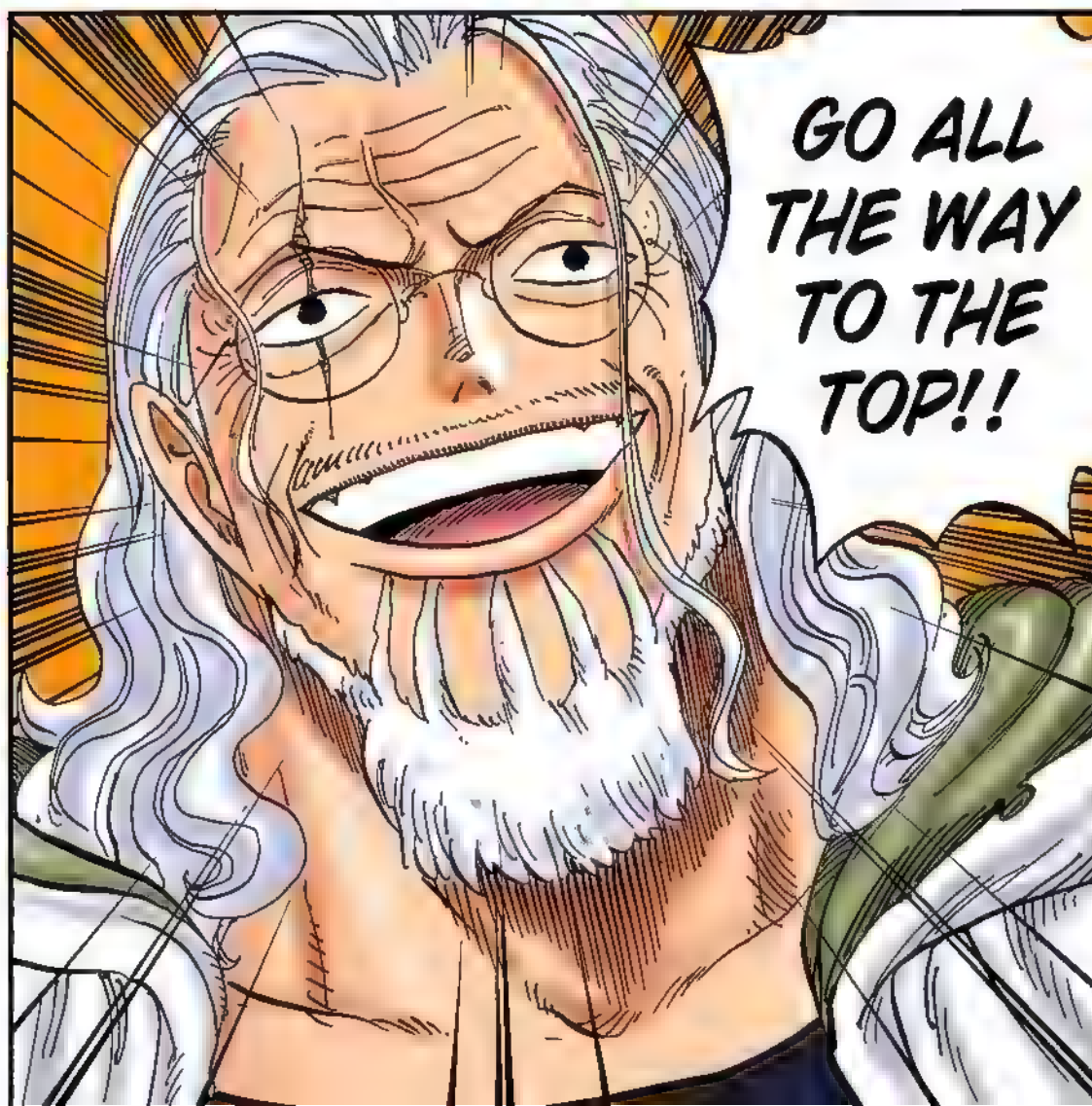
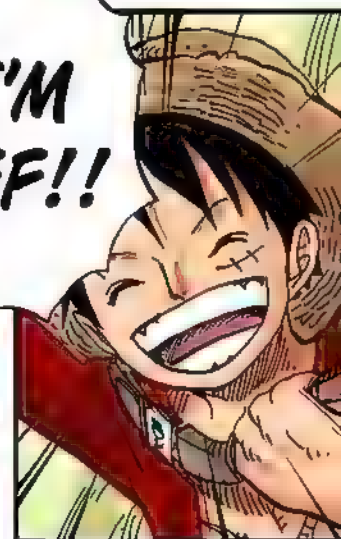
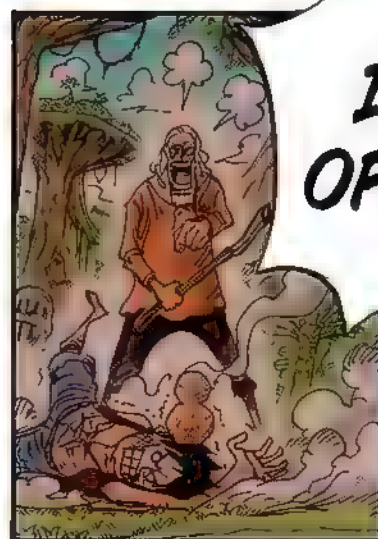
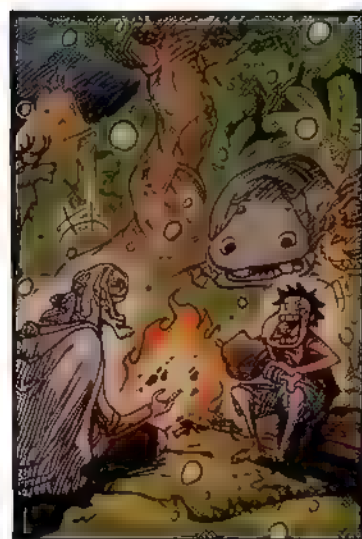
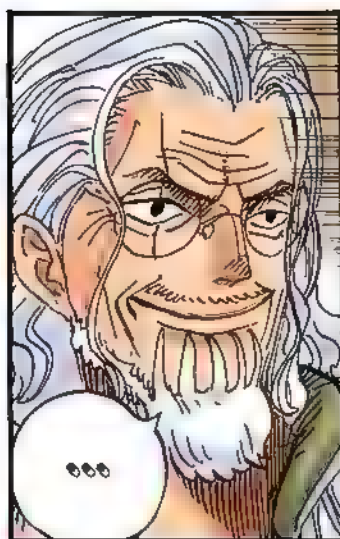
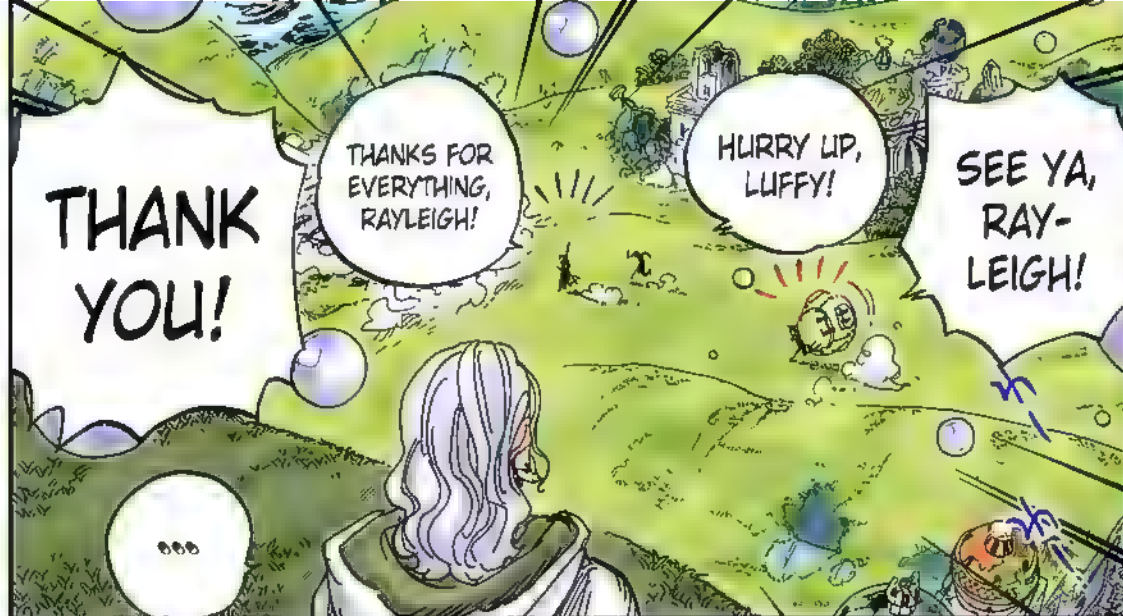


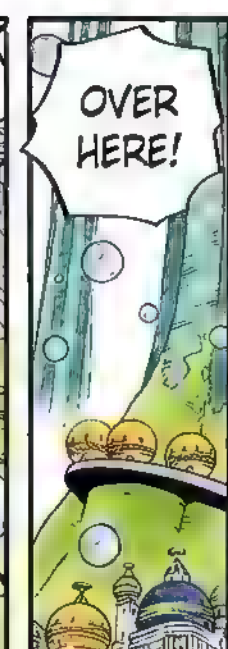
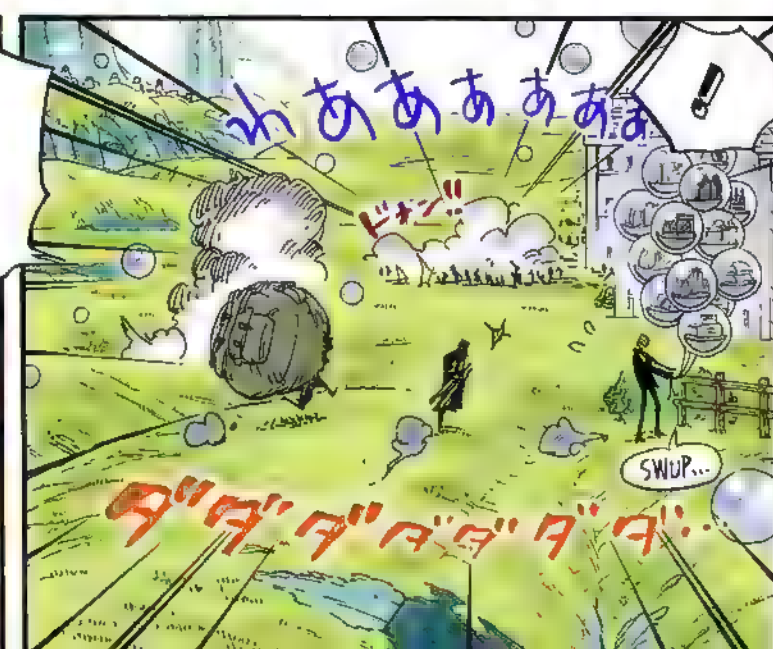
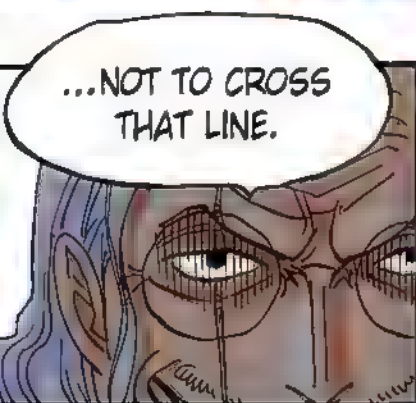
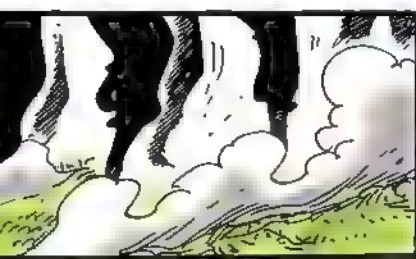
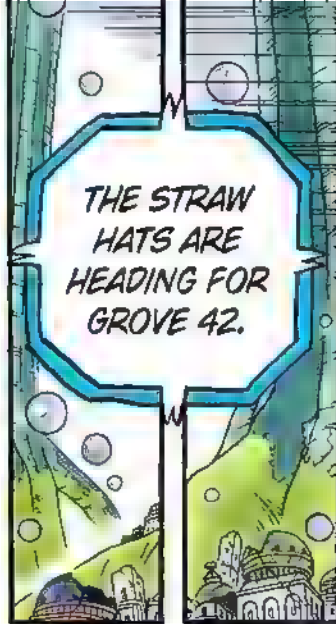
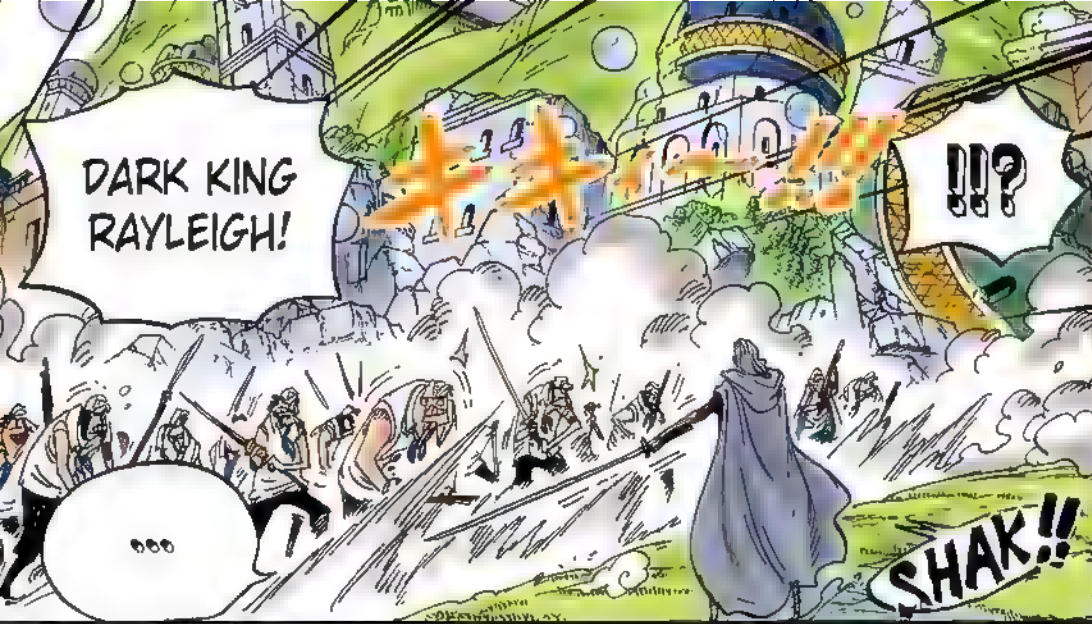
Chapter 602:

DOWNWARD HO!



REQUEST: "USOPP RACING WITH OTTERS"
BY TEA CEREMONY CLUB PRESIDENT



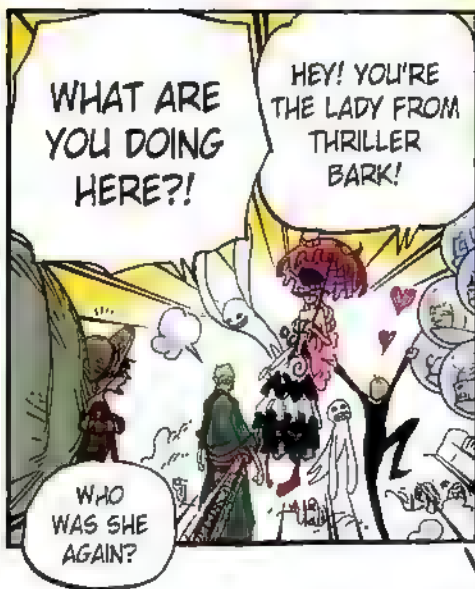




!?

バッ

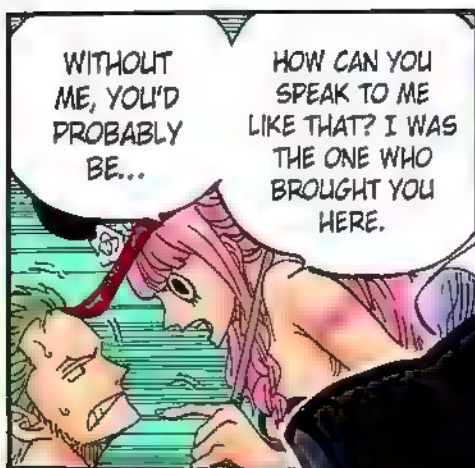
AAAAH!!



WHAT ARE YOU DOING HERE?!

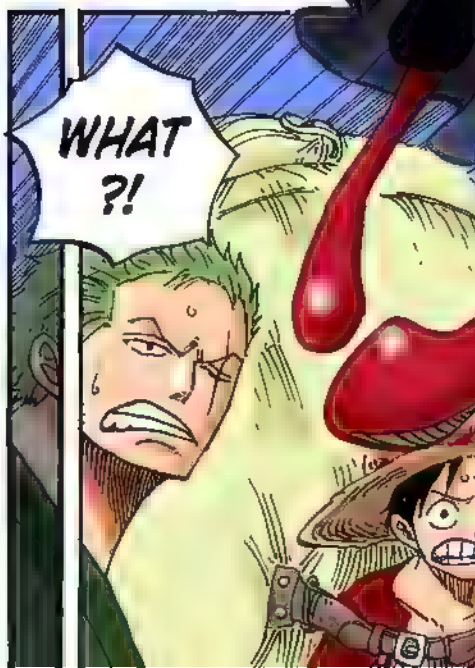
HEY! YOU'RE THE LADY FROM THRILLER BARK!

WHO WAS SHE AGAIN?



WITHOUT ME, YOU'D PROBABLY BE...

HOW CAN YOU SPEAK TO ME LIKE THAT? I WAS THE ONE WHO BROUGHT YOU HERE.



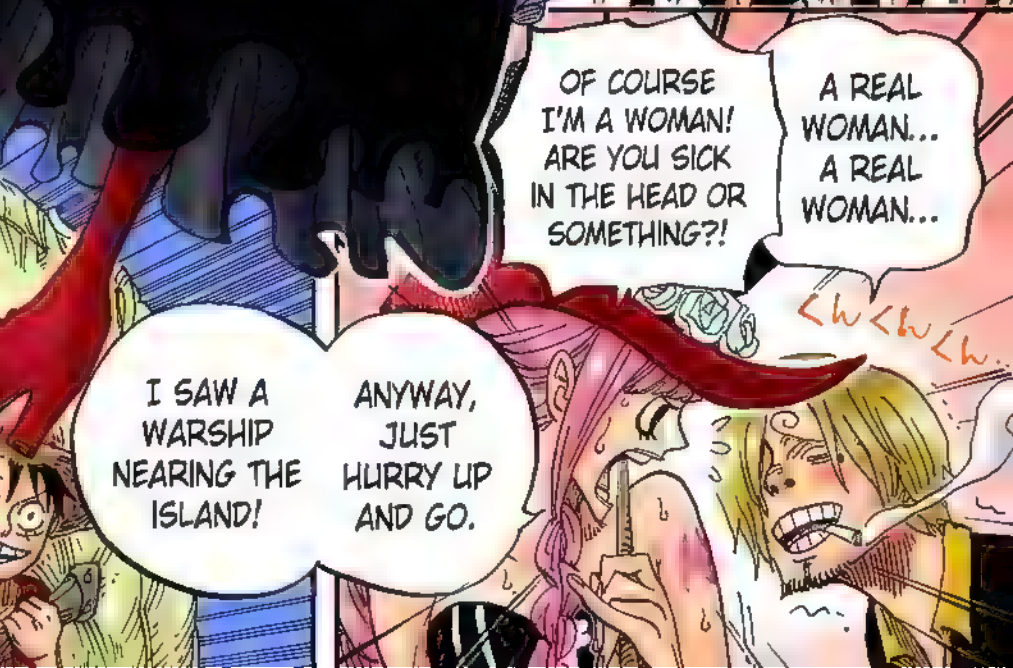
WHAT?!



I KNEW YOU PEOPLE WERE BEHIND THIS.

WHY ARE YOU STILL HERE ANYWAY?!

I WISH I WAS A DUST MITE.



OF COURSE I'M A WOMAN! ARE YOU SICK IN THE HEAD OR SOMETHING?!

A REAL WOMAN... A REAL WOMAN...

I SAW A WARSHIP NEARING THE ISLAND!

ANYWAY, JUST HURRY UP AND GO.

FRANKY!

NAMI!
ROBIN!

USOPP!

YO HO
HO!

GATHERING
POINT OF THE
STRAW HAT
PIRATES, THE
SHORE OF
GROVE 42

THIS
BRINGS BACK
SO MANY
MEMORIES!
YEAH! ♪

YOU
REALLY GAVE
UP STARDOM
TO COME HERE.
I CAN'T
BELIEVE IT.

BROOK!

パキッ!!

HOOGAH!!

CAN I
SEE YOUR
UNDER--

ワッ!!

KRAK...!!

I DIDN'T
SHOW IT TO
YOU TWO YEARS
AGO AND I'M
NOT GOING TO
NOW!

HUH? ARE
YOU GONNA
SING SOME-
THING?

THRUMM

!!

NOW THEN,
NAMI... IT'S
BEEN TWO
YEARS,
BUT...

HEY!!

!

CHOPPER
WENT TO
GET THE
OTHERS.

BUT NOT
EVERYONE
IS HERE
YET.

THE
SUPERSTAR'S
CONVULSING.

NONE OF
YOU HAVE
MATURED
AT ALL.

MY CHEST IS
SHAKING WITH
JOY AT OUR
REUNION!

KOFF! EVEN
THOUGH I...
DON'T HAVE
A CHEST! YO
HO HO HO!



YOU
GUYS LOOK
MORE LIKE
MEN NOW!

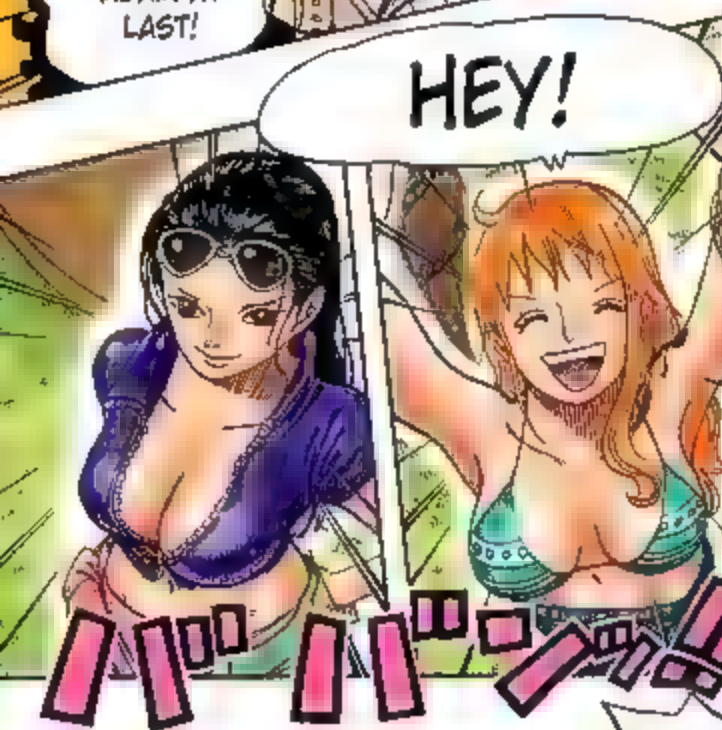


LUFFY!
I
MISSED
YOU!



HA
HA!

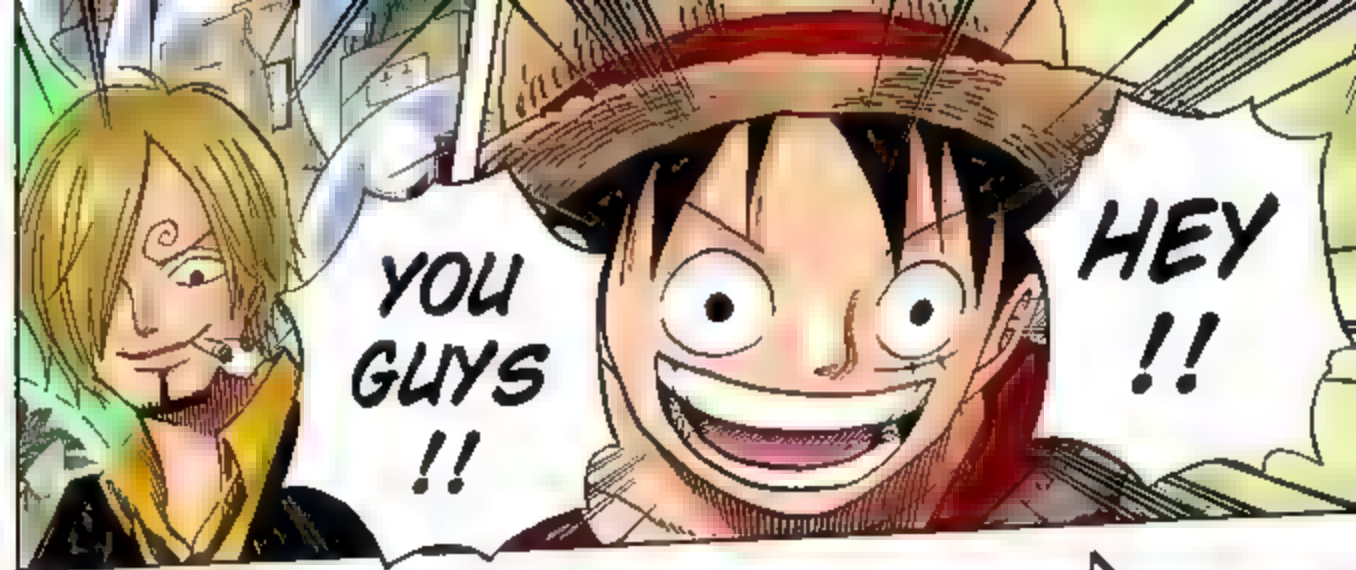
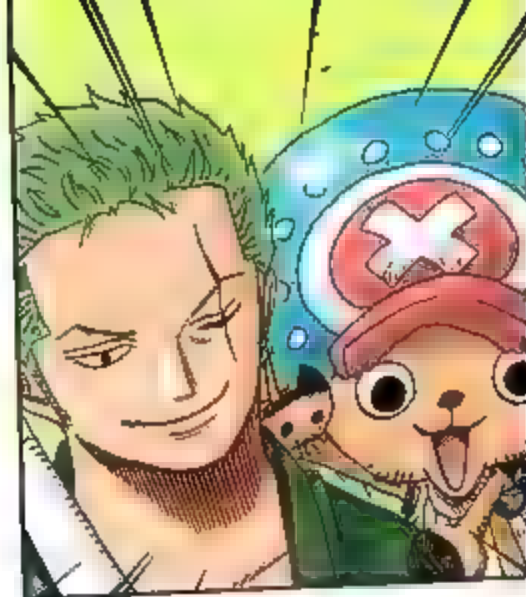
WE'RE ALL
TOGETHER
AGAIN AT
LAST!



HEY!

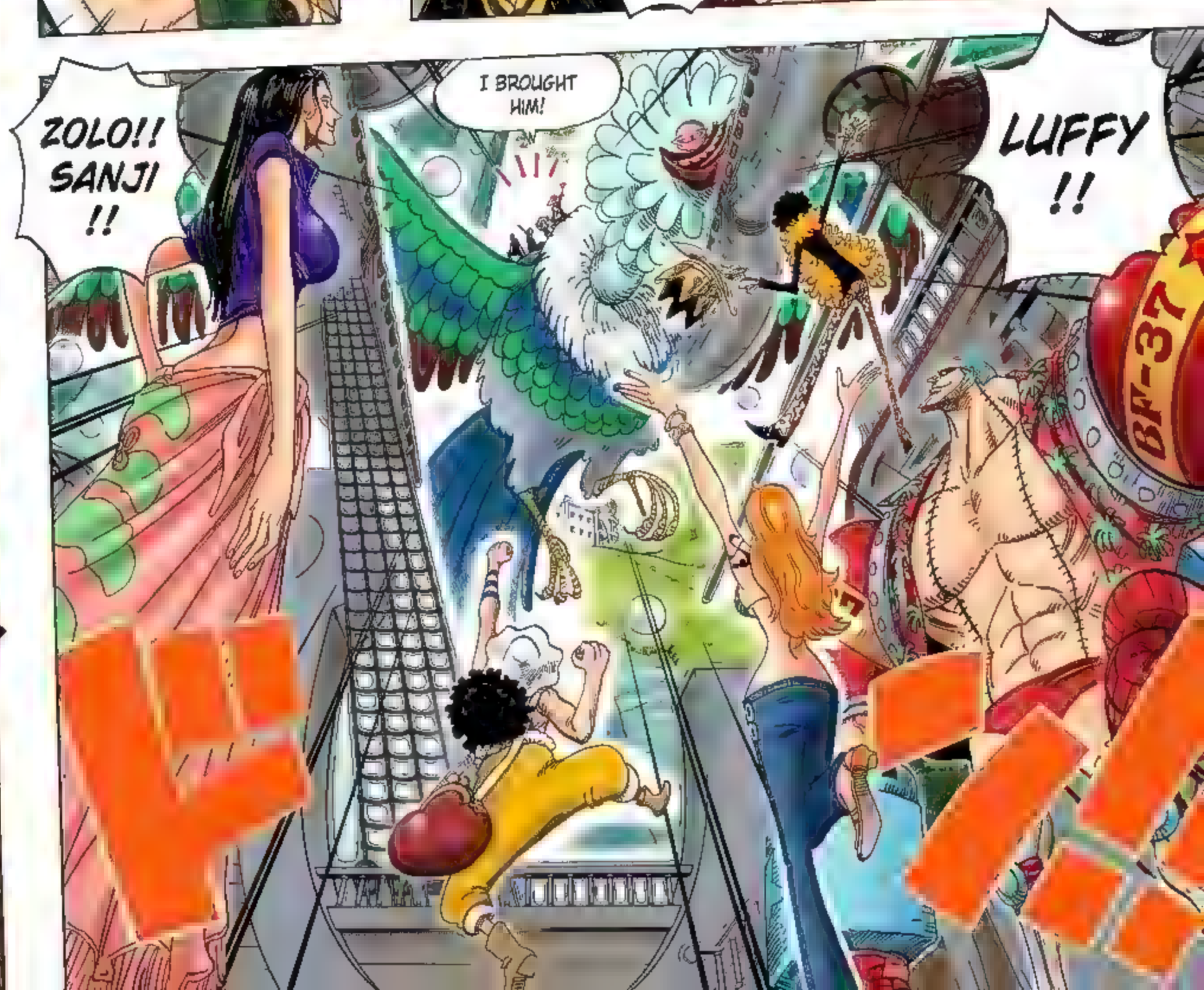


SANJI
?!



YOU
GUYS
!!

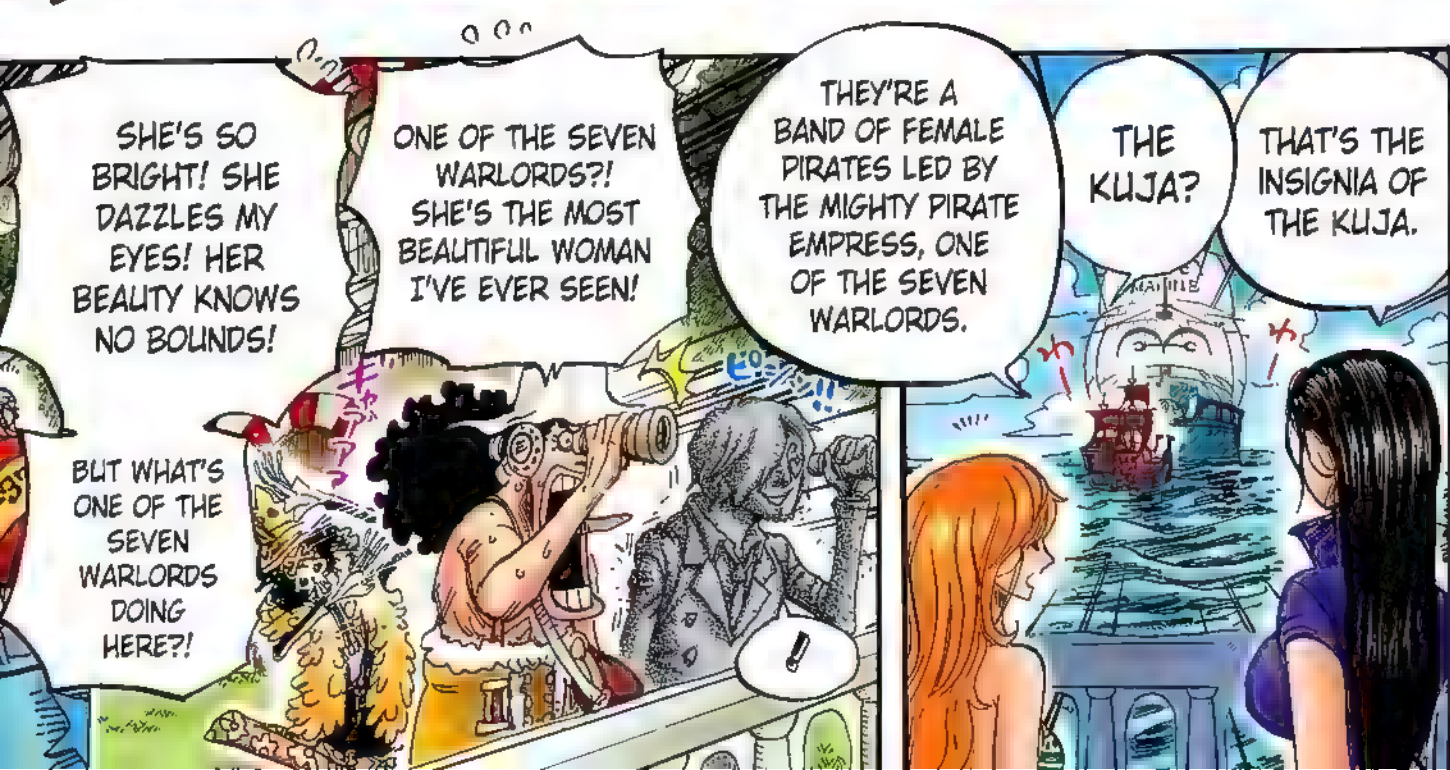
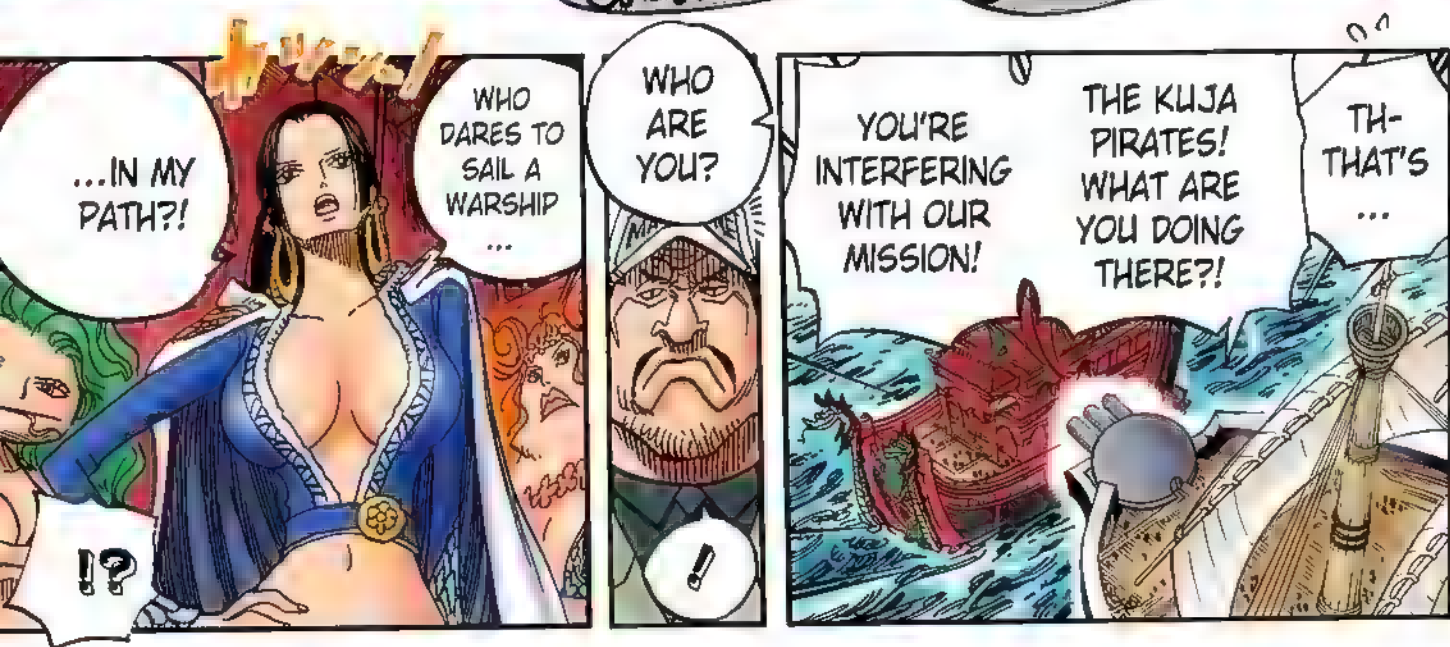
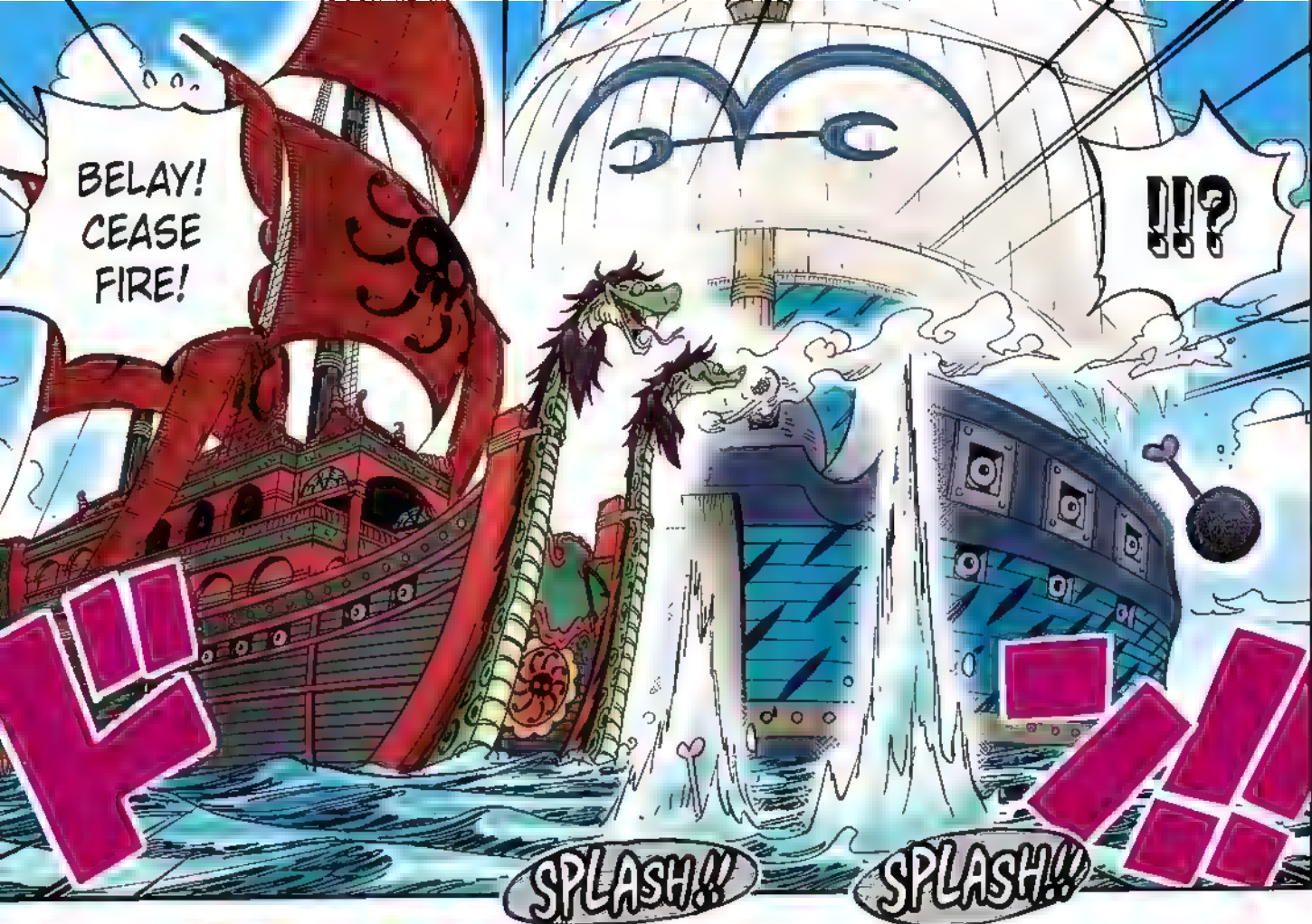
HEY
!!

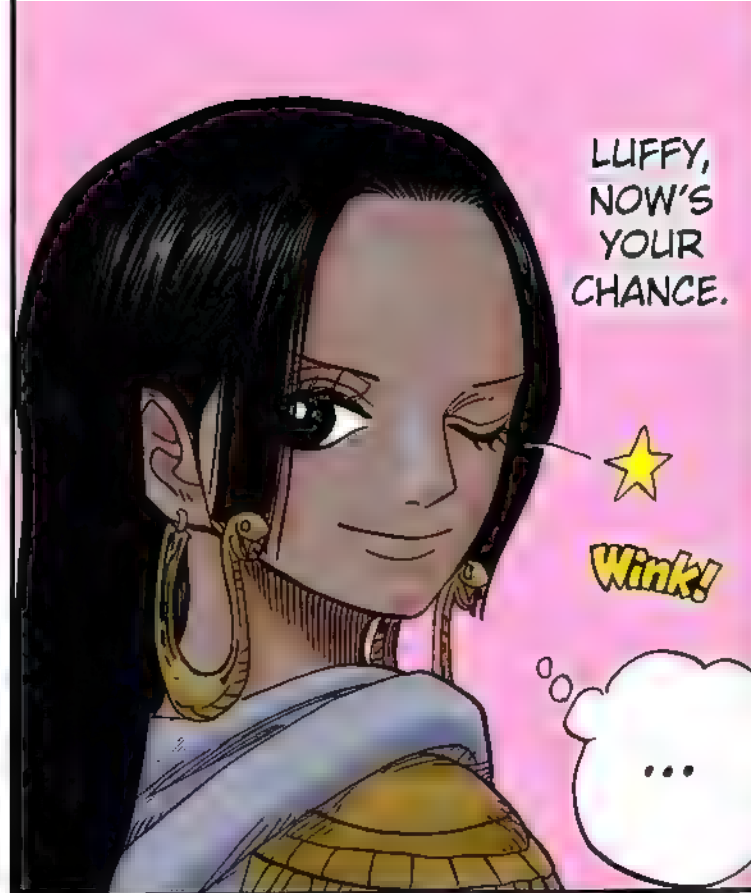


ZOLO!!
SANJI
!!

I BROUGHT
HIM!

LUFFY
!!





LUFFY,
NOW'S
YOUR
CHANCE.

★
Wink!

...



HUH?

HEY, IT'S
HANCOCK!



THE ISLAND
OF WOMEN? THE
LEGENDARY ISLAND
OF DREAMS
POPULATED BY
WOMEN? IT REALLY
EXISTS?!

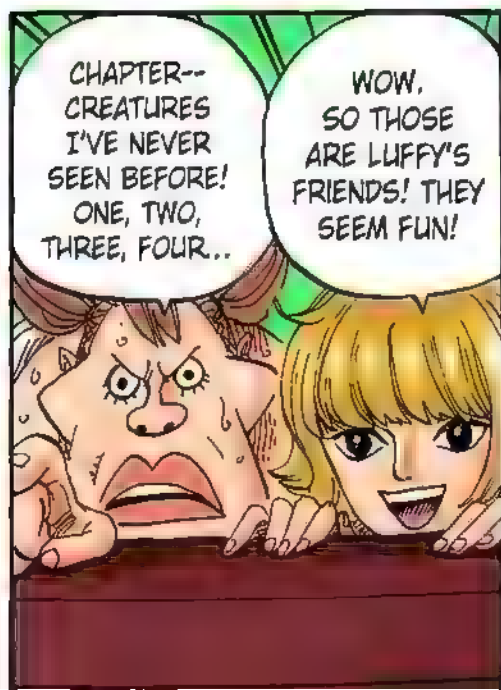
YEAH. I ENDED
UP ON THE ISLAND
OF WOMEN.
THEY'RE ALL MY
FRIENDS NOW.

YOU
KNOW THAT
WARLORD?

GREAT!
NOW'S OUR
CHANCE TO
SET SAIL!

WOO!
SHE
WINKED
AT US!

THE
EMPRESS
IS HIS
FRIEND?



CHAPTER--
CREATURES
I'VE NEVER
SEEN BEFORE!
ONE, TWO,
THREE, FOUR...

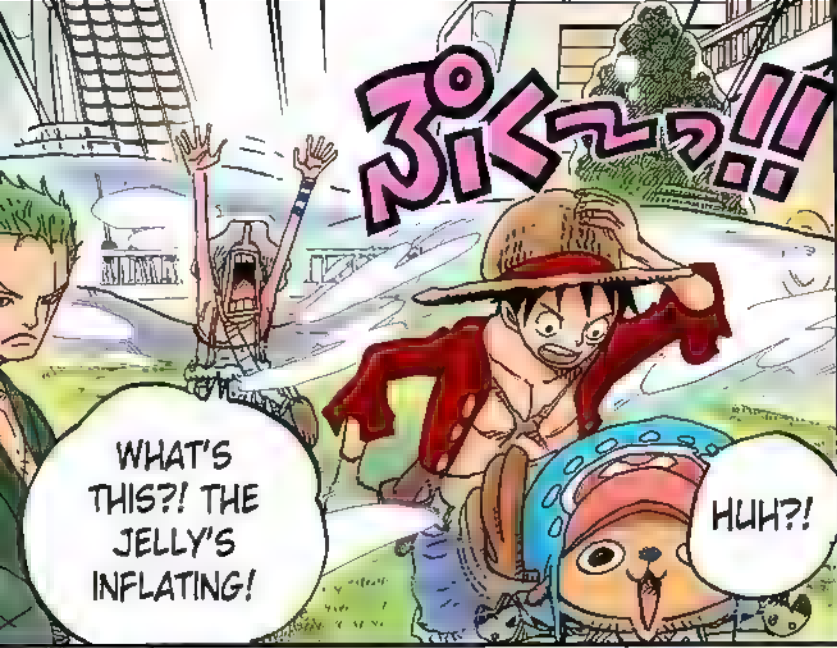
WOW,
SO THOSE
ARE LUFFY'S
FRIENDS! THEY
SEEM FUN!



I DID.
IT WENT
GREAT.

YOU! YOU
KNOW WHAT
I HAD TO GO
THROUGH?!

YOU'D
BETTER HAVE
ACTUALLY
BEEN TRAIN-
ING DURING
THE LAST
TWO
YEARS!!



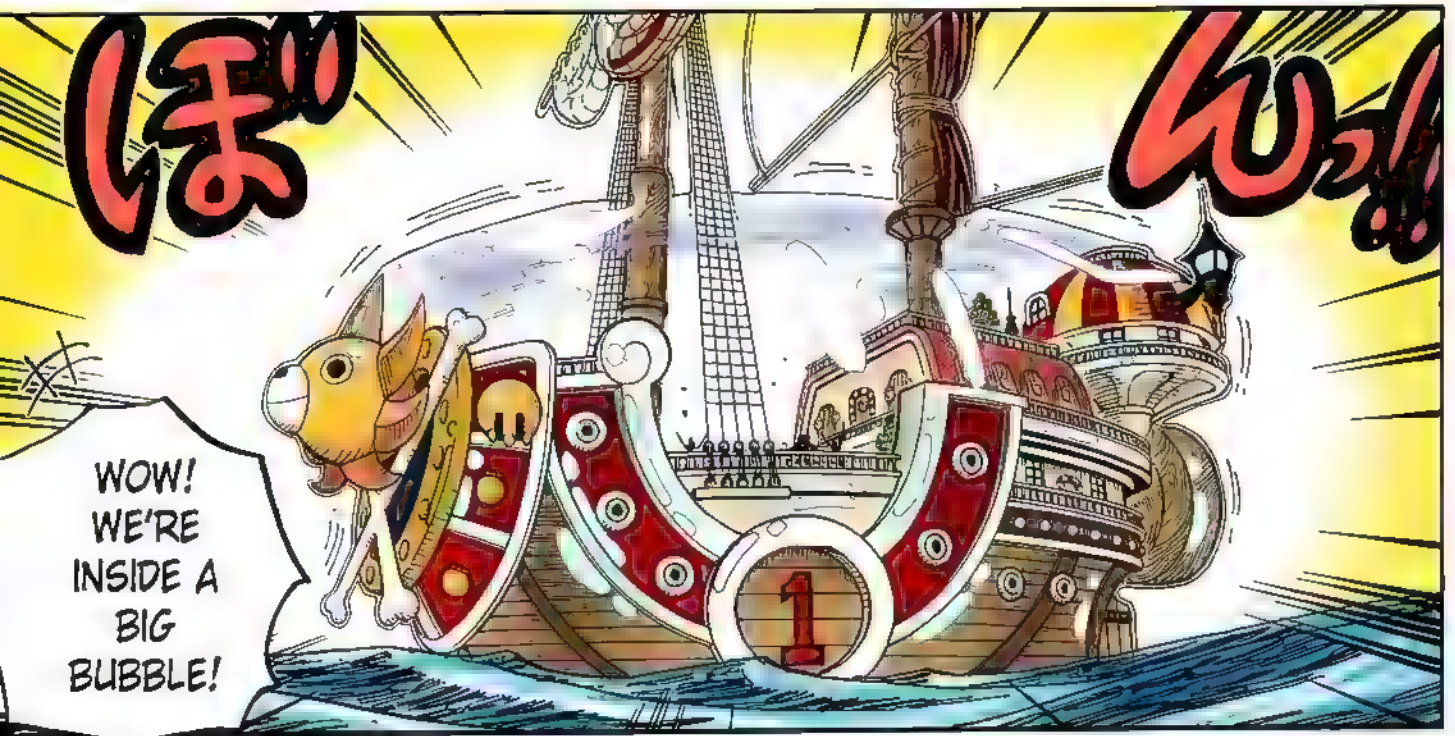
WHAT'S THIS?! THE JELLY'S INFLATING!

HUH?!

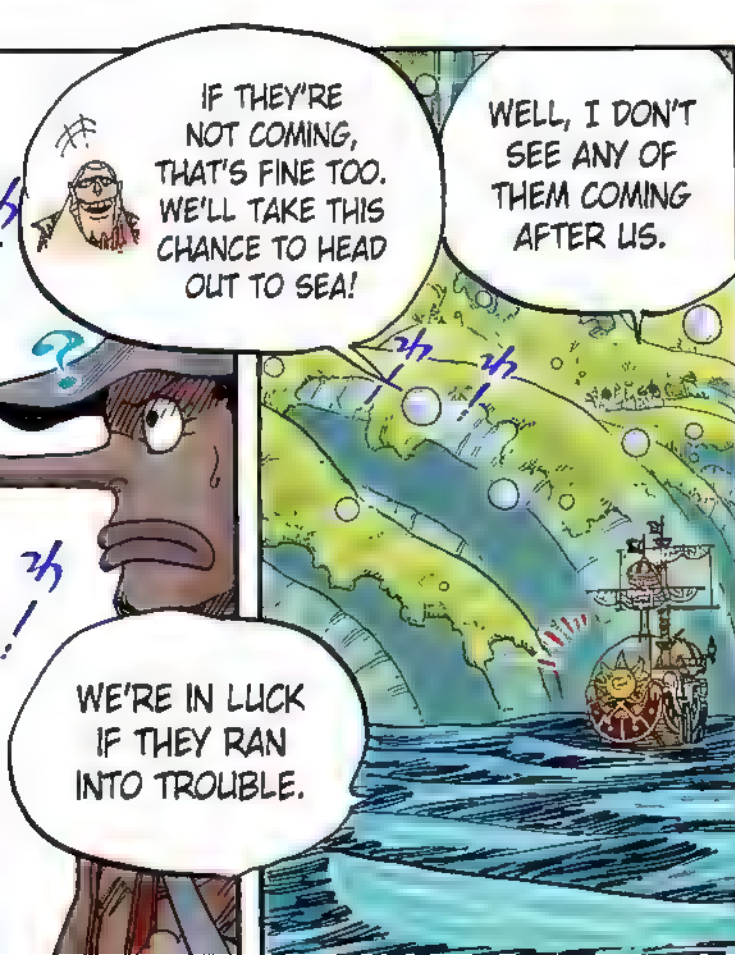


OPENING THE VALVE! FILL THE AIRBAG UNDER THE KEEL!

FWOO...



WOW! WE'RE INSIDE A BIG BUBBLE!



IF THEY'RE NOT COMING, THAT'S FINE TOO. WE'LL TAKE THIS CHANCE TO HEAD OUT TO SEA!

WELL, I DON'T SEE ANY OF THEM COMING AFTER US.

WE'RE IN LUCK IF THEY RAN INTO TROUBLE.



DID YOU GUYS CLOBBER ALL THE SOLDIERS ON YOUR WAY HERE?

WHAT'S WRONG, USOPP?

NO. I STILL HEARD A BUNCH OF THEM TALKING!

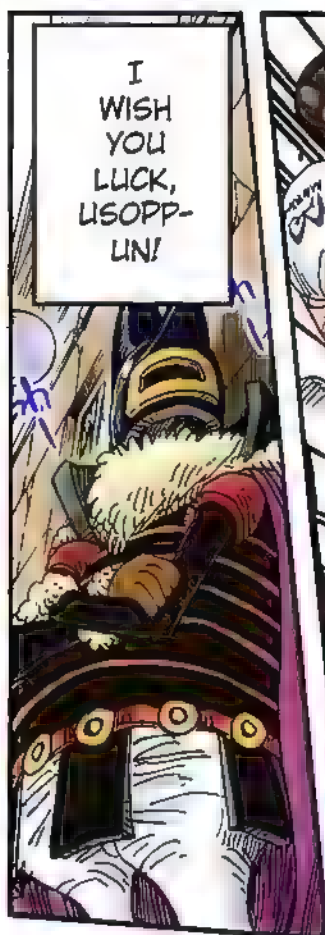


WE CAN'T
REACH
GROVE 42!

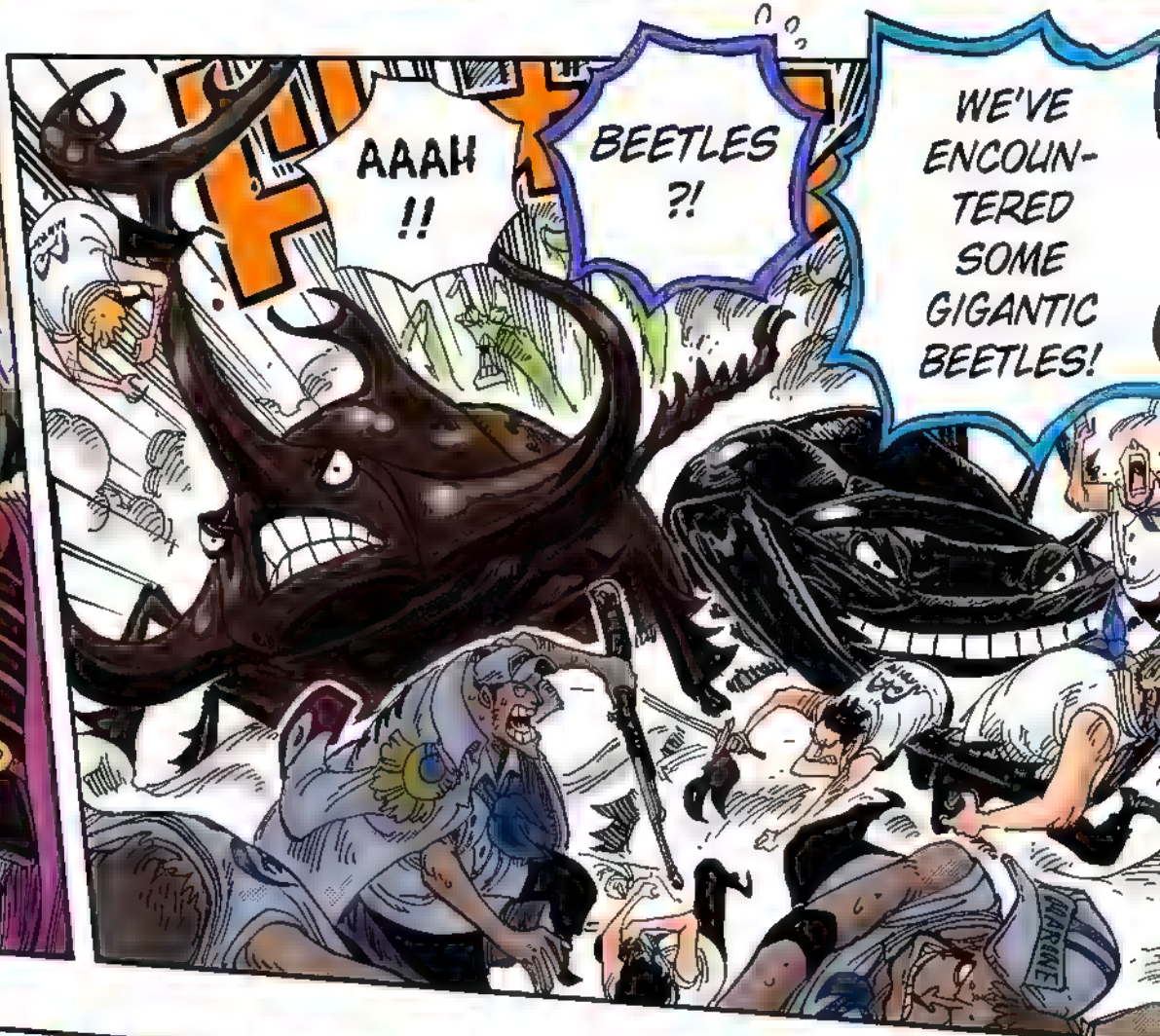
FIRE AT
WILL!

THIS IS THIRD
PLATOON--
THE
REINFORCE-
MENTS!

WHY
NOT?!

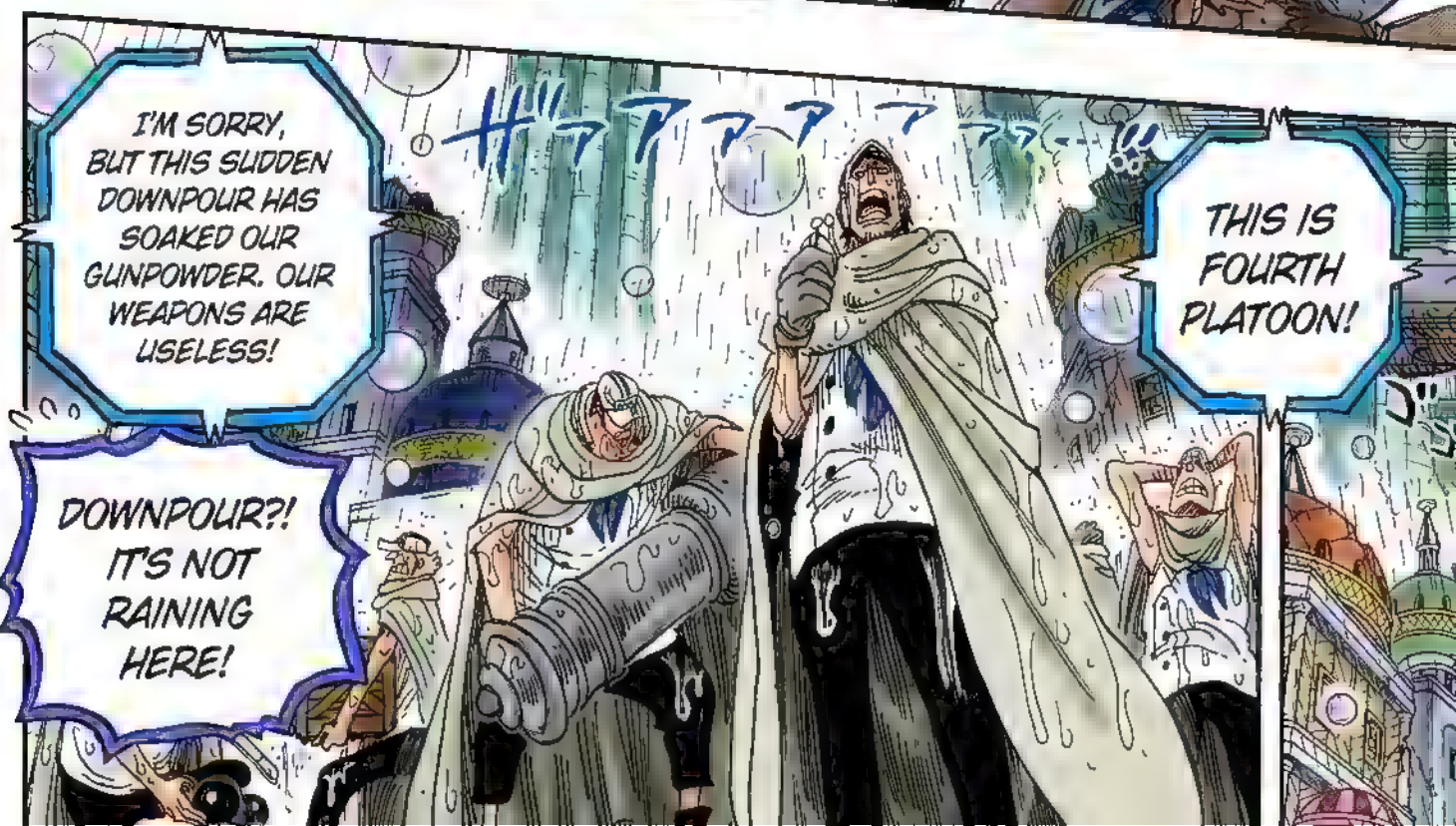


I
WISH
YOU
LUCK,
USOPP-
UN!



BEETLES
?!
AAAHH
!!

WE'VE
ENCOUN-
TERED
SOME
GIGANTIC
BEETLES!



I'M SORRY,
BUT THIS SUDDEN
DOWNPOUR HAS
SOAKED OUR
GUNPOWDER. OUR
WEAPONS ARE
USELESS!

DOWNPOUR?!
IT'S NOT
RAINING
HERE!

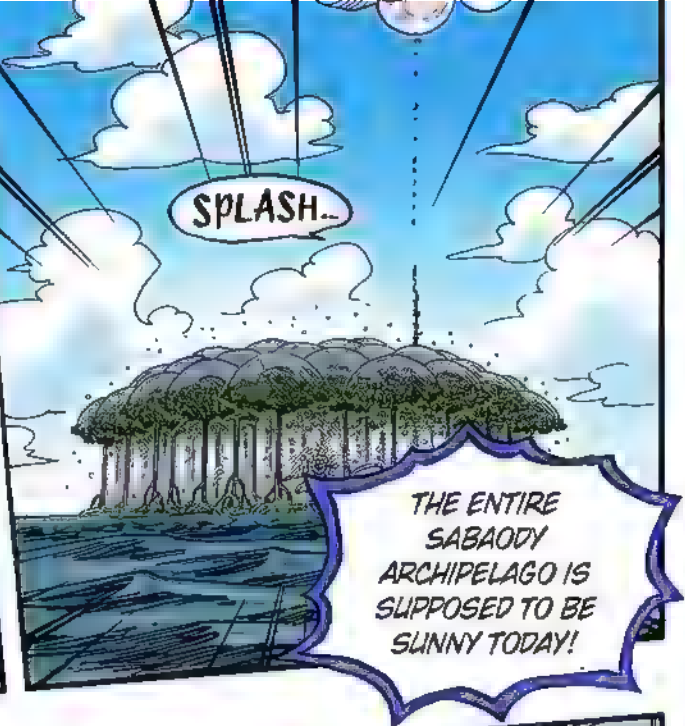
THIS IS
FOURTH
PLATOON!



YOU
DON'T WANT
TO HIT ANY
CIVILIANS!

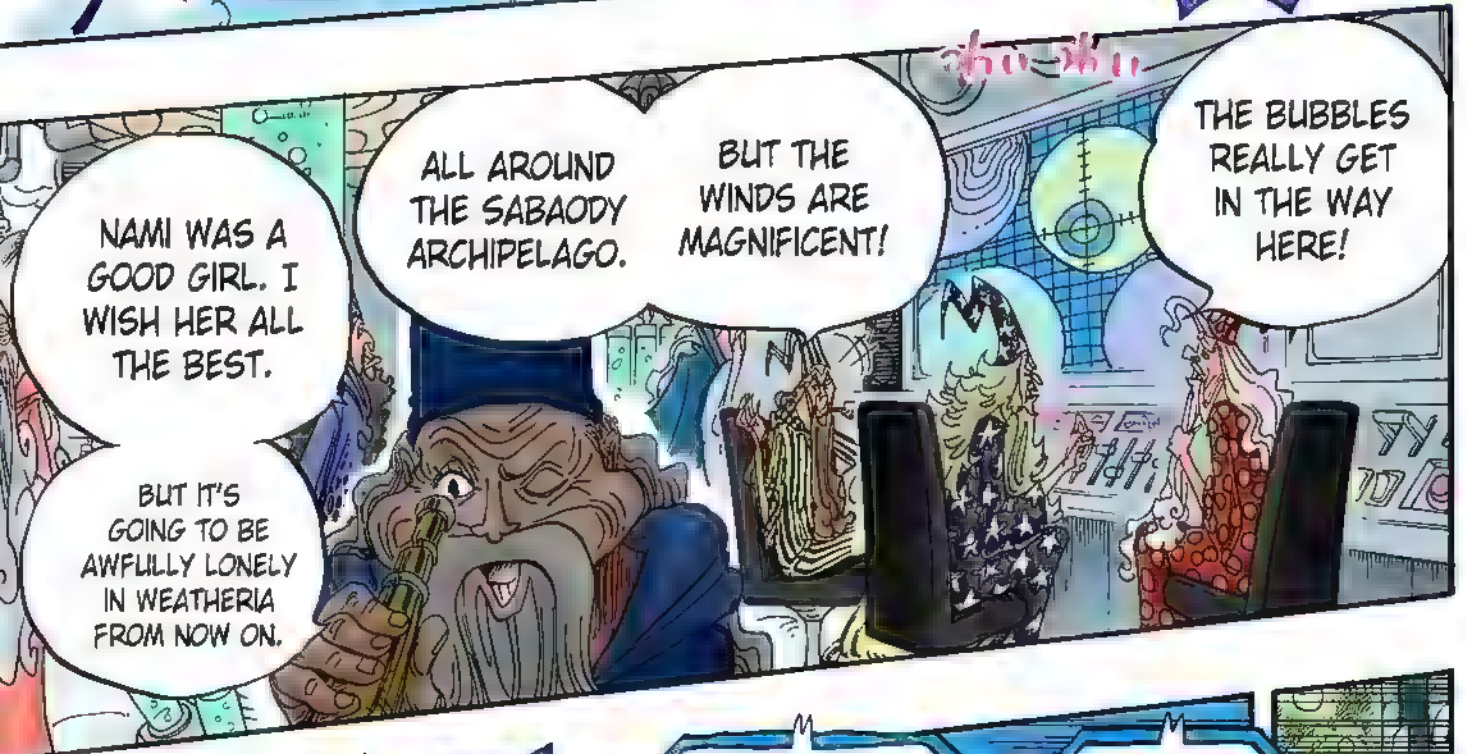
DON'T USE
LIGHTNING!

PLUP PLUP



SPLASH...

THE ENTIRE
SABAODY
ARCHIPELAGO IS
SUPPOSED TO BE
SUNNY TODAY!



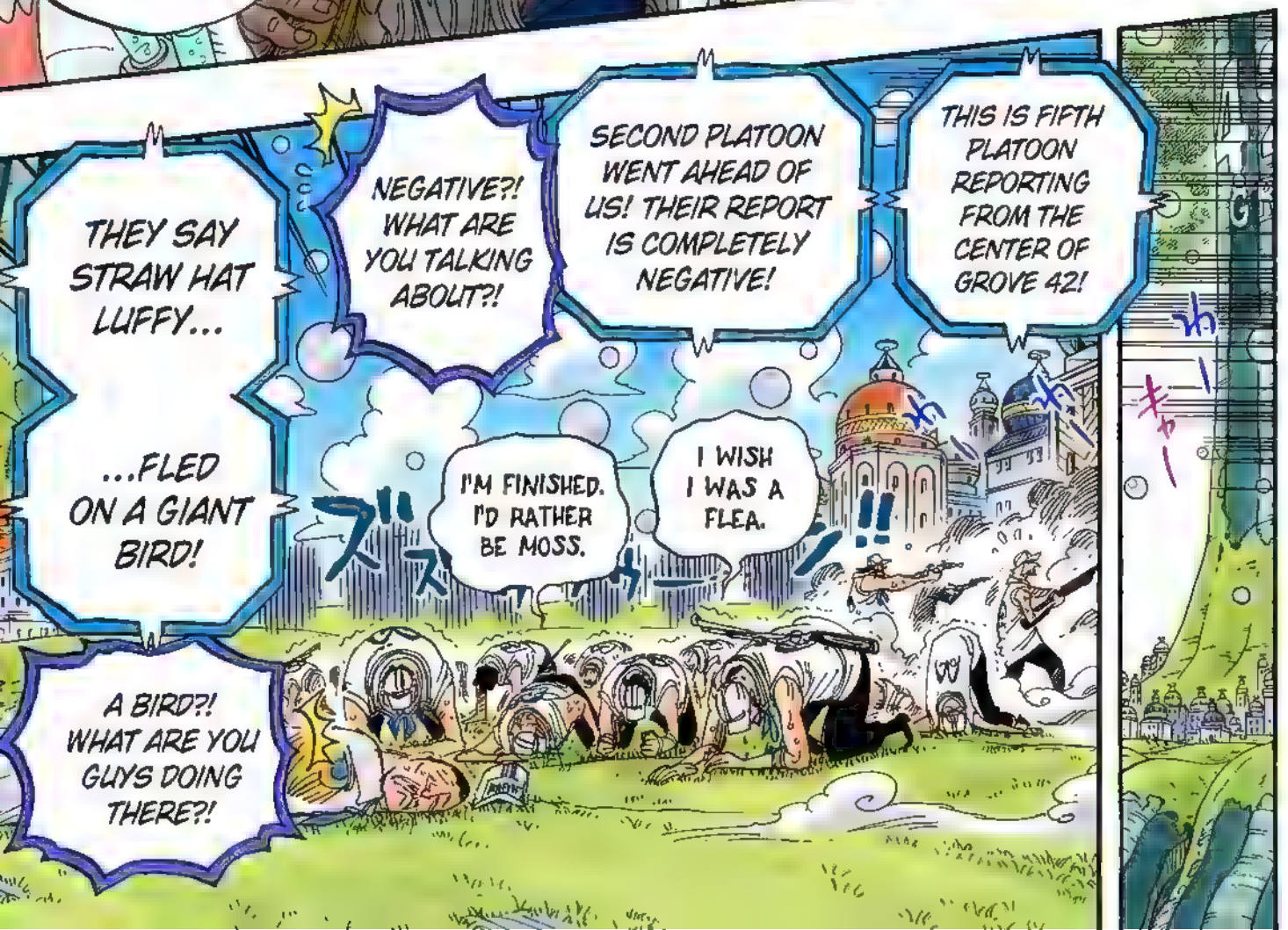
NAMI WAS A
GOOD GIRL. I
WISH HER ALL
THE BEST.

ALL AROUND
THE SABAODY
ARCHIPELAGO.

BUT THE
WINDS ARE
MAGNIFICENT!

THE BUBBLES
REALLY GET
IN THE WAY
HERE!

BUT IT'S
GOING TO BE
AWFULLY LONELY
IN WEATHERIA
FROM NOW ON.



THEY SAY
STRAW HAT
LUFFY...

NEGATIVE?!
WHAT ARE
YOU TALKING
ABOUT?!

SECOND PLATOON
WENT AHEAD OF
US! THEIR REPORT
IS COMPLETELY
NEGATIVE!

THIS IS FIFTH
PLATOON
REPORTING
FROM THE
CENTER OF
GROVE 42!

...FLED
ON A GIANT
BIRD!

I'M FINISHED.
I'D RATHER
BE MOSS.

I WISH
I WAS A
FLEA.

A BIRD?!
WHAT ARE YOU
GUYS DOING
THERE?!



OUR
HEARTS
ARE ABOUT
TO BE
CRUSHED!

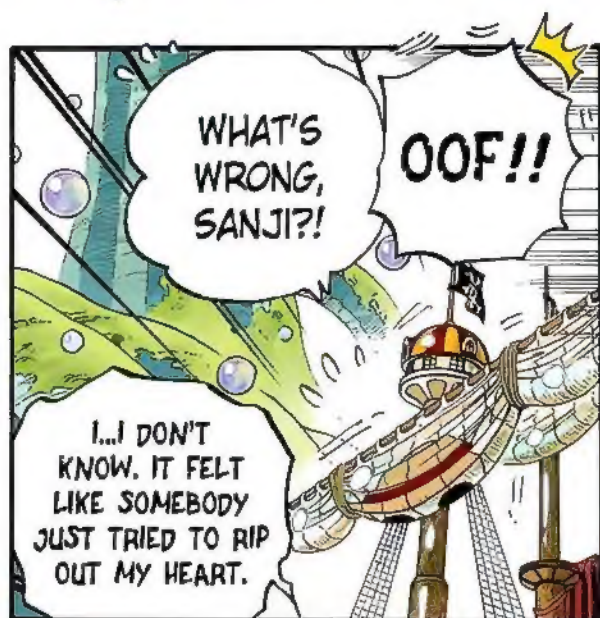
LET'S
HAVE TEA
TOGETHER!

ARE YOU
SHY?!

HOW DARE
YOU TURN
DOWN MY
INVITATION!

WE'RE
BEING HELD
UP BY...AN
UNEXPECTED
CONTINGENCY!

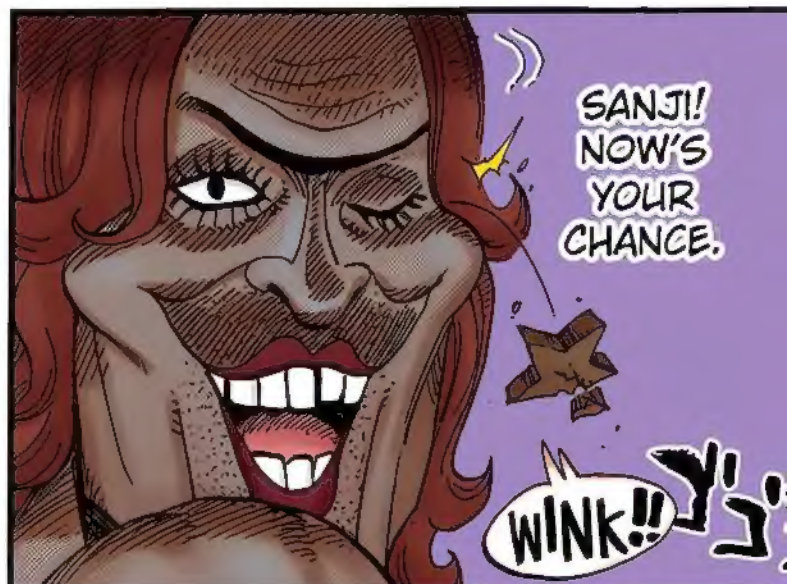
....!!



WHAT'S
WRONG,
SANJI?!

OOF!!

I...I DON'T
KNOW. IT FELT
LIKE SOMEBODY
JUST TRIED TO RIP
OUT MY HEART.



SANJI!
NOW'S
YOUR
CHANCE.

WINK!!



IF WE REMOVED
THE BUOYANCY
POUCH SUPPORTING
US, WE'D SINK.

RIGHT.
I KNEW YOU
WOULDN'T
GET IT.

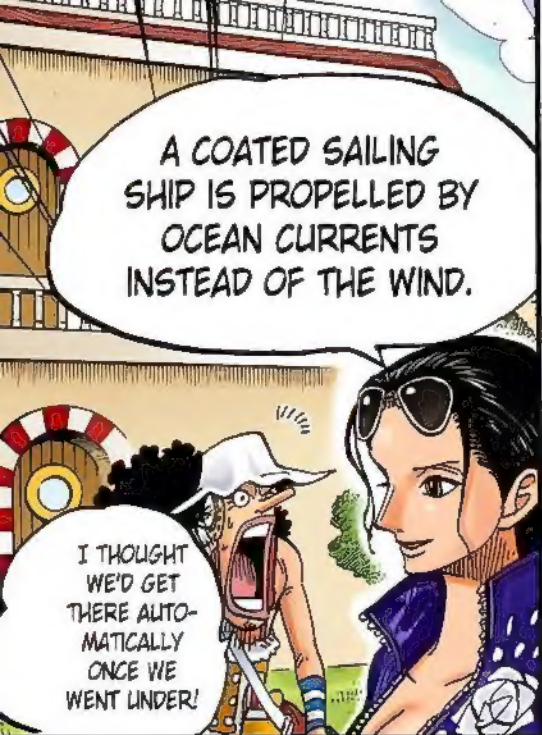
I SEE.

ははーん



LISTEN, EVERYONE!
A COATED SHIP IS
LESS SUSCEPTIBLE
TO SEVERAL
DIFFERENT KINDS
OF PRESSURE.

IN OTHER
WORDS, COATED
SHIPS HAVE
VERY LITTLE
BUOYANCY.



A COATED SAILING SHIP IS PROPELLED BY OCEAN CURRENTS INSTEAD OF THE WIND.

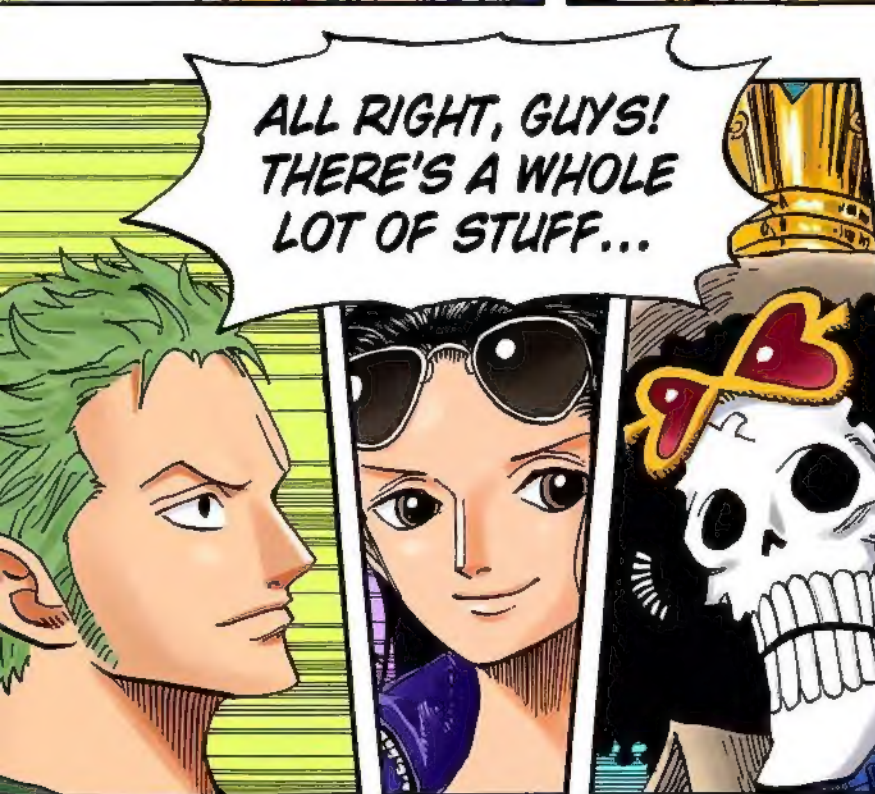
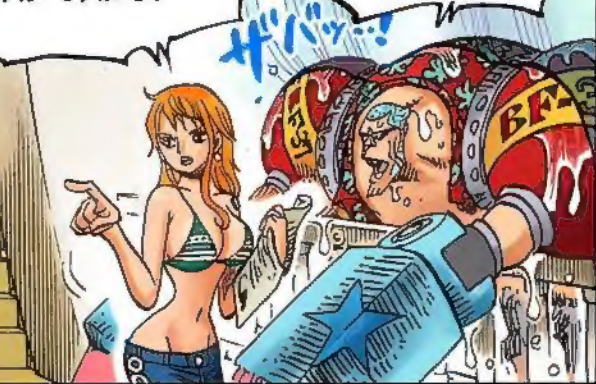
I THOUGHT WE'D GET THERE AUTOMATICALLY ONCE WE WENT UNDER!



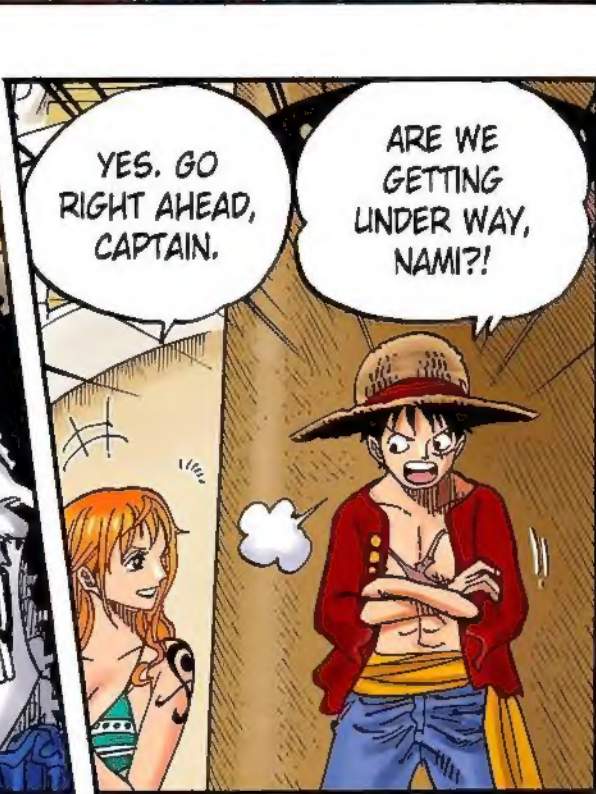
THE SAILS ?!

ALL RIGHT! WE'RE GOING TO SUBMERGE! EVERYBODY MAN THE SAILS!

I JUST REMOVED THE BUOYANCY POUCH!

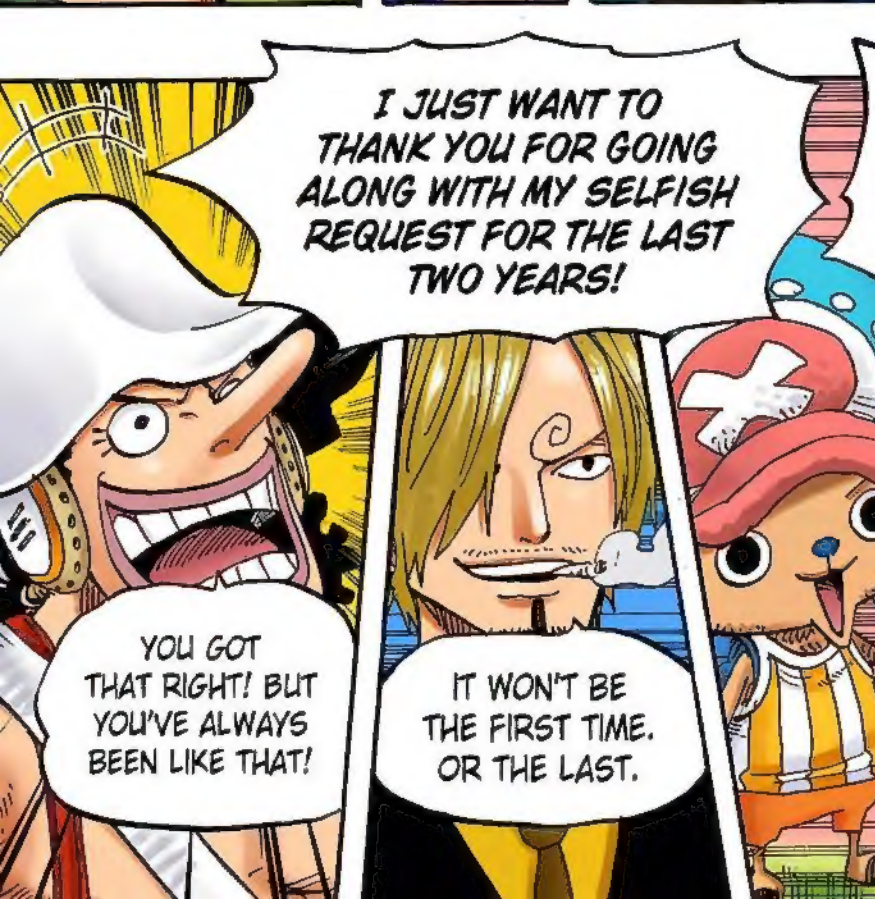


ALL RIGHT, GUYS! THERE'S A WHOLE LOT OF STUFF...

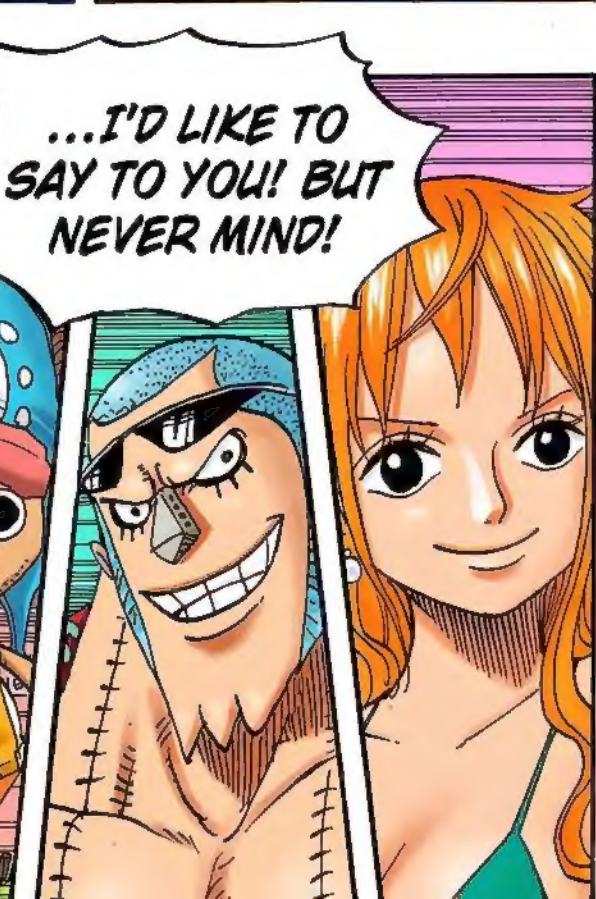


YES. GO RIGHT AHEAD, CAPTAIN.

ARE WE GETTING UNDER WAY, NAMI?!



I JUST WANT TO THANK YOU FOR GOING ALONG WITH MY SELFISH REQUEST FOR THE LAST TWO YEARS!



...I'D LIKE TO SAY TO YOU! BUT NEVER MIND!

YOU GOT THAT RIGHT! BUT YOU'VE ALWAYS BEEN LIKE THAT!

IT WON'T BE THE FIRST TIME. OR THE LAST.

LET'S
GO TO
FISH-MAN
ISLAND!!

YAHOO
!!

F

L

LET'S
GO TO
FISH-MAN
ISLAND!!

YAHOO
!!

FISH-MAN
ISLAND!!

REAR ADMIRAL!!

DO YOU REALIZE HOW DANGEROUS THEY ARE?!

REAR ADMIRAL!!

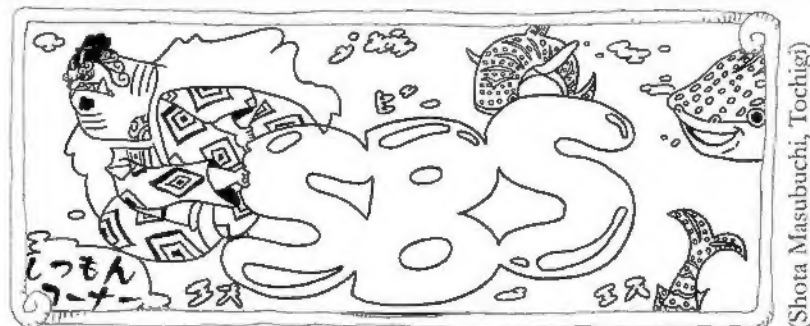
DO YOU REALIZE HOW DANGEROUS THEY ARE?!



**SET
SAIL!!**



FRANKY'S VOICE ACTOR, KAZUKI YAO!



SBS Question Corner



HDYD! (How Do you do!)

Wow, it's the eighth one already. We have quite the lively guest this time around. Since I was little, I tended to get interested in weird things, so he was actually the first voice actor I hung out with! Yes, this weird guy used to be an idol voice actor! All the weirdos of One Piece are played by him! Django! Mr. 2 Bon Clay are all him!

He's also the voice of Franky! Kazuki Yao! In the house!

Oda(O): Okay, please come in, Yao.

Yao(Y): Hi, I wrapped myself up completely in snakeskin.

From top to bottom. Every night at the Minato District, I take some tequila and

BEEP!!

O: Hey! We can't air that! I'll have to take that part out later! Man, you're scary!

Y: I'm actually the one with the most common sense around here.

O: How?! Anyway, let's move on. If you have so much common sense, do you know what SBS stands for?

Y: Of course, man. (S)uck on some (B)oots (S)oon!

O: Don't! Get out of here! O-Oh, excuse me. I don't know what came over me.

Y: Yeah, you need to calm down, Eiichiro.

O: Shut up! Whose fault do you think it is?! Oh, excuse me. Anyway, we have a lot of letters, so let's move on with the SBS.

Y: Yeah! Bring it on! And bring some booze!

O: You're going to do it while drinking?!

PREVIEW FOR NEXT VOICE ACTOR'S SBS

Yao's SBS will continue on page 200!

Next will be our very last Voice Actor SBS! And it will be this person who will take the last spot!



Brook (Cho)

Take your best shot at Cho! It'll be the last so make sure you have no regrets!